



Dated: 28.11.2023

OCM/ENV/2172/2022

To,

The Joint Director(s) Ministry of Environment, Forest & Climate Change, Eastern Regional Office, Bhubaneswar, Odisha

Sub.: Submission of Six-monthly EC compliance report to the conditions stipulated in the grant order of Environmental Clearance (EC) pertaining to Ostapal Chromite Mines of M/s Ferro Alloys Corporation Limited.

Ref.: Environment Clearance Identification No:EC22B001OR12081, dated 04.04.2022 of Ostapal Chromite Mine of M/s Ferro Alloys Corporation Limited.

Respected Sir,

With reference to the captioned subject & cited reference, we are herewith submitting six monthly compliance report pertaining to Ostapal Chromite Mines of M/s FACOR Ltd for the period from Apr'2023 to Sept'2023 for your kind perusal.

This is for your Kind Perusal.

Thanking You

Yours faithfully, for Ferro Alloys Corporation LTD

MINES MANAGER Ostapal Chromite Mine

Encl.: A/a

CC: 1. The Member Secretary, SEIAA, ODISHA 2. The Member Secretary, SPCB, ODISHA

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) <u>Registered Office:</u> D.P.Nagar, PO : Randia, Dist.: Bhadrak, Odisha, India - 756 135 T +91-6784 240320/240347, Email: <u>facor.mines@vedanta.co.in</u> / <u>facor.ccp@vedanta.co.in</u>

Website: www.facorgroup.in, CIN: U452010R1955PLC008400.

A.S	A.SPECIFIC CONDITIONS:			
1	The mine shall explore implementation of membrane-based technology for removing hexavalent chromium from tailing pond, Surface run off & mine drainage water as proposed	Complied. In this connection, NIT, Rourkela has been engaged since Dt 18.12.2021, & the final report had been submitted to the member secretary via letter number OCM/ENV/1593/2023 dated on 03.05.2023. The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023		
2	The mine shall submit copy of the letter to NIT. Rourkela and their response thereof engaging them for the purpose of reduction of hexavalent chromium from tailing pond, surface run off, and mine drainage to SEIAA within one month time period	Complied. Engagement order to NIT Rourkela & their response is already submitted to SEIAA via letter number OCM/ENV/885/2022 dated on 24.04.2022. The details have been submitted in the last six-monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023		
3	The mine shall submit copy of study report conducted by NIT, Rourkela for the purpose of reduction of hexavalent chromium iron tailing pond, Source run off & mine drainage water once study is Over and implement the recommendations of the study. The project proponent shall submit implementation & action plan report to SEIAA	 Complied. As per the final report all the precautions/recommendations are implemented. All the suggested precautions are being implemented and maintained as follows: - Discharge of tailing in separate pond Impervious layer is laid at the bottom of the tailing pond to prevent the mixing of tailing water to the ground water. Proper SOP of tailing management is maintained. Further, Implementation of the recommendation report submitted to SEIAA vide letter No. OCM/ENV/1488/2023, dated 29.03.2023 The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023 		
4	Since, mining has already intersected the ground water table; the steps proposed augmentation of ground water resources are not adequate. The project proponent shall put adequate number of recharge pits beyond the zone of influence based on a detailed hydro- geological study. The project proponent shall submit the measures to be undertaken for augmentation of ground water resources along with action plan to SEIAA within one month time period.	Complied. we have conducted a Hydrogeological study and based upon the comprehensive report on ground water condition we have augmented and implemented the recommendations. As per the study the rain-water harvesting structures are as follows: • Check-Dams • Garland Drains • Settling Pit • Roof Top Rainwater Harvesting		

		1
		The measures of the ground water augmentation report already submitted to SEIAA vide ref. No – OCM/ENV/897/2022 dated – 30.04.2022
		The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
5	The mine shall take adequate measures to	Complied.
	minimize the discharge of waste water to Damsala nallah.	Afforestation are being done more than the proposal, for which treated waste water is being used, as a result discharge to Damsala Nallah is minimized. Further, in addition to that, water supplying for irrigation & moreover It is planned to install one water treatment plant, so as to use the mine wastewater for domestic purpose. So, that discharge to Damasala nallah will be minimize
		The detailed are mentioned in Annexure - 1
6	All the compliances submitted/ committed by	Complied.
7	PP shall be strictly adhered to by them.	It is agreed & strictly followed. Complied.
'	Waste should be dumped on the earmarked sites within the mining lease area and no waste	All the generated waste are being disposed inside the Mine
	should be dumped outside the lease area	only as per approved Mining Plan.
		The details are enclosed in Annexure - 2
8	The Project Proponent shall start the plantation and cover at least 50% of the proposed area under plantation in the next 5 years. The density of the plantation should not be less than 2500 saplings/Ha. The species to be selected for the plantation should be in consultation with local forest department or any other expert agency engaged for the same. The Project Proponent shall keep the record of saplings planted survival rate area covered under plantation location etc In addition to this gap filling needs to be done to as and when require for maintaining the density of plantation. The PP shall submit the drone images of area before and after the plantation. PP shall carry out pilot study for phyto remediation of hexavalent chromium through IMMT CSIR. Bhubaneswar.	Complied. It is an existing project. Presently around 17.87 Ha. of the total area covered with plantation. Density of the plantation is around 3000 /Ha. Species are provided by local Forest Department. All the data of sapling planted & survival rate is being recorded. Before & after plantation done photographs are enclosed as Annexure No3 . And IIMT CSIR , Bhubaneswar has been engaged to carry out the Phyto remediation of hexavalent Chromium. Work is started for which interim report is provided by IIMT, BBER. The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023 Project will complete By April'2024.
	The budget earmarked for the plantation shall be kept in separate bank account and audited annually. PP shall submit the detail such as	Plantation work by IIMT Bhubaneswar

photographs (before & after with gee location	All the budgeted amount & expenses done for plantation is
date &time), details of expert agency engaged details of species planted, number of species planted survival rate density of plantation and outcome of the pilot study etc. to the Regional Office of MoEF & CC Bhubaneswar and SEIAA Odisha before 1s July & 1 December of every year for the activities carried out during previous year	All the budgeted amount & expenses done for plantation is being maintained in a separate ledger account & separate Cost Centre. Audit is being done Annually.
9 Approval/permission of CGWA/SCWMA shall	Complied
be obtained before drawing ground water for the project activities. State pollution control board (SPCB) concerned shall not issue Consent to Operate (CTO) till the project Proponent obtains such permission.	NOC is already obtained from CGWA. Vide Ref No.: CGWA/NOC/MIN/REN/1/2021/6481. The NOC is under renewal. Renewal application is approved by EAC of CGWA on dated 11.7.2023. Renewal application acknowledgement copy is enclosed as Annexure – 4
10 The amount proposed under Corporate Environment Responsibility (CER) head should be kept in a separate bank account and should be audited annually. The PP should annually submit the audited statement and details of implementation of CER activities along with proof of activities viz. photographs (before & after with	Complied. Separate General Ledger Account & separate Cost center for this fund has been maintained & which is also audited annually. Details of the activities for the FY 2022-23 with supporting evidences like photographs & purchase documents and letter to collector have been enclosed as Annexure No 5
geo-location date & time), purchase documents, photographs & Geo-location of the infrastructures facilities developed, etc. to the Regional Office of MoEF & CC Bhubaneswar and SEIAA, Odisha before 1st July & 1 December of every year for the activities carried out during previous year.	Audited statement is submitted to MoEFCC via letter number OCM/ENV/1951/2023 dated on 13.09.2023 and the details is enclosed as Annexure - 9
11 The amount (except occupational health) proposed under Environmental Management Plan (EMP) head should be kept in a separate bank account and should be audited annually. The PP should annually submit the audited statement and detailed environment monitoring report along with proof of activities viz photographs (before & after with geo-location date & time), purchase documents, sampling reports, photographs& Geo-location of the infrastructures/facilities developed, details of persons engaged in Environment Management Cell etc. to the Regional Office of MoEF & CC, Bhubaneswar and SEIAA, Odisha before 1 st July of every year for the activities carried out during previous year.	Complied. Separate General Ledger Account & separate Cost center for this funds has been maintained & which is also audited annually. Audit report along with all activities with supporting documents are submitted herwith annually. Details of expenses done FY 2022-23 towards EMP is enclosed as Annexure No-6 Audited statement is submitted to MoEFCC via letter number OCM/ENV/1951/2023 dated on 13.09.2023 and the details is enclosed as Annexure – 9 Details of the Person engaged for Environment Management Cell details is already submitted to the Member secretary SEIAA vide letter No.: OCM/ENV/865/2022, dated 16.4.2022, is enclosed as Annexure No8

12	The amount proposed under Occupational Health plan head should be kept in a separate bank account and should be audited annually. The PP should annually submit the audited statement and detailed environment monitoring report along with proof of activities viz. photographs (before & after with geo-location date & time), purchase documents, sampling reports, photographs& Geo-location of the infrastructures/facilities developed. details of persons engaged in Environment Management Cell etc. to the Regional Office of MoEF & CC, Bhubaneswar and SEIAA Odisha before 1st July of every year for the activities carried out during previous year	Complied. Separate General Ledger Account & separate Cost center for this fund has been maintained & which is also audited annually. Audit report along with all activities with supporting documents will be submitted annually. Details of the Expenses towards Occupational Health for the FY 2022-23 is enclosed as Annexure No7 Audited statement is submitted to MoEFCC via letter number OCM/ENV/1951/2023 dated on 13.09.2023 and the details is enclosed as Annexure – 9 Details of the Person engaged for Environment Management Cell details is already submitted to the Member secretary SEIAA vide letter No.: OCM/ENV/865/2022, dated 16.4.2022, is enclosed as Annexure No8
13	The Project Proponent shall set up an Environmental Management Cell comprises of persons having qualification and experience in the field of environment along with supporting staff. The details of the same needs to be submitted to the SEIAA Odisha within 3 months of the grant of EC The Sub-Committee of SEAC will visit the site within 6 months from the date of issue of Environmental Clearance to ensure implementation of agreed measures However either during the visit of the SEAC Sub-committee and/or at any time if it noticed that stipulated conditions on which EC is granted is not in place or found otherwise, steps will be taken for revocation of EC granted	It is complied. Details of the Person engaged for Environment Management Cell is submitted to the Member secretary SEIAA vide letter No.: OCM/ENV/865/2022, dated 16.4.2022, is enclosed as Annexure No8 Complied. All the conditions are strictly complied & being maintained.
15	The Project Proponent shall implement the short term and long-term measures proposed to be taken in order to get rid from the adversity of Cr (V) contamination needs to be implemented and status report of the same along with benefit occurred needs to be submitted to Regional Office of MoEF & CO Bhubaneswar and SEAA Odisha annually.	Complied . NIT, Rourkela & IIMT, CSIR, -Bhubaneswar have been engaged to carry out the study & to suggest the measure to be taken for reduction of contamination. All the measures suggested by NIT Rourkela have been implemented. IIMT, CSIR study is under process, after getting the suggestion, measures will be implemented. Intimation on benefit of implementation of recommendations suggested by NIT, Rourkela has been submitted to Regional Office of MoEF & CC, Bhubaneswar and SEAA Odisha.

		The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
16	The Project Proponent shall keep a record of	Complied.
	each blasting viz. location, number of holes,	The record is being kept and maintained.
	delay assigned of each hole, explosive quantity	The details are enclosed in Annexure – 10
	of each hole, blasting pattern etc.	
17	This Environmental Clearance (EC) is subject to orders/judgment of Hon'ble Supreme Court of India, Hon ble High Court, Hon'ble NGT and any other Court of Law, Common Cause Conditions as may be applicable.	Complied
18	The Project proponent complies with all the	Complied.
	statutory requirements and judgment	Letter submitted to Member secretary ,
	of Hon'ble Supreme Court dated 2nd	Vide letter No.: FACOR/Bhadrak/Legal/109/2022, Dated:
	August,2017 in Writ Pettion (Civil) No. 114 of	25.4.2022.
	2014 in matter of Common Cause versus Union	The details are enclosed in Annexure – 11
	of India & Or before commencing the mining	
10	operations, if applicable to the Project.	
19	The State Government concerned shall ensure	Complied.
	that mining operation shall not be commenced	Letter submitted to Member secretary,
	till the entire compensation, levied, if any, for illegal mining paid by the Project Proponent	Vide letter No.: FACOR/Bhadrak/Legal/109/2022, Dated: 25.4.2022
	through their respective Department of Mining	The details are enclosed in Annexure - 11
	& Geology in strict compliance of Judgment of	
	Hon'ble Supreme Court dated 2nd August,	
	2017 in Write Petition (Civil) No. 114 of 2014 in	
	matter of Common Cause versus Union of India	
	& Ors as may be applicable.	
20	This Environmental Clearance shall become	It is not applicable as our lease area do not fall under and
	operational only after receiving formal	wildlife area so NBWL clearance is not required.
	NBWL Clearance from MoEF & CC subsequent	
	to the recommendations of the	
	Standing Committee of National Board for	
	Wildlife. if applicable to the Project	
21	This Environmental Clearance shall become	Complied.
	operational only after receiving formal Forest	We have obtained FC on Dt 07.02.2006, from the Govt. of Odisha.
	Clearance (FC) under the provision of Forest Conservation Act 1980, if applicable to the	The details are enclosed in Annexure – 12
	project	
22	Project Proponent (PP) shall obtain Consent to	Complied
	Operate after grant of EC and	CTE obtained on dated 31.03.2022.
	effectively implement all the conditions	CTO Obtained on 28.06.2022 & valid till 31.03.2026
	stipulated therein. The mining activity shall	The details are enclosed in Annexure - 13
	not commence prior to obtaining Consent to	
	Establish/ Consent to Operate from	
	the concerned State Pollution Control Board	
23	The PP shall adhere to the provision of the	Complied.
	Mines Act. 1952, Mines and Mineral	All the applicable statutory provision under Mines Act
	(Development & Regulation), Act. 2015 and	'1952 and Mineral

 PP shall adhere to various circulars issued by Directorate General Mines Safety (DGMS) and Indian Bureau of Mines from time to time The Project Proponent shall obtain consents from all the concerned landowner before start of mining operations as per the provisions MMDR Act 1957 and rules made there under in respect of lands which are not owned by it. The Project Proponent shall follow the mitigation measures provided in MOEF & CCs Office Memorandum No 2-1013/57/2014-1A I (M). dated 29 October 2014 titled "Impact of mining activities on Habitations-issues related to the mining Projects wherein Habitations and villages are the part of mine lease areas or habitation and villages are surrounded by the mine lease area" The copies of the environmental clearance shall be submitted by the project proponents to the heads of the local bodies, panchayats and municipal bodies in addition to the relevant office, Othe government who in turn has to display the same foe 30 days from the date of receipt State Pollution Control Board shall be newspapers, one of which shall be in vernacular language of the concerned area. The advertisement shall be clocan within 7 days of the issue of the clearance letter mentioning that the instant project bas been accorreded EC and convert of the Selterer within 7 days of the issue of the clearance letter mentioning that the instant project bas been accorreded EC and convert of the Seltert bas been accorreded EC and convert of the Seltert b		
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 mitigation measures provided in MoEF & CC's Office Memorandum No 2-1013/57/2014-IA I (M). dated 29 October 2014 titled "Impact of mining activities on Habitations-issues related to the mining Projects wherein Habitations and villages are the part of mine lease areas or habitation and villages are surrounded by the mine lease area" The copies of the environmental clearance shall be submitted by the project proponents to the heads of the local bodies, panchayats and municipal bodies in addition to the relevant offices of the government who in turn has to display the same foe 30 days from the date of receipt State Pollution Control Board shall be responsible for display of this EC letter at its Regional office, District Industries Centre and Collector's office/ Tahasildar's Office for 30 days. The Project Authorities should widely advertise about the grant of this EC letter at its Regional office, District Industries Centre and Collector's office/ Tahasildar's Office for 30 days. The advertisement shall be din evernacular language of the concerned area. The advertisement shall be din evernacular language of the concerned area. The advertisement shall be din evernacular language of the concerned area. The advertisement shall be din set of the issue of the clearance letter mentioning that the instant project has been accorded EC and copy of the EC letter 	from all the concerned landowner before start of mining operations as per the provisions of MMDR Act 1957 and rules made there under in respect of lands which are not owned by it.	Consent from all concerned land owners before starting o the mining operations. The details are enclosed in Annexure - 14
 shall be submitted by the project proponents to the heads of the local bodies, panchayats and municipal bodies in addition to the relevant offices of the government who in turn has to display the same foe 30 days from the date of receipt 27 State Pollution Control Board shall be responsible for display of this EC letter at its Regional office, District Industries Centre and Collector's office/ Tahasildar's Office for 30 days. 28 The Project Authorities should widely advertise about the grant of this EC letter by printing the same m at least two local newspapers, one of which shall be in vernacular language of the concerned area. The advertisement shall be done within 7 days of the issue of the clearance letter mentioning that the instant project has been accorded EC and copy of the EC letter 	mitigation measures provided in MoEF & CC's Office Memorandum No 2-1013/57/2014-IA I (M). dated 29 October 2014 titled "Impact of mining activities on Habitations-issues related to the mining Projects wherein Habitations and villages are the part of mine lease areas or habitation and villages are surrounded by the	There are no villages in the mine lease area However, EIA study has been carried out by domain expert And as per the suggestion of EIA study report, mitigative measures have been taken to avoid the "Impact of mining activities on Habitations" & villages in the Buffer one.
 27 State Pollution Control Board shall be responsible for display of this EC letter at its Regional office, District Industries Centre and Collector's office/ Tahasildar's Office for 30 days. 28 The Project Authorities should widely advertise about the grant of this EC letter by printing the same m at least two local newspapers, one of which shall be in vernacular language of the concerned area. The advertisement shall be done within 7 days of the issue of the clearance letter mentioning that the instant project has been accorded EC and copy of the EC letter 	shall be submitted by the project proponents to the heads of the local bodies, panchayats and municipal bodies in addition to the relevant offices of the government who in turn has to display the same foe 30 days from the	It is Submitted to The Collector & District Magistrate Jajpur, The Sub-Collector, Jajpur, The Tahasildar, Sukinda & The Sarapanch, Kaliapani on dated 07.04.2022 for information.
28 The Project Authorities should widely advertise about the grant of this EC letter by printing the same m at least two local newspapers, one of which shall be in vernacular language of the concerned area. The advertisement shall be done within 7 days of the issue of the clearance letter mentioning that the instant project has been accorded EC and copy of the EC letter	State Pollution Control Board shall be responsible for display of this EC letter at its Regional office, District Industries Centre and Collector's office/ Tahasildar's Office	
Environment, Forest and Climate Change (www.environmentclearance.nic.in) A copy of the advertisement may be forwarded to the concerned MoEF & CC Regional Office for compliance and reserved	The Project Authorities should widely advertise about the grant of this EC letter by printing the same m at least two local newspapers, one of which shall be in vernacular language of the concerned area. The advertisement shall be done within 7 days of the issue of the clearance letter mentioning that the instant project has been accorded EC and copy of the EC letter is available with the State Pollution Control Board and web site of the Ministry of Environment, Forest and Climate Change (www.environmentclearance.nic.in) A copy of the advertisement may be forwarded to the concerned MoEF & CC Regional Office for compliance	Advertisement have been published in two loca newspapers within 7 days of issue of the clearance letter.

29	The Project Proponent shall inform the MoEF & CC/SEIAA, Odisha for any change in ownership of the mining lease. In case there is any change in ownership or mining lease is transferred than mining operation shall only be carried out after transfer of EC as per provisions of the para 11 of EIA Notification, 2006 as amended from time to time	There is no change in ownership.
В	Statutory Condition:	
(i)	Air Quality Monitoring and preservation	
30	The Project Proponent shall instal a minimum of 1	1 Online AAQMS is installed to monitor the critical parameters
	(one) online Ambient Air Quality Monitoring Stations to monitor critical parameters relevant for mining operations, of air pollution viz PM10, PM25. NO2 CO and SO2 etc. as per the methodology mentioned in NAAQS Notification No. B- 29016/20/90/POCIH dated 18.11. 2009 covering the aspects of transportation and use of heavy machinery in the impact zone. The ambient air quality shall also be monitored at prominent places like office building canteen etc. as per the site condition to ascertain the exposure characteristics at specific places The above data shall be digitally displayed within 03 months in front of the main Gate of the mine site	relevant for mining operations such as PM10, PM25. NO2 CO and SO2 AAQ Monitored is installed in other place & also digitally displayed board placed in front of the main gate.
31	Effective safeguard measures for prevention of	Complied.
	dust generation and subsequent suppression	Following measures have been taken such as
	(like regular water sprinkling. metalled road construction etc.) shall be carried out in areas	Regular haul road maintenance
	prone to air pollution wherein high levels of	Use of Road GraderWet drilling practice adopted
	PM10 and PM2.5 are evident such as haul	 Transporting vehicle is covered with tarpauline
	road, loading and unloading point and transfer	 Wheel washing system provided
	points. The Fugitive dust emissions from each	
	sources shall be regularly controlled by	Two nos. of water sprinkler (12 KL Capacity each) have
	installation of required equipment/machineries and preventive	been engaged for regular sprinkling of water on the as haul
	maintenance. Use of Suitable water-soluble	road, loading and unloading point. The details of the water sprinkling from April'23 to
	chemical dust suppressing agents may be	September'23 is enclosed as Annexure - 16
	explored for better effectiveness of dust	
	control system It shall be ensured that air pollution level conform to the standards	the second se
	prescribed by the MoEF & CC/ Central	
	Pollution Control Board	
		Water sprinkling
		Further, fugitive dust emission is being monitored
		regularly. Preventive maintenance is being carried out regularly.

II 32 33	Water Quality Monitoring and Preservation In case, immediate mining scheme envisages intersection of ground water table, then Environmental Clearance shall become operational only after receiving formal clearance from CGWA. In case, mining operation involves intersection of ground water table at a later stage, then PP shall ensure that prior approval from CGWA and MoEF & CC is in place before such mining operations. The permission for intersection of ground water table shall essentially be based on detailed hydro-geological study of the area. Regular monitoring of the flow rate of the springs and perennial nallahs flowing in and around the mine lease shall be carried out and records maintain. The natural water bodies and or streams which are flowing in an around the village, should not be disturbed. The Water Table shoud be nurtured so as not to go down below the pre-mining period. In case of any water scarcity in the area, the Project Proponent has to provide water to the villagers for their use. A provision for regular monitoring of water table in open dug wall located in village should be incorporated to ascertain the impact of mining over ground water table The Report on changes in Ground water level and quality shall be submitted on six-monthly basis to the Regional Office of the Ministry, CGWA and State Groundwater Department/ State Pollution Control Board	NOC is already obtained from CGWA. Vide Ref No.: CGWA/NOC/MIN/REN/1/2021/6481. The NOC is under renewal. Renewal application is approved by EAC of CGWA on dated 11.7.2023. Renewal application acknowledgement copy is enclosed as Annexure – 4 Complied. Flow rate of the Perennial Nalla " Damasallah Nallha" is being Monitored Regularly & Record being maintained. Report is enclosed as Annexure No17 There is no disturbance to any water bodies in around the village. Nos. of rainwater harvesting measures have been taken to augment the water table. So, there is no chance of water table to go below/down. There is no scarcity of water, and the water table is in proper level. Further, drinking water is provided to the nearby villages. Water level & quality is being Monitored regularly by NABL accredited Laboratory and report is also being submitted the Govt. authority in quarterly.
		The Monitoring report is enclosed as Annexure -Annexure
		- 18
34	Project Proponent shall regularly monitor and maintain records w.r.t. ground water level and quality in and around the mine lease by establishing a network of existing wells as well as new piezo-meter installations during the mining operation in consultation with Central Ground Water Authority/ State Ground Water Department. The Report on changes in Ground water level and quality shall be submitted on six-monthly basis to the Regional Office of the Ministry. CGWA and State Groundwater Department/ State Pollution Control Board	Complied. Ground water level & quality being monitored regularly. And report also submitted. The details are enclosed in Annexure - 18

35	The Project Proponent shall undertake regular monitoring of natural water course water resources/ springs and perennial nallahs existing/ flowing in and around the mine lease and maintain its records. The project proponent shall undertake regular monitoring of water quality upstream and downstream of water bodies passing within and nearby/ adjacent to the mine lease and maintain its records. Sufficient number of gullies shall be provided at appropriate places within the lease for management of water PP shall carryout regular	Complied. Flow rate of the Perennial N being Monitored Regularly & Report is enclosed as Annexus Upstream & Downstream monitored. PH & other param Report is enclosed as Annexus	& Record being maintained. r e No17 water quality are being eters as well within the limit.
	monitoring wrt pH and included the same in	lin stroom	Down stroom
	monitoring plan. The parameters to be monitored shall include their water quality vis a-vis suitability for usage as per CPCB criteria and flow rate. It shall be ensured that no obstruction and/ or alteration be made to water bodies during mining operations without justification and prior approval of MoEF & CC SEIAA Odisha. The monitoring of water courses/ bodies existing in lease area shall be carried out four times in a year viz. pre-monsoon (April-May), monsoon (august), post-monsoon (november) and winter (january) and the record of monitored data be sent regularly to ministry of environment, forest and climate change and its regional office, SEIAA, Odisha, Central Ground Water Board, State Pollution Control Board and central pollution control board. Clearly showing the trend analysis on six- monthly basis.	Up stream There is no water body insid chance of obstruction or alter There is no water courses/bod analysis is not applicable.	ation to the water body.
36	Quality of polluted water generated from	Complied.	
36	Quality of polluted water generated from mining operations which include Chemical Oxygen Demand (COD) in mines run-off. acid mine drainage and metal contamination in runoff shall be monitored along with Total Suspended Solids (TDS), Dissolved Oxygen (DO), pH and Total Suspended Solids (TSS). The monitored data shall be uploaded on the website of the company as well as displayed at the project site in public domain, on a display board, at a suitable location near the main gate of the Company. The circular No. J-20012/1 /2006 IA.II (M) dated 27.05.2009 issued by Ministry of	Complied. One NABL accredited Lab. M/s to ensure the quality of the mines & treated water disch And all the parameters mentio Monitoring data also up https://www.facorgroup.in/es And displayed through digita gate. The Monitoring report is encl	e water generated from the arging to outside the lease. oned are being monitored. loaded in the Website: sg/compliances/ al display board near main

	Environment, Forest and Climate Change may	
	also be referred in this regard.	
37	The project proponent shall construct retaining wall and settling pond within the lease area. Further. check dams shall be constructed at strategic locations in which rain water passes in rainy season. Quality of the mine drainage water shall be monitored on real-time basis& also monitored through NABL Lab. Mine drainage water shall be used only after treatment through ETP for various industrial uses	Retaining wall is constructed along the periphery of the dump, settling pond is there in the lease also check dam is constructed at strategic locations through which rain water passes in rainy season. Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling Pond , Retaining wall & Check dam Settling pond , Retaining wall & Check dam Settling pond , Retaining wall & Check dam Settling Pond , Retaining wall & Settling pond , Retaini
		The NABL report is enclosed as Annexure No-20
38	Detail design of the existing retaining wall and the proposed for the expansion from a chartered Civil Engineer shall be submitted within 6 months from the date of issue of Environmental Clearance to ensure that no silt after wash up & treatment is escaped from the core/ buffer zone of the mines.	Complied . The design of the retaining wall is certified from a chartered civil engineer. The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
39	Project Proponent shall plan, develop and implement rainwater harvesting measures on long term basis to augment ground water resources in the area in consultation with Central Ground Water Board/ State Groundwater Department. A report on amount of water recharged needs to be submitted to Regional Office, MoEF& CC annually.	Complied . Report of ground water recharge quantity is submitted to the Regional Office, MoEFCC annually dated on 07.04.2023 vide letter number OCM/ENV/1508/2023 For the FY 2022-23 report on amount of ground water recharge has been send to Joint director MoEF & CC via letter number OCM/ENV/1508/2023 dated 07.04.2023 The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
40	Industrial waste water(workshop and waste water from the mine) should be properly collected and treated in an ETP as proposed so as to conform to the notified standards prescribed from time to time. The standards shall be prescribed through Consent to Operate (CTO) issued by concerned State Pollution Control Board (SPCB). The workshop	Complied . All the industrial water are channelized and properly collected and treated in an ETP. Oil & Grease trap is also provided.

effluent shall be treated after its initial passage through Oil and grease trap.	
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11	The water balance water and the shall be	Complied The water belongs short is resistained and
41	The water balance/water auditing shall be carried out and measure for reducing the consumption of water shall be taken up and reported to the Regional Office of the MoEF & CC and State Pollution Control Board.	Complied . The water balance chart is maintained and monitored. And the action plan for the reduction of water is made and submitted to the joint director MoEF & CC via letter number OCM/ENV/1142/2022 dated on 08.08.2022 & SPCB vial letter number OCM/ENV/1145 dated on 08.08.2022. The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter
		number OCM/ENV/1608/2023 dated on 10.05.2023
iii	Noise and Vibration Monitoring Prevention	
42	The peak particle velocity at 500m distance or within the nearest habitation whichever is closer shall be monitored periodically as per applicable DGMS guidelines.	Complied. A scientific study on ground vibrational effects of blasting has been done by NIT Rourkela. It is same is being carried out periodically by inhouse team by using instrument (Micro Mate). The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
43	The illumination and sound at night at project sites disturb the villages in respect of both human and animal population. Consequent sleeping disorders and stress may affect the health in the villages located close to mining operations. Habitations have a right for darkness and minimal noise levels at night. PPs must ensure that the biological clock of the villages is not disturbed; by orienting the floodlights/ masks away from the villagers and keeping the noise levels well within the prescribed limits for day /night hours.	Complied. Noise monitoring is done by NABL Laboratory both in day and night and the noise limit falls under the prescribed standards The Noise Monitoring report is enclosed in Annexure – 21 Image: Complete the second se
44	The Project Proponent shall take measures for control of noise levels below 85 dBA in the work environment The worker engaged in operations of HEMM, etc. should be provided with ear plugs /muffs. All personnel including laborers working in dusty areas shall be provided with protective respiratory devices along with adequate training, awareness and information on safety and health aspects. The PP shall be held responsible in case it has been	Complied. Noise level is being monitored and it shows below the prescribed limits. All the workers are working in HEMM are provided with ear plugs and the workers working in dusty are provided with protective respiratory devices. The Noise Monitoring report is enclosed in Annexure – 21

	found that workers (compared / labors of the	
	found that workers/ personals/laborers are	
	working without personal protective	
	equipment.	
iv	Mining Plan	
45	The Project Proponent shall adhere to the	Complied.
	working parameters of mining plan which was	Mining activities is being carried out as per the approved
	submitted at the time of EC appraisal wherein	mining plan. There is no such changes, and in case of any
	year-wise plan was mentioned for total	changes, prior permission/approval will be taken from
	excavation ie. quantum of mineral, waste over	MoEF & CC.
	burden inter burden and top soil etc. No	
	change in basic mining proposal like mining	
	technology total excavation, mineral & waste	
	production, lease area and scope of	
	working (viz method of mining. overburden &	
	dump management, O.B & dump mining,	
	mineral transportation mode. ultimate depth	
	of mining etc) shall not be carried out without	
	prior approval of the Ministry of Environment	
	Forest and Climate Change which entail	
	adverse environmental impacts, even if it is a part of approved mining plan modified after	
	grant of EC or granted by State Govt in the	
	form to Short Term Permit (STP), Query	
	license or any other name.	
46	The Project Proponent shall get the Final Mine	It is not applicable, as there is no FMCP required now.
10	Closure Plan along with Financial Assurance	
	approved from Indian Bureau of	
	Mines/Department of Mining & Geology as	
	required under the Provision of the MMDR	
	Act 1957 and Rules/Guidelines made there	
	under. A copy of approved final mine closure	
	plan shall be Submitted within 2 months of the	
	approval of the same from the competent	
	authority to the concerned Regional Office of	
	the Ministry of Environment, Forest and	
	Climate Change for record and verification	
47	The land-use of the mine lease area at various	The land use pattern is being followed as per the approved
	Stages of mining scheme as well as at the end-	mining plan by IBM
	of-life shall be governed as per the approved	
	Mining Plan. The excavation vis-a-vis	The excavation vis-a-vis backfilling in the mine lease area is
	backfilling vis-à-vis backfilling in the mine	followed as per mining plan
	lease area and corresponding afforestation to	
	be raised in the reclaimed area shall be	
	governed as per approved mining plan. PP	
	shall ensure the monitoring and management	
	of rehabilitated areas until the vegetation	
	becomes self-sustaining. The compliance	
	status shall be submitted half-yearly to the MoEF & CC and its concerned regional Office/	
	SEIAA, Odisha	
	JEIAA, OUISIIA	

V Land Reclamation 48 The Overburden (O.B.) generated during the mining operations shall be stacked at earmarked OB dump site(s) only and it should not be kept active for a long period of time. The physical parameters of the OB dumps like height, width and angle of slope as per the aproved Mining Plan as per the guidelines/circulars issued by D.G.M.S. w.r.t. safety in mining operations shall be used for land reclamation and plantation. All the generated topsoil is used for afforestation p soil/OB dumps. The topsoil shall be used for land reclamation and plantation. 49 The reject/waste generated during the mining operations shall be stacked at earmarked waste dump site(s) only. The physical parameters of the waste dumps like height, width and angle of slope shall be governed as per the approved Mining Plan as per the guidelines/circulars issued by DGMS w.r. safety in mining operations shall be strictly adhered to maintain the stability of waste dumps. Complied. 50 The reclamation of waste dump sites shall be strictly adhered to maintain the stability of waste dumps. It is being followed & complying as per Approved Plan cum Progressive Mine Closure Plan. 51 The slope of dumps shall be vegetated in scientific manner with stable native species to maintain the slope stability. Prevent erosion and surface run off. The selection of local species regulates local climatic parameters and help in adaptation of plant species to the dump to prevent erosion and help in adaptation of plant species to the dump to prevent erosion and help in adaptation of plant species to the dump to prevent erosion and help in adaptation of plant species to the dump to prevent erosion shall be istrictly adheret to maintain the slope stability. Pr	tacked
 mining operations shall be stacked at earmarked OB dump site(s) only and it should not be kept active for a long period of time. The physical parameters of the OB dumps like height, width and angle of slope shall be governed as per the approved Mining Plan as per the guidelines/circulars issued by D.G.M.S. w.r.t. safety in mining operations shall be strictly adhered to maintain the stability of top soil/OB dumps. The topsoil shall be used for land reclamation and plantation. The reject/waste generated during the mining operations shall be stacked at earmarked waste dump site(s) only. The physical parameters of the waste dumps like height, width and angle of slope shall be governed as per the approved Mining Plan as per the approved Mining Plan as per the guidelines/circulars issued by DGMS w.r. safety in mining operations shall be strictly adhered to maintain the stability of waste dumps. The reclamation of waste dump sites shall be strictly adhered to maintain the stability of mining Plan cum Progressive Mine Closure Plan. The slope of dumps shall be vegetated in scientific manner with stable native species regulates local climatic parameters 	tacked
 height, width and angle of slope shall be governed as per the approved Mining Plan as per the guidelines/circulars issued by D.G.M.S. w.r.t. safety in mining operations shall be strictly adhered to maintain the stability of top soil/OB dumps. The topsoil shall be used for land reclamation and plantation. The reject/waste generated during the mining operations shall be stacked at earmarked waste dump site(s) only. The physical parameters of the waste dumps like height, width and angle of slope shall be governed as per the approved Mining Plan as per the guidelines/circulars issued by DGMS w.r. safety in mining operations shall be strictly adhered to maintain the stability of waste dumps. The reclamation of waste dump sites shall be done in scientific manner as per the Approved Mining Plan cum Progressive Mine Closure Plan. The slope of dumps shall be vegetated in ad surface run off. The selection of local species regulates local climatic parameters 	tacked , width
 operations shall be stacked at earmarked waste dump site(s) only. The physical parameters of the waste dumps like height, width and angle of slope shall be governed as per the approved Mining Plan as per the guidelines/circulars issued by DGMS w.r. safety in mining operations shall be strictly adhered to maintain the stability of waste dumps. The reclamation of waste dump sites shall be done in scientific manner as per the Approved Mining Plan. The slope of dumps shall be vegetated in scientific manner with stable native species to maintain the slope stability. Prevent erosion and surface run off. The selection of local species regulates local climatic parameters 	, width
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50 done in scientific manner as per the Approved Mining Plan cum Progressive Mine Closure Plan. Plan cum Progressive Mine Closure Plan. 51 The slope of dumps shall be vegetated in scientific manner with stable native species to maintain the slope stability. Prevent erosion and surface run off. The selection of local species regulates local climatic parameters Complied.	
 Mining Plan cum Progressive Mine Closure Plan. The slope of dumps shall be vegetated in scientific manner with stable native species to maintain the slope stability. Prevent erosion and surface run off. The selection of local species regulates local climatic parameters Mining Plan cum Progressive Mine Closure Plan. Complied. Dump slopes are planted with suitable native speci stability of the dump and along with that retaining provided on the toe of the dump to prevent erosion 	Mining
scientific manner with stable native species to maintain the slope stability. Prevent erosion and surface run off. The selection of local species regulates local climatic parameters	
 Indication of plant operation of plant operation of the species to the microclimate. The gullies formed on slopes should be adequately taken care of as it impacts the overall stability of dumps. The dump mass should be consolidated with the help of dozer/ compactors thereby ensuring proper filling/levelling of dump mass. In critical areas, use of geo textiles/geomembranes / clay inners/ Bentonite etc. shall be undertaken for stabilization of the dump. Plantation on Dump slope Care of the gullies of Dump slope 	wall n.

52	The Project Proponent shall carry out slope stability study in case the dump height is more than 30 meters. The slope stability report shall be submitted to concerned regional office of MoEF & CC. Govt. of India, Bhubaneswar as well as SEIAA, Odisha.	There is use of geo-textile & silpaulin to prevent erosion & surface run-off. Also the geo-textile & silpaulin helps to stabilize the dump by preventing the rain water to percolate in the dump. In long term effect these Geo-Textile decompose with the soil and makes the soil more fertile which in turns acts as a manure for the plants planted in the benches of the dump. In for the plants planted in the benches of the dump. The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023 Complied. Slope Stability study has been conducted by CIMFR, Dhanbad. And report is already submitted to the MoEF & SEIAA The Study report has been submitted vide letter No:OCM/ENV/1144/2022, dated 08.08.2022 to MoEF & CC and vide letter no.:OCM/ENV/1140/2022, dated 08.08.2022.
		The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
53	Catch drains, settling tanks and siltation ponds of appropriate size shall be constructed around the mine working, mineral yards and topsoil/OB /waste dumps to prevent runoff of water and flow of sediments directly into the water bodies (Nallah/ River Pond etc.). The collected water should be utilized for watering the mine area, roads, green belt development, plantation etc. The drains/sedimentation sumps etc. shall be de silted regularly, particularly after monsoon season, and maintained properly.	It is complied. We have already implemented catch drains & settling ponds of appropriate size to prevent runoff of water and flow of sediments directly into the water bodies.
		Further, all the drains & settling ponds are being desilted regularly.
54	Check dams of appropriate size, gradient and length shall be constructed around mine pit and OB dumps to prevent storm run-off and sediment low into adjoining water bodies. A safety margin of 50% shall be kept for	Complied . Check-dams of appropriate size, gradient and length is constructed around mine pit, OB Dump & garland drain, here to arrest the slime/suspended solid particles flowing through the streams.

55	designingofsumpstructures over and above peak rainfall (basedon 50 years data) and maximum discharge inthe mine and its adjoining area which shallalso help in providing adequate retention timeperiod thereby allowing proper settling ofsediments/siltmaterial. The sedimentation pits/ sumps shallbe constructed at the corners of the garlanddrains.Storm water and leached water for treatmentshall be led in separate pipes and whererequired, retaining wall, settling pond andcheck dam shall be constructed within thelease hold area for conservation of rainwaterand prevention of soil loss.	Considering peak rainfall, the surface run off study has been conducted by domain expert, the settling pond along with other measures are designed & constructed accordingly. Complied. Storm Water drains are there where required & retaining wall, settling pond & check dam are constructed in the lease hold area. Further, garland drain, retaining wall , settling pond & roof top rain water harvesting system is implemented for conservation of rain water. RAINWATER HARVESTING STRUCTURES IN OSTAPAL CHROMITE MINE OF M/S FACOR LTD
		<complex-block></complex-block>
56	The top soil, if any, shall temporarily be stored at earmarked site(s) within the mine lease only and should not be kept unutilized for long. The physical parameters of the top soil dumps like height, width and angle of slope shall be governed as per the approved Mining Plan and as per the guidelines framed by DGMS w.r.t. safety in mining operations shall be strictly adhered to maintain the stability of dumps. The topsoil shall be used for land reclamation and plantation purpose	Complied . There is no generation of topsoil during the period April'23 to September'23. All the earlier generated topsoil is utilized for afforestation purpose.
57	The mining lease holder shall, after ceasing mining operations undertake regressing the mining area and any other area which may have been disturbed due to their mining activities and restore the land to a condition which is fit for growth of fodder, flora, fauna etc.	It is Not Applicable for us as of now It will be taken care as per after cession of Mining activities in consultation with competent authority.

58	Slope study by an expert of repute of water dumps to be done and submitted within six months from the date of issue of EC to SEAC/SEIAA	Complied. Slope Stability Study is conducted, and the report already submitted SEIAA via letter number OCM/ENV/1140/2022 date don 08.08.2022 The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
vi	TRANSPORTATION	
59	No Transportation of the minerals shall be allowed in case of roads passing through transportation of the minerals leaving an adequate gap (say at least 200 meters) .so that the adverse impact of sound and dust along with chances of accidents could be mitigated. All costs resulting from widening and strengthening of existing public road network shall be borne by the PP in consultation with nodal State Govt. Department. Transportation of minerals through road movement in case of existing village/ rural roads shall be allowed in consultation with nodal State Govt. Department only after required strengthening such that the carrying capacity of roads is increased to handle the traffic load. The pollution due to transportation load on the environment will be effectively controlled and water sprinkling will also be done regularly .Vehicular emissions shall be kept under control and regularly monitored. Project should obtain Pollution Under Control (PUC) certificate for all the vehicles from authorized pollution testing centers	Transportation is being carried out on the same road as used before the expansion i.e TOMKA-MANGALPUR Highway. Road connecting to TOMKA-MANGALPUR highway, is being always maintained to avoid dust generation. Further, water sprinkling is being carried out to mitigate the dust generation. An amount of 180 Crore is already sanction for the same road to widen & strengthen it, from DMF. And also, another bridge connecting to Mines transportation road is already under construction.
60	The Main haulage road within the mine lease should be provided with a permanent water arrangement for dust suppression. Other roads within the mine lease should be wetted regular with tanker-mounted water sprinkling system. The other areas of dust generation like crushing zone, material transfer points, material yards etc. should invariably be provided with dust suppression arrangements. The air pollution control	Complied For dust suppression system, there is provided one fixed water pipe line along with two dedicated permanent water tanker which sprinkles out the water in the haul roads regularly in a scheduled way. Other than that we have 4 AAQMS located at different locations of the mine which monitors the quality of the ambient air.

	equipment like bag filters, vacuum suction hoods, dry fogging system etc. shall be installed at Crushers, belt-conveyors and other areas prone to air pollution. The belt conveyor should be fully covered to avoid generation of dust while transportation. PP shall take necessary measures to avoid generation of fugitive dust emissions.	There is no transportation being carried out through belt conveyor. So, it is not applicable. The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
61	The pollution due to transportation load on the environment will be effectively controlled and water sprinkling will also be done regularly. Vehicular emissions shall be kept under control and regularly monitored. Project should obtain Pollution under Control (PUC) certificate for all the vehicles from authorized pollution testing centers.	Complied. It is done effectively and in a controlled manner. Also water sprinkling is done regularly. All vehicle using PP has also obtained PUC certificate is obtained from vehicle is being used from authorized pollution testing centers.
62	Haulage road shall be developed and maintained perennially and perpetually by the proponent in construction with the concerned authority of the Govt. and to this effect, the proponent shall submit an undertaking in form of a legal affidavit.	Complied. The haulage road is developed and maintained regularly. Legal affidavit is submitted to Member Secretary SEIAA, Bhubaneswar via letter number OCM/GEO/1377/2023 dated on 08.10.2023.
		The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
63	Traffic Density study if not done by domain expert, then the expert to be ratified/ authenticated by domain expert and submitted within a month time.	Complied. Traffic density study has been conducted by domain expert & submitted along with final EIA.
		Further, the traffic study report submitted to Joint Director MoEF & CC via letter OCM/ENV/904/2022 dated on 02.05.2022
		The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
VII	Green Belt	
64	The Project Proponent shall develop greenbelt in 7.5m wide safety zone all along the mine lease boundary as per the guidelines of CPCB in order to arrest pollution emanating from mining operations within the lease. The whole Green belt shall be developed within first 5 years starting from windward side of the active mining area The development of greenbelt shall be governed	Complied. Green belt (Plantation) has already been developed all along the mining lease boundary line in 7.5 Mtr distance.
	as per the EC granted by the Ministry irrespective of the stipulation made in approved mine plan	

	The Project Proponent shall carryout plantation/ afforestation in backfilled and reclaimed area of mining lease, around water body. Along the roadsides, in Community areas etc. by planting the native species in consultation with the State Forest Department/ Agriculture Department/	Complied. Community Plantation program are being carried out with consultation of Forest Department & Gram Panchayat. Adequate funds provision is there to take care of the plantation. Plantation carried out in consultation with Forest
l N t	Rural development department/ Tribal Welfare Department/ Gram Panchayat such that only those species be selected which are of use to the local people. The CPCB guidelines	department & all around the lease boundary and the report has been submitted to Forest Range Officer, Sukinda Jajpur via letter number OCM/ENV/1212/2022 dated 07.09.2022 & Joint director MoEF & CC via letter number
	in this respect shall also be adhered. The density of the trees should be around 2500	OCM/ENV/1037/2022 dated on 27.06.2022.
I	saplings per Hectare Adequate budgetary provision shall be made for protection and care of trees.	The details have been submitted in the last six-monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
	The Project Proponent shall make necessary alternative arrangements for livestock feed by developing grazing land with a view to compensate those areas which are coming within the mine lease The development of such grazing land shall be done in consultation with the State Government. In this regard, Project proponent should essentially implement the directions of the Hon'ble Supreme Court with regards to acquisition of grazing land. The sparse trees on such grazing ground, which	It is not applicable as there is no grazing land within the lease area.
	provide mid-day shelter from the scorching sun, should be scrupulously guarded/protected against felling and plantation of such trees should be promoted.	
67 	The Project Proponent shall undertake all precautionary measures for conservation and protection of endangered flora and fauna and Schedule-I species during mining operation. A Wildlife Conservation Plan shall be prepared	Wildlife Conservation plan has been prepared by accredited Consultant and It is approved from the office of the principle chief conservation of forest.
t f i	for the same clearly delineating action to be taken for conservation of flora and fauna. The Plan shall be approved by Chief Wildlife Warden of the State Govt. and implemented in consultation with the State Forest and Wildlife Department. A copy	Approval Ref Vide No.: 10183/CWLW-FDWC-FD-0033- 2022, dated 11.11.2022. The copy of the approval along with implementation status is already submitted during last Six Monthly EC Compliance I,e April '23 to Sept'23
i S	of Wildlife Conservation Plan and its implementation status (annual) shall be submitted to the Regional Office of the Ministry.	The copy of the approval is enclosed as Annexure - 22
	Public Hearing and human health issues	
	The Project Proponent shall appoint an Occupational Health Specialist for Regular	Complied.

	as well as Periodical medical examination of the workers engaged in the mining activities as per the DGMS guidelines. The records shall be maintained properly. PP shall also carryout Occupational health check-ups in respect of workers which are having ailments like BP, diabetes, habitual smoking, etc. The check-ups shall be undertaken once in six months and necessary remedial preventive measures be taken. A status report on the same may be sent to MoEF & CC Regional Office and DGMS on half- yearly basis.	One Occupational Health specialist is appointed as per DGMS guideline. Check-ups are undertaken once in six month & necessary preventive measures are taken. Status report is sent to MoEF & DGMS on half-yearly basis. The details of the Medical Check up from April'23 to September'23 given in Annexure No23 Status report is submitted & submitted copy is enclosed as Annexure No 24
69	A commitment in form of an undertaking for periodical occupational health check-up of the employee and the local people shall be done through an occupational health expert.	All the employees & local people are being undertaken for periodical health check up through an occupational health expert. Undertaking is enclosed as Annexure No25
70	The Project Proponent must demonstrate commitment to work towards Zero Harm from their mining activities and carry out Health Risk Assessment (HRA) for identification workplace hazards and assess their potential risks to health and determine appropriate control measure to protect the health and wellbeing of workers and nearby community. The proponent shall maintain accurate and systematic records of the HRA. The HRA for neighbourhood must focus on Public Health Problems like Malaria Tuberculosis. HIV, Anaemia, Diarrhoea in children under five respiratory infections due to bio-mass cooking. The proponent shall also create awareness and educate the nearby community and workers for Sanitation Personal Hygiene, Hand washing not to defecate in open, Women Health and Hygiene (Providing Sanitary Napkins), hazard of tobacco and alcohol use. The Proponent shall carryout base line	The Mine Management is committed to work for zero harm from the mining activities and carrying out appropriate measures for Risk assessment and identification of workplace hazards and assess the potential risks for health and taking appropriate control measures to protect the health of workers and the nearby community. The PP is conducting HRA among the neighbourhoods to focus on malaria, Dengue, Tuberculosis, HIV, Anaemia, Diarrhoea and ARIs in children and adults. Regular awareness program is being conducted in the nearby villages for sanitization, personal hygiene, hand washing, not to defecate in open places, women health, hazards of smoking tobacco, drinking alcohol. Awareness program are being taken for control of malaria and Dengue and Tuberculosis. HRA have prepared and the details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023

	HRA for all the category of workers and	
71	thereafter every five years. The Proponent shall carry out Occupational health surveillance which be a part of RA and include Biological Monitoring where practical and feasible and the tests and investigations relevant to the exposure (e g for Dust a XRay chest,For Noise Audiometric; for Lead Exposure Blood Lead, For Welders Full Ophthalmologlo Assessment; for Manganese Miners a complete Neurological Assessment by a Certified Neurologist, and Manganese (Mn) estimation in Blood; For Inorganic Chromium-Fortnightly skin inspection of hands and forearme by a responsible person. Except routine teste all tests would be carried out in a Lab accredited by NABH. Records of Health Surveillance must be kept for 30 years, including the results of and the records of Physical examination and tests. The record of exposure due to materials like Asbestos, Hard Rock Mining, Silica, Gold, Kaolin, Aluminium, Iron, Manganese, Chromium, Lead, Uranium need to be handed over to the Mining Department of the State in case the life of the mine is less than 30 years. It would be obligatory for the State Mines Departments to make arrangements for the safe and secure storage of the records including X-Ray. Only conventional X-Ray will be accepted for record purposes and not the	Complied. Steps have been taken to carry out occupational health surveillance for workers engaged in mines activities like audiometric tests for blasters(noise), x-ray chest for hexavalent chromite exposure, fortnightly skin inspection by Medical officer of our dispensary. All the routine examination of stool, urine, sputum and chest x- ray are being done in every six months for food handlers, the PP is taking steps for chest x-ray, examination of sputum, stool, audiometric test and full lung function test for blasters and full opthalmolocal tests for Drivers and Operators. The medical report has been attached as Annexure 26
	digital one). X-Ray must meet ILO criteria (17 xl4 inches	
	and of good quality)	
72	and of good quality)The Proponent shall maintained a record of performance indicators for workers which includes(a) there should not be a significant decline in their Body Mass Index and it should stay between 18.5-24.9(b) the Final Chest X-Ray compared with the base line X-Ray should not show any capacities (c) At the end of their leaving job there should be no Diminution in their Lung Functions ForcedExpiratory Volume in one second (FEV1), Forced Vital Capacity (FVC), and the ratio) unless they are smokers which has to be adjusted, and the effect of age, (d) their hearing should not be affected. As a	Performance Indicator for workers & employees are being maintained. a) There is no significant decline in their Body Mass Index and it is between 18.5-24.9 (b) the Final Chest X-Ray compared with the base line X- Ray does not show any capacities (c) At the end of leaving job there is be no Diminution in their Lung Functions Forced Expiratory Volume in one second (FEV1),Forced Vital Capacity (FVC), and the ratio) unless they are smokers which has to be adjusted, and the effect of age, (d)Their hearing is not affected. As a proof an Audiogram is presented), (e) they have not developed any Persistent Back Pain Neck Pain, and the movement of their Hip, Knee and other joints

bof an Audiogram (first and last need to be esented), they should not have developed any rsistent Back Pain Neck Pain, and the ovement of their Hip, Knee and other joints ould have normal range of movement, they should not have suffered loss of any dy part. e record of the same should be submitted the Regional Office, MoEF & CC annually ong with details of the relief and mpensation paid to workers having above dications	should have normal range of movement, (f) they have not suffered loss of any body part. Status of the same are given for reference. And the record is also being maintained. For the FY 22-23 Report is also herewith submitted along with the updated report for MoEF & CC, attached as Annexure No27
	Complied.
rsonnel working in dusty areas should wear otective respiratory devices and they should to be provided with adequate training and formation on safety and health aspects	Person working in dusty area wears protective respiratory devices during work. Further, all the vehicle engaged in operation are closed door vehicle (Having A/C facilities). Regular training is being provided to all employees on safety & health.
	Further, Monthly Safety Town hall is being conducted for creating more awreness on safety & Health. Safety Town hall on October'2023
piect Proponent shall make provision for	All most all the workers/labors are coming from local area.
	So, colony is not required for them.
nstruct labor camps within/outside	There are two STP Provided having capacity 30KLD (20 + 10
rastructure/ facilities like fuel for cooking, oble toilets, mobile STP, safe drinking ater, medical health care, creche for kids etc. e housing may be provided in the form of mporary structures which can be removed er the Completion of the project related rastructure. The domestic waste water ould be treated with STP in order to avoid ntamination of underground water.	KLD) for treatment of domestic effluents.
e proponent shall implement the mitigative easures as suggested in the Study Report on fect of chromite mines to nearest human	To prevent contamination of Hexavalent chromium study has conducted by NIT , Rourkela. All the suggestions are implemented.
DITATION	The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
	esented), they should not have developed any rsistent Back Pain Neck Pain, and the wement of their Hip, Knee and other joints buld have normal range of movement, they should not have suffered loss of any dy part. a record of the same should be submitted the Regional Office, MoEF & CC annually ng with details of the relief and mpensation paid to workers having above ications e Project Proponent shall ensure that roomel working in dusty areas should wear otective respiratory devices and they should be provided with adequate training and ormation on safety and health aspects piect Proponent shall make provision for a housing for workers/labors or shall nstruct labor camps within/outside mpany owned land) with necessary basic rastructure/ facilities like fuel for cooking, bile toilets, mobile STP, safe drinking ter, medical health care, creche for kids etc. a housing may be provided in the form of nporary structures which can be removed er the Completion of the project related rastructure. The domestic waste water build be treated with STP in order to avoid ntamination of underground water. e proponent shall implement the mitigative asures as suggested in the Study Report on

IX	Corporate Environment Responsiblitiy (CER)	
76	As per the MoEF & CC, Govt. of India Office	CER action plan has been prepared and submitted in EIA.
	Memorandum dated 30,.09.2020, the project	Activities proposed under CER is restricted to only affected
	proponent is enquired to prepare and	area.
	implement Corporate Environment	All the improvement is being undertaken by involving local
	Responsibility (CER) Plan. The activities	community.
	proposed under CER shall be restricted to the affected area around the project. The	MAINTAN ON AND AND MEALTH CAN
	company shall undertake all relevant measures for improving the socio-economic conditions of the surrounding area. CSR activities shall be undertaken by involving	
	local villages and administration. The activities proposed for CER shall be implemented and to be completed within	Received
	three years and annual report of implementation of the same along with documentary proof viz. photographs, purchase documents, latitude & longitude of	
	infrastructure developed & road constructed needs to be submitted to Regional Office MoEF & CC annually along with audited	All the CER proposal will be completed within the timeline. Work is under progress, and it is a continuous process.
	statement and to the District Collector. It should be posted on the website of the project	Details of the CSR Expenses and evidence are enclosed in Annexure No5
	proponent.	The report is submitted to MoEF & CC and to the District
		Collector, Jajpur. And the same also posted in website
77	Action alon for implementing FMD and	www.facorgroup.in
77	Action plan for implementing EMP and environmental conditions along with	EMP action plan is prepared & approved from competent
	6	authority & implemented accordingly.
	responsibility matrix of the company shall be	Year wise funds earmarked is maintained in separate
	prepared and shall be duly approved by	account provision.
	competent authority. The year wise funds	The details surroughture towards ENAD is suched as
	earmarked for environmental	The details expenditure towards EMP is enclosed as Annexure - 6
	protection measures shall be kept in separate	Annexure - 6
	account and not to be diverted for any other	
	purpose. Year wise progress of implementation of action plan shall be	
	implementation of action plan shall be reported to the Regional Office of MoEF & CC,	
	Bhubaneswar, SPCB Odisha	
	along with the Six Monthly Compliance	
	Report.	
х	Miscellaneous	
^ 78	The Project Proponent shall prepare digital	Complied.
10	map (land use & land cover of the entire lease	We are having a digital map for the entire lease area and
	area once in five years purpose of monitoring	submitted to IBM. The details of the land use pattern is
	land use pattern and submit a report to	already submitted to Regional office MoEF & CC, vide
	concerned Regional Office of the MoEF & CC	letter No.OCM/ENV/1142/2022, dated 08.08.2022
		, ,

		The details have been submitted in the last six monthly EC compliance dated from October'22 to March'23 Via letter number OCM/ENV/1608/2023 dated on 10.05.2023
79	The Project Authorities should inform to the Regional Office regarding date of financial closures and final approval of the project by the concerned authorities and the date of start of land development work.	It is Not Applicable as of now. Currently the mines is in running condition and therefore, the final closer is not required.
80	The project proponent shall establish a solar power plant with 30KVA capacity within the lease area as proposed.	Complied. As there is no colony inside the lease, so persons are staying outside the lease area where there in solar power installed of about 40 KVA, for house hold use in place of Electric power.
81	It shall be mandatory for the project management to submit six 06 monthly compliance reports on post environmental monitoring in respect of the stipulated terms and conditions in this Environmental Clearance to the State Environment Impact Assessment Authority (SEIAA) Odisha. SPCB& Regional Office of the Ministry of Environment & Forest. Odisha in hard and soft copies on 1 June and 1 December of each calendar year. The proponent shall also upload the	Complied. The six monthly compliance report is submitted along with all the environment monitoring report. And it is also uploaded in the website. The last six monthly Environment Compliance report was submitted on 10.05.2023 vide letter number OCM/ENV/1608/2023 The submitted copy of last six monthly compliance copy is attached in Annexure No-28
	Compliance report including results of monitored data as applicable in the website of the Ministry for monitoring of EC Conditions	
82	The environmental statement for each Financial year ending 31 March in Form-V as mandated to be submitted by the project proponent to the Odisha State Pollution Control Board as prescribed under the Environment (Protection) Rules 1986, as amended subsequently, shall also be put on the website of the company along with the status of compliance of EC conditions and shall also be sent to the respective to the MoEF & COC & its concerned Regional Office, Central Pollution Control Board and State Pollution Control Board.	Complied. Environment statement copy is submitted to Odisha State Pollution Control Board, Regional Pollution Control Board & Regional office of MoEF & CC. And It is also uploaded in the website for last FY 2022-23 in the Website link: https://www.facorgroup.in/esg/compliances/ Submitted ref. letter copy of Environment Statement vide letter No.:OCM/ENV/1997/2023, dated 29.09.2023, is enclosed as Annexure - 29
83	The proponent shall submit/upload six monthly reports on the status of compliance of the stipulated Environmental Clearance conditions, including results of monitored data on their website and shall update the same periodically. It shall simultaneously be sent to the Regional Office of MoEF &CC, Govt. of India, the respective Zonal Office of	Complied. After Submitting the six monthly compliance report for the period Apr'23 to Sep'23 ,it is uploaded in the website & it is uploaded periodically, and same is also submitted Regional office, MoEF & CC, Regional Office of the State Pollution Control Board.

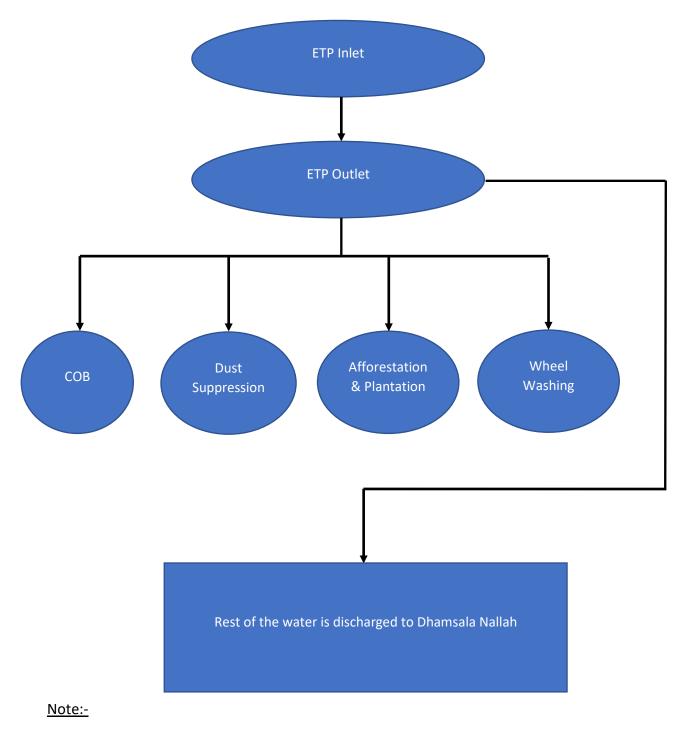
		1
	CPCB and the SPCB. The criteria pollutant levels namely: SPM, RSPM, SOz. NOx (ambient levels as well as stack emissions) or critical sectoral parameters, indicated for the project shall be monitored and displayed at a convenient location near the main gate of the company in the public domain	All the critical parameters are monitored and also displayed near main gate.
		Digital display Board Near Mian Gate
84	The Project Proponent shall submit six monthly compliance reports on the status of the implementation of the stipulated environmental safeguards to the MoEF &CC & its concerned Regional Office, SEIAA, Odisha, Central Pollution Control Board and State Pollution Control Board	Complied. Six monthly compliance report is submitted to MoEF & CC & Regional office of the State Pollution Control Board. The last Six Monthly Compliance report was submitted on 10.05.2023 vide letter number OCM/ENV/1608/2023 The last Six Monthly Compliance submitted ref. copy is enclosed as Annexure No28
85	The SEIAA, Odisha may revoke or suspend this	Complied.
1.00	The sense, constructing revolve of suspend this	
	EC. if implementation of any of the above conditions is not satisfactory. The SEIAA, Odisha reserves the right to alter modify the above conditions or stipulate any further condition in the interest of environment protection.	All the implementations are as per the standards & satisfactory.
86	conditions is not satisfactory. The SEIAA, Odisha reserves the right to alter modify the above conditions or stipulate any further condition in the interest	All the implementations are as per the standards &
86	conditions is not satisfactory. The SEIAA,Odisha reserves the right to alter modify theabove conditions or stipulate any furtherconditionintheinterestof environment protection.Theprojectproponentshallaugment	All the implementations are as per the standards & satisfactory.
86	conditions is not satisfactory. The SEIAA, Odisha reserves the right to alter modify the above conditions or stipulate any further condition in the interest of environment protection. The project proponent shall augment infrastructure on drinking water, health care and education in nearby villages as per time	All the implementations are as per the standards & satisfactory. Complied. It is implemented as per action plan. Details of work done in the field of Drinking water , Health
	conditions is not satisfactory. The SEIAA, Odisha reserves the right to alter modify the above conditions or stipulate any further condition in the interest of environment protection. The project proponent shall augment infrastructure on drinking water, health care and education in nearby villages as per time bound action plan submitted The project proponent shall obtain permission from DGMS under 106(2b) to carry out	All the implementations are as per the standards & satisfactory. Complied. It is implemented as per action plan. Details of work done in the field of Drinking water , Health & Education is eclosed in Annexure No5 Complied. Permission from DGMS under 106(2b) to carry out blasting operation obtained vide permission No.: NO: 180020 SEZ Bhubaneshwar Region Exemp 2021 8922, dated Date: 28/05/2021.
87	conditions is not satisfactory. The SEIAA, Odisha reserves the right to alter modify the above conditions or stipulate any further condition in the interest of environment protection. The project proponent shall augment infrastructure on drinking water, health care and education in nearby villages as per time bound action plan submitted The project proponent shall obtain permission from DGMS under 106(2b) to carry out blasting operation within the lease area. The site will be visited by the sub-Committee of SEAC after six months to review the progress of recommendations of SEAC on	All the implementations are as per the standards & satisfactory. Complied. It is implemented as per action plan. Details of work done in the field of Drinking water , Health & Education is eclosed in Annexure No5 Complied. Permission from DGMS under 106(2b) to carry out blasting operation obtained vide permission No.: NO: 180020 SEZ Bhubaneshwar Region Exemp 2021 8922, dated Date: 28/05/2021. Copy of permission is enclosed as Annexure – 30 All the condition mentioned are implemented & strictly

	stipulated conditions. The project authorities	
	should extend full cooperation to the MoEF &	
	CC officer(s) by furnishing the requisite data	
	information / monitoring reports	
90	The above conditions will be enforced inter	Complied.
	alia, under the provisions of the water	
	Prevention & Control of Pollution Act 1974,	
	the Air (Prevention & Control of Polution) Act	
	1981, the Environment (Protection) Act 1986	
	and the Public	
	Lability insurance Act, 1991 along with their	
	amendments and rules made there under and	
	also any other orders passed by the Hon'ble	
	Supreme Court of India High Court and any	
	other Court of Law relating to the subject	
	matter	
91	This Environmental Clearance (EC) is subject	No appeal filed against this Environment Clearance in the
	to orders/judgment of Hon'ble Supreme Court	National Green Tribunal. Hence complied.
	of India, Hon'ble High Court. Hon'ble NGT and	
	any other Court of Law, Common Cause	
	Conditions as may be applicable	
92	Any appeal against this environmental	No appeal filed against this Environment Clearance in the
	clearance shall lie with the National Green	National Green Tribunal. Hence complied.
	Tribunal if preferred. within a period of 30	
	days as prescribed under Section 16 of the	
	National Green Tribunal Act, 2010	





Adequate Measure taken to discharge the waste water to Dhamsala Nallah



- WTP to be installed to treat the ETP Outlet water for drinking purpose
- Increase in the size and length of the Haul Road so more quantity of water is required for Dust Suppression
- Also the plantation number is increased so more water quantity is required for Afferostation/Plantation





4.1.4 Disposal of Waste

Ostapal Chromite Mines has 2 No. of Dumps, one is North Dump and another is South Dump. At present on South dump no more dumping is being carried out over it only stabilization work is being carried out but North dump is active dump. However, further optimization of dump space is carried out in order to accommodate waste quantity. Similarly, North dump the North – Eastern portion is active. The land chosen for dumping the waste material is proved as non-mineralized area. Exploration has already been done over the waste dump area to prove it as non-mineralized area. Please follow the exploration chapter of Bore Hole Nos. 99,100,104,115,118,122,133,137,154 & 155 covered with Meterage 1373.70 shows that no significance of ore deposit below the waste dump yard. The complete waste generated in the plan period will be accommodated within mine lease.

California (California) Alamatika (California)	Waste (cum)								
Year	Total generation	Backfilling	Storage (dumping)	101210 2220	Storage Outside UPL/Within UPL				
June-2021-2022	412,700		412,700	-	Outside UPL				
2022-2023	495,000		495,000	-	Outside UPL				
2023-2024	500,000	-	500,000		Outside UPL				
2024-2025	500,000	-	500,000	4	Outside UPL				
2025-2026	490,000	-	490,000		Outside UPL				
Total	2,397,700	-	2,397,700	-					

It is planned to shift most of mine infrastructure to out of lease area like office etc. to accommodate waste. If require COB will also be shifted to create dump space within mine lease. Hence, it is planned to extend North dump towards North-East side & North-West side, South dump towards East side & South-West side and also height extension of both of dump

FACOR

Vinod Saini

BISWANATH SAHOO MILLI IMPO NIMARS.

Biswahath Sahoo

e.

VINOD SAINI





DRONE PHOTOGRAPHY AFTER PLANTATION





भारत सरकार जल शक्ति मंत्रालय जल संसाधन, नदी विकास और गंगा संरक्षण विभाग केन्द्रीय भूमि जल प्राधिकरण Government of India Ministry of Jal Shakti Department of Water Resources, River Development & Ganga Rejuvenation Central Ground Water Authority

(भूजल निकासी हेतु अनापत्ति प्रमाण पत्र) NO OBJECTION CERTIFICATE (NOC) FOR GROUND WATER ABSTRACTION

Project Name:	Ostapal Chromite Mine	es	~		
Project Address:	Gurujanga, Sukinda, J	al a			
Village:	Gurujanga	Block:	Sukinda		
District:	Jajapur	State:	Odisha		
Pin Code:					
Communication Address:	Gurujanga, Sukinda, J	ajpur, Sukinda, Jaja	pur, Odisha - 755028		
Address of CGWB Regional Office :	: Central Ground Water Board South Eastern Region, Bhujal Bhawan, Khandagiri Square, Nh-5, Bhubaneshwar, Khordha, Odisha - 750001				
	•				

1.	NOC No.:		CGWA/NOC/MIN/REN/1/2021/6481												
2.	Application	n No.:	21-4/1456/0	/1456/OR/MIN/2017				3.	Category: (GWRE 2020)			Safe			
4.	Project Sta	atus:	Existing Gro	ting Ground Water				5.	NOC	СТуре:	Re	Renewal			
6.	Valid from):	02/08/2020	08/2020				7.	Valie	/alid up to: 01/08/2022			2		
8.	Ground Wa	ater Absti	raction Perm	itted:			5								
	Fresh	Water		Saline	Wate		2V	De	wate	vatering Total					
	m³/day	m³/ye	ar mª	m³/day m³/year) r	n³/day		m³/year		m³/day		m³/year	
	100.00	36500	.00			2	3	300.00		1204500.0	00				
9.	Details of g	ground wa	ater abstracti	on /Dew	atering	g stru	ctures								
			Total Exis	ting No	.:4					Total Proposed No.:0					
	DW DCB BW TW			MP	MPu	DV	V DCB	BW	TW	MP	MPu				
Abstraction Structure* 0		0	2	0	0	0	0	0	0	0	0	0			
	Dewatering Structure* 0 0 0			0	2	0	0	0	0	0	0	0			
*DW	- Dug Well; D	CB-Dug-cur	n-Bore Well; BV	V-Bore We	ell; TW-T	ube W	ell; MP-Mir	e Pit;MP	u-Mine	Pumps					
10.	Ground Wa	ater Absti	raction/Resto	action/Restoration Charges paid						1371050.00					
11.	Number of Piezometers(Observation wells) to be constructed/ monitored & Monitoring mechanism.					Piezome	eters	Monitoring Mechanism							
	() [×]									Manual	DWLR**	DWLF	R With T	elemetry	
		- Digital Water Level Recorder													

(Compliance Conditions given overleaf)

This is an auto generated document & need not to be signed.

18/11, जामनगर हाउस, मानसिंह रोड, नई दिल्ली - 110011 / 18/11, Jamnagar House, Mansingh Road, New Delhi-110011 Phone: (011) 23383561 Fax: 23382051, 23386743 Website: cgwa-noc.gov.in

> पानी बचाये – जीवन बचाये SAVE WATER - SAVE LIFE

Validity of this NOC shall be subject to compliance of the following conditions:

Mandatory conditions:

1) Installation of tamper proof digital water flow meter with telemetry on all the abstraction structure(s) shall be mandatory for all users seeking No Objection Certificate and intimation regarding their installation shall be communicated to the CGWA within 30 days of grant of No Objection Certificate.

2) Proponents shall mandatorily get water flow meter calibrated from an authorized agency once in a year.

3) Construction of purpose-built observation wells (piezometers) for ground water level monitoring shall be mandatory as per Section 14 of Guidelines. Water level data shall be made available to CGWA through web portal. Detailed guidelines for construction of piezometers are given in Annexure-II of the guidelines.

4) Proponents shall monitor quality of ground water from the abstraction structure(s) once in a year. Water samples from bore wells/ tube wells / dug wells shall be collected during April/May every year and analysed in NABL accredited laboratories for basic parameters (cations and anions), heavy metals, pesticides/ organic compounds etc. Water quality data shall be made available to CGWA through the web portal.

5) In case of mining projects, additional key wells shall be established in consultation with the Regional Director, CGWB for ground water level monitoring four (4) times a year (January, May, August and November) in core as well as buffer zones of the mine.

6) In case of mining project the firm shall submit water quality report of mine discharge/ seepage from Govt. approved/ NABL accredited lab.

7) The firm shall report compliance of the NOC conditions online in the website (www.cqwa-noc.gov.in) within one year from the date of issue of this NOC.

8) Industries abstracting ground water in excess of 100 m 3 /d shall undertake annual water audit through certified auditors and submit audit reports within three months of completion of the same to CGWA. All such industries shall be required to reduce their ground water use by at least 20% over the next three years through appropriate means.

9) Application for renewal can be submitted online from 90 days before the expiry of NOC. Ground water withdrawal, if any, after expiry of NOC shall be illegal & liable for legal action as per provisions of Environment (Protection) Act, 1986.

10) This NOC is subject to prevailing Central/State Government rules/laws/norms or Court orders related to construction of tube well/ground water abstraction structure / recharge or conservation structure/discharge of effluents or any such matter as applicable.

General conditions:

11) No additional ground water abstraction and/or de-watering structures shall be constructed for this purpose without prior approval of the Central Ground Water Authority (CGWA).

12) The proponent shall seek prior permission from CGWA for any increase in quantum of groundwater abstraction (more than that permitted in NOC for specific period)

13) Proponents shall install roof top rain water harvesting in the premise as per the existing building bye laws in the premise.

14) The project proponent shall take all necessary measures to prevent contamination of ground water in the premises failing which the firm shall be responsible for any consequences arising thereupon.

15) In case of industries that are likely to contaminate the ground water, no recharge measures shall be taken up by the firm inside the plant premises. The runoff generated from the rooftop shall be stored and put to beneficial use by the firm.

16) Wherever feasible, requirement of water for greenbelt (horticulture) shall be met from recycled / treated waste water.

17) Wherever the NOC is for abstraction of saline water and the existing wells (s) is /are yielding fresh water, the same shall be sealed and new tubewell(s) tapping saline water zone shall be constructed within 3 months of the issuance of NOC. The firm shall also ensure safe disposal of saline residue, if any.

18) Unexpected variations in inflow of ground water into the mine pit, if any, shall be reported to the concerned Regional Director, Central Ground Water Board.

19) In case of violation of any NOC conditions, the applicant shall be liable to pay the penalties as per Section 16 of Guidelines.

20) This NOC does not absolve the proponents of their obligation / requirement to obtain other statutory and administrative clearances from appropriate authorities.

21) The issue of this NOC does not imply that other statutory / administrative clearances shall be granted to the project by the concerned authorities. Such authorities would consider the project on merits and take decisions independently of the NOC.

22) In case of change of ownership, new owner of the industry will have to apply for incorporation of necessary changes in the No Objection Certificate with documentary proof within 60 days of taking over possession of the premises.

23) This NOC is being issued without any prejudice to the directions of the Hon'ble NGT/court orders in cases related to ground water or any other related matters.

24) Proponents, who have installed/constructed artificial recharge structures in compliance of the NOC granted to them previously and have availed rebate of upto 50% (fifty percent) in the ground water abstraction charges/ground water restoration charges, shall continue to regularly maintain artificial recharge structures.

25) Industries which are likely to cause ground water pollution e.g. Tanning, Slaughter Houses, Dye, Chemical/ Petrochemical, Coal washeries, pharmaceutical, other hazardous units etc. (as per CPCB list) need to undertake necessary well head protection measures to ensure prevention of ground water pollution as per Annexure III of the guidelines.

26) In case of new infrastructure projects having ground water abstraction of more than 20 m3/day, the firm/entity shall ensure implementation of dual water supply system in the projects.

27) In case of infrastructure projects, paved/parking area must be covered with interlocking/perforated tiles or other suitable measures to ensure groundwater infiltration/harvesting.

28) In case of coal and other base metal mining projects, the project proponent shall use the advance dewatering technology (by construction of series of dewatering abstraction structures) to avoid contamination of surface water.

29) The NOC issued is conditional subject to the conditions mentioned in the Public notice dated 27.01.2021 failing which penalty/EC/cancellation of NOC shall be imposed as the case may be.
 30) This NOC is issued subject to the clearance of Expert Appraisal Committee (EAC) (if applicable).

(Non-compliance of the conditions mentioned above is likely to result in the cancellation of NOC and legal action against the proponent.)

Annexure No.-6

FW: Your Renewal Application Submitted Successfully



Ramesh Sahoo

To 🔍 Susanta Biswal

Cc 💿 Dharmendra Meher

From: no-reply-cgwa@gov.in <no-reply-cgwa@gov.in> Sent: 22 July 2022 16:21 To: Ramesh Sahoo <<u>facor.mines@vedanta.co.in</u>> Subject: Your Renewal Application Submitted Successfully

External Sender: Use caution with links/attachments

Dear OSTAPALCHROMITEMINES,

Your Application Submitted Successfully.Application Details are : Application Number :21-4/1456/OR/MIN/2017 Applied for Renewal of NOC Number :CGWA/NOC/MIN/REN/1/2021/6481 Applied For Renewal :2nd Name of Industry :OSTAPAL CHROMITE MINES Please note application number for future reference.

This is system generated mail. Please do not reply.

Susanta Biswal

From: Sent:	Central Ground Water Authority <cgwa@nic.in> Tuesday, November 7, 2023 9:59 AM</cgwa@nic.in>	
То:	Susanta Biswal; prasad.babu	
Subject:	Deliberations and decision of 112th internal EAC dated 06.11.2023-reg, Application No. 21-4/1456/OR/MIN/2017	

External Sender: Use caution with links/attachments

Sir,

As per the meeting of 112th internal EAC dated 06.11.2023, the deliberations and decision of your project is listed below:

Project Name.	OSTAPAL CHROMITE MINES
Application No.	21-4/1456/OR/MIN/2017
Application Code	70283
Category of assessment unit	Safe
New/ Existing	New (Existing)
Quantum	3400.00 KLD/ 1241000 KLY
Consultant or Institute Name	Geo Climate Risk Solutions Pvt Ltd
Date of submission of application	22/07/2022
Status of Application	In process

Deliberation:

- The application was earlier called in the 63rd internal EAC and the deliberations are as follows which were attended to by the PP.
- a. Zonation and interval of EC, Nitrate, Chloride, Fluoride (quality) map need to be revised.
- b. Hydrographs and water level data of piezometers constructed and installed as per NOC compliance in the mining area is to be incorporated in the report.
- c. Revised CHR is required.
- PP has submitted the revised report and is found as per SOP and observation.

Decision:

The EAC members is of considered opinion that submitted revised report is found as per SOP and is approved for ground water quantum of 3400.00 KLD/ 1241000 KLY.

Regards,

O/o सदस्य सचिव Member Secretary,

केंद्रीय भूजल प्राधिकरण Central Ground Water Authority

जल शक्ति मंत्रालय, भारत सरकार Ministry of Jal Shakti, Govt. of India 18/11, जामनगर हाउस, मानसिंह रोड, नई दिल्ली-110011 18/11, Jamnagar House, Mansingh Road, New Delhi-110011 Ph- (011) 23383824; Fax- (011) 23382051; e-mail: cgwa@nic.in





CSR REPORT – OSTAPAL MINES

<u>FY 2022 - 2023</u>

At FACOR we strongly believe in the Socio-Economic development of our community through structured CSR interventions. Community Development and sustainability are at the core of everything we do. We have a robust mechanism in place to execute our community development programs for the benefit of the community at large. Our CSR programmes are aligned to Sustainable Development Goals and our vision of "Empowering communities, transforming lives and facilitating nation building through sustainable and inclusive growth."

Spent Details of CSR activities in Ostapal Mines:

Welfare and socio-economic development programs for local communities	Details of Expenditure & Work done during Reporting Year (in Rs.)	No. of Beneficiaries
Support for Drinking Water & Agriculture		
Water storage tanks, drinking water supply facility & irrigation support to agriculture	15,63,081.73	2000
Support to Health & Medical Services		
Preventive measures for mitigation of mine related health problems	2,59,247	2135
Promotion of Hygiene and Sanitation, public health initiatives	628172.8	2500
Support to Skill development & Education		
Skill development & Vocational Training programmes for local communities	110191.5	60
Promotion of Literacy & Education	16,00,696	852
Social & Livelihood Support		
Livelihood & Socio-Economic standard improvement support	959171.7	150
Support to Transportation Services & Infrastructure		

Improvement of Road connectivity and public transport and other infrastructure facilities	2585364	3255
Admin & Others	113191.3	
Total Expenses	78,19,116	

1. Project Nirmal Parivesha

i. Under project Nirmal Parivesha, FACOR provided 120 L water ROs to Ostapal Primary School Kansa, Chandimata U.P (M.E) School Kaliapani, Sri Ram UP School Grujuanga, with an aim to promote access to safe drinking water to community children.

FACOR has also repaired 06 Solar Water Tower in the Kaliapani and Kansa GP.

OFFICE OF THE CHAIRPERSON (S.M.C) CHANDIMATA U.P (M.E.) SCHOOL, KALIAPANI P.O.- KALIAPANI, P.S.- KALIAPANI, DIST - JAJPUR Dale 16-02-2423 Coller No. 25/22-23 Rof No. 9 Received Distly thanks the AlthOring items form M/s vedanta (facor) 143. Ostapal on doted 15-02-2023. This sport will be benefiting to 152 students. Nys vedanta for Canducting our demands. 1- Mater publices - 1 No. 2 Dustoin - 2 No. 2 Dustbin - 2 Mor. MATA U. P. SCHOO

То		
CEO FACOR,		
Bhadrak		
Subject - Receivin	g of 01 RO purifier and 02 du	ustbins in School.
Dear Sir,		
express my gratit	ade for providing 01 RO purif	ring safe drinking water to our children. I fier and 02 dustbins in school for promotin refited by your support under Nirmal Scho
Once again than	ing you for your kind gesture	k.
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Gram Panchayat		
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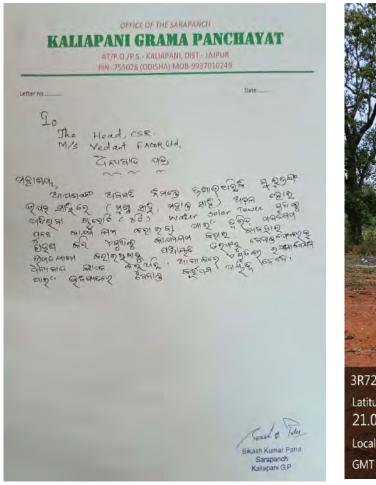


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 Wednesday, 05.03.2023





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Page : 3 of 96

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PO NO : 4910028138				Page : 3 DI 96
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and conditions menti Standard terms and c	Loned below, "General Te conditions":	rms and Condit	ions" and "App	blicable
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Aquaguard Storage (Cooler-cum-Purifier e Chill 120 PSS UV , 1201ts		e GST(9.00%)	91,195.20
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	1000 1000 1000 1000 1000 1000 1000 100		PO Value	1,195,670.4
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III) You shall also receive r and Invoice posting, from whi				ial in stores
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9990001972 1 SUPPLY, WIRING <(>5<)> INSTA SOLAR SYSTEM AND ELECTRITION		7.000	200,000.00	1,400,000.00
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SUPPORT FOR HEALTH AND MEDICAL FACILITIES

a) Preventive measures for mitigation of mine related problems

i. Health Camps: FACOR organised Health Camps reaching out to 2500 community members with special focus on women and children in Ostapal. The health camps included Paediatric consultation for children and Gynaecologist consultation for women along with free distribution of medicines.



2.

 ii. Awareness sessions: FACOR CSR team is dedicated to disseminating knowledge about Govt health schemes, preventive and curative health measures to community members through awareness sessions. Our team has conducted sessions on Dengue, Malaria, and Tuberculosis to spread awareness among the commoners to bring them closer to government health schemes.







iii. Trainings: FACOR is also working towards bringing upwards change in the society by organize training on family planning and Menstrual hygiene among women members of our community.





b) Promotion of hygiene and sanitation, public health initiatives

i. Construction of Community Toilet: FACOR constructed 02 community toilet in Ostapal and kaliapani to promote Swatchh Bharat Mission and ODF and promoting safe sanitation in CSR communities which will help reduce related diseases.





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ii. Solid waste management and sanitation drive: As an initiative to promote waste segregation practices among students, twin bins were installed Ostapal Primary School Kansa, Chandimata U.P (M.E) School Kaliapani, Sri Ram UP School Grujuanga. Children were also provided with awareness on solid waste management practices.



3. Support to Skill Development & Education a) Skill development and vocational training programme to local community:

i. Tailoring and SHG Trainings: Tailoring Training provided to 60 women and supported with Jivika kits. Leadership training given to SHG members to develop entrepreneurial trait in them.





b) Promotion of Literacy & Education:

i. Project Shiksha Sarthi: the project aimed at promoting quality education among school children through TLM support, digital education facilities, awareness sessions, promotion of sports and extra-curricular activities.

• FACOR supported children with uniforms, TLM support to improve learning engagement & quality education. They were also provided with fruit sapling to for highlighting plantation and nutrition importance. New School desk bench also installed at Sri Ram UP School.





STIN: 21AAACF1999A123	FURCHASE ORDER	Ferro Alloys Corporation Limited D.P. Nagar, Bandia-756135 Dist: Bhadrak, Odisha,India Phone: 06784-240320/240347/20272 Email: <u>facor, corporate@vedanta.co.m</u> CIN: U452010R1955PLC008400
PO Number	: 4920050325	Page : 1 of 99
PO Date	: 10.02.2023	
ro bate	. 10.02.2025	
Vendor Code	: 734007	
Vendor Name	: FUNARUTHAN VOLUNTARY ORGANIZATION	
Vendor Address	: ANANTAPUR, SORO, BALASORE, ODISHA BALASORE - Orissa, 756046 India.	
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Our Reference	:7205803724 BPO	REJECT THE MATERIAL SUPPLIED 15 DAYS IN ADVANCE OF
PO Currency	:Indian Rupee	DELIVERY DATE SPECIFIED IN THIS PURCHASE ORDER
PO Validity	:10.02.2023 To 30.04.2023	
Delivery Place/	: CHARGE CHROME PLANT	
Billing Address	:Randia Bhadrak Orissa 756135 India	

You shall receive an email confirmation after release of each Purchase Order from our end. Email will provide you a link, from which you can log into SRM portal and view and/or download the PO. For downloading or saving the PO, please click on "PRINT" option. Immediately after receipt of PO, you have to provide "CONFIRMATION" to all items. Alternately, you may directly log into your account in SRM portal through our official website https://sesagoaironore.com/procurement/vendor-e-portal/ and provide "CONFIRMATIONS". In case no confirmation is received from you within 2 days of receipt of PO, then PO shall be deemed accepted to you. However, without giving "CONFIRMATION", ASN as follows, cannot be created, and it has to be done without exception.

r. Item code o.Specification	Plant	UOM	Req. Qty	Rate	Value
1 FACOR SATHI SHIKSHA AMRU PARIYOJANA, FAC 9990001969	T CCPL	AU	1.000	3,583,935.40	3,583,935.40
Provision of training and a support to women group for initiating microenterprise includes supplying of raw material (time), branding IGA support marketing support, sealing machine, w machine, partnership with S (grading), marketing office SCOPE OF WORK- FACOR SATHI FACOR SATHI SIK AMRIT PARIYOJANA. Goal: To improve quality of education among children in communities in CSR operatio areas. Objectives: 1.,,To improve access to qu education for 200 students supporting 03 schools funct	one , HGs r. SHYA rural nal ality by	LS	0.393	8,685,170.00	3,413,271.8

• Various quizzes, drawing, and sports competitions conducted with school children, followed by interactive discussions on themes of safety Do's and Don'ts, child rights, environment protection, etc along with prize and certificate distribution.





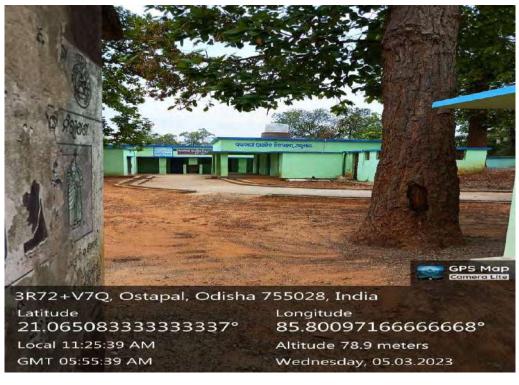


ii. Support to Stewart School: FACOR supports Stewart School, Sukhinda through contributions for teacher engagement with an aim to promote quality education to the community children.

iii. Teacher engagement: FACOR is engaging 06 teachers at Sri Ram UP School for providing free education to community children, and 02 teachers at Kaliapani Remedial Coaching class centre.

iv. Quality Education- School renovation:

To better the education facilities to children in Mines localities, FACOR CSR renovated Ostapal Primary School Kansa with washroom support for creation of improved and safer school premises.





v. Computer lab Setup: FACOR has setup computer lab at Sri Ram UP School to provide quality and digital education to the community kids.



vi. Remedial Coaching Classes: FACOR has initiated remedial coaching classes at Kaliapani for the students of class 7th to 10th for Maths and Science.





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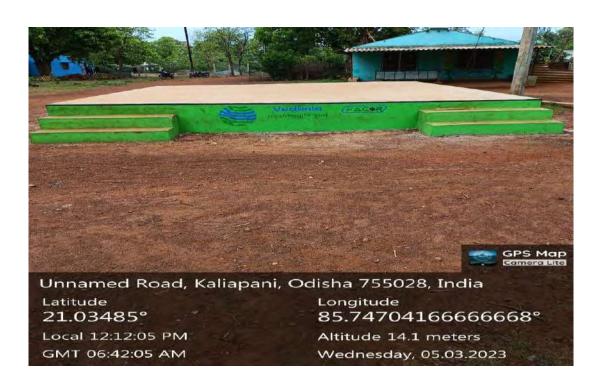
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4. Social & Livelihood Support

a) Support to Social, Cultural, Recreational activities

I. Gram Chaupal: Considering promotion of local culture, FACOR constructed gram chaupals withing villages in mines areas along with paintings on general awareness and government programs to awareness generation. These platforms will also serve as local points for community programs and trainings.



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b) Liveilhood & Socio-economic Standard Improvement Support

i. CHAPPAL MAKING/MASALA PRODUCTION UNIT/DONA PATTAL PRODUCTION UNIT FOR SHG WOMEN: FACOR established Chappal Unit and Dona Pattal Production Unit for SHG group in Gurujang and Kaliapani respectively. The initiative includes support to SHG women with Chappal making and Donapattal making machine, packaging machines, raw materials, and training and marketing support. Marketing support is also being provided to Masala unit setup by FACOR in the last year. The initiative aims at encouraging our community women to become self-sustained and empowered.







 2QR5+FV, OMC Ore Mines, Kaliapani, Odisha 755028,

 India

 Latitude
 Longitude

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 85.762073333333332°

 Local 12:24:40 PM
 Altitude 43.5 meters

 GMT 06:54:40 AM
 Wednesday, 05.03.2023



ii. HARYALI Project: FACOR is provided nutri garden training to 40 women and supported them with Nutri kits including Seeds and vermicompost.



5. Support to Transportation Services & Infrastructure

i. Village Illumination: In order to promote safety, and improve quality of life of community people, FACOR installed solar 40 streetlights within internal pockets of villages in Ostapal. Moreover, this initiative promotes use of sustainable sources of energy to move towards reducing carbon emission in the environment.



Latitude Longitude 85.79177° 21.058861666666665° Local 11:45:38 AM Altitude 58 meters GMT 06:15:38 AM Wednesday, 05.03.2023



3Q4M+2G, Kaliapani, Odisha 755028, India Latitude 21.055606666666667° Local 11:51:22 AM GMT 06:21:22 AM





21.059795° 85.79191666666665° Local 11:43:34 AM Altitude 63 meters GMT 06:13:34 AM Wednesday, 05.03.2023

	purchase order	Ferro Adrys Corporation Limited D.N. Nagar, Randa - SKLBS Diet: Biefals, Oddah, Infeli Pikuw. InstraJoostan/Januks/Jourzz Email: Science Compositive Verdiance.com CINI: LIAS ZUICIRE LIMITED COMMON
PO Number	: 4920055962	
PO Date	: 08.07.2022	
Vendor Code	: 733824	
Vendor Name	F SHREE JAGANNATHA ELECTROLIGHT IN	DUSTRIES
Vendor Address	PLOT NO-397, BOMIKHAL CUTTACK ROA BHUBANESWAR - Orissa,751010	AD, BHUBANESWAR
	India.	DELIVERY DATE: SEE BELOW
Your Reference	Shree Jagannath Elect. indus. Mail	REJECT THE MATERIAL SUPPLIED
Our Reference	:0674-2548718 3000000147	15 DAYS IN ADVANCE OF DELIVERY DATE SPECIFIED IN
PO Currency	:Indian Rupee	THIS FURCHASE ORDER
PO Validity	:01.07.2022 To 30.09.2022	
Delivery Place/	: ENG.STR - CHARGE CHROME	
Billing Address	D. P. Nagar/Randia Bhadrak Orissa	DECIDE THAT

I) PO CONFIRMATION/ACKNOWLEDGEMENT: You shall receive an email confirmation after release of each Purchase Order from our end. Email will provide you a link, from which you can log into SRM portal and view and/or download the PO. For downloading or saving the PO, please click on "PRINT" option. Immediately after receipt of PO, you have to provide "CONFIRMATION" to all items. Alternately, you may directly log into your account in SRM portal through our official website https://seagoaironore.com/procurement/vendor-e-portal/ and provide "CONFIRMATIONS". In case no confirmation is received from you within 2 days of receipt of PO, then PO shall be deemed accepted to you. However, without giving "CONFIRMATIONS", ASN as follows, cannot be created, and it has to be done without exception. exception.

Confirmations, acknowledgement and ASN shall not be applicable for Service line items of the PO

II) PRE-DELIVERY CONDITION:

At the time of dispatch of material. You have to log into SRM system, open "Create ASN" tab and enter dispatch details, like DC No., DC date, Vehicle No., Quantity, LR No. & LR Date against each proposed delivery item, and saved, when system will generate a unique no. This is called as Advance Shipping Notice (ASN), and same has to be imprinted on every Invoice.

ASN shall not be applicable for Service POs







OCM/ENV/ 1554 /2023

DATE: 20.04.2023

To The Collector, Jajpur District, ODISHA

Sub: Annual Report on implementation of Community development Plan for the year 2022-23

Ref: Environment Clearance (Identification No:EC22B001OR12081) Condition No.76 of Ostapal Chromite Mines of M/s Ferro Alloys Corporation Limited.

Respected Sir,

Referring to the above cited subject we would like to submit the Annual Report on implementation of Community development Plan for the year 2022-23 for Ostapal Chromite Mine of M/s Ferro Alloys Corporation Limited.

This is for your kind perusal.

Thanking You,

Yours Faithfully For M/s Ferro Alloys Corporation Limited

i.

MINE MANAGER OSTAPAL CHROMITE MINE

Enclosures: As above

CC: The Joint Director, MOEF & CC, Eastern Region Bhubaneshwar





OCM/ENV/ 1856/2023

Date:08.08.2023

	ENVIRONMENTAL MANAGEMENT EXPENSES F OSTAPAL CHROMITE MINE, M/s FAC	OR LTD	
SI. No.	ITEM	(in Rupees ₹)	REFERENCE
1	AFFORESTATION FY 2022-23		
1	Inside Mines 2502 Nos. planted for 2022-23		
a)	Seedlings	162,630	-
b)	Fertilizer/Insecticide/Cow -dung	72,425	
C)	Digging of Pits/Planting (Laborcost)	101,395	
	Post Plantation care(Watering, Weeding, basin making	347,640	Annexure No1
d)	etc.)	539,233	
e)	Supervising(2 no. of supervisoor) Sub-Total	1,223,323	-
		1,220,020	
11.	Outside Mine for Community Plantattion	161,250	
a)	2150 Nos.Fruit Bearing distributed & Planted	1,384,573	-
	(A) Total	1,304,373	
2	WATER MANAGEMENT & TREATMENT	4 942 001	Annexure No2
a)	ETP Operation & Maintenance	1,843,991	Annexure No3
b)	Cost of Chemical	459,079	Annexure No4
C)	STP Installation & Operation	60,413	Annexure No5
d)	Sludge disposal		Annexure No6
e)	Water sample analysis	75,876	Annexure No7
f)	Scientific study of Ground water Imapct	454,500	Annexure No7
g)	Scientific Study through IIMT, Bhubanesewar for	372,083	Annexure No8
9/	Hexavalent Reduction (B)Sub-Total	4,030,813	
	AIR MONITORING & DUST SUPRESSION		
3		5,200,000	Annexure No9
a)	Installation of AAQMS (1 no.) Water spraying at dust generating points by water	0.074.005	
b)	tanker 3090 No. trip	3,871,865	Annexure No10
	Air monitoring charges	1,168,609	Annexure No6
c)	Digital Display Board for Public Information	1,80,000	Annexure No11
d)	(C) Sub-Total	10,240,474	
	NOISE MONITORING (D)	6,246	Annexure No6
4	USED OIL ANALYSIS (E)	12,186	Annexure No6
5	SOILCONSERVATION & MONITORING		
6		14,094	Annexure No6
a)	Soil Analysis Used of Geotextile & Silpauline	4535000	Annexure No1
b)	Retaining wall 100 mtrs construction	294448	Annexure No1
C)	Retaining wail 100 mits construction (F) Sub-Total	4,843,542	
	Awareness programme Conducted		1
7	MEMC Week celebration	34,044	Annexure No1
a)	Safety week celebration	204,540	
b)	World Environment Day celebration	42,000	Annexure No1
c)	Wildlife management plan preapre (Rs 420000) & action for Prevent Forest Fire (Rs 15000)		Annexure N01
~/	(G)Sub-Total	715,584	
	Grand Total		

HEAD-ENVIRONMENT OSTAPAL CHROMITE MINE

MINE MANAGER OSTAPAL CHROMITE MINE

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) <u>Registered Office:</u> D.P. Nagar, PO: Randia, Dist.: Bhadrak, Odisha, India - 756 135 T +91-6784 240320/240347, Email: facor.mines@vedanta.co.in / facor.ccp@vedanta.co.in Website: www.facorgroup.in, CIN: U452010R1955PLC008400.



OCMENN 2023-24 919 Ref. No.

Date: 05/08/2023

EXPENSES FOR AFFORESTATION PROGRAMME/WORK AT OSTAPAL CHROMITE MINE FOR THE YEAR 2022-23 M/s FACOR LTD

Sl. No.	ITEM	Amount in Rs	Remarks
A.	2502 sapling planted during 2022-23		
a)	Seedlings	162,630.00	Work has been
b)	Cow dung	72,425.00	carried out as per
c)	Digging of Pits/Planting (Labor cost)	101,395.00	MDO Contract
d)	Post Plantation care (Watering, Weeding, basin making etc.)	347,640.00	vide No.:4900020808, dated 29.1.2022.
e)	Supervising (2 no. of supervisor)	539,233.00	& workmen
	Sub-Total		supply contract vide PO No.:
3. 2150 & plante	No. of Fruit Bearing sapling distributed d	1,223,323.00 Rs 161250.00.	490059136, dated 20.12.2022

And further, 2150 No. of Fruit Bearing sapling distributed & planted: Rs 161250

(All the plants were developed in own Nursery.)

Thanking You

Yours Sincerely

 (\cdot) For Orissa Motors Pvt Ltd Authorized Signatory

Y		population	Tax Inv	olce	and committee	With Company and American	- Seturner	kure No-2	a wata wata da manafiliki kata manafi		
PLOT	SA MOTORS PVT LTD NO244,SEC-A,ZONE-B MANCHESWAR INDUSTRIAL		Invoice No. OMPL/OCA	1/24/2	3-24		Dated 07/04/2023				
			Vendor Code 734187					Mode/Terms of Payment			
CIN: U	s01030R2007FYC009255 ;:arissamotors@gmail.com		Supplier's Re LOC DATE: 1	f. 1-11-20	21		Other	Reference	(4)		
TO: Ferro	Alloys Corporation Ltd		Buyer Order PO Number:	No: 492005	9136	Per III	Date: 1	20-12-2022	5 		
Bhad	agar, Randla, rak-756135 Io, 21AAACF1999A1Z3		Terms of Del	very:	s						
SI No.	Description of Goods	HSN/S	A QUAN		RATE	,	er f	Disc.	Amount (Rs)		
Wages & Other Payment Particulars of t 1 OMPL Workers Working for Facor for (01.03.2023 to 31.03.2023)		99862	22	1.000	3,21,9	13.00			3,21,913.00		
	CGST SGST Round off.				*	9 % 9 %			28,972.17 28,972.17 0.34		
	Total				y synadiation a summer of Y			Rs.	3,79,857.00		
-	unt Chargeable (in words)	Margantik ang a	the areas and		an time the second	+ 4. 1966 - 1966	19)((From 19)	E. & Q.E	n' adiana ana amin'ny a min'ny amin'ny		
Rupe	es: Three Lakh Seventy Nine Thousand Eigh	t Hundr	ed Fifty Seve	and the second	and the second state of the second		GST Ta	and the second s			
	H\$N/\$AC:998622			KOXOL	vie Value	Rate	- Humanium	^ Ix Amount	Total Amount		
				3	21,913.00	18	3%	57,944.34	3,79,857.00		
			Total	3.	21,913.00	the second second		57,944.34	3,79,857.00		
	mount (in words) : Rupees Filty Seven '			and the second se	and the second se	and the local sector of the sector	Witness Street	Part 1	The second secon		
once <u>Com</u> Bank A/c I Brank Com	ch & IFS Code : JAYADEV VIHAR & BKID0005 pany's PAN : AAACO9126G		1039 I.G.Z KM	o, nof if		ré ne mi			MOTORES EVIT. DIS		
We c of th	aration leclare that this involce shows the actual pi 9 goods described and that all particulars o and correct.						FQ	10	A STAPAL		
Plea	se confirm correctness of this involce w you within 7 days, we will treat the invo	oice as	s correct.			lpf. In co	150'W	e do pot	petany reply		
1	Th	nis is a C	Computer Ge	enerate	d Invoice	*	O-D-		an a		
	checked.	Ar	AM' 1/04/20 (E)	7	¥ ¹⁵	A	mi	two			

-	Han and second and a the analysis of the		To	x Inv	olce	and a spatial second to be	and the second		a chan and a		An
	SA MOTORS PVT LTD 0:-244,SEC-A,ZONE-B MANCHESWAR INDUSTI	RIAL	Invoid	e No. L/OCM/		24		Dat 07/	ed 04/2023		
ESTATE E GSTIN/U	BHUBANESWAR-10 JIN: 21AAACO9126G1ZR Jame : Odlsha, Code : 21		Vend 73418	or Code		eleçti atea e	- 1973	Mo	de/Terms	of Pay	ment
CIN: USC	0103OR2007PYC009255 orissamotors@gmail.com		Suppl	ier's Ref.			wither any	Oth	ier Refere	nce(s)	and the second secon
TO:			Buyer	Order N	5:	in the dependence of		Det	e: 29-01-2	0022	a Kapandon Kon Kon Mitta
D P Na Bhadrc	Nloys Corporation Ltd agar, Randia, ak-756135 5. 21AAACF1999A1Z3		the state of the s	mber: 4 of Delive	Section of the section of	08	Contraction of the second s	<u> </u>			n.nmintlit-7 menumena
SI No.	Description of Goods	HSN	SAC	QUAN (CuA	diam'r al	RATE	line in the second s	Per	Disc."%	l	Amount (Rs)
	Mines Development And Operation Charges (01-03-2023 to 31-03-2023)	998	622		8.000	38	3.00 0	um	1		3,52,62,044.00
2	COB Feeding for the month of (01-03-2023 to 31-03-2023) Wages Escalation	998	622	11,20	7.050	27		Mł			31,26,766.95 7,09,084.6
	Diesel De-Escalation		1			÷.			t		-3.97.999.1
	CGST SGST	at-					9% 9%		-		34,82,990.65 34,82,990.65
	Round off. Total	-								Rs.	4,56,65,878.00
Amoul	nt Chargeable (in words)		course - la				e ye - linny	in a second	E. &	O.E	
Rupees	s: Four Crore Filty Six Lakh Sixty Five Tho	usand E	light He	undred S	eventy	Eight Only	Ċ	- Contraction			
	HSN/5AC:996751			ŧ	Taxabl	e Value	Rate	GS	Tax Tax Ame	unt	Total Amount
					*3,86,9	9.896.38	1	8%	69,65,9	81.35	4,56,65,878.0
				Total :	3,86,9	9,896.38		-	69,65,9	81.35	4,56,65,878.0
lax Am	iount (in words) : Rupees Sixty Nine L	akh Sixty	Five Th	ousand N	ne Hund	red Eighty	One and	Thid	y Five Pals	a Only	
once it <u>Compa</u> Bank No A/s No Branch Compa Declars We dec of the s	A IFS Code ; JAYADEV VIHAR & BKIDOO ANY'S PAN : AAACO9126G	price		.e.4 NHS,			ië.mei M		an offer anymous	SSA A	OR AOTORS PVT. LTD Morised Signator
Please you wi	confirm correctness of this invoice thin 7 days, we will treat the invoice	within as co	7 days rrect.	from th	e date	ofrece	lpt. In c	ase	we do r	not ge	Lariv reply from
		This is c	Com	outer Ge	nerated	Invoice		in and the second			1/2
1700	(MANICE) ALLS	3		A	Ar/	2023		1.	N. m	×.	THUMARI

CHEMICAL EXPENSES FOR WATER TREATMENT THROUGH ETP FY 2022-23 OSTAPAL CHROMITE MINES									
Inv. Ref No.	Material/Chemical	Qauntity	Amount in Rs (Including Tax)						
No18, E-way Bill No. 4712641153, Dated 13.7.2022	Ferrous sulphate	10 Ton	174640.00						
Invoice No10, Dated 13.10.2022	Ferrous sulphate	3 Ton	48675.00						
Invoice No 11, Dated 17.10.2022	Ferrous sulphate	3 Ton	48675.00						
No18, E-way Bill No. 42129365340, Dated 22.11.2022	Ferrous sulphate	9 Ton	146025.00						
No23, E-way Bill No. 42131532214, Dated 20.02.2022	Ferrous sulphate	9 Ton	259300.00						
NSPL/69/22-23, dated 04.07.2022	Caustic soda,Poly electrolyte,Hydroclo ric acid	610 Kg	71036.00						
NSPU200/22-23, Dt 24.01.2023	Caustic soda	200 kg	16520.00						
	Тс	otal Expense	764871.00						

Note: Details evidences are enclosed below

Tax Invoice

STIN/UIN: 20GHBPD0549B1Z9			No. Dated		
amshedpur, Jharkhand 831005 Commensional Commension Comme	the second		393 13-Ju	1-22	
	Delivery No	te	Mode	lerms	of Payment
State Name : Jharkhand, Code : 20	Reference	No. & Date.	Other	Refere	ences
	t. 30-Jur	-22	11 11 11	1.0	
	Buyer's Ord		Dated	1	
Drissa Motors Put td					Data
Plot No. 244, Sector - A, Zone - B, Mancheswar Industrial Estate	Dispatch D				e Date
	Dispatched	through	Desti	nation	
	By Road			17-61-	In Ma
		ng/LR-RR No	10.00	vehic	
Buyer (Bill to)	Terms of D	elivery			
Plot No. 244, Sector - A, Zone - B, Mancheswar Industrial Estate Bhubaneswar GSTIN/UIN : 21AAACO9126G1ZR State Name : Odisha, Code : 21					
SI Description of Goods	HSN/SAC	Quantity	Rate	per	Amount
The second se	28332910	10.000 MT	14,800.00	MT	1,48,000.00 26,640.00
Total		10.000 MT			₹ 1,74,640.00
Amount Chargeable (in words)					E. & O.E
INR One Lakh Seventy Four Thousand Six Hundre	ed Forty	Only			
HSN/SAC		Taxable	Integra		
		Value 1,48,000.00	Rate 18%	Amour 26,640	
28332910					

This is a Computer Generated Invoice

	D-4, Mohini (Invoice No. \D	Complex, Anii Sur F Date 1/3 - 10 - 2022	State:	Jharkh	and Vohic	le No.
Nar Ado B. State	tails of Receiver (Billed To ne: 0.R.1.S.S.A. M107 hess Plot no - 2.44 , ManeLeswor 1 D.D.1.S.H.A Code: N: 21 AAA C.D. 9	of25 pvt LTD - socter - A .71 ndustrial state. Bhubnesur. 21	Address. M. E.D.P. State :	10-(1-7-20 4 (1-7-7- 10-11-2-14-0 1-2-1-2 1-	Notors put 1. CHRUMIT Chror Kali CD 3126 51	(* 1411)() (* 1411)() (* 1411)()
SI. No.	Description	of Goods	HSN	Qty.	Rate	Amount Rs. P
D	Feronous Sulph Tech great	ali - Heppi	28332910	3.00 m.T	13750/m7	41250 · F
1 -				8 8	AII AMOUNT	412.50
1			1.00		Add : COST @ 181 %	7 425-
1.90					Add : SGST @	
	a	$= \left\{ \begin{array}{c} 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 \\ 1 $			Add : IOST @ %	-
-	and the second second	 K. S. S.		19 19 19 6 ma	Total Amount	4-8,675
	-		N. 14 5 11	1.	Discount / RO	-
unt i	Founds Foundy of	sht Thousavel	na hundr	(ex)	GRAND TOTAL	48,675
0	n words Fourty of eventy fine	23 Only .	 		ForKe	or aller o

Details of Receiver (Billed To): Name: DR1SSA MOTORS PVT LTD Address: pl9+ No. 244. Sector. A. Zone B. Manchawar. Industrial State: State - Bhubneswar. State: DD1SHA State Code - 21. GSTIN: 21 AAA CO 9126G1ZR SI. Description of Goods HSN Qty. D Ferrer Sulphot - Heppe 2833910 3.0 Tech greele. Marcha State - 10 Marcha State - 10 Marcha State - 10 Marcha State - 10 State - 21. State - 21.	ACOR, Kali	iapan, sait
SI. Description of Goods HSN Qty.		Rs. P.
	13,750/ mT/	41.250 200
		41.250-6
	Add: COST @ X	7.495-0
	Add: SOST @ PT	
	Add : IGST @ 💦	
	Total Amount	48,675-
1 and a find	Discount / RO	
count in words Forty eight thousand, 81× Hundred Generity five \$50.49	GRAND TOTAL	48,6750

Tax Invoice

1.0	e Dealers	Invoice No	o. e-Way E	Bill No. [Dated		
	4, Mohini Complex, Anilsur Path Uliyan, Kadma	18	4212936		22-No	v-22	
Ja	mshedpur, Jharkhand 831005 STIN/UIN: 20GHBPD0549B1Z9	Delivery N					of Payment
Sta	ate Name : Jharkhand, Code : 20	Reference	e No. & Date	. (Other H	Referen	nces
- C. C.	nsignee (Ship to)	Buyer's O	rder No.	C	Dated	-	
Pk	issa Motors Pvt. Ltd. ot No. 244, Sector - A, Zone - B, ancheswar Industrial Estate	Dispatch	Doc No.		Deliver	ry Note	Date
Bh	ubaneswar		d through		Destina		
	STIN/UIN 21AAACO9126G1ZR ate Name Odisha, Code : 21	BY ROA			ORISS		
56	ate Name ː Odisha, Code : 21	Bill of Lac	ling/LR-RR N			Vehicle AV657	
Bu	yer (Bill to)	Terms of	Delivery				A. 101 101 11
Plo Ma Bh GS St	rissa Motors Pvt. Ltd. ot No. 244, Sector - A, Zone - B, ancheswar Industrial Estate hubaneswar STIN/UIN : 21AAACO9126G1ZR ate Name : Odisha, Code : 21 ace of Supply : Odisha						
SI No.	Description of Goods	HSN/SAC	Quantity	Rate	e f	per	Amount
1	FERROUS SULPHATE & INDUSTRIAL CHEMICAL	28332910	9.000 MT	13,750	0.00	мт	1,23,750.00
	INPUT IGST @18%						22,275.00
	Total		9.000 MT			5	1,46,025.00
- C C	nount Chargeable (in words) R One Lakh Forty Six Thousand Twenty Five (Only					E. & O.E
114	HSN/SAC	1	Taxable	Inte	grated	Tax	Total
	HSN/SHC		Value	Rate	-	nount	Tax Amount
28	332910	Total	1,23,750.00	18%		,275.00	
Та	x Amount (in words) : INR Twenty Two Thousand T	rwo Hund	red Sevent	y Five	Only		
	mpany's PAN : GHBPD0549B	-	_	_		_	for Lee Dealers
We go	claration e declare that this involce shows the actual price of the ods described and that all particulars are true and rrect.						orised Signatory

This is a Computer Generated Invoice

Tax Invoice

2-4. MODINI COMPLEX ANISHI Path Lilivan Kadma	Invoice N		Bill No. D		
D-4, Mohini Complex, Anilsur Path Uliyan, Kadma Jamshedpur, Jharkhand 831005	23	421315		0-Feb-2	
GSTIN/UIN: 20GHBPD0549B1Z9	Delivery N			ode/Tern	ns of Payment
State Name : Jharkhand, Code : 20	Reference	e No. & Date). O	ther Refe	rences
Consignee (Ship to)	Buyer's O	rder No.	D	ated	
Orissa Motors Pvt. Ltd.	-				
Plot No. 244, Sector - A, Zone - B, Mancheswar Industrial Estate	Dispatch		D	elivery No	ote Date
Bhubaneswar GSTIN/UIN : 21AAACO9126G17B	Dispatche	d through	D	estination	1
	BY ROA	D	0	RISSA	
State Name : Odisha, Code : 21	Bill of Lad	ling/LR-RR M	No. M	otor Vehi	cle No.
	1		0	D02AH0	136
Buyer (Bill to)	Terms of	Delivery			
Plot No. 244, Sector - A, Zone - B, Mancheswar Industrial Estate Bhubaneswar GSTIN/UIN : 21AAACO9126G1ZR State Name : Odisha, Code : 21 Place of Supply : Odisha					
SI Description of Goods	HSN/SAC	Quantity	Rate	per	Amount
1 FERROUS SULPHATE & INDUSTRIAL CHEMICAL INPUT IGST @18%	28332910	10.000 MT	13,500	00 MT	1,35,000.00 24,300.00
Total	1	10.000 MT			3 4 50 200 00
Amount Chargeable (in words)		10.000 111			₹ 1,59,300.00 E. & O.E
	d Only				E. & O.E
INR One Lakh Fifty Nine Thousand Three Hundre					
	1	Taxable	Integ	rated Tax	Total
HSN/SAC		Value	Integ Rate	rated Tax Amoun	
					t Tax Amount .00 24,300.00

This is a Computer Generated Invoice

Tax Inv	voice						
NIV/TECH SOLUTIONS PVT. LTD. Plot No 103/B, BDA Duplex Baramunda, Bhubaneswar		N	nvoice No. ISPL/69/22-2 Delivery No.	3	4	Jul-22	ns of Payment
Odisha-751003 GSTIN/UIN: 21AACCN8904H1ZO State Name : Odisha, Code : 21		8	346	No. & Date	7	DAYS ther Refe	and the second sec
E-Mail : abinash@nivtech.in , service@nivtech.in Consignee (Ship to) Orissa Motors Private Limited			Buyer's On	der No.		ated	2
Plot No-244, Sec-A, Zone -B, Macnh.IND. Estate Bhubaneswar, Khorda, Odisha 751010 GSTIN/UIN : 21AAACO9126G1ZR			Dispatch D		4-	ulivery N Jul-22	ote Date
State Name : Odisha, Code : 21		т	erms of D	elivery	-		
Buyer (Bill to) Orissa Motors Private Limited Plot No-244, Sec-A, Zone -B, Macnh.IND. Estate Bhubaneswar, Khorda, Odisha 751010 GSTIN/UIN : 21AAACO9126G1ZR State Name : Odisha, Code : 21							
SI Description of Goods		HSN/SAG	C Quantit	y Rate	per	Disc. %	Amount
Caustic Soda Flakes Z FL 30 A Anionic Polyelectrolyete Hydrochloric Acid		3906909	0 500.000 k 0 100.000 k 0 10.000 k	gs 175.0	0 kgs 0 kgs 0 kgs	5	42,500.00 17,500.00 200.00
	GST						60,200.00 5,418.00 5,418.00
	_						
Amount Chargeable (in words)	Total	_	610.000 k	gs	1		₹ 71,036.00 E. & O.E
NR Seventy One Thousand Thirty Six Only HSN/SAC	TT	axable	Centra	alTax	Sta	ite Tax	Total
28151110 39069090 28061000	42	Value 2,500.00 7,500.00 200.00	9% 9% 9%	3,825.00 1,575.00 18.00	Rate 9% 9% 9%	Amoun 3,825. 1,575. 18,1	t Tax Amount 00 7,650.00 00 3,150.00 00 36.00
Tax Amount (in words) : INR Ten Thousand Eight Hundred Thirty		0,200.00 Only		5,418.00	1	5,418.	00 10,836.00
	Bank N A/c No	lame	: 24572	BANK LTE			
Declaration We declare that this invoice shows the actual price of the goods described and that all particulars are true and correct.	Branch	& IFS Cod	le: RUCH	IKA MARK for			Behen
SUBJECT TO BHUBANES This is a Computer Ge			ON			A	Inonsed Signalory
						LIIO.	SOT SOT
						10	SNOLL

Not No 103/B , BDA Duplex Baramunda, Bhubaneswar Odisha-751003 SSTIN/UIN: 21AACCN8904H1ZO State Name : Odisha, Code : 21 -Mail : abinash@nivtech.in , service@nivtech.in Consignee (Ship to) Drissa Motors Private Limited			voice No.			10.0	ited	terite in the state
SSTIN/UIN: 21AACCN8904H1ZO State Name : Odisha, Code : 21 -Mail : abinash@nivtech.in , service@nivtech.in Consignee (Ship to)		NSPL/200/22-23 Delivery Note					Jan-23 de/Tem	s of Paymer
State Name : Odisha, Code : 21 -Mail : abinash@nivtech.in , service@nivtech.in Consignee (Ship to)		974				7 Days		
Consignee (Ship to)		R	eference	No. & Dat	e.	OU	her Refe	rences
		F	uver's On	lar No		De	ited	
1135d WOLOIS PITVALE LIMITER				er nuo.		1000		
Plot No-244, Sec-A, Zone -B, Macnh.IND. Estate Bhubaneswar, Khorda, Odisha 751010		Verbal Dispatch Doc No.				22-Jan-23 Delivery Note Date 24-Jan-23		
Collaria, Code : 21		T	erms of De	livery	-	-		
Buyer (Bill to) Drissa Motors Private Limited		1						
Plot No-244, Sec-A, Zone -B, Macnh.IND. Estate Bhubaneswar, Khorda, Odisha 751010 SSTIN/UIN : 21AAACO9126G1ZR State Name : Odisha, Code : 21								
SI Description of Goods	HSP	VSAC	Quantity	Rate		per	Disc. %	Amount
0. Caustic Soda Elakos			1.2.7. 0		-	-		
Caustic Soda Flakes	281	51110	200.000 kg	5 70.	00	kgs		14,000.0
	GST GST							1,260.0 1,260.0
				÷				
/	Total		200.000 kg					
Amount Chargeable (in words)	Total	-	200.000 kg	3	1	_	13	16,520.0
answer over Receive far and red		bla				-	e Tax	
NR Sixteen Thousand Five Hundred Twenty Only	Tava		Contra	Tay				
	Taxa Valu	Je	Centra Rate A 9%	mount	Rat		Amount	Total Tax Amoun



Orissa Motors Pvt. Ltd.

Stevedores, Steamer Agent, Custom House Agent & Logistics

Ref. No. :....

Date :....

PURCHASE ORDER

ORISSA MOTORS PRIVATE LIMITED

PO No : OMPL/PO/ 22-23/056

PLOT NO-244, SEC -A, ZONE-B, MANCH. IND. ESTATE BHUBANESWAR, KHORDA ,ODISHA 751010 GST REG NO- 21AAACO9126GIZR

TO:	SHIP TO :
LEE DEALERS	COMPANY: ORISSA MOTORS PRIVATE LIMITED
D-4 Mohini Complex,	ADRESS: OSTAPAL CHROMITE MINES
uliyan kadma,east singhbhum,	VEDANTA/ FECOR, KALIAPANI, JAJPUR
Jharkhand -831005, Mob no- 7004581288	a second and a second Contraction of the second second
TIN NO – 20GHBPD0549B1Z9	ODISHA 755028

DATE	REQUISITIONED BY				
08.10.2022	Abhay Biswal				

SINO	DESCRIPTION	QUANTITY (MT)	UNIT PRICE	TOTAL
1	Ferrous Sulphate .HSN code-28332910	15	13750	2,06,250.00
			GST 18%	37,125.00
			SUB TOTAL	2,43,375.00

1. PRICE : F.O.R Ostapal Mines site(Including P, F & Freight charges)

2. DESPATCH: Through any fast moving road transport

3. Delivery period : 7days after receiving PO

4.PAYMENT : 1-2 Days after receiving

Prepared By

Recommended By



EXPENSES FOR STP DURING 2022-23

	LEDGER STATEMENT					
	EXPENSES FOR STP AT OSTAPAL MINES 10 KLD & 20 KLD					
	PO NO. 4700003943					
Date	INV No.	Amount	Particulars			
9/10/2022	183	183,844.00	Ostapal 10 KLD - 10%			
9/10/2022	184	275,235.00	Ostapal 20 KLD - 10%			
	Total	459,079.00	For both 10 KLD & 20 KLD STP			

TAX INVOICE

					Origina	l Buyer's Copy	
		Invoico No			Invoice Date:	i Buyer's Copy	
· ·			05				
			NΔ		NA		
PH- 0674-2580363				0:			
PAN NO: ACPFS7208B		-					
10. ACH 37200B				JUJCA	US NOVERTIDER 2021		
			ote/Ch	No:	Disnatch Date:		
		Dispatenti	-	110.	-	•	
—		E 14/ D:11					
					•		
			NA		N/	4	
PAN NO:AAACF1999A			ecificati	on: Supj	oly ofSewage Tre	atment Plant	
I: 21AAACF1999A1Z3		10KLD.					
	1	•	1		•		
Particulars	HSN	GST RATE				Amount	
		551 IV.IL	UOM	UNIT	PRICE/UNIT	(INR)	
•	94031010	18%	No.	1	155,800.00	155,800.00	
.0% of the Project Cost against PBG							
						155 800 00	
						155,800.00	
						4 4 4 4 4 4 4	
					CGST@9%		
					CGST@9%		
				то	CGST@9% SGST@9% Round Off	14,022.00 -	
Int Chargable (in words):				то	CGST@9% SGST@9% Round Off	14,022.00 14,022.00 - 183,844.00	
Int Chargable (in words):				TO	CGST@9% SGST@9% Round Off	14,022.00 -	
ne Lakh Eighty three Thousand Eight Hundred Forty	/ Four Only			τοι	CGST@9% SGST@9% Round Off	14,022.00 -	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA	/ Four Only			тот	CGST@9% SGST@9% Round Off	14,022.00 -	
ne Lakh Eighty three Thousand Eight Hundred Forty	/ Four Only			τοτ	CGST@9% SGST@9% Round Off	14,022.00 -	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA	/ Four Only	PAYMENT	MODE	τοι	CGST@9% SGST@9% Round Off	14,022.00 -	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA le No: NA IENT ACCOUNT DETAILS	y Four Only	PAYMENT			CGST@9% SGST@9% Round Off	14,022.00 -	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA le No: NA <u>IENT ACCOUNT DETAILS</u> VIRONMENTAL SOLUTIONS	y Four Only				CGST@9% SGST@9% Round Off	14,022.00	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA le No: NA IENT ACCOUNT DETAILS VIRONMENTAL SOLUTIONS BANK, BHUBANESWAR	/ Four Only	PAYMENT			CGST@9% SGST@9% Round Off	14,022.00	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA le No: NA IENT ACCOUNT DETAILS VIRONMENTAL SOLUTIONS BANK, BHUBANESWAR IO- 50200008490564	/ Four Only	PAYMENT			CGST@9% SGST@9% Round Off	14,022.00	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA le No: NA IENT ACCOUNT DETAILS VIRONMENTAL SOLUTIONS BANK, BHUBANESWAR IO- 50200008490564 HDFC0001080	/ Four Only	PAYMENT		6S	CGST@9% SGST@9% Round Off TAL	14,022.00 - 183,844.00	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA le No: NA IENT ACCOUNT DETAILS VIRONMENTAL SOLUTIONS BANK, BHUBANESWAR IO- 50200008490564	/ Four Only	PAYMENT		6S	CGST@9% SGST@9% Round Off	14,022.00 - 183,844.00	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA le No: NA IENT ACCOUNT DETAILS VIRONMENTAL SOLUTIONS BANK, BHUBANESWAR IO- 50200008490564 HDFC0001080 <u>Declaration</u>		PAYMENT CHEQUE/N		6S	CGST@9% SGST@9% Round Off TAL	14,022.00 - 183,844.00	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA le No: NA TENT ACCOUNT DETAILS VIRONMENTAL SOLUTIONS BANK, BHUBANESWAR IO- 50200008490564 HDFC0001080 <u>Declaration</u> declare that, this invoice shows the actual price of		PAYMENT CHEQUE/N		6S	CGST@9% SGST@9% Round Off TAL	14,022.00 - 183,844.00	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA le No: NA TENT ACCOUNT DETAILS VIRONMENTAL SOLUTIONS BANK, BHUBANESWAR IO- 50200008490564 HDFC0001080 <u>Declaration</u> declare that, this invoice shows the actual price of that all particulars are true & correct.		PAYMENT CHEQUE/N		6S	CGST@9% SGST@9% Round Off TAL	14,022.00 - 183,844.00	
ne Lakh Eighty three Thousand Eight Hundred Forty port Details: NA le No: NA TENT ACCOUNT DETAILS VIRONMENTAL SOLUTIONS BANK, BHUBANESWAR IO- 50200008490564 HDFC0001080 <u>Declaration</u> declare that, this invoice shows the actual price of		PAYMENT CHEQUE/N		6S	CGST@9% SGST@9% Round Off TAL	14,022.0 - 183,844.0	
	NO: ACPFS7208B I: 21ACPFS7208B1ZD IS IN INFORMATION LIMITED AGAR, RANDIA HAT IRAK IA-756135, INDIA	16, MANCHESWAR , ZONE-B, MANCHESWAR I/E ANESWAR, ODISHA-751010 674-2580363 NO: ACPFS7208B I: 21ACPFS7208B1ZD S FERRO ALLOY CORPORATION LIMITED AGAR, RANDIA HAT RAK 1A-756135, INDIA NO:AAACF1999A I: 21AAACF1999A1Z3 Particulars HSN ewage Treatment Plant 10 KLD at Ostapal Mines- 94031010	16, MANCHESWAR SJ/22-23/1 , ZONE-B, MANCHESWAR I/E Offer No: ANESWAR, ODISHA-751010 Byers Refe 674-2580363 LOI/FACOR NO: ACPFS7208B LOI/FACOR I: 21ACPFS7208B1ZD Dispatch N S E FERRO ALLOY CORPORATION LIMITED E AGAR, RANDIA HAT Product Sp RAK 14-756135, INDIA NO: AAACF1999A Product Sp 1: 21AAACF1999A1Z3 10KLD.	16, MANCHESWAR SJ/22-23/183 , ZONE-B, MANCHESWAR I/E Offer No: ANESWAR, ODISHA-751010 NA 674-2580363 Byers Reference N NO: ACPFS7208B LOI/FACOR/MINES P/STP/11 Dispatch Note/Ch. I: 21ACPFS7208B1ZD Dispatch Note/Ch. S NA EERRO ALLOY CORPORATION LIMITED NA AGAR, RANDIA HAT NA RAK NA IA-756135, INDIA Product Specificati NO: AAACF1999A Product Specificati I: 21AAACF1999A1Z3 10KLD.	16, MANCHESWAR , ZONE-B, MANCHESWAR I/E ANESWAR, ODISHA-751010 674-2580363 NO: ACPFS7208B ICOI/FACOR/MINES/SUSCA P/STP/11 I: 21ACPFS7208B1ZD I: 21ACPFS7208B1ZD I: 21ACPFS7208B1ZD I: 21ACPFS7208B1ZD I: 21ACPFS7208B1ZD I: 21ACPFS7208B1ZD I: 21ACPFS7208B1ZD Product CORPORATION LIMITED AGAR, RANDIA HAT RAK IA-756135, INDIA NO: AAACF1999A I: 21AAACF1999A1Z3 IOKLD. Particulars HSN GST RATE UNIT D UOM UNIT UOM UNIT D UOM UNIT I: 2000 II 2000	16, MANCHESWAR SJ/22-23/183 10 September 2 16, MANCHESWAR SJ/22-23/183 10 September 2 ANESWAR, ODISHA-751010 NA N/ 674-2580363 NO: ACPFS7208B Date: N/ NO: ACPFS7208B1ZD Dispatch Note/Ch. No: Dispatch Date: N/ 11: 21ACPFS7208B1ZD Dispatch Note/Ch. No: Dispatch Date: N/ 16: 21ACPFS7208B1ZD Dispatch Note/Ch. No: Dispatch Date: N/ 17: 21ACPFS7208B1ZD Dispatch Note/Ch. No: Dispatch Date: N/ 16: 21ACPFS7208B1ZD Dispatch Note/Ch. No: Dispatch Date: N/ 16: 21ACPFS7208B1ZD Dispatch Note/Ch. No: Dispatch Date: N/ 17: 21ACPFS7208B1ZD Dispatch Note/Ch. No: Dispatch Date: N/ 16: 21ACPFS7208B1ZD Dispatch Note/Ch. No: Dispatch Date: N/ 17: 21ACPFS7208B1ZD Dispatch Date: N/ N/ 16: 21ACPFS7208B1ZD Product Specification: Supply ofSewage Tree N/ 10: 21AAACF1999A IVIIT DETAILS UNIT DETAILS 10: 21AAACF1999A1Z3 IVIIT DETAILS UOM UNIT PRICE/UNIT <	

TAX INVOICE

						Origina	l Buyer's Copy	
SJE	NVIRONMENTAL SOLUTIONS		Invoice No	:		Invoice Date:	, ,	
PLOT	T-16, MANCHESWAR		SJ/22-23/1	84		10 September 2022		
SEC-	A, ZONE-B, MANCHESWAR I/E		Offer No:			Offer Date:		
BHU	BANESWAR, ODISHA-751010			NA		NA		
PH- (0674-2580363		Byers Refe	rence N	о:	Date:		
PAN	NO: ACPFS7208B		LOI/FACOR	/MINES	/SUSCA	05 November 20)21	
			P/STP/11					
GSTI	N: 21ACPFS7208B1ZD		Dispatch N	ote/Ch.	No:	Dispatch Date:		
Buye	ers			NA		NA	A	
	FERRO ALLOY CORPORATION LIMITED		E Way Bill	No:		E Way Bill Date:		
	NAGAR, RANDIA HAT		,	NA		, NA		
	DRAK							
	6HA-756135, INDIA							
	NO:AAACF1999A		Product Sp	ecificati	on: Sup	l oly of Sewage Tre	atment Plant	
	N: 21AAACF1999A1Z3		20KLD.		on oup	.,		
SR			CCT 0		UNIT D	ETAILS	Amount	
No	Particulars	HSN	GST RATE	UOM	UNIT	PRICE/UNIT	(INR)	
1	Sewage Treatment Plant 20 KLD at Ostapal Mines-	94031010	18%	No.	1	233,250.00	233,250.00	
	10% of the Project Cost against PBG					,	,	
						NET TOTAL	233,250.00	
						CGST@9%	20,992.50	
						SGST@9%	20,992.50	
						Round Off	20,002.00	
		I			то		-	
- مع	unt Chargable (in worde)				10	AL	275,235.00	
	ount Chargable (in words):							
	Two Lakh Seventy Five Thousand Two Hundred Thir	ly rive Only	•					
	sport Details: NA							
	sport Details: NA hle No: NA							
Veic	-		PAYMENT	MODE				
Veic PAY I	hle No: NA MENT ACCOUNT DETAILS				<u>as</u>			
Veic PAYI SJ EN	hle No: NA MENT ACCOUNT DETAILS NVIRONMENTAL SOLUTIONS		PAYMENT CHEQUE/N		GS			
Veicl PAYI SJ EN HDF(hle No: NA MENT ACCOUNT DETAILS NVIRONMENTAL SOLUTIONS C BANK, BHUBANESWAR				GS			
Veic PAYI SJ EN HDF A/C I	hle No: NA MENT ACCOUNT DETAILS NVIRONMENTAL SOLUTIONS C BANK, BHUBANESWAR NO- 50200008490564				<u>a</u> s			
Veic PAYI SJ EN HDF A/C I	hle No: NA MENT ACCOUNT DETAILS NVIRONMENTAL SOLUTIONS C BANK, BHUBANESWAR NO- 50200008490564 - HDFC0001080							
Veic PAYI SJ EN HDF(A/C I IFSC-	hle No: NA MENT ACCOUNT DETAILS NVIRONMENTAL SOLUTIONS C BANK, BHUBANESWAR NO- 50200008490564 - HDFC0001080 Declaration		CHEQUE/N			For SJ Environme	Intal Solution	
Veic PAYI SJ EN HDF A/C I IFSC-	hle No: NA MENT ACCOUNT DETAILS NVIRONMENTAL SOLUTIONS C BANK, BHUBANESWAR NO- 50200008490564 - HDFC0001080 <u>Declaration</u> e declare that, this invoice shows the actual price of	the goods c	CHEQUE/N			For SJ Environme	ntal Solution	
Veic PAYI SJ EN HDF A/C I IFSC-	hle No: NA MENT ACCOUNT DETAILS NVIRONMENTAL SOLUTIONS C BANK, BHUBANESWAR NO- 50200008490564 - HDFC0001080 Declaration	the goods c	CHEQUE/N			For SJ Environme	ental Solution	
Veicl PAYI SJ EN HDF A/C I IFSC * We and	hle No: NA MENT ACCOUNT DETAILS NVIRONMENTAL SOLUTIONS C BANK, BHUBANESWAR NO- 50200008490564 - HDFC0001080 <u>Declaration</u> e declare that, this invoice shows the actual price of	the goods c	CHEQUE/N			C	Intal Solution	

SI.	Expenses for	Amount (Rs)	Date	Remarks								
No												
1	Full Analysis of ETP	18500.002	Inv.	PO No.4920060538, Dated								
	Sludge		No.:9300058615,	25.02.2023								
			Dt.31.12.2022									
2		21967.55	Inv.									
			No.:9300064826,									
	ETP Sludge		Dt.28.2.2023									
3	Disposal	19945.42	Inv.	WO:BHF/WO/370/2021-22,								
			No.:9300038428,	dated 25.09.2021								
			Dt.30.06.2022									
Total <i>i</i>	Amount Expense	60412.99										

TOTAL EXPENSES FOR DISPOSAL OF ETP SLUDGE OSTAPAL CHROMITE MINE

Note: Details of the ref. copies are enclosed for Ref.



ORIGINAL

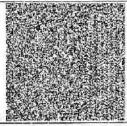
Re Sustainability Limited (Formerly Known As Ramky Enviro Engineers Ltd) (Unit-Odisha Waste Management Project)

Plot No-420/648/1, Kalinga Nagar Indu'l Complex Vill- Kanchichuan, Via Sukinda

Jajapur, Odisha, India, 755018 Ph: 7752020330.

Email-ID:financeowmp@ramky.com

CIN: U74140TG1994PLC018833



-						AX INV								
		IRN	No : 20	b57ac0a9	03eb71d9ee	de5f27d14	c1558e953b0476							
RN /	Acknowledgement No :	1822118983	17511		2			A	cknowledge	ment Da	te & Time	: 30-06-20	022/19:47:0	
Invoi GST Mem	N : : Iment No. : ! Ice Date : : N Invoice No. : ! ber ship No ; . :: Odisha		E Way Bill No : Transporter Name : Transport GSTIN : Vehicle Number : Vehicle Type : GR/LR number : GR/LR Date ; E Way Bill Validity :-											
Cust	omer Id : 1020424			_			Place of Supply	1	N/A	200	10			
Deta	ils of Receiver Bill	ed To :10204	124	PAN.	No:AAACF1		Details of	2	ipped To :1	1.26.10.1	PAN	No:AAAC	F1999A	
	ess: ostapal chromite Jajpur,755047 Ph Odisha,India	mines, kalia : 943749603	ipani 8		10200			al chromi r,755047 F ha,India	te mines, ka Ph: 9437496	iliapani 038	o: HYDE	012300		
State	JIN: 21AAACF199 e: Odisha	SAIZS	State C	ode:	21		State: Odisha	TARACT	555A125	174111	<u>o. me</u>	State	21	
1			1.5			1						1.1	1	
	Type of Service	Wast	e Dispos	sal Charg	es			_					-	
	Billing Period	June	2022	-			-						-	
-	PO/WO Number.	BHFA	WO/370	2021-22,	DT- 25.09.20	21		T		1		1		
iL. 1	Name of Product/Service	HSN/SAC	UOM	Qty.	Rate	Amoun		(and	CGST	SGST		SGST		
			-		-		Value	Rate %	Amount	Rate %	Amoun		Amount	
	ETP SLUDGE	999432	TON	5.020	2,971.00	14,914.4		9.00	1,342.30	9.00	1,342.3		0.0	
-	ransportationtrip	999432	TRIP	-	0.00	19,945.4		9.00	1,795.09	9.00	1,795.0	10	0.0	
otal	: I Invoice Amount in We	arde:					otal Amount Be	fore Tax -			1,100.0		19,945.42	
	ty Three Thousand Five H	CONTRACTOR OF	Six Bune	as only			dd : CGST :	TOTO TUX I					1,795.09	
Ven	ly mee mousand men	andred Thirty .	and mapping	sa onny			dd : SGST :						1,795.09	
						A	dd : IGST :			7			0.0	
						Т	ax Amount : GS	T:					3,590.18	
						Ţ	CS # :			-			0.00	
35	-					1	otal Amount Af	ter Tax :	_				23,535.60	
2			_		-	F	Round Off :	_					23,536	
	k Name, Branch :	AXIS BANK	LTD				GST Payable on Reverse Charge :				N/A			
1.5	ent Account Number :	9100200345					GST On Rev. C			N/A	Life Contraction of the Contract			
FSC		UTIB00030	26			19	GST On Rev. C	narges Me	echanism :	N/A				
As p	ns and Conditions : per Agreement S as applicable w.e.f.	01 10 2020			(Company !		Certified that the	e particula	rs Given ab	ove are t	rue and c	orrect.		
	arks:		,		Leombarry									
-							_						TE&C	
	is a Computer Gener	ated Invoice	9											
	aration: Certific	ated Invoice ation & Acci 30 14001:20	reditatio		2018	PRIVE	Corporate Of					Å	°0	



DRIVING

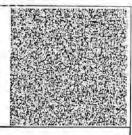
Re Sustainability Limited (Formerly Known As Ramky Enviro Engineers Ltd) (Unit-Odisha Waste Management Project)

Plot No-420/648/1,Kalinga Nagar Indu'l ComplexVill- Kanchichuan, Via Sukinda

Jajapur,Odisha, India,755018 Ph: 7752020330.

Email-ID:financeowmp@ramky.com

CIN: U74140TG1994PLC018833



[E&OE

TAX INVOICE

		104				TAXI								
IRI	Acknowledgement No			aeb/923	/0096389631	10910005	5/010	7ed58987e2b		a584c9e76: Acknowledg		to & Time -	31-12-2	022/17-58-
GS Do Inv GS Me Sta	GSTIN : 21AAACR9626A1ZV PAN N Document No. : 9300058515 Involce Date : 31.12.2022 GSTIN Invoice No. : OD0020000257 Member ship No : JJKR/OCM-004 State: Odisha State Code : Customer Id : 1020424 Details of Receiver Billed To :1020424 P.				D: AAACR962 21	26A	E Way Bill No : Transporter Name : Transport GSTIN : Vehicle Number : Vehicle Type : GR/LR number : GR/LR Date : E Way Bill Validity : - Place of Supply : N/A					1	<i>uzz(17:36.</i>	
De	tails of Receiver Bi	lled To :10204	424	PA	N.No:AAACF	1999A	-	tails of	1	nipped To :1	020424	PAN.	IO:AAAC	F1999A
Name: Ferro Alloys Corporation Limited, Address: ostapal chromite mines, kaliapani Jajpur,755047 Ph: 9437496038 Odisha,India J/UIN : 21AAACF1999A1Z3 TAN No: HYDE				o: HYDE(Name: Ferro Alloys Corporation Limited, Address: ostapal chromite mines, kaliapani Jajpur,755047 Ph: 9437496038 Odisha,India				o: HYDE01	YDE01230D		
Sta	te: Odisha		State C	Code:	21	U.	Sta	te: Odisha				S	tate	21
	Type of Service	Tech	nical Te	sting an	d Analysis						Waste:	ETP SLUD	GE	<u></u>
	Billing Period	Dece	mber-20	22										
	PO/WO Number.	BPO3	100006	979										
SL. No	Name of Product/Service	HSN/SAC	NON	Qty.	Rate	Amo	ount	Taxable		CGST		SGST		IGST
1	CA Charges	998345	NOS	1.000	18,500.00	18,500	0.00	Value 18,500.00	Rate %	Amount 1,665.00	Rate %	Amount 1,665.00	Rate %	Amount 0.00
Tota	5					18,500		18,500,00	0.00	1,665.00	5.00	1,665.00	0,00	0.00
Tot	al Invoice Amount in W	ords:				1	1	Amount Bef	ore Tax :	1,000,00	-	1,000.00	1	18,500.00
Twe	ty One Thousand Eight Hu	undred Thirty R	unees or	alv	-	-	1	: CGST :	one run .					1,665.00
	of and the second edition of	indice thirty it			-		A. 1.8.	: SGST :						1,665.00
							1000	IGST :			1			0.00
								Amount : GST	r.					
Qua	tation No / Date: 81000	02710/					TCS		-		3,330.00			
÷.,	"t No/ Date : CA-512 /	31,12,2022					Tota	Amount Afte	Tax :				-	21,830.00
1								d Off :						21,830
Bar	k Name, Branch :	AXIS BANK	LTD				GST	Payable on R	everse C	harge :	N/A			21,000
Cur	rent Account Number :	9100200345	23209		1		1				N/A			
IFS	3:	UTIB000302	6				CGST On Rev. Charges Mechanism : SGST On Rev. Charges Mechanism :			N/A		_	1	
	Ferms and Conditions : As per Agreement # TCS as applicable w.e.f. 01.10.2020				(Company Seal)		Certified that the particulars Given above are true and correct.							

This is a Computer Generated Invoice

0

Certification & Accreditations ISO 9001:2015 | ISO 14001:2015 | ISO 45001:2018 NABL Accredited Environmental Laboratory



Corporate Office Re Sustainability Ltd. Level 11, Aurobindo Galaxy, Hyderabad Knowledge City, Hitech City Road, Hyderabad Telangana- 500081, India

61723

SRN NO. - 3011712487

515-

X00166172M



Re Sustainability Limited (Formerly Known As Ramky Enviro Engineers Ltd) (Unit-Odisha Waste Management Project) Plot No-420/648/1,Kalinga Nagar Indu'l ComplexVill- Kanchichuan, Via Sukinda

Sustainability

TRUCTORY

Jajapur,Odisha, India,755018 Ph: 7752020330, Email-ID:financeowmp@ramky.com

CIN: U74140TG1994PLC018833



Date - 06/03/2

TAX INVOICE

IRN No : 07a0fa2051639bd102c9868088f0a84be00231745df4f43f1d6dfa569b75d279

Acknowledgement Date & Time : 28-02-2023/11:54:00 IRN Acknowledgement No : 182313119607602 GSTIN 21AAACR9626A1ZV PAN NO: AAACR9626A E Way Bill No 2 Document No. 9300064826 Transporter Name 1 Invoice Date 28.02.2023 Transport GSTIN OD0020000323 Vehicle Number GSTIN Invoice No. : Vehicle Type : JJKR/OCM-004 GR/LR Date : Member ship No **GR/LR** number State: Odisha 21 State Code : E Way Bill Validity :-Gustomer Id : 1020424 N/A Place of Supply PAN.No:AAACF1999A Details of Receiver | Billed To :1020424 Details of Shipped To :1020424 PAN.No:AAACF1999A Name: Ferro Alloys Corporation Limited, Name: Ferro Alloys Corporation Limited, Address: ostapal chromite mines, kaliapani Address: ostapal chromite mines, kaliapani Jajpur,755047 Ph: 9437496038 Jajpur,755047 Ph: 9437496038 Odisha,India Odisha,India GSTIN/UIN: 21AAACF1999A1Z3 TAN No: HYDE01230D GSTIN/UIN : 21AAACF1999A1Z3 TAN No: HYDE01230D State: Odisha State Code: 21 State: Odisha State 21 Waste Disposal Charges Type of Service **Billing Period** February-2023 PO/WO Number. 4920060538 DT: 21.02.2023 HSN/SAC LOM COST SGST IGST SL Name of Product/Service Qty. Rate Amount Taxable Nr Value Rate % Amount Rate ? Amount Rate 7 Amount 16,567.55 9.00 1,491.08 1,491.08 0.00 ETP SLUDGE 999432 TON 5.150 3.217.00 16.567.55 9.00 0.00 0.00 2 Transportationtrip 999432 TRIP 0.00 5,400.00 5,400.00 9.00 486.00 9.00 486.00 0.00 21,967.55 21,967.55 1.977.08 0.00 Total : 1,977.08 Total Amount Before Tax : 21,967.55 Total Invoice Amount in Words: Twenty Five Thousand Nine Hundred Twenty Two Rupees only Add : CGST : 1,977.08 Add : SGST : 1,977.08 Add : IGST : 0.00 Tax Amount : GST : 3,954.16 TCS # : 0.00 Total Amount After Tax : 25,921.71 Round Off : 25,922 AXIS BANK LTD GST Payable on Reverse Charge : N/A Bank Name, Branch : Current Account Number 910020034523209 CGST On Rev. Charges Mechanism : N/A UTIB0003026 SGST On Rev. Charges Mechanism : N/A IFSC : Terms and Conditions : As per Agreement Certified that the particulars Given above are true and correct. # TCS as applicable w.e.f. 01.10.2020 (Company Seal) Remarks: E&OE This is a Computer Generated Invoice Declaration:

Certification & Accreditations ISO 9001:2015 | ISO 14001:2015 | ISO 45001:2018 NABL Accredited Environmental Laboratory



Corporate Office

Re Sustainability Ltd.

Level 11, Aurobindo Galaxy, Hyderabad Knowledge City, Hitech City Road, Hyderabad Telangana- 500081, India



Registered Office ;

FERRO ALLOYS CORPORATION LIMITED Charge Chrome Plant D.P Nagar, P.O. Randia, Pin-756 135 Dist - Bhadrak, Odisha, India Phone : 06784 - 240272 / 240347 / 240320 Fax 06784 - 240626 : facorcep@facorcep.in / facorcep@gmail.com E-mail facorccp@dataone.in / bls_facorccp@bsnl.in Website : www.facorgroup.in

CIN No. : L452010R1955PLC008400

BHF/WO/ 370 /2021-22

Dtd. 25.09.2021

To

M/s. Ramky Enviro Engineers Limited Odisha Waste Management Project Site Plot No. 420 / 648 / 1 Vii - Kanchichuan PO - Mangalpur, Via - Sukinda Dist – Jajpur – 755018 E-Mail: mbd.owmp@ramky.com, Mob # 9937515392

> Sub:- Hazardous Waste Management & Handling Services for Ostapal Chromite Mines. Ref:- Your Quotation No. OWMP-HzW-RRB-(21-22)-FACOR-OCM-006, Dtd. 19.09.2021.

Sir,

SCOPE OF WORK:

- 1. Loading of waste at Mines.
- 2. Services are limited to transportation, treatment, storage & disposal of waste.
- 3. Mixing of waste is not allowed in one vehicle.
- 4. Individual manifest along with weighment slip should be provided for each category of waste. 5.
- All liquid containing waste must be packed and labeled in leak proof containers or drums with mechanical stability to avoid spillage during loading, transportation and unloading.

FEES: (A)

SI. No.	HZW M&H Systems	ETP Sludge
		ETP Sludge Rate per MT
1	Disposal and Management of Hazardous Waste	
2	Handling charges	2120.00
3	Unloading Charges	400.00
4	Documentation	350.00
5	ESCROW	47.00 146.00
	Total :	3063.00
	Less: Discount	92.00
	Hazardous Waste Management Cost :	2971.00

Head Office 1 Cerci Alloys Corporation Ltd Shreeram Bhawan, Tumsar 441912, Dist - Shandara, Maharashtra, India Ph.: (07163) 23\$090/232233 Fax 232271. E-Mail : facorho@facorgroup.in Corp. Office : Ferro Alloys Corporation Ltd., Facor House, A-45-50, Sector-16, Nolda- 201301 (U.P.)

Ph. (0120) 4171000. Fax No.: (0120) 4258700, E-mail : facrirdethi@facorgroup.in



Registered Office : FERRO ALLOYS CORPORATION LIMITED Charge Chrome Plant D.P. Nagar, P.O. Randia, Pin- 756 135 Dist.º Bhadrak, Odisha, India Phone : 06784 - 240272 / 240347 / 240320 : 06784 - 240626 Fax E-mail : facorcop@facorcop.in / facorcop@gmail.com facorccp@dataone.in / bls_facorccp@bsnl.in Website : www.facorgroup.in



CIN No. : L452010R1955PLC008400

Contd., Page // 2 //

1/ 2 //

<u>(B)</u>				
Transportation Cost (To & Fro)	UOM	Distance (in KM)	Index	Amount per Trip (Rs.)
Six Wheeler Vehicles. Approx 10 MT capacity.	Trip	80	6.5	5031.00

PAYMENT TERMS :

- 1. Payment to be made upon receipt of yours bill duly certified by our Mines Manager.
- 2. The charges are subject to revision on the basis of Govt. of India wholesale price index and including but not limited to every event of escalation of fuel costs, power tariff, change in disposal technologies and/or method wage hike and others.

PERIOD : 1 (One) year from the date of issue of the Work Order.

OTHER TERMS & CONDITIONS:

- 1. Payment of bill(s) shall be made after deduction of Income Tax, as per the provisions of Income Tax Act and Rules thereon, but in case your establishment is exempted from TDS, please send certificates obtain from Income Tax Department for non-deduction.
- 2. Goods & Service Tax payable as per the Finance Act shall be reimbursed to you on submission of bills subject to bills reflecting on the GST portal to enable FACOR receive Input Credit. Should you fail to enter the particulars of bills on the GST portal, which results in FACOR not receiving the benefit of input credit then FACOR shall not reimburse the GST claim put forth to it.
- 3. 5% ESCROW deposit will be charged on landfill and landfill after treatment waste over and above the disposal charges as may become applicable from time to time as per MOEF notification.
- 4. Toll Tax will be charged as per actual per trip, Documentary proof shall be furnished only once and not for every trip.

PENALTY & RISK :

1. The work shall be carried out strictly as per the Work Order. In case of any loss(es) due to negligence by your acts or omission you shall be responsible for such loss(es) and damages.

Head Office : Forro Alloys Corporation utd., Shreeram Bhawan, Tumsar 441912, Dist.- Bhandara, Maharashtra, India Ph.: (07183) 233090/232233, Fax : 232271, E-Mail : facorho@facorgroup.in Corp. Office : Ferro Alfoys Corporation Ltd., Facor House, A-45-50, Sector-16, Noida- 201301 (U.P.) Ph.: (0120) 4171000, Fax No.: (0120) 4256700, E-mail : facordelhi@facorgroup.in



Registered Office : FERRO ALLOYS CORPORATION LIMITED Charge Chrome Plant D.P. Nagar, P.O. Randia, Pin- 756 135 Dist- Bhadrak, Odisha, India : 06784 - 240272 / 240347 / 240320 Phone Fax : 06784 - 240626 E-mail : facorcep@facorcep.in / facorcep@gmail.com facorcop@dataone.in / bls_facorcop@bsnl.in Website : www.facorgroup.in CIN No. : L452010R1955PLC008400



2. You shall work under instructions of Mines Manager and his authorized staff. Violations of this by you shall be deemed as a breach of contract terms and we at our liberty may terminate the work order partly or wholly without any notice or any compensation to you.

11 3 11

Contd., Page // 3 //

JURISDICTION:

All disputes arising out of or in any way connected to this Work Order shall be deemed to have arisen in "BHADRAK" and only the courts at BHADRAK in Odisha shall have the exclusive jurisdiction to determine the same.

Please return the duplicate copy of this Work Order duly signed by you as a token of your acceptance.

Golek fa Bal Manager (Purchase)

1.000

Pranab Patra ICCO

Biswal Unit CHO

Head Office : Ferro Alloys Corporation Lid , Shreeram Bhawan, Tumear 441912, Dist - Bhandara, Maharashtra, Incia Ph.: (07183) 233090/232233. Fax: 232271. E-Mail. facomo@facorgroup in Corp. Office : Ferro Alloys Corporation Ltd., Facur House, 4-45-50, Sector-10, Noida- 201301 (U.P.) 90 - (0120) 4171000 Fax No . (0120) 4256705. 6-met. facordoihi@facergroup in





FERRO ALLOYS CORPORATION LIMITED D.P.Nagar.Randia-756135. Dist- Bhadrak Odisha, INDIA. Phone: 06784 240320/240347/240272, Fax: 06784 240626. E-Mail: facor.corporate@vedanta.co.in CIN: L45201CR1955PLC008400 PURCHASE: ORDER

	PURCHASE ORDER	Page : 1 of 97
PO Number	: 1008 / 4920056257	
PO Date	: 25.07.2022	
Vendor Code	: 734633	
Vendor Name	: RE SUSTAINABILITY LIMITED	
Vendor Address	:PLOT NO-N3/135, IRC VILLAGE NAYAPALLI, BHUBANESWAR, Khordha, Odisha, 751015 - Orissa,7	751015
	India.	DELIVERY DATE: SEE BELOW
Your Reference	:RE Sustainbility Ltd OCM-06&KCM07	WE RESERVE THE RIGHT TO REJECT THE MATERIAL SUPPLIED
Our Reference	:** BHF370/21-22	15 DAYS IN ADVANCE OF DELIVERY DATE SPECIFIED IN
PO Currency	:Indian Rupee	THIS PURCHASE ORDER
PO Validity	:01.11.2021 To 31.10.2022	
Delivery Place/ GSTN No.	: MINE - KALARANGIATTA	

I) PO CONFIRMATION/ACKNOWLEDGEMENT:

You shall receive an email confirmation after release of each Purchase Order from our end. Email will provide you a link, from which you can log into SRM portal and view and/or download the PO. For downloading or saving the PO, please click on "PRINT" option. Immediately after receipt of PO, you have to provide "CONFIRMATION" to all items. Alternately, you may directly log into your account in SRM portal through our official website https://sesagoaironore.com/procurement/vendor-e-portal/ and provide "CONFIRMATIONS". In case no confirmation is received from you within 2 days of receipt of PO, then PO shall be deemed accepted to you. However, without giving "CONFIRMATION", ASN as follows, cannot be created, and it has to be done without exception.

Confirmations, acknowledgement and ASN shall not be applicable for Service line items of the PO

II) PRE-DELIVERY CONDITION:

1) At the time of dispatch of material. You have to log into SRM system, open "Create ASN" tab and enter dispatch details, like DC No., DC date, Vehicle No., Quantity, LR No. & LR Date against each proposed delivery item, and saved, when system will generate a unique no. This is called as Advance Shipping Notice (ASN), and same has to be imprinted on every Invoice.

ASN shall not be applicable for Service POs

2) In our endeavor to support and save environment, we have gone paperless w. e. f. 15.09.2016, for which we have introduced Vendor Invoice Management system (VIM). For this you have to scan and post the Invoice from now onwards on the designated e-mail Id, Invoice.sesa@vedanta.co.in; clearly indicating PO No. and ASN no as above; without which payment processing shall not take place, or may get delayed.

3) Following guidelines to be strictly followed for posting of Invoices in VIM:

a) All Invoices should be uploaded in PDF format only; any other format is not recognized by the system and shall automatically become null and void. Please note.b) Strictly One Invoice per PO to be posted and no two or more PO nos. to be combined under the same Invoice.

c) Strictly One Invoice to be attached and posted per e-mail, and not more than one, else such multiple Invoice mail/s will become null and void automatically.

d) Create a new field in your Invoicing system for entering "ASN NO" by printing, and which please do not write manually.

e) Hand written Invoices shall not be acceptable, hereinafter, and all such Invoice mail/s will become null and void automatically.

f) Use very simple Font like "Times Roman", or "Arial" for printing the Invoices.
g) On the Invoice, in one column/box please update only one field, and do not mix with any other field, e.g. PO and PO date should be updated in separate fields.
Similarly update Invoice No.; Invoice date; DC No. ASN no etc. and all in independent fields.

h) All Invoices will have to be digitally signed, w.e.f. 03.10.2016 and for which you will have to get your digital signature done urgently. Invoices without digital signature may not be acceptable from 03.10.2016.

i) Requested not to send any other document/s, other than Invoice and relevant docs like copy of LR, DC etc. on this id Invoice.sesa@vedanta.co.in, else system may block sender's ID.

4) Copy of Delivery challan / Invoice, warranty/guarantee certificate may please be sent with the consignment only, but strictly do not send any documents to purchase / commercial dept, except Bank Guarantees.

5) Vendors shall prepare the DFT with Delivery Plant address and not on Head Office address and strictly dispatch / submit the excise invoices (DFT) along with material, so that we can avail CENVAT benefit without any problems. Once digital signatures are in place, no hard copy may be required, to be submitted.

6) In case if the above details are not provided on the portal, system shall throw errors for want of the same and unloading may be delayed, and payment processing may not be possible. Also ASN is required for evaluating vendor's performance, and non-compliance shall lead to negative score & thus you stand to lose points in the vendor rating. In case of repetitive default in filling ASN, or complying with any

PO NO : 4920056257

other details, as above; we reserve the right to reject the material.

III) You shall also receive regular mails confirming acceptance of material in stores and Invoice posting, from which you can view the details appropriately.

Requested to follow the above procedures and co-operate for proper functioning of SRM and VIM systems and for smooth processing of Bills, from now onwards.

Please supply the under mentioned materials / services subject to the prices, terms and conditions mentioned below, "General Terms and Conditions" and "Applicable Standard terms and conditions":

Sr. Item code	Plant	UOM	Req.	Qty	Rate	Value
No.Specification						
1 Disposal of ETP Sludge Ostapal Mine 9990001420	OSMI	AU	1.0	000	190,877.38	190,877.38
1 ETP operation and Maintenanc	e	LS	1	L.000	190,877.38	190,877.38
HSN/SAC Code :					entral GST(9.00%) tate GST(9.00%)	17,178.96 17,178.96
Line no A/c code Buss.AreaCost cent	er Intern	al Order	WBS Elem	ent	Network no Asset i	.d
01 211011 FA15 OS42000F						
OSTAPAL , KAI Orissa ,India 2 Disp. of ETP Sludge Kalarangiatta Mine			1.0	000	115,586.67	115,586.67
9990001420						
1 ETP operation and Maintenanc	e	LS	1	L.000	115,586.67	115,586.67
			I	N : C	entral GST(9.00%)	10,402.80
HSN/SAC Code :			I	N : S	tate GST(9.00%)	10,402.80
Line no A/c code Buss.AreaCost cent	er Intern	al Order	WBS Elem	ent	Network no Asset i	.d
01 211011 FA15 KR42000F						
Delivery Place :Ferro Alloys	Corpora	ation I	imited			

edanta Iron & Steel

59 PR Ferro Alloys Corporation Limited D.P. Nagar, Randia-756135 Dist: Bhadrak, Odisha,India Phone: 06784-240320/240347/20272 Email: facor.corporate@vedanta.co.in CIN: U45201OR1955PLC008400

G211M. ZIAAACH1999A1Z2	21AAACF1999A1Z3
------------------------	-----------------

Billing Address

PURCHASE ORDER Page : 1 of 97 PO Number : 4920060538 PO Date : 21.02.2023 Vendor Code : 734633 Vendor Name : RE SUSTAINABILITY LIMITED :PLOT NO-N3/135, IRC VILLAGE Vendor Address NAYAPALLI, BHUBANESWAR, Khordha, Odisha, 751015 - Orissa,751015 India. DELIVERY DATE: SEE BELOW WE RESERVE THE RIGHT TO Your Reference :Rashmi ranjan Behera 8100002710 REJECT THE MATERIAL SUPPLIED 15 DAYS IN ADVANCE OF Our Reference :7008344485 ws3780213320 DELIVERY DATE SPECIFIED IN THIS PURCHASE ORDER PO Currency :Indian Rupee PO Validity :23.02.2023 To 31.03.2024 Delivery Place/ : ENG.STR - OSTAPAL

PO CONFIRMATION/ACKNOWLEDGEMENT: I)

You shall receive an email confirmation after release of each Purchase Order from our end. Email will provide you a link, from which you can log into SRM portal and view and/or download the PO. For downloading or saving the PO, please click on "PRINT" option. Immediately after receipt of PO, you have to provide "CONFIRMATION" to all items. Alternately, you may directly log into your account in SRM portal through our official website https://sesagoaironore.com/procurement/vendor-e-portal/ and provide "CONFIRMATIONS". In case no confirmation is received from you within 2 days of receipt of PO, then PO shall be deemed accepted to you. However, without giving "CONFIRMATION", ASN as follows, cannot be created, and it has to be done without exception.

:OSTAPAL/KALIAPANI JAJPUR Orissa 755047 India

Confirmations, acknowledgement and ASN shall not be applicable for Service line items of the PO

II) PRE-DELIVERY CONDITION:

1) At the time of dispatch of material. You have to log into SRM system, open "Create ASN" tab and enter dispatch details, like DC No., DC date, Vehicle No., Quantity, LR No. & LR Date against each proposed delivery item, and saved, when system will generate a unique no. This is called as Advance Shipping Notice (ASN), and same has to be imprinted on every Invoice.

ASN shall not be applicable for Service POs

2) In our endeavor to support and save environment, we have gone paperless w. e. f. 15.09.2016, for which we have introduced Vendor Invoice Management system (VIM). For this you have to scan and post the Invoice from now onwards on the designated e-mail Id, Invoice.sesa@vedanta.co.in; clearly indicating PO No. and ASN no as above; without which payment processing shall not take place, or may get delayed.

3) Following guidelines to be strictly followed for posting of Invoices in VIM:

a) All Invoices should be uploaded in PDF format only; any other format is not recognized by the system and shall automatically become null and void. Please note.b) Strictly One Invoice per PO to be posted and no two or more PO nos. to be combined under the same Invoice.

c) Strictly One Invoice to be attached and posted per e-mail, and not more than one, else such multiple Invoice mail/s will become null and void automatically.

d) Create a new field in your Invoicing system for entering "ASN NO" by printing, and which please do not write manually.

e) Hand written Invoices shall not be acceptable, hereinafter, and all such Invoice mail/s will become null and void automatically.

f) Use very simple Font like "Times Roman", or "Arial" for printing the Invoices.
g) On the Invoice, in one column/box please update only one field, and do not mix with any other field, e.g. PO and PO date should be updated in separate fields.
Similarly update Invoice No.; Invoice date; DC No. ASN no etc. and all in independent fields.

h) All Invoices will have to be digitally signed, w.e.f. 03.10.2016 and for which you will have to get your digital signature done urgently. Invoices without digital signature may not be acceptable from 03.10.2016.

i) Requested not to send any other document/s, other than Invoice and relevant docs like copy of LR, DC etc. on this id Invoice.sesa@vedanta.co.in, else system may block sender's ID.

4) Copy of Delivery challan / Invoice, warranty/guarantee certificate may please be sent with the consignment only, but strictly do not send any documents to purchase / commercial dept, except Bank Guarantees.

5) Vendors shall prepare the DFT with Delivery Plant address and not on Head Office address and strictly dispatch / submit the excise invoices (DFT) along with material, so that we can avail CENVAT benefit without any problems. Once digital signatures are in place, no hard copy may be required, to be submitted.

6) In case if the above details are not provided on the portal, system shall throw errors for want of the same and unloading may be delayed, and payment processing may not be possible. Also ASN is required for evaluating vendor's performance, and non-compliance shall lead to negative score & thus you stand to lose points in the vendor rating. In case of repetitive default in filling ASN, or complying with any

PO NO : 4920060538

other details, as above; we reserve the right to reject the material.

III) You shall also receive regular mails confirming acceptance of material in stores and Invoice posting, from which you can view the details appropriately.

Requested to follow the above procedures and co-operate for proper functioning of SRM and VIM systems and for smooth processing of Bills, from now onwards.

Please supply the under mentioned materials / services subject to the prices, terms and conditions mentioned below, "General Terms and Conditions" and "Applicable Standard terms and conditions":

Sr. I	tem code	Plant	UOM	Req. Qty	Rate	Value
No.Sr	pecification					
	TP SLUDGE ANALYSIS AND DISPOSAL	OSES	AU	1.000	562,522.00	562,522.00
	9990001420					
1 E	TP operation and Maintenanc	e	LS	1.000	281,261.00	281,261.00
н	lazardous waste (ETP Sludge)					
	lisposal from Both Mines as	per				
	statutory					
	requirement FY 2022-23 (Fro	m				
	6.09.2022 to 31.03.2023)					
	cope of work:					
	stapal Mine: Disposal upto	75 MI				
v	Mendor has to follow the Sta	tutory				
N	form of SPCB & all HSE stand	ard of				
	edanta during Disposal.					
	edor has to allow the FACOR					
-	o Audit their site 2 time i	n a				
	ear.	-				
	PAYMENT TERMS: WITHIN 30 DAY					
	COMPLETION PERIOD: Report w					
	submitted within 15 Working	Days				
	D CLAUSE: LD will be applic	able				
	5% per week subject to 5% m					
	beyond delivery time mention					

Annexure No.-6

	EXPENSES TC	OWARDS ENVIRO		TORING BY NA	BL LABORAT	ORY FY 2022	2-23				
	-	OSTAP/	AL CHROMITE N	/INE, M/S FACC	JR LTD						
	Expenses for Diff. Monitoirng in (Rs)										
Period	Work Order No.	Invoice No,	Air Monitoring	Water Monitoring	Noise	Soil	Used Oil	Total in Rs			
April'22 to Jun' 22	VCSPL/05/11/2021, Dt 10.5.2021	VCSPL22- 23/257	237600.00	0.00	0.00	0.00	0.00	237600.00			
July '22 to Sept'22	4920056651, Dated 16.8.2022	VCSPL22- 23/945	317351.40	25213.02	2082.21	4698.20	12186.00	361530.83			
Oct'22 to Dec'22	4920056651, Dated 16.8.2022	VCSPL22- 23/946	317351.40	25213.02	2082.21	4698.20	0.00	349344.83			
Jan'23 to Mar'23	4920056651, Dated 16.8.2022	VCSPL23- 24/62	296306.64	25449.91	2082.21	4698.20	0.00	328536.96			
		Total Amount	1168609.44	75875.95	6246.63	14094.60	12186.00	1277012.62			

NB: - Details of Evidence are enclosed.

Dtd:20.05.2021

M/s. Visiontek Consultancy Services Pvt. Ltd

Plot No.M-22 & 23, Chandaka Industrial Estate

Pati

Bhubaneswar 751 024

Dear Sirs,

Sub: Regular environmental Monitoring work in respect of Ostapal Chromite Mines Ref: Your Offer No. VCSPL/05/11/2021 dt.10.05.2021

With reference to the above and subsequent discussions, we are pleased to award this Work Order for monitoring of various Environmental parameters for taking up the job as per the updated statutory, provisions of Environment Act, Rules, Guidelines of MoEF, SPCB, IBM & any other statutory organization condition laid down by the Ministry of Environment & Forest, New Delhi, while giving environmental clearance for the project should also be taken into consideration under the following terms and conditions:

1.DESCRIPTION OF THE WORK :

SI. No.	ltem	Standards	Parameters/ Characteristics	Frequency of Monitoring	of Loc atio	No of sample for 1 (One) Year	Rate/ Sample in Rs	Total Amountin Rs.
1	2	3	4	5	6	7	8	9
1	Soil Testing	IS :2720	Ni, Co, As, Hg	Qtrly.	4	16	1100.00	17600.00
2	Dust fall	Total Dust fall measurement	Ni, Co, As, Hg	Qtrly.	1	4	1101.00	4404.00
3	Ground Water Level	Water level measurement	Depth of water table from collar level	Qtrly.	9	36	60.00	2160.00
4	Ground Water Quality	IS: 10500: 2012	All parameters as per Indian Standards and WHO Guidelines.	Qtrly.	9	36	1500.00	54000.00
5	Measurement of Ground water aualitv	Hexavalent Chromium	Cr+6	Qtrly.	9	36	250.00	9000.00
6	Effluent Water Analysis	Standards as per OSPCB & Environment Protection Rules-1986	34 parameters as per OSPCB & Environment Clearance	Qtrly.	1	4	1500.00	6000.00
7	Air Quality (Core Zone)	NAAQ,2009	12 Parameters	Twice a weekly	4	416	2200.00	915200.00
8	Air Quality (Buffer Zone)	NAAQ,2009	12 Parameters	Monthly Twice	4	96	2200.00	211200.00

9	Noise Level	Noise pollution (Regulation & Control) Rules-2000	•Measured Noise Level	Qtrly.	3	12	150.00	1800.00
10	Fugitive dust Emission	Suspended Particulate	PM10PM2.5	Qtrly.	3	12	1200.00	14400.00
TOTAL RS:								12,35,764.00

2.0.SCOPE OF THE WORK :

Environmental Monitoring work and generation of various parameters & preparation of reports thereof, as per the guidelines of Ministry of Environment, Forest and Climate Change (MOEFCC) Govt. of India and Odisha State Pollution Control Board (OSPCB), Bhubaneswar under Environment Protection Act- 1986.

The assigned job shall be undertaken as per recent/amended guidelines issued by MoEF, SPCB, CPCB, IBM or any other statutory body. Guidelines amended from time to shall also be observed by the consultant in all respect. Number of stations for each item and required number of parameters, frequency of data collection etc. are to be as per the guidelines/amended by statutory authorities from time to time

2.1 You will assist /guide us for coordinating at State Pollution Control Board as well as MoEF, Bhubaneswar /New Delhi .

2.2 Generation of data in each of the monitoring items should confirm the directives issued by any of the Govt. agencies from time to time and in all respect and Rules, Regulations, Acts & Notifications should be strictly followed.

2.3 Assist in preparation of Statutory returns to any authority in connection with environmental issue of the project .

2.4 Environmental monitoring data generated as per schedule should be submitted to Mines Manager, Ostapal Chromite Mines in 5copies. Additionally one copy of the same has to be sent to HEAD GEOLOGY.

2.5 At the end of 4^{th} season, a yearly report incorporating 4 season data has to be compiled and submitted to all concern as per para 2.4 above .

3.0 OBLIGATION OF THE CONSULTANT/AGENCY:

3.1 Generate the Monitoring data of all parameters satisfying the statutory requirement, assist/ guide infilling up the applications in related to environmental issues.

3.2 Keep in touch with Mines Manager & Manager (Geology) of Ostapal Chromite Mines, report in regular progress from time to time. Any help required by you from the company's end should bespelt without hesitation & confusion.

3.3 Seasonal & Yearly report are to be submitted both in form of soft (scanned copy of original report in PDF format) and hard copies (Ref. Para 2.5)

3.4 The consultant shall be available at the site during the visit of SPCB/MoEF officials/ any other

regulatory authority to the site and give clarification to their enquiry, if any related to this assignment

'4.0 OBLIGATION OF THE COMPANY:

- 4.1 Power shall be provided at Ambient Air Quality generating station subject to availability.
- 4.2 Space will be provided at Mines for safe keeping of instruments.
- 4.3 Lodging and feeding facility to the technicians will be provided during the time of collecting samples from the mines.

5.0 <u>CONTRACT PERIOD</u> :

The period of this Work Order shall be from 01.06.2021 to 31.05.2022 which may be extended on satisfactorily pelformance and service at the sole discretion of the company on the same rate and terms &conditions.

6.0 TERMS OF PAYMENT:

- 6.1 Submission of bills (Quarterly) in triplicate duly certified by Mines Manager of Ostapal Chromite Mines along with report.
- 6.2 20% of the yearly work value each in 4 season (thus 80% of the work value) shall be paid after getting the seasonal report at end of the every season .
- 6.3 Balance 20% of the yearly work value shall be paid after getting the final (yearly)document .

7.0 SPECIFIC TERMS & CONDITIONS:

- 7.1 You shall bring all of your Instruments, Tools, and Tackles Chemicals, Consumables, required accessories and manpower required for the above monitoring. The Instruments, Chemicals,
- 7.7 Consumables, accessories etc. shall be well maintained and in proper condition.
- 7.3 You ,hall carryout Environment Monitoring & collect samples in consultation with the Environment
- 7.4 Department of M/s. Facer Ltd.
- 7.6 You shall start the environmental monitoring by 01.06.2021.
- 7.7 You shall submit the environmental monitoring reports within 14 days from the date of sampling. The working hour for collecting samples and other activities shall be from 08:00 AM to 05.00 PM.
- 7.8 A copy of valid Driving License, RC book, pollution certificate and other related documents related to your vehicle shall be submitted by you at our company main gate for entry purpose.
 Copy of recognition/empanelment of your laboratory by OSPCB/MOEF shall be submitted by you within 7 days of receipt of this work order.

Calibration certificate of the related instruments shall be submitted from time to time.

- 7.9 Manpower deployed by you should obtain gate pass for entry and exit.
- 7.10 You shall follow all safety norms & use appropriate rrE's for the above purpose.
- 7.11 Safety & Security of the instrument shall be in your scope

8.0 DIRECT CMPJ, PYER:

You shall nut engage children, aged, disabled or handicapped contract workmen. You have to submit the medical fitness certificate of all your workmen to P & A Dept.

9.0 <u>SUB-CONTRACT:</u>

You shall not engage any sub contractor/agency for executing the work under the scope without written approval of M/s FACOR Ltd and you r shall be responsible for fulfilling all their obligations stipulated in the contract.

10.0 SUPERVISION :

- 10.1 The contract shall provide full time proper and adequate supervision over all the contract workmen engaged for the works carried out under the scope of agency.
- 10.2 It is the responsibility of the contractor/ag.ency to ensure that the contract workmen engaged by him comply with all the rules and regulations in vogue at the Mines, follow the discipline & decorum, working hours. Shift timings and safety practices as stipulated from time to time, by M/S FACOR, and are liable for search and frisking at the entry gate.
- 10.3 It shall be the responsibility of the contractor/agency to ensure safety & safe working of his contract workmen and for safety of M/S FACOR equipment and property and that of the 3rd party within the mines premises. Contractor/agency shall at his cost provide all the necessary safety gear/appliances to all contract workmen engaged by him for executing the work under his scope.

)', 11.0 PENALTY /CANCELLATION/TERMINATION :

In the event of late completion, M/S FACOR reserves the right to impose penalty @1% per week of delay subject to maximum of 7 DAYS of the left over value of the work order /Contract. In case of unsatisfactory progress of the assigned job the work order may be cancelled without any prior notice.

12.0 <u>SAFETY</u>:

- 12.1 The contractor/agency shall take all safety precautions & provide adequate supervision by competent person in order to do the job safely and without damage to the equipment.
- 12.2The contractor/agency shall supply safety appliances like shoes, helmet and other safety gears as applicable for the Job to his workers depending on working condition as advised by the concerned department. The Contractor/agency shall ensure the safety of his worker for which he only shall be responsible.
- 12.3 The contractor/agency shall fully be responsible for accidents caused due to his or his agents or workmen's negligence or carelessness in regard to the observance of the safety requirement and shall be liable to pay compensation for injuries.

13.0 OTHER TERMS AND CONDITIONS :

- 13.1 Payments of bills (Quarterly) shall be made after deduction of Income Tax as per the provisions of Income Tax act and Rules thereof. In case your establishment is exempted from TDS, please furnish the Certificate obtained from the Income Tax Department for non-deduction.
- 13.2 GST (Goods & Service Tax) and other levies payable as per the Finance Act., shall be reimbursed on submission of bills.
- 13.3 In case of dispute (s) arising out of this work order, the decision of the HEAD GEOLOGY of our company shall be final and binding on you
- 13.4 All disputes arising out of or in any way connected to this work order shall be deemed to have been arisen in "Bhadrak" and only the courts at Bhadrak in Odisha shall have the exclusive jurisdiction to determine the same.

Please return the duplicate copy of this work order duly signed by you as a token of your acceptance.

Thanking you,

)

Yours faithfully, for Ferro Alloys Corporation Ltd.

P Lakshmanan CCO Sukanta Biswal Unit CFO





FERRO ALLOYS CORPORATION LIMITED D.P.Nagar.Randia-756135. Dist- Bhadrak Odisha, INDIA. Phone: 06784 240320/240347/240272, Fax: 06784 240626. E-Mail: facor.corporate@vedanta.co.in CIN: L45201CR1955PLC008400 PURCHASE ORDER

	PURCHASE ORDER	Page : 1 of 96
PO Number	: 4920056651	
PO Date	: 16.08.2022	
Vendor Code	: 733567	
Vendor Name	: VISIONTEK CONSULTANCY SERVICES PVT. LI	D
Vendor Address	:M 22,23, Chandaka Industrial Estate, PATIA, BHUBANESWAR Khordha - Orissa,751024 India.	
		DELIVERY DATE: SEE BELOW
Your Reference	:Visiotek Consultancy Services VCSPL/GA/	07/ EJECT THE MATERIAL SUPPLIED
Our Reference	:** 3100006238	5 DAYS IN ADVANCE OF DELIVERY DATE SPECIFIED IN
PO Currency	:Indian Rupee	HIS PURCHASE ORDER
PO Validity Delivery Place/	:01.06.2022 то 31.05.2023 : OSTAPAL	
Billing Address	: COSTAFAL :KALIAPANI JAJPUR Orissa 755028 India	

I) PO CONFIRMATION/ACKNOWLEDGEMENT:

You shall receive an email confirmation after release of each Purchase Order from our end. Email will provide you a link, from which you can log into SRM portal and view and/or download the PO. For downloading or saving the PO, please click on "PRINT" option. Immediately after receipt of PO, you have to provide "CONFIRMATION" to all items. Alternately, you may directly log into your account in SRM portal through our official website https://sesagoaironore.com/procurement/vendor-e-portal/ and provide "CONFIRMATIONS". In case no confirmation is received from you within 2 days of receipt of PO, then PO shall be deemed accepted to you. However, without giving "CONFIRMATION", ASN as follows, cannot be created, and it has to be done without exception.

Confirmations, acknowledgement and ASN shall not be applicable for Service line items of the PO

II) PRE-DELIVERY CONDITION:

1) At the time of dispatch of material. You have to log into SRM system, open "Create ASN" tab and enter dispatch details, like DC No., DC date, Vehicle No., Quantity, LR No. & LR Date against each proposed delivery item, and saved, when system will generate a unique no. This is called as Advance Shipping Notice (ASN), and same has to be imprinted on every Invoice.

ASN shall not be applicable for Service POs

2) In our endeavor to support and save environment, we have gone paperless w. e. f. 15.09.2016, for which we have introduced Vendor Invoice Management system (VIM). For this you have to scan and post the Invoice from now onwards on the designated e-mail Id, Invoice.sesa@vedanta.co.in; clearly indicating PO No. and ASN no as above; without which payment processing shall not take place, or may get delayed.

3) Following guidelines to be strictly followed for posting of Invoices in VIM:

a) All Invoices should be uploaded in PDF format only; any other format is not recognized by the system and shall automatically become null and void. Please note.b) Strictly One Invoice per PO to be posted and no two or more PO nos. to be combined under the same Invoice.

c) Strictly One Invoice to be attached and posted per e-mail, and not more than one, else such multiple Invoice mail/s will become null and void automatically.

d) Create a new field in your Invoicing system for entering "ASN NO" by printing, and which please do not write manually.

e) Hand written Invoices shall not be acceptable, hereinafter, and all such Invoice mail/s will become null and void automatically.

f) Use very simple Font like "Times Roman", or "Arial" for printing the Invoices.
g) On the Invoice, in one column/box please update only one field, and do not mix with any other field, e.g. PO and PO date should be updated in separate fields.
Similarly update Invoice No.; Invoice date; DC No. ASN no etc. and all in independent fields.

h) All Invoices will have to be digitally signed, w.e.f. 03.10.2016 and for which you will have to get your digital signature done urgently. Invoices without digital signature may not be acceptable from 03.10.2016.

i) Requested not to send any other document/s, other than Invoice and relevant docs like copy of LR, DC etc. on this id Invoice.sesa@vedanta.co.in, else system may block sender's ID.

4) Copy of Delivery challan / Invoice, warranty/guarantee certificate may please be sent with the consignment only, but strictly do not send any documents to purchase / commercial dept, except Bank Guarantees.

5) Vendors shall prepare the DFT with Delivery Plant address and not on Head Office address and strictly dispatch / submit the excise invoices (DFT) along with material, so that we can avail CENVAT benefit without any problems. Once digital signatures are in place, no hard copy may be required, to be submitted.

6) In case if the above details are not provided on the portal, system shall throw errors for want of the same and unloading may be delayed, and payment processing may not be possible. Also ASN is required for evaluating vendor's performance, and non-compliance shall lead to negative score & thus you stand to lose points in the vendor rating. In case of repetitive default in filling ASN, or complying with any

other details, as above; we reserve the right to reject the material.

III) You shall also receive regular mails confirming acceptance of material in stores and Invoice posting, from which you can view the details appropriately.

Requested to follow the above procedures and co-operate for proper functioning of SRM and VIM systems and for smooth processing of Bills, from now onwards.

Please supply the under mentioned materials / services subject to the prices, terms and conditions mentioned below, "General Terms and Conditions" and "Applicable Standard terms and conditions":

Sr.	Item code	Plant	UOM	Req. Qty	Rate	Value
No.	Specification					
1	Environment Monitoring o	f OSMI	AU	1.000	2,750,000.00	2,750,000.00
	Both Mine					
	9912050033					
1	ENVIRONMENTAL CONSULTANCY S	ERVICES	LS	1.000	1,375,000.00	1,375,000.00
	FOR OBTAINING PERMISSION UN	DER CRZ				
	RULES					
	9912050033					
2	ENVIRONMENTAL CONSULTANCY S		LS	1.000	1,375,000.00	1,375,000.00
	FOR OBTAINING PERMISSION UN	DER CRZ				
	RULES				1 227 (0 000)	047 500 00
					tral GST(9.00%)	•
·	HSN/SAC Code :			IN : Sta	te GST(9.00%)	247,500.00
Line	no A/c code Buss.AreaCost cen	ter Intern	al Order	WBS Element N	etwork no Asset	id
01	215009 FA28 OS18000F					
02	215009 FA28 KR18000F					
				Tota	l PO Value	3,245,000.00
Prie	ce basis : ATS	- At Si	te			
	Osta	apal & K	alarang	jiatta Mine		
Inst	urance :					

Shipping Instruction	:
Payment mode	: Demand Draft
Payment terms	: 30 Days Credit
	30 Days

1) In our endeavor to support and save environment, we have now gone paperless; for which we have introduced Vendor Invoice Management system (VIM). For this you have to scan and post the Invoice from now onwards on the designated e-mail Id,

Visiontek Co	nsultan (An Enviro En				ate		NO: U2		ISO 9001 2008
TAX INV	OICE	_				ORI			:AABCV89571
			-		-		2010 11	1. TO 15	
INVOICE TO (RECEIVER)				Invoice No.		:		VCSPLZZ	-23/257
Name : M/s FERRO ALLOYS CORPORATION LIMITED				Date of Issue		:		25/07	/2022
Address : At/Po: Laxmi Bhawan, Kuans, Dist - GST N	0. : 214	MACF1999	A1Z3	Place of Supp	ly	1		Odi	sha
Bhadrak - 756100 State	1	Odisha	-	State		£		Odi	
State	Code :	21		State Code		1	1	-	1
	NE 00		200	Transportatio	n Mod			N	
DELIVER TO (CONSIGNEE)				Vehicle No.		1	1.		/A
ame : M/s FERRO ALLOYS CORPORATION LIMITED				Reverse Char	_	1			0
ddress : At/Po: Laxmi Bhawan, Kuans, Dist - GST No hadrak - 756100 State		AACF1999	A123	Offer No - VC	SPL/05	/11/2021, dt.:	10/05/2	021	
	1	Odisha							
State C	ode :	21	New York	100000	-	10.10	and a		and interest
Description of Product SAC UoM Oty	ate Taxa	ble Amt		CGST		SGST	IG	-	Total
Code	Rs) ((Rs)	Rate (%)	Amt (Rs)	Rate (%)	Amt (Rs)	Rate (%)	Amt (Rs)	(Rs)
Air Quality (Core Zone) 998346 96 2,	200.00 2,11	1,200.00	9%	19,008.00	9%	19,008.00			2,49,216.0
Air Quality (Buffer Zone) 998346 12 2,2	200.00 26	5,400.00	9%	2,376.00	9%	2,376.00			31,152.0
	fotal : 2,37	,600.00		21,384.00		21,384.00			2,80,368.0
					13.1	50 -10		1	1.5.00.00
I Invoice Amount in Word: Rupees two lakh eighty t	housand			T	otal Ta	axable Amou	int Rs		2,37,600.0
e hundred sixty eight only.						Total G	ST Rs		42,768.0
Details : Visiontek Consultancy Services Pvt. Ltd	1 1					Invoice To	tal Rs		2,80,368.0
Name: State Bank of India Current Account No: 30320141412	1				-		nd Off		2,80,368.0
h Name : IRC Village, Nayapalli IFSC Code : SBIN0007045				GST Payah	e on F	leverse Char			
		Certifie		particular gild f	pyg atat	rue and correct.	3		
s & Conditions :			Visiont	Authorised Ser	2	Sevi. Ltd.			

SRN No: - 5011332856

Doili may be deleased Doisma 20/9/2022 (S.K. Dismal)

Chend Tech Son

Plot No-M 22 23, Chandaka Industrial Estate , Patia, Bhubaneswar-751024, Email : visiontekin@gmail.com, Tel. : 0674-3511721, Visit us at : www.vcspl.org

Visiontek Consultancy Services Private Limited (An Enviro Engineering Consulting Cell)





CIN NO: U24117OR1993PTC003370 GSTIN: 21AABCV8957D1ZC

PAN No :AABCV89571

			Т	AX	NVOICE					ORI	GINA	L for Re	ceipient	
INVO	ICE TO (RECEIVER)					-		Invoice No.		:		VCSPL2	2-23/945	
Nam	e : M/s FERRO ALLOYS	CORPOR/	TION L	IMITE	D			Date of Issue		:			2/2023	
Addr	ess : Kaliapani, Jajpur - 7	55028		G	ST No. :	21AAACF1999	A1Z3	Place of Supp	:	Odisha				
				S	tate :	Odisha		State		:		Odisha		
				S	tate Code :	21		State Code				2	21	
								Transportatio	n Mod	e :		N	/A	
DELIN	/ER TO (CONSIGNEE)							Vehicle No.		:			/A	
Nam	e : M/s FERRO ALLOYS	CORPORA	TION L	IMITE	D			Reverse Charg	ge	:			lo	
Addr	ess : Kaliapani, Jajpur - 7	55028		G	ST No. :	21AAACF1999	A1Z3	P. O No - 4920	005665	1, dt.16/08/2	022.			
				S	tate :	Odisha								
-				S	tate Code :	21		1		-				
SL.N		HSN /			Rate	Taxable Amt		CGST		SGST	IC	ST	Total	
0.	Description of Product	SAC Code	UoM	Qty	(Rs)	(Rs)	Rate (%)	Amt (Rs)	Rate (%)	Amt (Rs)	Rate (%)	Amt (Rs)	(Rs)	
Regu	ar environmental monitor	ing work o	of OSTA	PALC	hromite mine	s. for the month	from Ju				1.1			
1	Soil Testing	998346		4	1,174.55	4,698.20	9%	422.84	9%	422.84			5,543.88	
2	Dust Fall	998346		1	1,175.52	1,175.52	9%	105.80	9%	105.80			1,387.11	
3	Ground Water Level	998346		9	64.07	576.63	9%	51.90	9%	51.90	-		680.42	
4	Ground Water Quality	998346		6	1,601.66	9,609.96	9%	864.90	9%	864.90			11,339.75	
	Measurement of Ground	550540		-	1,001.00	5,005.50	570	304.30	370	804.50			11,555.75	
5	Water Quality	998346		5	266.94	1,334.70	9%	120.12	9%	120.12			1,574.95	
6	Effluent Water Analysis	998346		2	1,601.66	3,203.32	9%	288.30	9%	288.30			3,779.92	
7	Surface Water Analysis	998346		2	2,426.75	4,853.50	9%	436.82	9%	436.82			5,727.13	
8	Air Quality (Core Zone)	998346		104	2,349.09	2,44,305.36	9%	21,987.48	9%	21,987.48			2,88,280.32	
9	Air Quality (Buffer Zone)	998346		24	2,349.09	56,378.16	9%	5,074.03	9%	5,074.03			66,526.23	
10	Noise Level	998346		13	160.17	2,082.21	9%	187.40	9%	187.40			2,457.01	
11	Fugitive Dust Emission	998346		3	1,281.32	3,843.96	9%	345.96	9%	345.96			4,535.87	
12	STP outlet water analysis	998346		2	1,019.24	2,038.48	9%	183.46	9%	183.46			2,405.41	
13	Used oil analysis report	998346		1	12,186.00	12,186.00	9%	1,096.74	9%	1,096.74			14,379.48	
	Stack monitoring report	998346		2	5,047.64	10,095.28	9%	908.58	9%	908.58			11,912.43	
15	Drinking water portability test	998346		3	1,198.81	3,596.43	9%	323.68	9%	323.68			4,243.79	
16	Silica content in AAQ	998346		1	1,553.12	1,553.12	9%	139.78	9%	139.78			1,832.68	
			_		Total :	3,61,530.83		32,537.77		32,537.77			4,26,606.38	
Total	Invoice Amount in Wor	d: Rupee	s four I	akh t	wenty six			1	Total T	axable Amo	Int Rs		3,61,530.83	
	and six hundred six only					-				Total G			65,075.54	
	Details : Visiontek Consult		os Dut 1	+d						Invoice To		-	4,26,606.37	
	ame: State Bank of India Cu				141412	-					nd Off	-	4,26,606.00	
	Name : IRC Village, Nayapa					-		COT Dough	lo on				4,20,000.00	
Term	s & Conditions :	Inditions : Certified that the particulars given departer true and correct. For Vision text, consultancy Services Pvt. Ltd.							194.					

Plot No-M 22 23, Chandaka Industrial Estate, Patia, Bhubaneswar-751024, Email : visiontekin@gmail.com, Tel. : 0674-3511721, Visit us at : www.vcspl.org



Visiontek Consultancy Services Private Limited (An Enviro Engineering Consulting Cell)



CIN NO: U24117OR1993PTC003370 GSTIN: 21AABCV8957D1ZC PAN No :AABCV8957D

			Т	AXI	NVOICE					ORI	GINAI	for Re	eceipient
INVO	DICE TO (RECEIVER)							Invoice No.		:		VCSPI 2	2-23/946
Nam		CORPOR	ATION	IMITE	D			Date of Issue		:	-		
Add					ST No. :	21AAACF1999	Place of Supply :				25/02/2023 Odisha		
					tate :	Odisha		State :					lisha
				-	tate Code :	21		State Code		:			21
								Transportatio	n Mod		-		I/A
DELIVER TO (CONSIGNEE)								Vehicle No.			-		I/A
Name : M/s FERRO ALLOYS CORPORATION LIMITED								Reverse Char	ze				No
Add	and the second s				ST No. :	21AAACF1999	A173		-	1, dt.16/08/2	022		
					tate :	Odisha				2) 41120/00/2			
					tate Code :	21		1					
	1	1	1	r 1				100 min 1			-		-
SL.N	an and an ter	HSN /			Rate	Taxable Amt		CGST		SGST	IG	ST	Total
0.	Description of Product	SAC	UoM	Qty	(Rs)	(Rs)	Rate	Amt	Rate	Amt	Rate	Amt	(Rs)
1		Code				1	(%)	(Rs)	(%)	(Rs)	(%)	(Rs)	(113)
Regu	lar environmental monitor	ing work o	of OSTA	PALC	hromite mine	s. for the month	from C	ct-Dec'2022					
1	Soil Testing	998346		4	1,174.55	4,698.20	9%	422.84	9%	422.84			5,543.88
2	Dust Fall	998346		1	1,175.52	1,175.52	9%	105.80	9%	105.80			1,387.11
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-	Measurement of Ground	550540	-		1,001.00	5,005.50	570	804.90	370	804.90		-	11,559.75
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13	Stack monitoring report	998346		2	5,047.64	10,095.28	9%	908.58	9%	908.58			11,912.43
14	Drinking water portability test	998346		3	1,198.81	3,596.43	9%	323.68	9%	323.68			4,243.79
15	Silica content in AAQ	998346		1	1,553.12	1,553.12	9%	139.78	9%	139.78			1,832.68
					Total :	3,49,344.83		31,441.03		31,441.03			4,12,226.90
Total	Invoice Amount in Wor	d: Rupee	s four l	akh t	welve			1	fotal T	axable Amou	unt Rs		3,49,344.83
	sand two hundred twent					Total G			62,882.06				
	Details : Visiontek Consult		the second second	td									
	Name: State Bank of India Cu	1.1.1. · · · · · · · · · · · · · · · · ·			141412						nd Off	_	4,12,226.89
	h Name : IRC Village, Nayapa							CCLENNIS	la an		and the second se		4,12,227.00
Term	s & Conditions :		GST Payable on Reverse Charge Rs Certified that the period allow a true and correct. For Visionreck Consultancy Services Pvt. Ltd. Authorised Signator				son:						

Plot No-M 22 23, Chandaka Industrial Estate, Patia, Bhubaneswar-751024, Email : visiontekin@gmail.com, Tel. : 0674-3511721, Visit us at : www.vcspl.org

Visiontek Consultancy Services Private Limited (An Enviro Engineering Consulting Cell)



CIN NO: U24117OR1993PTC003370 GSTIN: 21AABCV8957D1ZC

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ipient	for Rec	INAL	ORIC					NVOICE	AX II	TA	_			
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2023 "	17/05		:	-	Date of Issue			D	MITE	TION LI	CORPORA		Nam	
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					an-Mar'2023	from Ja	for the month	hromite mines.	PAL C	of OSTAR	ing work o	lar environmental monitori	Regu	
5,543.8			422.84	9%	422.84	9%	4,698.20	1,174.55	4		998346	Soil Testing	1	
1,387.1			105.80	9%	105.80	9%	1,175.52	1,175.52	1		998346	Dust Fall	2	
680.4			51.90	9%	51.90	9%	576.63	64.07	9		998346	Ground Water Level	3	
17,009.6			1,297.34	9%	1,297.34	9%	14,414.94	1,601.66	9		998346	Ground Water Quality	4	
2,834.9			216.22	9%	216.22	9%	2,402.46	265.94	9		998346	Measurement of Ground Water Quality	5	
3,779.9			288.30	9%	288.30	9%	3,203.32	1,601.66	2		998346	Effluent Water Analysis	6	
5,727.1			436.82	9%	436.82	9%	4,853.50	2,426.75	2		998346	Surface Water Analysis	7	
2,77,192.6			21,141.81	9%	21,141.81	9%	2,34,909.00	2,349.09	100		998346	Air Quality (Core Zone)	8	
66,526.2			5,074.03	9%	5,074.03	9%	56,378.16	2,349.09	24		998346	Air Quality (Buffer Zone)	9	
2,457.0		_	187.40	9%	187.40	9%	2,082.21	160.17	13	-	998346	Noise Level	10	
4,535.8		_	345.96	9%	345.96	9%	3,843.96	1,281.32	3		998346	Fugitive Dust Emission	11	
3,87,674.7			29,568.41		29,568.41		3,28,537.90	Total :						
3,28,537.9		unt Rs	axable Amou	Total T	1		1	eighty seven	lakh	s three	d: Rupee	al Invoice Amount in Wor	Tota	
59,136.8		ST Rs	Total G					and the second second				usand six hundred sevent		
3,87,674.7		tal Rs	Invoice To						td			k Details : Visiontek Consult		
3,87,675.0	2	nd Off						0141412			and the second second	Name: State Bank of India Cu		
		_	Reverse Char	le on l	GST Pavab	140						ch Name : IRC Village, Nayapa		
		-			the particulars given a	fied that t	Cert		-			ms & Conditions	Torr	
				B	Authdrised Sig	or Vision		Terms & Conditions :						

Plot No-M 22 23, Chandaka Industrial Estate , Patia, Bhubaneswar-751024, Email : visiontekin@gmail.com, Tel. : 0674-3511721, Visit us at : www.vcspl.org

ONE SINGLE PO WAS AWARDED FOR 3 JOBS

TOTAL WORK VALUE: Rs 1363500/- , for CCP , OSTAPAL & KALARANGIATTA MINE

So, for Ostapal Mine : Rs 454500.00

Head – environment





FERRO ALLOYS CORPORATION LIMITED D.P.Nagar.Randia-756135. Dist- Bhadrak Odisha, INDIA. Phone: 06784 240320/240347/240272, Fax: 06784 240626.E-Mail: facor.corpcrate@vedanta.co.in CIN: L45201CR1955PLC008400 PURCHASE ORDER

	PURCHASE ORDER	Page : 1 of 97
PO Number PO Date	: 4920056354 : 29.07.2022	
Vendor Code Vendor Name	: 734942 : Instant Procurment Services Private Limited	
Vendor Address	:6Th Floor, Esplanade One Rashu Bhubaneswar - Orissa,751010 India.	
Your Reference	:Instant Procurment Services 3100005987	DELIVERY DATE: SEE BELOW WE RESERVE THE RIGHT TO
Our Reference	:8910053050 3600128390	REJECT THE MATERIAL SUPPLIED 15 DAYS IN ADVANCE OF
PO Currency	:Indian Rupee	DELIVERY DATE SPECIFIED IN THIS PURCHASE ORDER
PO Validity Delivery Place/ Billing Address GSTN No.	:01.08.2022 To 31.01.2023 : CHARGE CHROME PLANT :Randia Bhadrak Orissa 756135 India	

I) PO CONFIRMATION/ACKNOWLEDGEMENT:

You shall receive an email confirmation after release of each Purchase Order from our end. Email will provide you a link, from which you can log into SRM portal and view and/or download the PO. For downloading or saving the PO, please click on "PRINT" option. Immediately after receipt of PO, you have to provide "CONFIRMATION" to all items. Alternately, you may directly log into your account in SRM portal through our official website https://sesagoaironore.com/procurement/vendor-e-portal/ and provide "CONFIRMATIONS". In case no confirmation is received from you within 2 days of receipt of PO, then PO shall be deemed accepted to you. However, without giving "CONFIRMATION", ASN as follows, cannot be created, and it has to be done without exception.

Confirmations, acknowledgement and ASN shall not be applicable for Service line items of the PO

II) PRE-DELIVERY CONDITION:

1) At the time of dispatch of material. You have to log into SRM system, open "Create ASN" tab and enter dispatch details, like DC No., DC date, Vehicle No., Quantity, LR No. & LR Date against each proposed delivery item, and saved, when system will generate a unique no. This is called as Advance Shipping Notice (ASN), and same has to be imprinted on every Invoice.

ASN shall not be applicable for Service POs

2) In our endeavor to support and save environment, we have gone paperless w. e. f. 15.09.2016, for which we have introduced Vendor Invoice Management system (VIM). For this you have to scan and post the Invoice from now onwards on the designated e-mail Id, Invoice.sesa@vedanta.co.in; clearly indicating PO No. and ASN no as above; without which payment processing shall not take place, or may get delayed.

3) Following guidelines to be strictly followed for posting of Invoices in VIM:

a) All Invoices should be uploaded in PDF format only; any other format is not recognized by the system and shall automatically become null and void. Please note.b) Strictly One Invoice per PO to be posted and no two or more PO nos. to be combined under the same Invoice.

c) Strictly One Invoice to be attached and posted per e-mail, and not more than one, else such multiple Invoice mail/s will become null and void automatically.

d) Create a new field in your Invoicing system for entering "ASN NO" by printing, and which please do not write manually.

e) Hand written Invoices shall not be acceptable, hereinafter, and all such Invoice mail/s will become null and void automatically.

f) Use very simple Font like "Times Roman", or "Arial" for printing the Invoices.
g) On the Invoice, in one column/box please update only one field, and do not mix with any other field, e.g. PO and PO date should be updated in separate fields.
Similarly update Invoice No.; Invoice date; DC No. ASN no etc. and all in independent fields.

h) All Invoices will have to be digitally signed, w.e.f. 03.10.2016 and for which you will have to get your digital signature done urgently. Invoices without digital signature may not be acceptable from 03.10.2016.

i) Requested not to send any other document/s, other than Invoice and relevant docs like copy of LR, DC etc. on this id Invoice.sesa@vedanta.co.in, else system may block sender's ID.

4) Copy of Delivery challan / Invoice, warranty/guarantee certificate may please be sent with the consignment only, but strictly do not send any documents to purchase / commercial dept, except Bank Guarantees.

5) Vendors shall prepare the DFT with Delivery Plant address and not on Head Office address and strictly dispatch / submit the excise invoices (DFT) along with material, so that we can avail CENVAT benefit without any problems. Once digital signatures are in place, no hard copy may be required, to be submitted.

6) In case if the above details are not provided on the portal, system shall throw errors for want of the same and unloading may be delayed, and payment processing may not be possible. Also ASN is required for evaluating vendor's performance, and non-compliance shall lead to negative score & thus you stand to lose points in the vendor rating. In case of repetitive default in filling ASN, or complying with any

other details, as above; we reserve the right to reject the material.

III) You shall also receive regular mails confirming acceptance of material in stores and Invoice posting, from which you can view the details appropriately.

Requested to follow the above procedures and co-operate for proper functioning of SRM and VIM systems and for smooth processing of Bills, from now onwards.

Please supply the under mentioned materials / services subject to the prices, terms and conditions mentioned below, "General Terms and Conditions" and "Applicable Standard terms and conditions":

Sr. Item code	Plant	UOM	Req. Qty	Rate	Value
No.Specification					
1 Impact Assessment Report along with Grou	CCPL	AU	1.000	1,363,500.00	1,363,500.00
9990001300 1 GROUND WATER MODELLING & IMP ASSMNT.	ACT	LS	1.000	1,363,500.00	1,363,500.00
Klarangiatta,,Study and prep of Groundwater Impact Assess Report along with Groundwate Modelling Study report for Kalarangiatta Mine for renewal of NOC as p notifications issued by CGWA CCP,,Study and preparation o Groundwater Impact Assessmen Report along with Groundwater Modelling S	ment r er .,, f t				
report for FACOR Charge Chro Plant for obtaining NOC as per notifications issued by CGWA OSTAPAL,,Follow up with CGWA	• , ,				
obtaining NOC for Ostapal Mi HSN/SAC Code :998341				ntral GST(9.00%) ate GST(9.00%)	122,715.00 122,715.00
Line no A/c code Buss.AreaCost cente	er Intern	al Order		Network no Asse	-

INSTANT PROCUREMENT SERVICES PVT LTD

- Seplanade One Rashulgarh, 6Th Floor, OU-618, Khordha, Bhubaneswar, 751010 STATE: ODISHA STATE CODE: 21 GSTIN: 21AADCI9794D1ZI PAN: AADCI9794D
- Subhankar@procmart.com
- 8777350031

PO/PM/OD/23/000012

PURCHASE ORDER

Date: 03.08.2022

To.

GEO CLIMATE RISK SOLUTIONS PRIVATE LIMITED

Level 3 And 4, D.No. 12-1-16, Plot No. 19, Survey No. 1051, Naga Chambers, Opposite HDFC Bank, Ram Nagar, Waltair Main Road, Visakhapatnam, Visakhapatnam, 530002 STATE: ANDHRA PRADESH STATE CODE: 37 GSTIN: 37AAFCG8137J1Z9 8249356659 bastia.fakira@gcrs.co.in

S.No.	PRODUCT	HSN/SAC	SPECIFICATION	QUANTITY	UNIT PRICE	PRICE BEFORE TAX	CGST	SGST	IGST	LINE TOTAL
1	GROUND WATER MODELLING	998341	GROUND WATER MODELLING & IMPACT ASSMNT	1 OTH	1350000	1350000	(@0%) 0	(@0%) 0	(@18%) 243000	1593000

All prices in currency

Delivery Terms Delivery Period: 24 Week(s)	Price Before Tax	~ 1350000
Payment Terms Credit : NET30	Total Tax	~ 243000
Remarks	Grand Total	~ 1593000

Powered By

ProcMart

SHIPPING ADDRESS **M/S FERRO ALLOYS**

CORPORATION LTD D.P.NAGAR, AT -RANDIA, PO-KORANTA, DIST- BHADRAK, BHADRAK, 756135 STATE: ODISHA CONTACT PERSON : SUBHANKAR BANERJEE EMAIL: subhankar@procmart.com MOBILE: 8777350031

This is an electronically generated document, hence does not require signature

Note** : This is the work order for Kalaramgiatta chromite mine and Charge chrome plant

For Geo Climate Risk Solutions



Accreditation Board of CGWA

Certificate of Accreditation

M/s. Geoclimate Risk Solutions Vishakhapatnam, A.P.

Has been accredited as a Ground Water Professionals to prepare reports in the Functional Areas of

- Impact Assessment of Existing / Proposed GW Extraction
- GW Modelling
- Hydrogeological conditions in mining projects.

Valid from: 15.02.2021 Valid thru: 14.02.2026 Certificate No. : CGWA/RGI/005

Dated : 07.07.2021

Member आरजीएनजीडब्ल्यूटीआरआई RGNGWT&Bl

क्षेत्रीय निदेशक Regional Director आरजीएनजीडब्ल्यूटीआरआई RGNGWT&RI

	CLIMATE RISK SOLUTIONS PVT LTD	A Solut 16, Plot No HDFC Ba Pradesh 530 9	o.19, Surve ank, Ram N 0002	ey No. 1051, agar,			VOICE	
# Invoice Terms Due D P.O.#	e Date ate	: 2022230033 : 13/09/2022 : Due on Receipt : 13/09/2022 : PO/PM/OD/23/000012		Place Of !	Supply	: 0	Odisha (21)	
Bill To Instant Procurement Services Pvt. Ltd Esplanade One Rashulgarh, 6th Floor, OU-618, Khordha Bhubaneswar 751010 Odisha India GSTIN 21AADCI9794D1ZI Subject :				Ship ToM/s Ferro Alloys Corporation LimitedD.P.NAGAR, AT-RANDIA, PO-KORANTADIST-BHADRAKBHADRAK756135 OdishaIndiaGSTIN 21AADCI9794D1ZI				
50% (aration of Impact Assessment F of Total contract value (INR 13,		payment te					
S.no 1	Description 50% upon conducting field st	udy and submitting first	HSN/SA 998341	AC	Qty 1.00	Rate 6,75,000.00	IGST 1,21,500.00	Amount 6,75,000.00
Total In Words Indian Rupee Seven Lakh Ninety-Six Thousand Five Hundred Only Thanks for your business. Bank Details: Account Name: Geo Climate Risk Solutions Pvt. Ltd State Bank of India Branch name: P B B Waltair Address: SPL P B B Waltair, 10-50-14/3 Opposite-Waltair Club, Visakhapatnam Account No: 34585495630 Account type: Current IFSC code: SBIN0004202 Terms & Conditions 50% Upon conducting field survey and submitting first draft report. 40% upon submitting final report. 10% upon receiving NOC from concerned department			Sub Total 6,75,000.00 IGST18 (18%) 1,21,500.00 Total ₹7,96,500.00 Balance Due ₹7,96,500.00 G Prasad Babu (Founder & CEO) PRASAD BABU GADHAM Date: 2022.09.13 14:41:20 + 05'30' Authorized Signature					

Geo Climate Risk Solutions Pvt Ltd Level 3 and 4, D.no. 12-1-16, Plot No.19, Survey No. 1051,									
GEO CLIMATE RISK SOLUTIONS PVT LTD for sustainability Naga Chambers, Opposite H Waltair Main Road Visakhapatnam Andhra Pra India				desh 530002				VOICE	
# Invoic	Data	: 2022230034	Pla	Place Of Supply : Odisha (21)					
Terms		: 13/09/2022 : Due on Receipt							
Due D	ate	: 13/09/2022							
P.O.#		: PO/PM/OD/23/000012							
Bill To)		Sh	Ship To					
Insta	nt Procurement Services	Pvt. Ltd	M	M/s Ferro Alloys Corporation Limited					
	ade One Rashulgarh, 6th Floo	ьг, OU-618,		D.P.NAGAR, AT-RANDIA, PO-KORANTA					
Khord	ha neswar			DIST-BHADRAK BHADRAK					
	0 Odisha			56135 C					
India			Inc	dia					
GSTIN	21AADCI9794D1ZI		GS	STIN 21	AADCI9794D	IZI			
Subje	.ct ·		I						
		report and Hydrogeological st	udv						
		000 excl GST) as per the paym	-	nd condi	itions				
S.no	Description		HSN/SAC		Qty	Rate	IGST	Amount	
1	40% upon submitting the fir	nal report	998341		1.00	5,40,000.00	97,200.00	5,40,000.00	
Total	In Words				Sub Total 5,40,000.00				
		en Thousand Two Hundred Or	nly		IGST18 (18%) 97,200.00				
					Total ₹6,37,200.00 Balance Due ₹6,37,200.00 G Prasad Babu (Founder & CEO) PRASAD Digitally signed by PRASAD BABU				
Thank	s for your business.			-					
	Details: ınt Name: Geo Climate Risk S	Solutions But 1 td							
	Bank of India				BABU GADHAM GADHAM Date: 2022.09.13 14:42:16 +05'30'				
	h name: P B B Waltair ss: SPL P B B Waltair, 10-50-14	1/3							
Орро	site-Waltair Club, Visakhapatn				Authorized Signature				
	nt No: 34585495630 nt type: Current								
	ode: SBIN0004202								
	s & Conditions	nd submitting first draft repor	-+						
40% ι	pon submitting the final repo	rt	-						
10% ι	pon receiving NOC from conc	erned department							
1									



Annexure No.-8

GSTIN: 21AAACF1999A1Z3

Billing Address

PURCHASE ORDER

Factor Ferro Alloys Corporation Limited D.P. Nagar, Randia-756135

Dist: Bhadrak, Odisha,India Phone: 06784-240320/240347/20272 Email: <u>facor.corporate@vedanta.co.in</u>

CIN: U45201OR1955PLC008400

Page : 1 of 96

PO Number : 4920058435 PO Date : 11.11.2022 Vendor Code : 734070 Vendor Name : CSIR-Institute of Minerals and Materials Vendor Address Near Acharya Vihar, Dist.: Khordha, Bhubaneswar - Orissa,751013 India. DELIVERY DATE: SEE BELOW WE RESERVE THE RIGHT TO Your Reference :CSIR-IIMT Emil-28.9.22 REJECT THE MATERIAL SUPPLIED 15 DAYS IN ADVANCE OF Our Reference :********* 3100006611 DELIVERY DATE SPECIFIED IN THIS PURCHASE ORDER PO Currency :Indian Rupee PO Validity :10.11.2022 To 09.11.2023 Delivery Place/ : OSTAPAL

I) PO CONFIRMATION/ACKNOWLEDGEMENT:

You shall receive an email confirmation after release of each Purchase Order from our end. Email will provide you a link, from which you can log into SRM portal and view and/or download the PO. For downloading or saving the PO, please click on "PRINT" option. Immediately after receipt of PO, you have to provide "CONFIRMATION" to all items. Alternately, you may directly log into your account in SRM portal through our official website https://sesagoaironore.com/procurement/vendor-e-portal/ and provide "CONFIRMATIONS". In case no confirmation is received from you within 2 days of receipt of PO, then PO shall be deemed accepted to you. However, without giving "CONFIRMATION", ASN as follows, cannot be created, and it has to be done without exception.

:KALIAPANI JAJPUR Orissa 755028 India

Confirmations, acknowledgement and ASN shall not be applicable for Service line items of the PO

II) PRE-DELIVERY CONDITION:

1) At the time of dispatch of material. You have to log into SRM system, open "Create ASN" tab and enter dispatch details, like DC No., DC date, Vehicle No., Quantity, LR No. & LR Date against each proposed delivery item, and saved, when system will generate a unique no. This is called as Advance Shipping Notice (ASN), and same has to be imprinted on every Invoice.

ASN shall not be applicable for Service POs

2) In our endeavor to support and save environment, we have gone paperless w. e. f. 15.09.2016, for which we have introduced Vendor Invoice Management system (VIM). For this you have to scan and post the Invoice from now onwards on the designated e-mail Id, Invoice.sesa@vedanta.co.in; clearly indicating PO No. and ASN no as above; without which payment processing shall not take place, or may get delayed.

3) Following guidelines to be strictly followed for posting of Invoices in VIM:

a) All Invoices should be uploaded in PDF format only; any other format is not recognized by the system and shall automatically become null and void. Please note.b) Strictly One Invoice per PO to be posted and no two or more PO nos. to be combined under the same Invoice.

c) Strictly One Invoice to be attached and posted per e-mail, and not more than one, else such multiple Invoice mail/s will become null and void automatically.

d) Create a new field in your Invoicing system for entering "ASN NO" by printing, and which please do not write manually.

e) Hand written Invoices shall not be acceptable, hereinafter, and all such Invoice mail/s will become null and void automatically.

f) Use very simple Font like "Times Roman", or "Arial" for printing the Invoices.
g) On the Invoice, in one column/box please update only one field, and do not mix with any other field, e.g. PO and PO date should be updated in separate fields.
Similarly update Invoice No.; Invoice date; DC No. ASN no etc. and all in independent fields.

h) All Invoices will have to be digitally signed, w.e.f. 03.10.2016 and for which you will have to get your digital signature done urgently. Invoices without digital signature may not be acceptable from 03.10.2016.

i) Requested not to send any other document/s, other than Invoice and relevant docs like copy of LR, DC etc. on this id Invoice.sesa@vedanta.co.in, else system may block sender's ID.

4) Copy of Delivery challan / Invoice, warranty/guarantee certificate may please be sent with the consignment only, but strictly do not send any documents to purchase / commercial dept, except Bank Guarantees.

5) Vendors shall prepare the DFT with Delivery Plant address and not on Head Office address and strictly dispatch / submit the excise invoices (DFT) along with material, so that we can avail CENVAT benefit without any problems. Once digital signatures are in place, no hard copy may be required, to be submitted.

6) In case if the above details are not provided on the portal, system shall throw errors for want of the same and unloading may be delayed, and payment processing may not be possible. Also ASN is required for evaluating vendor's performance, and non-compliance shall lead to negative score & thus you stand to lose points in the vendor rating. In case of repetitive default in filling ASN, or complying with any

other details, as above; we reserve the right to reject the material.

PO NO : 4920058435

III) You shall also receive regular mails confirming acceptance of material in stores and Invoice posting, from which you can view the details appropriately.

Requested to follow the above procedures and co-operate for proper functioning of SRM and VIM systems and for smooth processing of Bills, from now onwards.

Please supply the under mentioned materials / services subject to the prices, terms and conditions mentioned below, "General Terms and Conditions" and "Applicable Standard terms and conditions":

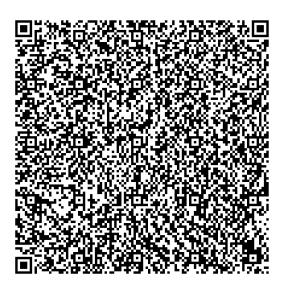
Sr.	Item code	Plant	UOM	Req. Qty	Rate	Value
No.	Specification					
1	Pilot Study for hexavalent chromiu	OSMI	AU	1.000	1,488,333.00	1,488,333.00
1	9912050033 ENVIRONMENTAL CONSUL FOR OBTAINING PERMIS RULES		LS	1.000	1,488,333.00	1,488,333.00
	HSN/SAC Code :	Cost center Intern	al Order	WBS Element N	Network no Asset	id
01	215009 FA28	OS18000F				
				Tota	l PO Value	1,488,333.00
Pri	ce basis	: ATS - At Si Ostapal and		angiatta Mi		
Ins	urance	:				
Shi	pping Instruction	:				

11 5	
Payment mode	:
Payment terms	: As specified in attached Document
	25 % advance and balance on quaterly
	as per submission of bill within 7 Days

1) In our endeavor to support and save environment, we have now gone paperless; for which we have introduced Vendor Invoice Management system (VIM). For this you have to scan and post the Invoice from now onwards on the designated e-mail Id, Invoice.sesa@vedanta.co.in; clearly indicating PO No. and ASN no as above; without which payment processing shall not take place, or may get delayed.

2) All Invoices have to be printed and in PDF format only, no other file format or

21AAATC2716R1ZR CSIR- INSTITUTE OF MINERALS & MATERIALS TECHNOLOGY

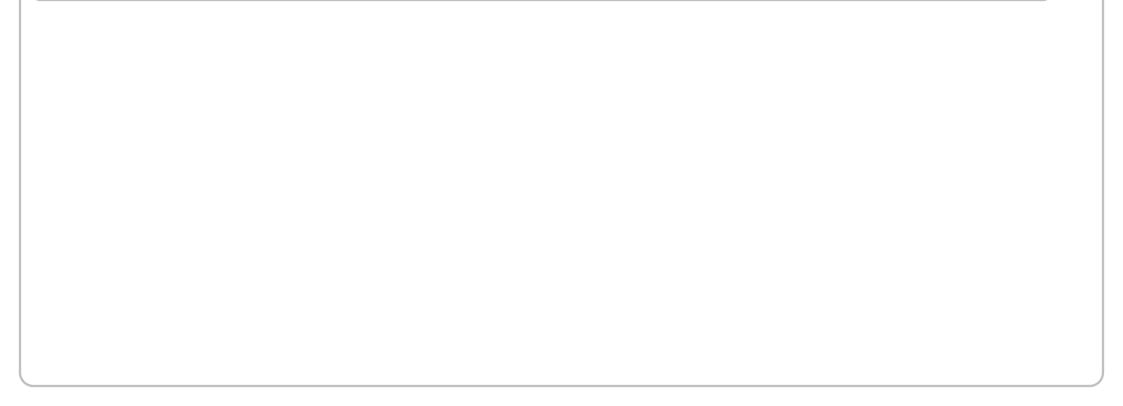


IRN: 4bac3bc8dca86cfe1979156222158c990 Ack No.: 18221253434553 8cbca926338258f63e2b1347eb65707						15538	Ack Date : 14-11-2022 14:00:00			0:00	
2.Tra	nsaction Details										
Supp	ly type Code : B2B		Documen	t No. : M	ND/ESD/22/	165	-	-	-	upplier an State : N	
Place	of Supply : ODISHA										
)ocu	ment Type : Tax Invoic	e	Documer	t Date :	14-11-2022	2					
3.Par	ty Details										
GST CSIF IMM KHO	plier : IN : 21AAATC2716R1ZI R- INSTITUTE OF MINEF T COLONY, ACHARYAVI RDHA 751013 ODISHA 0910838 deepta@immt cails of Goods / Services	RALS & MAT HAR BHUBA .res.in		HNOLOG	9Y		Recipient GSTIN : 2 FERRO AL Vedant Gr Bhadrak F 756135 O	1AAACF1 LOYS CO roup rlace of S	999A1Z3 RPORATI	ON LIMITE	D
I.Det		,									
	Item Description	HS Co	-	tity Unit	Unit Price(Rs)	Discount(Rs) Taxable Amount(Rs) Cess State Co	e(GST + ess + on.Advol	Other charges	Total
SINo		and 998	-		Price(Rs)	Discount(Rs) Cess State Co	ess + on.Advol - 0.00		Total 1756232.94
SINo 1	Item Description Pilot study at Ostapal a Kalarangiatta Mines P 4920058435	and 998	de		Price(Rs) 1488333	0	Amount(Rs 1488333) Cess State Co Cess No 18.00 + 0.00 +	ess + on.Advol - 0.00	charges 0	

Generated By : 21AAATC2716R1ZR Print Date : 14-11-2022 14:00:33







0240443219

Create Date

20.09.2022

EXVV Ex works

Bill To:

755047 Jaipur

Onesa India

Inco 1

Ferro Alloys Corporation Ltd

	and the second second second
TON	Invoice
L d A	11140100

PO#

4700004355

Sales Order#

21811842

Inco 2

THERMO FISHER	SCIENTIFIC INDIA PVI. LID.
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E-4, Unit D,Indospace Industrial Park-I, Gat No. 428 Village Mahalunge Ingale, Off Chakan-Talegaon Road, Near L'Oreal, Taluka- Khed, 410501 PUNE-PUNE Maharashtra INDIA LUT No.: AD270222061218C Exp.Dt 31/03/2023 GSTIN/UIN No.: 27AABCT3207A1ZZ

TAN MUMTO8958F

PAN: AABCT3207A

1701467 Ship/Service To: Ferro Alloys Corporation Ltd Ostapal Chromite Mines P.O: Kaliapani.Dist.Jajpur 755047 Jajpur Orissa India

GSTIN /UIN No: 21AAACF1999A1Z3

GSTIN /UIN No. 21AAAC		Payment Due Date: 29.09.2022			
Place of Supply: Orissa	PAN : AAACF1999A	For inquiries on Involce Name: Sourabh Shelye Tel. 18 00 22 22 30 Email: sourabh.shetye2@thermolisher.com ininfo@thermolisher.com			
			Total Vali		

Page

1/4

Payment Terms

90% not 30 10% due on instal

Standard

Shipping method

			Qty	Unit Price		
Item	Material No.	Description	1 EA	5,200,000.00	5,200,000.0	INR
10	AQMS	Gas analysis instruments-CAAQMS				

HSN / SAC code:

Consisting of 9990002519 & Supply installation & Commissioning AAQMS.

Payment terms,

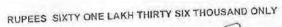
90271000

a) 90% within 30 days of material receipt at site technically accepted by user.

b) 10% against installation and commissioning, is delayed beyond 60 days for reasons not attributable to vendor, last 10% shall be release against equivalent PBG.



\$35,000 DD INP.	Taxable value Integrated GST @ 18.00 %
D DO INR	TCS @ 0.000 %
5,200,000.00 INR	Subtotal
5,200,000.00 INR	Total Taxable value
936,000.00 INR	Total IGST
0.00 INR	Total TCS
6,136,000.00 INR	Total



n

Regd allice Therms Fisher Scientific India Pvi Ltd. 403-404, E-Wing, Delphi, Hiranandani Elisiness, park, Powar, Mumbar-400076, Maharashtra India E. & O.E. Toll Free 1800 (222:30 Tel. +91-22-6716 2200) Fax +91-22-6716 2244 CIN No. U/3100MH2000PTC126872 PAN No. AABCT3207A www.thermetisher.com

Entry Cheet No. 1- 1001648025 SRN NO. 1- 501146495

Original For Recipient Invoice Number

1701467

Ostapal Chromite Mines P.O: Kaliapani, Dist. Jajpur

Annexure No.-10



Orissa Motors Pvt. Ltd.

Stevedores, Steamer Agent, Custom House Agent & Logistics

Ref. No. : OMPL/OCM/ENV/23-24/920

Date: 08/08/2023

	XPENSES FOR DUST SUPPRESSION FY 2022- T OSTAPAL CHROMITE MINE, M/S FACOR L		
Exepnses For	Particulars	Per year	
	Driver Salary Per Month (For 1 Driver : 22080, 3 no. engaged)	794880	
SALARY EXPENSES	Helper Salary Per Month (For 1 Helper : 18480, 3 no. engaged)	665280	
	Total Salary Expenses Per Month in (Rs)	794880	
	Disel Consumption per trip is 2.5 Litr	2.5	
	Disel consumption For 3093 Trip (Ltr)	7732.5	
FUEL EXPENSES	Total Expenses for Disel in (Rs) (Avg rate of Disel @ Rs 95.31)	736984.575	
HIRE TANKER EXPENSES	Sandha Supply Per tanker@65000/Month, For 2 Tanker = 130000/- (Tanker No. ORO2BC 4247 & Tanker No.:JH05AT3780	1560000	
	Ranjit Mohant Tanker supplier @65000/Month	780000	
	Total Expenses for Tanker Per Year	2340000	
	Total Expenses in (Rs)	3871865	
	Total Trip during 2022-23 (In No.)	3093	
	Expenses per Trip for Dust suppression in (Rs)	1252	

Thanking You

Yours Sincerely

For Orissa Motors Pvt Ltd

Authorized Signatory

EXPENSES FOR ENVIRONMENT PARAMETER DISPLAY FOR PUBLIC

OSTAPAL CHROMITE MINE

Sl. No.	Amount Expenses	Ref. Invoice & PO
1	180000	Inv. No.: SG/30/2022-23
		PO No.: PO/PM/OD/23/000032

Note: Ref. Invoice & PO copies are enclosed.



Tax Invoice

Billing Address		Date:27/12/2022					
Account Payable		Invoice No : S	G/30/22-23				
To,	os Dut I to	PO No : PO/PM/OD/23/000032					
Instant Procurement Services Pvt.Ltd Esplanade One Rashulgarh, 6 th Floor, OU- 618,		PO Date- 22-	08-2022				
	1, 0 ²¹ FIOUI, OU- 010,	GST-21ABAC	S6064Q1Z1				
3hubaneswar-751010		PAN NO: ABACS6064Q					
GSTIN:-21AADC19794D1Z							
Nature Of Work :- Supply a	nd Service						
Description		Quantity	Unit Price (In INR)	Total Price (In INR)			
AMC Spare Supply (Enviro	nmental Consultancy	01	1,80,000.00	1,80,000.00			
services for Obtaining Perm	nission Under CRZ						
Rules) (HSN/ SAC- 998719	9)						
		Total	1,80,000.00				
		CGST @ 09% SGST@ 09%		16,200.00			
				16,200.00			
Total: (Two Lakhs Twelve	Thousand Four Hund	red Rupees Onl	y)	2,12,400.00			
Bank Details							
Bank Name	Punjab Natio	, Bhubaneswar, Orissa, India en Info Tech Private Limited					
Bank Address	BMC Branch,						
Account Name	Swacch Gree						
	Current Acce						
Account Type	Current Acco			0300			
Account Type Account Number	08691132000						



For Swacch Green Info Tech Private Limited

Swacch Green Info Tech Private Limited Tala telenga Bazar, Bangali sahi,Cuttack- 753009,Phone: +91- 0671 2417363





FERRO ALLOYS CORPORATION LIMITED D.P.Nagar.Randia-756135. Dist- Bhadrak Odisha, INDIA. Phone: 06784 240320/240347/240272, Fax: 06784 240626. E-Mail: facor.corpcrate@vedanta.co.in CIN: L45201CR1955PLC008400 PURCHASE ORDER

	PURCHASE ORDER Page : 1 of 97					
PO Number	: 4920056652					
PO Date	: 17.08.2022					
Vendor Code	: 734942					
Vendor Name	: Instant Procurment Services Private Limited					
Vendor Address	:6Th Floor, Esplanade One Rashu Bhubaneswar - Orissa,751010 India.					
Your Reference	:Instant Procurment Services DT.04.07.22 WE RESERVE THE RIGHT TO					
Our Reference	:8910053050 3100005987 15 DAYS IN ADVANCE OF					
PO Currency	:Indian Rupee DELIVERY DATE SPECIFIED IN THIS PURCHASE ORDER					
PO Validity Delivery Place/	:17.08.2022 To 16.08.2023 : OSTAPAL					
Billing Address	Silling Address :KALIAPANI JAJPUR Orissa 755028 India					

I) PO CONFIRMATION/ACKNOWLEDGEMENT:

You shall receive an email confirmation after release of each Purchase Order from our end. Email will provide you a link, from which you can log into SRM portal and view and/or download the PO. For downloading or saving the PO, please click on "PRINT" option. Immediately after receipt of PO, you have to provide "CONFIRMATION" to all items. Alternately, you may directly log into your account in SRM portal through our official website https://sesagoaironore.com/procurement/vendor-e-portal/ and provide "CONFIRMATIONS". In case no confirmation is received from you within 2 days of receipt of PO, then PO shall be deemed accepted to you. However, without giving "CONFIRMATION", ASN as follows, cannot be created, and it has to be done without exception.

Confirmations, acknowledgement and ASN shall not be applicable for Service line items of the PO

II) PRE-DELIVERY CONDITION:

1) At the time of dispatch of material. You have to log into SRM system, open "Create ASN" tab and enter dispatch details, like DC No., DC date, Vehicle No., Quantity, LR No. & LR Date against each proposed delivery item, and saved, when system will generate a unique no. This is called as Advance Shipping Notice (ASN), and same has to be imprinted on every Invoice.

ASN shall not be applicable for Service POs

PO NO : 4920056652

In our endeavor to support and save environment, we have gone paperless w. e. f. 2) 15.09.2016, for which we have introduced Vendor Invoice Management system (VIM). For this you have to scan and post the Invoice from now onwards on the designated e-mail Id, Invoice.sesa@vedanta.co.in; clearly indicating PO No. and ASN no as above; without which payment processing shall not take place, or may get delayed. Following guidelines to be strictly followed for posting of Invoices in VIM: 3) a) All Invoices should be uploaded in PDF format only; any other format is not recognized by the system and shall automatically become null and void. Please note. Strictly One Invoice per PO to be posted and no two or more PO nos. to be combined b) under the same Invoice. Strictly One Invoice to be attached and posted per e-mail, and not more than one, C) else such multiple Invoice mail/s will become null and void automatically. Create a new field in your Invoicing system for entering "ASN NO" by printing, and d) which please do not write manually. Hand written Invoices shall not be acceptable, hereinafter, and all such Invoice e) mail/s will become null and void automatically. Use very simple Font like "Times Roman", or "Arial" for printing the Invoices. f) On the Invoice, in one column/box please update only one field, and do not mix g) with any other field, e.g. PO and PO date should be updated in separate fields. Similarly update Invoice No.; Invoice date; DC No. ASN no etc. and all in independent fields. h) All Invoices will have to be digitally signed, w.e.f. 03.10.2016 and for which you will have to get your digital signature done urgently. Invoices without digital signature may not be acceptable from 03.10.2016. Requested not to send any other document/s, other than Invoice and relevant docs i) like copy of LR, DC etc. on this id Invoice.sesa@vedanta.co.in, else system may block sender's ID. Copy of Delivery challan / Invoice, warranty/guarantee certificate may please be 4) sent with the consignment only, but strictly do not send any documents to purchase / commercial dept, except Bank Guarantees. Vendors shall prepare the DFT with Delivery Plant address and not on Head Office 5) address and strictly dispatch / submit the excise invoices (DFT) along with material, so that we can avail CENVAT benefit without any problems. Once digital signatures are in place, no hard copy may be required, to be submitted. In case if the above details are not provided on the portal, system shall throw 6) errors for want of the same and unloading may be delayed, and payment processing may not be possible. Also ASN is required for evaluating vendor's performance, and non-compliance shall lead to negative score & thus you stand to lose points in the vendor rating. In case of repetitive default in filling ASN, or complying with any

other details, as above; we reserve the right to reject the material.

PO NO : 4920056652

III) You shall also receive regular mails confirming acceptance of material in stores and Invoice posting, from which you can view the details appropriately.

Requested to follow the above procedures and co-operate for proper functioning of SRM and VIM systems and for smooth processing of Bills, from now onwards.

Please supply the under mentioned materials / services subject to the prices, terms and conditions mentioned below, "General Terms and Conditions" and "Applicable Standard terms and conditions":

Sr.	Item code		Plant	UOM	Req. Qty	Rate	Value
No.	Specificat	ion					
1	AMC & Spa	re suppl	y OSMI	AU	1.000	181,800.00	181,800.00
	99120500						
1			ILTANCY SERVICES	LS	1.000	181,800.00	181,800.00
	RULES						
					IN : Cent	ral GST(9.00%)	16,362.00
HSN/SAC Code :998719					IN : Stat	e GST(9.00%)	16,362.00
Line	no A/c code	Buss.Are	a Cost center Intern	al Order	WBS Element Net	twork no Asset	id
01	215009	FA28	OS18000F				
					Total	PO Value	214,524.00

Price basis	:	ATS - At Site Ostapal and Kalarangiatta Mi
Insurance	:	
Shipping Instruction	:	
Payment mode	:	Demand Draft
Payment terms	:	30 Days Credit Within 30 days once invoice is certified

1) In our endeavor to support and save environment, we have now gone paperless; for which we have introduced Vendor Invoice Management system (VIM). For this you have to scan and post the Invoice from now onwards on the designated e-mail Id, Invoice.sesa@vedanta.co.in; clearly indicating PO No. and ASN no as above; without which payment processing shall not take place, or may get delayed.

2) All Invoices have to be printed and in PDF format only, no other file format or handwritten Invoices shall be acceptable, also maintain the same format for the invoice.

PO NO : 4920056652

3) Every Invoice has to be digitally signed in the PDF format; on each page. Invoices digitally signed in MS word or Excel and then converted into PDF shall not be acceptable.

4) Invoice has to have PO no and ASN No (In case of material supply only), clearly printed on each page.

5) PO no / ASN no has to be mandatorily printed without any prefix or suffix, but only 10 digits - PO no is to be indicated. In case there is no PO / ASN number, the invoice may be rejected by the system.

6) Invoices have to be prepared separately for each of our location, based on place of delivery mentioned in the PO, although PO is issued with items from various locations.

(It would be our endeavour to mention the details of Invoice preparation in the PO header text, wherever multiple Invoices are to be submitted)

7) While mailing the Invoices, Invoice (may be with multiple pages like page no 1 of X, page no 2 of X etc.), but invoice should always be the first page/s in the PDF file, followed by copy of LR, DC, Test certificate, Warranty / Guarantee certificate, Bank Guarantee and any other relevant doc.

8) One email should have only 1 pdf file attachment and only One Invoice No. (may be in multiple pages) to be attached and posted per e-mail,

9) One PO can have multiple Invoices/mail, but multiple POS cannot have one Invoice / mail.

10) In case of service PO, please mention the name of the contact person who has availed the services, and the location where service/s is/are provided.

11) Requested not to send any other document/s, other than Invoice and relevant docs like copy of LR, DC etc. on this id Invoice.sesa@vedanta.co.in, else system may block sender's ID.

12) Pl ensure that DFT / Del Challan / Copy of Invoice accompanies all supplies of goods, without which the same cannot be inwarded at our Stores, thereby delaying the payment processing, for which we shall not be responsible.

13) Copy of DFT, Delivery challan / Invoice, warranty/guarantee certificate may please be sent with the consignment only, but strictly do not send any documents to purchase / commercial dept, except Bank Guarantees.

14) Vendors shall prepare the DFT with Delivery Plant address and not on Head Office

Page : 5 of 97 PO NO : 4920056652 address and strictly dispatch / submit the excise invoices (DFT) along with material, so that we can avail CENVAT benefit without any problems. Once digital signatures are in place, no hard copy of DFT may be required, to be submitted. 15) All hard copies of the Invoices are to be strictly sent to the following address: Payment Helpdesk Shared Services Vedanta Limited, Pig Iron Plant, Amona - Goa; INDIA 403 107 Contact No. 0832 2385 325 16) Please submit an original cancelled cheque or a letter from your banker, confirming all Bank details, duly signed and stamped by the Bank. This is required for updating vendor's bank details in our records and is an one time activity. Please note that photo/ scanned copy of the cheque/ Mail from Bank / Scanned copy of Bank letter etc. shall not be acceptable and payment processing shall be held for want of the same, if we do not receive original documents. Those vendors, who have not yet provided original copy of cancelled cheque or relevant letter from the bank, need to send the same immediately, addressed to "Payment Helpdesk", as above. 17) Vendor shall provide the following details on each of the Invoices, for affecting RTGS payments: a. IFC code (bank key) -----b. Bank a/c no----c. Name of the bank----d. Bank address-----e. E-mail Id-----Please note that, in case of all RTGS payments, "Auto payment details shall be transmitted to the vendor by email, and no covering letter shall be sent in future. 18) For other details regarding VIM and SRM, please refer Page # 1 and 2 of the PO DELIVERY SCHEDULE Item Item Code Sch. Schedule Schedule Sr No. No. Date Qty.

			1 01(0	IIADE OKDER CONT	1101	11101		
	PO NO :	4920056652					Pa	
	Item	Item Code	Sch.	Schedu	ıle	Schedule		
	Sr No.		No.	Qt	гу.	Date		
	1		1	1.00	00	16.08.2023		
		E Delivery :						
l	Quaterly visit and Emegency Visit Whenever required							
	Special	Instructions:						
	-			to M/s Swacch Gr	een	Info Tech Pr	vt ltd	
		Eollowing Scop						
		le Colour LED	Display Syst	em- 2 Nos (Ostapa	1 a:	nd Kalarangia	itta	
	Mines)						_	
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				nce for performan ated accessories.		-		
		-		l travel to our e			,	
	-		-	f LED board and p	-		mostic	
	-	regular servic		=			-	
	4- Vend	lor has to pr	ovide all co	nsumable and spar	es	to reduce the	3	
	downtime	e of LED displ	ay systems.					
				o one time diagno				
		_	-	engineer will att	end	the problem	in 48	
		cer receiving	-					
				Environment Depar of which data are				
	display		, Keep clack	or which data are		ansmitting to	עפט נ	
		21ABACS6064Q1z	1					
		ABACS6064Q						
	EMAIL II	-swachhgreen@	gmail.com					

APPENDIX I : GENERAL TERMS AND CONDITIONS OF PURCHASE

- A) GENERAL TERMS
- 1. This order shall constitute the contract between the Buyer and Seller.
- 2. Bills should be submitted directly to our Finance Office and one copy should be

Page : 7 of 97

submitted to our Purchase Dept. In case of payments through bank, agreed to as a special case one copy of invoice should be sent in advance directly to Finance to facilitate clearing of documents. Failure to submit bills on the basis specified on the face of this order will cause delay in payment, but such delay in payment shall in no way affect the Buyer's right to any cash discount to be allowed on the price of goods supplied against this order.

3. Except where otherwise stated on the face of this order, payment will be made by the Buyer against invoice after 30 days of receipt of materials/bills whichever is later.

4. Unless it is otherwise specifically stated in the order all packages are free and non-returnable.

5. It is a condition of the contract (in addition to all conditions and warranties implied by law) that the said goods and/or works shall conform to the description and specification herein provided, shall be of goods quality and workmanship merchantable, adaptable for the purpose for which they are intended and free from any defects and that their sale or use does not infringe any Indian patent, registered design, trade mark or trade name.

6. Acceptance of any of the goods and/or works shall not discharge the Seller from liability for damages or other legal remedy for any breach of any condition or warranty contained herein or implied by law and if after acceptance the goods and/or works or any of them, suffer from any discrepancies or defects therein either in material, workmanship or otherwise become known to the Buyer and such defects amount to a breach of any condition or warranty hereunder or implied by law, the Buyer shall within four weeks after delivery notify the Seller of such defect, and shall (in addition to any other rights or remedies that the Buyer may possess) be entitled to reject the defective goods and/or works.

7. Rights and obligations under this order are not be assigned by the Seller without the consent of the Buyer, however, the Buyer shall be entitled to assign to any of its Associated Companies such rights and obligations at its option.

8. After notifications of rejection have been dispatched, the goods and/or works not accepted will be and remain the Buyer's premises or other premises under the Buyer's control on the account and sole risk of the Seller and if the Seller does not furnish disposal instructions within a reasonable time not exceeding four weeks from the date of posting of such notice of rejection, the Buyer may if it thinks fit either return the goods and/or works to the Seller or sell the said goods and or works either publicly or privately, at such price or prices as may be obtained for the same at the sole risk of the Seller, holding the Seller liable to refund the price in the case of the goods and/or works already paid, for all expenses in the case of credit transactions. The cost of freight and all other charges incurred or paid by the Buyer

in respect of rejected goods/or works will be payable by the Seller to the Buyer on demand.

9. (a) The Buyer reserves the right to cancel this order or any part thereof.

(b) The Buyer shall be entitled to rescind the contract, wholly or in part, if delivery of the goods and/or works is not made in accordance with the terms of the contract, without taking any formal steps such as the sending of a formal demand notice, or otherwise. Time limit for despatch shall run from the date of acceptance of the order.

(c) The Seller shall be under no liability for failure to deliver and the Buyer from failure to accept deliveries of the goods and/or works hereunder or any part thereof when such failure is due to Act of God, State's enemies, fire, earthquake, floods, strikes, lockouts, transportation, embargoes or any other causes whatsoever beyond the control of Seller or the Buyer as the case may be.

(d) The Buyer assumes no obligation in relation to any goods and/or works delivered in excess of those specifically ordered.

10. The Buyer will not be liable in respect of any orders not given or confirmed on its official printed forms, duly signed by an Authorised Representative of the Buyer.

11. All sums payable by the Buyer to the Seller or by the Seller to the Buyer under the contract shall be due and payable at the Buyer's office in Panjim. The parties hereby agree that any suit to enforce the rights of either party under this purchase order shall only be instituted in and tried by the courts of ordinary civil jurisdiction in the city of Panjim and the Seller expressly agrees to submit to the jurisdiction of such courts.

12. It shall be the Seller's responsibility to deliver the goods and/or works through competent persons with all such equipments that may be required for safe delivery and the Seller shall also take all precautions to ensure that no injury or damage is caused to any person, whether employed by him or not, or to any plant, machinery or property of the Buyer.

13. The Seller shall indemnify the Buyer from all claims for injury that may be caused to any person by an act of the Seller or his agents or servants, whether employed by him or not, while in or upon the Buyer's premises and In respect of any other damages that may be caused to any plant, machinery or property of the Buyer in the course of delivery of the goods and/or work.

The price(s) mentioned on the purchase order are firm. If there is an imposition or levy by any State or Central Government or any local authority or an increase in the rate of tax or duty payable, after the contract is accepted then the tax or duty or

the increased tax or duty shall be borne by the Seller.

B. ORDER ACCEPTANCE :In accepting this Purchase Order, Seller agrees to furnish the goods specified in full accordance with all conditions set forth herein and/or attachments hereto. This formal Purchase Order constitutes the entire agreement and only written changes by way of an amendment will be legally binding. Within two days of receipt of this Purchase Order, Seller shall return a copy of this Purchase Order duly signed by an Authorized Signatory, dated and stamped on all pages, as an unconditional acceptance to all prices, terms and conditions. Any supply made by the Seller under this Purchase order without a formal order acceptance from the Seller will automatically constitute a legally binding Order Acceptance to all prices, Terms and conditions set forth herein.

C. PRICE FALL CLAUSE :

1. The prices charged for the goods/services supplied under this Order by the seller shall in no event exceed the lowest price at which the Seller sells or offers to sell the goods/services of identical description to any other organization, from the date of his offer till supply to Sesa Group of Companies.

2. If at any time, during the said period, the Seller reduces the sale price of such goods, or sells or offer to sell such goods to any other organization at a price lower than the price chargeable under this Order, the Seller shall forthwith notify such reduction to Sesa Group of Companies and the price payable under this Order, for the goods supplied after the date of coming into force of such reduction or sale, shall stand correspondingly reduced.

3. The Seller shall also furnish the following certificate to the Buyer along with his Final bill:-

#We certify that the goods/services of description identical to the goods/services supplied to Sesa Group of Companies under Order No. ______ dt._____, have not been quoted & or accepted by us for supply to any other person /organisation against our offers submitted during the period ______ till _____, (Date of offer submitted by us to Sesa Group of Companies. till date of supply of goods/services) at a price lower than the price charged to Sesa Group of Companies.#

Failure in submission of aforesaid certificate by the Seller may result in withholding of the payment of their bills against supply.

D. RISK PURCHASE CLAUSE :

In the event of non-supply of material/equipment/service as per the delivery schedule indicated in the Purchase Order, we reserve the right to procure the material that are not supplied by you from an alternate source at your cost and risk

E. GRIEVANCE REDRESSAL PROCESS

PO NO : 4920056652

Sesa Goa Iron Ore Division realizes that quick and effective handling of complaints as well as prompt corrective & preventive actions to improve processes is essential to provide equitable & excellent service to all segments of Vendors (Material & Services) & Customers (Scrap & NPA). To achieve this, Sesa Goa Iron Ore shall strive to maintain following process for responding and final resolution to the customer complaints received.

Sesa Goa Iron Ore Division shall ensure that all the complaints received are recorded and resolved, but shall also ensure effective monitoring / escalation mechanism to the senior functionary responsible so as to make sure that none of the complaints remain unresolved.

Should you have a Complaint or a Grievance about our process, please contact our Commercial Manager for respective segments (Material & Services).

If your complaint / dispute is not redressed within a period of one month, you can write to the Grievance Redressal Cell either through an e-mail (grievance.sesacommercial@vedanta.co.in) or through a letter to:

Head Commercial Vedanta Limited - Sesa Goa Iron ore Division Metcoke Plant, Amona, Bicholim Taluka (Goa) - 403 107, India

The Commercial Department shall be responsible for providing adequate resolution to all escalated complaints received at their end.

Complaints shall be resolved in a proper and time bound manner with detailed advice to the vendor / customer. In case the resolution needs time, an interim response, acknowledging the complaint shall be issued.

F. ANTI-BRIBERY POLICY

1. The vendor or contractor shall comply with the Anti-Bribery and Corruption (AB&C) requirements as applicable to them.

2. The Company (Vedanta Limited) shall have a right to initiate "audit proceedings" against the vendor or contractor to verify compliance with Anti-Bribery and Corruption (AB&C) requirements. Such audit may be carried out by the Company or by a reputed agency to be appointed by the Company at the sole discretion of the Company. The vendor or contractor shall extend full cooperation for smooth completion of the audit mentioned herein.

3. Notwithstanding anything in this contract, the Company shall have right to terminate the contract forthwith in case, it is found that the vendor has failed to comply with AB&C requirements as envisaged in the vendor code.

PO NO : 4920056652

G. WHISTLE BLOWER POLICY

POLICY

There is an opportunity to submit/report 'Complaints' pertaining to the following areas such as:

a) Fraud (an act of willful misrepresentation which would affect the interests of the concerned) against investors, securities fraud, mail, wire fraud, bank fraud, or fraudulent statements to the Securities and Exchange Board of India (the "SEBI"), the U.S. Securities and Exchange Commission (the "SEC"), the relevant stock exchanges, any other relevant authority or members of the investing public.

b) Violations of any rules and regulations applicable to the Company and related to accounting and auditing matters.

c) Intentional error or fraud in the preparation, review or audit or any financial statement of the Company.

d) Any violation to the Company's ethical business practices as specified in the Company's Code of Conduct Policy.

e) Any other event which would affect the interests of the business investing public.

The Company will protect the confidentiality and anonymity of the complainant to the fullest extent possible with an objective to conduct an adequate review. External stakeholders such as vendors, customers, business partners etc. have the opportunity to submit 'Complaints'; however, the Company is not obligated to keep 'Complaints' from non-employees confidential or to maintain the anonymity of non-employees. We encourage individuals sending 'Complaints'/raising of any matter to identify themselves s instead of sending anonymous 'Complaints' as it will assist in the effective complaint review process.

Post review, if the complaint is found to be have been made with malafide intention, stringent action will be taken against the complainant. We encourage reporting genuine 'Complaints' and those submitted in true faith.

All the 'Complaints' under this policy should be reported to the Group Head -Management Assurance, who is independent of operating management and businesses. The contact details are as follows:

Group Head - Management Assurance, Vedanta, 75 Nehru Road Vile Parle (E), Mumbai 400 099 Tel No. +91- 22 - 66461000 Fax No. +91- 22 - 66461450 Complaints' can also be sent to the designated E-Mail ID: sgl.whistleblower@vedanta.co.in; the custodian of E-Mail ID will be Group Head -Management Assurance. PO NO : 4920056652

H. CARBON AND ENERGY POLICY

We strive to:

1) adopt, implement and maintain best available technology, processes and practices for carbon and energy management and minimizing greenhouse gas emissions across all our activities/operations.

2) measure and improve our energy usage and carbon emissions from all our activities and operations, optimize energy consumptions through adoption of energy efficient, innovative techniques and minimize carbon emission. Report carbon emissions in conformance with the internationally recognized protocals.

3) emphasize energy efficiency as a factor in process, operations and facility design.

4) explore opportunities for adoption and implementation of renewable sources of energy.

5) create awareness on energy conservation and minimization of greenhouse gas emission to employees and relevant stakeholders.

I. SUPPLIER CODE OF CONDUCT

This Supplier Code of Conduct is applicable to all 'Suppliers' globally. 'Supplier' here refers to suppliers/ service providers/ vendors/ traders / agents/ consultants/ contractors/ joint venture partners/ third parties including their employees, agents and other representatives, who have a business relationship with and provide, sell, seek to sell, any kinds of goods or services to Vedanta Resources Plc or any of its subsidiaries, affiliates, divisions ("Vedanta").

This Code sets forth the basic requirements that we ask our Suppliers to respect and adhere to when conducting business with Vedanta. This Code embodies Vedanta's commitment to internationally recognized standards, including the Core Conventions of the International Labour Organization, United Nations' Universal Declaration of Human Rights as well as prevalent industry standards, and all other relevant and applicable statutory requirements concerning Environment Protection, Minimum Wages, Child Labour, Anti-Bribery, Anti-Corruption, Health and Safety, whichever requirements impose the highest standards of conduct.

" LABOUR & HUMAN RIGHTS

Adhering to all Labour Laws and Human Rights Laws, Suppliers shall:

Comply with all applicable local, state and national laws regarding human rights.

- Comply with the Company's Human Rights Policy.

- Ensure that all their employees are hired on their own free will and guarantee that all their operations are free from forced, bonded, compulsory, indentured, prison labour or any other form of compulsory labour and child labour.

- Ensure that all its employees are provided equal employment opportunities, an environment conducive to their growth, free from any form of discrimination and harassment.

- Ensure compliance with minimum working hours and minimum wages prescribed by

applicable laws and regulations.

- Comply with all slavery and human trafficking laws. Suppliers must ensure they have taken steps to ensure their business operations are free from slavery and human trafficking practices both internally and within their supply chains and other external business relationships.

- Ensure that employees are not be charged any fees or costs for recruitment, directly or indirectly;

- Not confiscating or withholding worker identity documents or other valuable items, including work permits and travel documentation of any of its workers/ employees.

HEALTH, SAFETY & ENVIRONMENTAL SUSTAINABILITY

- The Supplier shall provide its employees with a safe and healthy working environment and comply with all applicable laws and regulations regarding working conditions.

Supplier shall follow all Environmental, Health and Safety and other operational policies of the Company while executing any work or contract at the company site.
Supplier shall follow all laws of the land including laws on Environment sustainability and protection while executing any work for the Company.

BUSINESS INTEGRITY

Anti-Bribery: The Supplier shall not, directly or through intermediaries, take any recourse to any unethical behaviour (implicit or explicit), or offer or promise any personal or improper advantage in order to obtain or retain a business or other advantage from a third party, whether public or private, including with any employee of Vedanta. More specifically:

- Shall not offer or accept bribe or use other means of obtaining undue or improper advantage, offer or accept any kickbacks, and shall not take any actions to violate or cause its business partners to violate any applicable anti-bribery laws and regulations including the Foreign Corrupt Practices Act of USA (FCPA), Bribery Act of United Kingdom and Prevention of Corruption Act of India.

- Shall not take any advantage of any family/ social/ political connections to obtain favorable treatment or for the advancement of business or obtaining any favours. Merit shall be the sole attribute of association with Vedanta.

- Shall not enter into a financial or any other relationship with a Vedanta employee that creates any actual or potential conflict of interest for Vedanta. The Supplier is expected to report to Vedanta any situation where an employee or professional under contract with Vedanta may have an interest of any kind in the Supplier's business or any kind of economic ties with the Supplier.

- Shall not offer any gift, hospitality or entertainment for the purpose of obtaining any advantage, order or undue favor.

Unfair Trade Practices: Supplier shall desist from any unfair or anti-competitive trade practices.

REPORTING OF UNETHICAL PRACTICES AND GRIEVANCE ADDRESSAL MECHANISM

The Supplier shall ensure that an effective grievance procedure has been established to ensure that any worker/ employee, acting individually or with other workers, can submit a grievance without suffering any prejudice or retaliation of any kind.

Suppliers shall also forthwith report any unethical activity or discrimination if practiced by any Vedanta employee/other Suppliers as per Vedanta whistle-blower policy (uploaded on the company website).

INTELLECTUAL PROPERTY

The Supplier shall take appropriate steps to safeguard and not infringe any Vedanta confidential and proprietary information/intellectual property/ technology which come to its knowledge during the course of its business relationship/ dealings with Vedanta. In case of sub-contracting, sharing of confidential information should be made with the consent of Vedanta.

THIRD PARTY REPRESENTATION

The Suppliers shall not be authorized to represent Vedanta or to use Vedanta's brands without the written permission of Vedanta. Third parties and their employees who are authorized to represent Vedanta are expected to abide by the Vedanta's Code of Conduct & Business Ethics Policy in their interaction with, and on behalf of Vedanta including the confidentiality of information shared with them and to sign a non-disclosure agreement to support confidentiality of information.

PROHIBITION ON INSIDER TRADING

If the Supplier becomes aware of material, non-public information relating to Vedanta or its business, it may not buy or sell Vedanta securities or engage in any other action to take advantage of that information, including passing that information on to others. In addition, if the Supplier becomes aware of material, non-public information about any other company, including Vedanta customers, suppliers, vendors or other business partners, that is obtained by virtue of the supplier's interaction with Vedanta, then the Supplier shall not buy or sell that company's securities or engage in any other action to take advantage of that information, including passing that information on to others.

SUPPLIER'S COMPLIANCE COMMITMENT

Vedanta expects the Supplier to adhere to all applicable laws and regulations and in particular comply with this Code in letter and spirit. It is the Supplier's responsibility to read and understand the contents of this Code and Vedanta's Code of Conduct & Business Ethics Policy. As a condition of doing business with Vedanta,

the Supplier must comply with this Code and agree to uphold such values during its business association with Vedanta.

The Supplier shall maintain adequate documentation to demonstrate compliance with the principles of this Code, and allow access to Vedanta to check compliance upon request with reasonable notice.

The Supplier shall notify Vedanta regarding any known or suspected improper behaviour by the Supplier relating to its dealings with Vedanta, or any known or suspected improper behaviour by Vedanta employees.

Please contact the concerned Head commercial/ Company Secretary if you have any questions about this Code.

J. COMPLIANCE UNDER SA 8000

The contractor shall comply with SA8000 which covers the following areas of accountability:

- Child labour: No workers under the age of 15; minimum lowered to 14 for countries operating under the ILO Convention 138 developingcountry exception; remediation of any child found to be working.
- Forced labour: No forced labour, including prison or debt bondage labour; no lodging of deposits or identity papers by employers or outside recruiters.
- 3. Health and Safety: Provide a safe and healthy work environment; take steps to prevent injuries; regular health and safety worker training; system to detect threats to health and safety; access to bathrooms and potable water.
- 4. Freedom of Association and Right to Collective Bargaining: Respect the right to form and join trade unions and bargain collectively; where law prohibits these freedoms, facilitate parallel means of association and bargaining.
- 5. Discrimination: No discrimination based on race, caste, origin, religion, disability, gender, sexual orientation, union or political affiliation, or age; no sexual harassment.
- 6. Discipline: No corporal punishment, mental or physical coercion or verbal abuse
- 7. Working hours: Comply with the applicable law but, in any event, no more than 48 hours per week with at least one day off for every seven day period; voluntary overtime paid at a premium rate and not to exceed 12 hours per week on a regular basis; overtime may be mandatory if part of a collective bargaining agreement.
- Compensation: Wages paid for a standard work week must meet the legal and industry standards and be sufficient to meet the basic need of workers and their families; no disciplinary deductions.
- K. CONTRACT WORKMEN AND TRANSPORTERS PERSONNEL

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Contract Workmen and Transporters shall not be allowed to carry mobile phones inside plant premises. Only supervisors are allowed to carry the mobile phones inside the plant and within designated areas only. In the event of failure to follow these guidelines, Vedanta shall levy penalty @ Rs. 500/- per instance and any repeated instances shall lead to further disciplinary action, including suspension of the contract.

L. COMPLIANCE WITH "Supplier's Code of conduct" and "Insider Trading Policy"

The supplier confirms that he has read VEDANTA LTD#s Supplier Code of Conduct and Insider Trading Prohibition Policy, a copy of which is also available at http://www.vedantalimited.com/investor-relations/corporategovernance.aspx?seachtext=PoliciesPractices which includes (i) measures for prevention of corrupt practices, unfair means and illegal activities, including compliance of all anti-bribery, anti-corruption regulations under Foreign Corrupt Practices Act (FCPA), UK Bribery Act, 2010 (UKBA) amongst others; and (ii) adherence to the SEBI (Insider Trading Prohibition) Regulations, 2015 which includes ensuring that it and its employees and associates do not trade in the securities of Vedanta Limited based on any #Unpublished Price Sensitive Information#. The Supplier confirms that he has read the relevant policies at the time of entering into this Purchase Order and will ensure he is updated on any changes in it and will abide by the terms thereof to the fullest extent at all times.

M) HUMAN RIGHTS ADHERENCE

Vedanta expects its business partners to adhere to the specific requirements of the Human Rights Policy of the Vedanta group and to apply these expectations in dealing with their respective supply chains.

The Business Partner warrants and represents that it will strive to abide by below mentioned requirements, at a minimum :

- To Uphold human rights aligned with national and international regulations as applicable including compliance with international labour law or the country of operation whichever is stringent, on working hours, payment of fair and reasonable remuneration, respect the right to form and join trade unions and bargain collectively and all legally mandated benefits.

- Under no circumstances use, or in any other way benefit, from forced labour (indentured servitude, bonded, prison or otherwise), or child labour.

- To be an equal opportunity employer and there shall be no discrimination in hiring or employment practices on the grounds of race, caste, colour, religion, gender, age, physical ability, sexual orientation, or union or political

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affiliation.

- Provide a safe and healthy working environment, including as applicable safe housing conditions, presenting no immediate hazards. As minimum, clean water, sanitation, essential safety equipment, emergency exits and medical care must be provided.

- Comply with all applicable legal environment requirements including permits and registrations, implementation of sound measures to prevent pollution and minimise generation of solid waste, wastewater and air emissions must be adopted. Business partner will ensure the implementation of international certification of Environment, Health & Safety, and Social Responsibility in stipulated time frame and demonstration of continual improvement.

N) CORPORATE POLICY DIRECTIVE - POSSESSION CONTRABAND ITEMS

It is the policy of Vedanta to maintain a safe work environment for its employees. To this end, the possession of any illegal drug, drug paraphernalia, alcoholic beverage, explosive, weapon or any other similar item or substance which could cause or contribute to injury to Vedanta personnel or damage to its property ("contraband") is strictly prohibited at work locations or other business premises ("work areas") of Vedanta. This policy may be implemented by such reasonable means as may from time to time be determined appropriate, including searches of the person and personal effects of any person.

Compliance with this policy is a condition of employment of Vedanta and employees who decline to be searched or who are otherwise found in violation of this policy will be subject to immediate termination. Non-employees who decline to be searched or are otherwise found in violation of this policy or Vedanta's Substance Abuse Policy will be excluded from Vedanta work areas. Below is a Notice outlining Vedanta's Substance Abuse Policy.

DRUGS, ALCOHOL, FIREARMS, SEARCHES

Vedanta is concerned about the effects of the use of illegal drugs and the abuse of alcohol on the health and safety of its employees. We recognize that alcoholism and the illegal use of drugs leads to increased accidents and medical claims, and can lead to the destruction of an employee's health, and adversely affect his or her personal life. Employees who abuse drugs and alcohol are a danger not only to themselves, but also to their fellow employees. In addition, the medical costs incurred by employees with drug or alcohol problems are much higher than those of other employees, and the decreased productivity of these individuals can adversely affect a company's ability to operate competitively. To help prevent substance abuse among our employees, Vedanta has a policy and practice of testing applicants, employees, and others that may regularly work in or on Vedanta premises.

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Applicants for employment will be required to undergo a drug-screening test as part of consideration for employment. Employees and others will be required, under certain circumstances, to cooperate with drug testing procedures and drug searches.

The unauthorized possession or use of illegal, drugs, narcotics, alcohol and firearms is not permitted on any Vedanta property or job site that is not Vedanta property, and the use of, possession of, and/or distribution of such items by any person on any Vedanta installations, property, or facilities poses a serious threat to the safety of our employees, other personnel and operations.

SEARCHES, INSPECTIONS, AND ANALYSES

We reserve the right, at all times, to have authorized personnel conduct reasonable searches or inspections on Vedanta property of personal effects, lockers, baggage, vehicles, and quarters of employees and other personnel for the purpose of determining if any such persons are in possession of any illegal or unauthorized items. These searches will be conducted in cases where the Vedanta receives reliable information indicating that reasonable cause exists to conduct a search.

Any Vedanta employee who refuses to submit to a search, urin alysis, blood test, or who is found in possession of any such illegal or unauthorized items without an explanation satisfactory to us will be subject to disciplinary action up to and including immediate discharge.

When appropriate, such items discovered through these Vedanta searches may be taken into custody and may be turned over to the proper law enforcement authorities.

0) Compliance under Mines Act :

1. Prepare written Safe Operating Procedure (SOP) for the work including an assessment of risk and safe methods to deal with it/them.

2. Provide copy of SOP to the person designated by the mine owner to supervise the contractor's work.

3. Keep an up to date SOP and provide a copy of changes to a person designated by the mine owner.

4. Ensure that all work is carried out in accordance with the Statue and SOP and for the purpose he may deploy adequate qualified and competent personnel for the purpose of carrying out the job in a safe manner.

5. For work of a specify scope/nature, develop and provide to the mine owner a site specific Code of Practice (COP).

6. Ensure that all sub-contractors hired by him comply with the same requirement as the contractor himself and shall be liable for ensuring the compliance all safety laws by the sub or sub-sub-contractors.

7. All persons deployed by the contractor for working in mine must undergo vocational training, initial medical examination, PME. They should be issued cards

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stating the name of the contractor and the work and its validity period, indicating status of VT & IME.

8. Every person deployed by the contractor in a mine must wear safety gadgets to be provided by the contractor. If contractor is unable to provide, owner, agent and manager of the mine shall provide the same.

9. The contractor shall submit to DGMS returns indicating - Name of his firm, Registration number, Name and address of person heading the firm, Nature of work, type of deployment of work persons, Number of work persons deployed, how many work persons hold VT Certificate, how many work persons undergone IME and type of medical coverage given to the work persons. The return shall be submitted quarterly (by 10th of April, July, October and January) for contracts of more than one year. However, for contracts of less than one year, returns shall be submitted monthly.

APPENDIX II : STANDARD TERMS & CONDITIONS FOR MASTER PROCUREMENT AGREEMENT

This PURCHASE ORDER / MASTER PURCHASING/ PROCUREMENT AGREEMENT (MPA) (hereinafter the "Agreement") made on Purchase Order (PO) Date

BY AND BETWEEN

Vedanta Limited (Formerly known as Sesa Sterlite Limited / Sesa Goa Limited) / Sesa Resources Limited / Sesa Mining Corporation Limited, a company incorporated under the provisions of the Indian Companies Act, 1956 and having its registered office at Sesa Ghor, 20 EDC Complex, Patto, Panjim - Goa - 403001, hereinafter referred to as (the "Company/Purchaser") which expression shall, unless repugnant to or inconsistent with the context or meaning thereof, shall include its successors and assigns) of the ONE PART;

AND

Vendor (hereinafter referred to as "Supplier", which expression shall, unless repugnant to the context or meaning thereof, mean and include its successors and permitted assigns) of the OTHER PART.

The Company/Purchaser and the Supplier shall be individually referred to as the "Party" and collectively as the "Parties".

AND WHEREAS the Supplier has approached the Company and offered to provide such materials as specified in the Scope of Services of this Agreement detailed in ANNEXURE-I (hereinafter for the sake of brevity referred to as the "Material or Services (as relevant)" and has represented that it has the necessary expertise, infrastructure and experience to efficiently provide such Material or Services to the Company;

AND WHEREAS based on the said representation, the Company has agreed to seek the Material or Services from the Supplier on a non-exclusive basis as per the terms and conditions detailed herein NOW THEREFORE, IN CONSIDERATION OF THE PREMISES AND MUTUAL COVENANTS HEREIN CONTAINED, THE PARTIES HAVE AGREED AS FOLLOWS:

1. DEFINITIONS & INTERPRETATION

1. DEFINITIONS

In this Agreement, except where the context otherwise requires, capitalised words and expressions set out in the background section above shall have the meanings set out in that section and the following words and expressions shall have the following meanings:

1.1.1 "Affiliate" shall mean with respect to any person, any other person that, directly or indirectly, controls, is controlled by or is under common control of such specified person. For the purposes of this definition, "control" means the direct or indirect beneficial ownership of more than fifty percent (50%) of the issued share capital, stock or other participating interest or the legal power to direct or cause the direction of the general management, of the company, partnership or other person in question, and "controlled" shall be construed accordingly;

1.1.2 "Agreement" means this Agreement entered into by and between the Parties hereto together with any and all Annexures, appendices, schedules, addendums and amendments hereto as well any Purchase Order(s) issued thereunder, signed by the authorized representative of the Parties shall be deemed to be read as an integral part of this Agreement.

1.1.3 "Claims" shall mean all claims, liabilities, costs, damages and expenses (including court costs and legal fees)

1.1.4 "Deleterious material" shall mean any element, compound present in the goods which is not part of standard Specification or a typical assay as per the purchase order or agreement and which is likely to cause or may in general probability cause harm or damage to the operations of the Purchaser and also restricts or affects performance of the goods as per the desired / industry / specified standards. 1.1.5 "Effective Date" shall be as specified in the Purchase Order

1.1.6 "Fees" shall mean the prices and/or rates payable by the Company in respect of the Material or Services and/or as specified in Annexure-II and/or the relevant Purchase Order.

1.1.7 "Material" shall mean the goods, equipment, or products (or parts thereof) to be purchased or to be supplied in accordance with this Agreement and/or as specified in the Purchase Order.

1.1.8 "Governmental Authority" shall mean any governmental department, local authority, commission, board, bureau, agency, regulatory authority, instrumentality, court or other judicial or administrative body, central, state, provincial or local having jurisdiction over the matter or matters in question.

1.1.9 "Personnel" shall mean any personnel provided by Supplier and utilized to perform the Services at the specified / agreed location.

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"Purchase Order" shall mean (i) the written instruction by Purchaser issued 1.1.10 to Supplier for the provision of Material or Services under this Agreement, which shall include the specific requirements with respect to the scope of work, applicable rates and charges and the location of the Site; and (ii) if applicable, the oral instruction under this Agreement which shall be reduced to writing as soon as practicably possible including the specific requirements described above. "Purchasing Group" shall mean and include Purchaser and its Affiliates. 1.1.11 1.1.12 "Representative" in respect of the Purchaser and the Supplier to include the persons so identified on the Purchase Order as their representative or such other person(s) notified by the Purchaser or the Supplier in writing to the other from time to time, which will include amongst others consultants engaged by the Party or any Affiliate of the Supplier having commonality of interest with the Supplier. 1.1.13 "Services" means the tools, equipment, materials, supplies and Personnel to be provided by Supplier and the work to be carried out as specified in the Agreement and/or any Purchase Order. Provided however, that the same shall not include purchase / sale of Material. 1.1.14 "Site" shall mean the location where Purchaser wishes Supplier to supply the Material and/or provide the Services. 1.1.15 "Specification" includes but is not limited to assays whether typical or otherwise or the scope or technical parameters of the Material or Services attached to or referred to in this Agreement and/or any Purchase Order. Further Specification

shall, in case of Material, always include being free from Deleterious material. 1.1.16 "Supplier Group" shall mean and include Supplier, its Affiliates and its and their sub-suppliers and suppliers of any tier and its and their respective Affiliates. 1.1.17 "Term" the term of this Agreement is defined in Clause 2 of this Agreement. 1.1.18 "Trade Usage" refers to generally accepted practice or norms in relation to expected standards, permissible deviation, internationally accepted scientific data, foreseeable consequences attributable to deviation beyond permissible deviation established over a period of time in course of commercial dealing between the parties to this Agreement or their associates.

1.1 INTERPRETATION

In this Agreement:

1.2.1 Headings are for convenience only and shall not govern or affect the interpretation of the Agreement;

1.2.2 Except where the context otherwise requires, references to one gender include all genders and the singular includes the plural and vice versa;

1.2.3 Except where the context otherwise requires, references to any enactment shall include references to such enactment as re-enacted, amended or extended and any sub-ordinate legislation made under it;

1.2.4 References to persons include companies, corporations, partnerships, associations, and other organizations whether or not having a separate legal personality;

Except where otherwise indicated, reference to clauses, sub-clauses, recitals 1.2.5 and annexures shall be to the clauses, sub-clauses, recitals and Annexures of this Agreement; "including" means "including without limitation"; 1.2.6 1.2.7 The rule of construction, if any, that a contract should be interpreted against the Party responsible for the drafting and preparation thereof shall not apply; 1.2.8 If the day on which any act, matter or thing is to be done under or pursuant to this Agreement is not a business day as per Trade Usage, that act, matter or thing shall be done on the preceding business day. 2. SCOPE OF CONTRACT 2.1 The effective date of this Agreement shall be PO Date (hereinafter the "Effective Date") and this Agreement shall be valid for a period as specified in the Purchase Order ("Term"). The terms and conditions of the Agreement shall apply from the Effective Date 2.2 and shall remain valid for the Term unless this Agreement is terminated earlier by the Company hereunder. 2.3 Nothing in this Agreement shall obligate the Purchaser or any of its Affiliates to order any Material or Services from the Supplier. OPTION: From time to time, the Company may issue a Purchase Order to the Supplier specifying the Materials to be provided or Services to be performed by Supplier. Supplier's written acknowledgement (through letter, email or the like), shipment or performance under any Purchase Order, or any part thereof, will constitute acceptance by Supplier of all terms and conditions of the Purchase Order without any reservation.

3. DELIVERY/PERFORMANCE

3.1 Time shall be of the essence and any Services performed or Materials delivered shall be in strict accordance with any time or schedule as specified in the Purchase Order. Further, Services performed or Materials so delivered shall be in strict accordance with the quality parameters and Specifications, specified in this Agreement and/or the Purchase Order or the relevant Trade Usage where no such parameters and Specifications are so specified.

4. CARRIAGE AND DELIVERY INSTRUCTIONS RELATING TO MATERIAL

4.1 Unless otherwise specified herein, the International Chambers of Commerce official rules for the interpretation of trade terms (Incoterms) are incorporated into the Agreement by reference.

4.2 The delivery instructions shall be governed by and construed in accordance with the provisions of Incoterms 2010 published by the International Chamber of Commerce as

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may be amended from time to time.

4.3 Unless otherwise stipulated in this Agreement and/or Purchase Order, all Material supplied under the Purchase Order shall be delivered Carriage and Insurance Paid (CIP) to the delivery address specified in this Agreement and/or Purchase Order. Material shall be adequately packed, palletised and protected to withstand transit and short term storage. Packages shall be clearly and conspicuously marked with the Purchase Order number, and a packing note shall be enclosed within the package. Dangerous Goods shall, at all times, be accompanied by the relevant material safety data sheet(s) ("MSDS").

5. TRANSPORTATION RELATING TO SERVICES

In the event Services are provided, Supplier shall, unless otherwise stipulated in the Purchase Order, be responsible for all transportation of the Personnel, equipment and materials from and to Supplier's base, or other location, to and from any Site designated in the Purchase Order. Purchaser reserves the right to recover the costs of non-routine transportation due to default of Supplier.

6. RISK AND PROPERTY

6.1 Unless otherwise stipulated in such Purchase Order, title to and risk of loss for the Goods shall remain with Supplier and shall only pass to Purchaser following full delivery and acknowledgement by possession of the Material to the delivery address by Purchaser or Purchaser duly authorized representative specified in the Purchase Order.

6.2 Whenever Purchaser is not the ultimate consumer of the Material, all rights, benefits and remedies conferred upon Purchaser by the provisions of this Agreement, including specifically the benefit of any warranties and transfer of title, shall accrue to and shall be for the express benefit of any third party customer and on whose behalf or for whose benefit the Purchaser has purchased the Material.

7. PERFORMANCE OF THE SERVICES

7.1 The Supplier shall diligently perform all Services with all due skill and care in a safe, competent and timely manner and in accordance with the requirements of this Agreement and/or relevant Purchase Order.

7.2 Except to the extent that it may be legally or physically impossible, the Supplier shall comply with all instructions from Purchaser or its designated personnel consistent with the provisions of this Agreement and /or the Purchase Order.

7.3 Purchaser shall have the option to select or decline any Personnel being

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used by the Supplier in connection with the supply of Materials or provision of Services, which shall not be unreasonably exercised, and the Supplier shall forthwith replace such Personnel at the Supplier's cost and shall:

(a) Only provide Personnel who shall be trained, skilled, experienced, qualified and of type and number for the Services that they will be required to perform;

(b) Ensure that all Personnel shall have been examined by a registered physician in accordance with current recommended medical standards and be certified as fully fit and suitable to work in the specified Site environment prior to commencing work. The cost thereof shall be to the account of the Supplier. Such certificates shall be made available to Purchaser;

(c) Supplier shall not reassign any key Personnel during the course of performing the Services without first securing Purchaser's written consent. Purchaser in its sole discretion may direct Supplier in writing to remove and/or replace any such Personnel at Supplier's cost; and

(d) ensure that all Personnel are subject to and agree to be bound by Purchaser's policies regarding safety, security, and drug and alcohol testing, and in particular the Vedanta Corporate Policy Directive ("Possession of Contraband Items") attached hereto as EXHIBIT A and related policies at any time when such Personnel are present at the Site, provided said Corporate Policy Directive and/or its related policies are not in violation of applicable statutes, laws, rules or regulations.

7.4 Unless otherwise specified in the Purchase Order, the Supplier shall, at its own expense, sufficiently furnish all tools, equipment, machines, appliances, parts, material and supplies necessary for the efficient and continuous performance of its obligations. Throughout the Term the Supplier covenants that equipment supplied by it will be fully certified, will meet all relevant government standards, will have been tested and will be in full working order without any damage or defect.

7.5 The Supplier shall, at its own expense, furnish to its Personnel all personal protective equipment ("PPE") including, but not limited to, gloves, hard hats, safety glasses, steel toed boots and task specific safety gear (e.g., fall protection, respiratory protection, radios, tripods, etc.), etc., necessary for the performance of its obligations at the Site. All Supplier equipment to be used at heights shall be tethered, no-drop tools specifically engineered and manufactured for the purpose of working at heights. Supplier shall maintain all PPE and no-drop tools in first class condition, properly maintained, of best quality for their respective purpose, free from defects and in certification throughout the duration of the Purchase Order. Purchaser shall have the option to suspend work at no additional cost to Purchaser and/or to remove any or all Personnel from the Site should such Personnel fail to comply with these requirements and Supplier shall forthwith replace such Personnel at Supplier's sole cost and expense.

7.6 Purchaser shall have no direction or control of such parties, except for monitoring the results to be obtained and in Purchaser's general right of inspection to require that the Material are being supplied or Services are being performed in accordance with this Agreement or any applicable Purchase Order.

8. PAYMENT

8.1 Unless otherwise stated, payment will be made within forty-five (45) days of receipt of Supplier's fully compliant invoice, in the currency specified in ANNEXURE-II. Each invoice shall make specific reference to the Agreement and/or relevant Purchase Order number and shall be accompanied by all relevant supporting documents. Supplier must ensure that all invoices for Services performed or Material delivered are submitted to the Company within ninety (90) days of completion.

8.2 If Purchaser disputes all or any part of any invoice, it shall notify Supplier specifying the disputed parts thereof. Supplier shall withdraw the disputed invoice and submit an amended invoice for the undisputed amount and Purchaser shall pay this amount within forty-five (45) days of the date of receipt of the amended invoice. Purchaser and Supplier shall endeavour to settle the disputed amount as quickly as possible through good faith negotiations.

8.3 The Purchaser shall have a right (but not an obligation) to set-off / adjust any payment due from the Supplier against any amount due / payable to the Supplier from the Purchasing Group.

9. ACCESS

9.1 Purchaser shall have the right of access to Supplier's premises to inspect the progress of manufacture, testing and commissioning of the Material and / or the performance of Services to otherwise satisfy itself as to compliance of the Material and/or Services with the Agreement. Supplier shall procure similar rights of access for Purchaser at the premises of any sub-supplier. Inspection of the progress of manufacture, testing and commissioning of the Material and the performance of the Services by Purchaser shall in no way relieve Supplier of its liabilities and obligations under the Agreement or otherwise.

10. SUSPENSION

10.1 Notwithstanding anything to the contrary in this Agreement, Purchaser may, at its sole discretion, suspend this Agreement / any Purchase Order, in whole or in part, upon twenty-four (24) hours written notice to Supplier for any reason whatsoever. The Purchaser shall promptly notify the Supplier in writing of the same.

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10.2 In the event of written notice pursuant to Clause above, Supplier's failure to perform the Purchase Order to the standards required by the Purchase Order and Supplier's material breach of any of its obligations under the Agreement, no payment shall be due by Purchaser in respect of such order/Purchaser order, or, in the case of suspension, until the failure or breach has been remedied to the reasonable satisfaction of Purchaser.

10.3 Subject to Clause above, in the event of suspension of a Purchase Order, the Material being supplied under such Purchase Order shall, at Purchaser's discretion, either be delivered to the delivery address or shall be securely and separately stored at Supplier's premises, at Purchaser's sole cost and expense, and marked as the property of Purchaser until either the manufacture and/or provision of such Material is resumed or Purchaser terminates the Purchase Order and instructs Supplier with regard to the disposal of the Material stored at Supplier's premises. The proceeds of the disposal shall be adjusted against any compensation payable hereunder.

11. SUPPLIER OBLIGATIONS

11.1 The Supplier warrants that the Material and Services shall:

(a) conform to the Specifications which the Supplier warrants to be accurate and complete in all material respects and not misleading;

(b) comply with any applicable quality standards and/or other standards or Specifications as requested by the Purchaser and these standards/specifications shall not be changed without the prior written consent of the Purchaser;

(c) in the case of Material, be of the best available design, of the best quality and workmanship and shall be free from fault or defect (including latent defect), with such tolerances as specifically stated in the Specification or on the drawings;

(d) in the case of Material, be complete and fully operational and shall be delivered with all parts (and also those parts that are not specified but which are required for proper operation and also including the usual safety devices, special tools etc. as per Trade Usage);

(e) in the case of Material, when delivered, be accompanied by a delivery note which shows, inter alia, the Agreement/Purchase Order number, date of ordering, number of packages and contents and, in the case of part delivery, the outstanding balance remaining to be delivered, be clearly marked as such;

(f) be accompanied by all appropriate information, warnings, instructions and documentation in relation to the safe use, handling, storing, operation, consuming, transportation and disposal of any Material or parts, to the Purchaser; and

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(g) in the case of the Services, be performed with all due and reasonable care and skill, in accordance with generally recognized best industry practices and standards for similar services;

11.2 The Supplier further warrants that the Material and Services shall conform with all laws applicable to:

(a) such Material, including as regards the design, manufacture, quality, packaging, transportation, delivery, labelling, health, safety and environmental standards and use of such Material which are in force at the time of supply; and/or

(b) such Services including but not limited to those in relation to health, safety and environmental standards.

11.3 The Supplier warrants that it shall at all times and at its own expense:

(a) maintain all necessary licenses and consents and comply with all applicable law in performance of the Agreement;

(b) adopt safe working practices and at the proper time supply and install such guards and safety devices as may be necessary to comply with the provisions of all health and safety laws;

(c) shall not endanger the safety of or unlawfully interfere with the convenience of any other person, including employees and/or other contractors of the Purchaser in the performance of the Agreement;

(d) ensure that, in performing its obligations under the Agreement, it does not cause any disturbance or damage to the industrial operations and property at the relevant site;

(e) comply with the Purchaser's conditions (including but not limited to health and safety conditions, safety management systems, safety cases, hygiene policies and security policies) in relation to any relevant Site;

(f) assist the Purchaser and its representative in the investigation of any accident or incident or the resolution of any dispute, which assistance shall include, but not be limited to, providing access to documents and records and providing information reasonably requested by the Purchaser;

(g) notify the Purchaser's representative promptly as soon as it becomes aware of any breach of laws or any health and safety or issue which arises in relation to the Material or Services (which notification shall not release the Supplier from any liability and/or obligations in respect of such breach, hazard or issue);

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(h) notify the Purchaser's representative promptly after it becomes aware that the Purchaser is not or may not be complying with any of the Purchaser's obligations, provided that the Supplier shall not be entitled to rely on such notice as relieving the Supplier's performance under the Agreement, save to the extent that it actually restricts or precludes performance of the Supplier's obligations.

(h) co-operate with the Purchaser in all matters relating to the Services;

11.4 The representations and warranties mentioned herein shall survive any inspection, test, performance, acceptance or payment pursuant to the Agreement and shall be extended to any repaired or replaced Material or substituted or remedial Services provided by the Supplier.

11.5 Without prejudice to any other rights which Purchaser may have hereunder, Supplier shall, at Purchaser's option and Supplier's cost, either repair or replace any and all Material which fail or are found to be defective within a period of eighteen (18) months from the date of delivery or twelve (12) months from the date of commencement of use, whichever is the later. If Supplier is required to repair or replace defective Material, the warranty period shall be renewed for the repaired or replaced Material.

11.6 If the Supplier fails to rectify such breach in supply of the Material or Services, which being capable of remedy is not remedied within fourteen (14) days of notice of such default, the Purchaser may at its discretion and without prejudice to other rights and remedies under this Agreement or otherwise, avail itself of any one or more of the remedies as hereunder:

(a) reject the Material (in whole or in part) and return them to the Supplier at the risk and cost of the Supplier on the basis that the Supplier shall immediately pay to the Purchaser a full refund for the Material so returned;
(b) give the Supplier the opportunity at the Supplier's expense either to remedy any defect in the Material or Services or to supply replacement Material or substitute Services and carry out any other necessary work to ensure that the terms of the Agreement are fulfilled within a reasonable period specified by the Purchaser;
(c) refuse to accept any further deliveries of the Material or subsequent performance of the Services which the Supplier attempts to make, in each case without any liability to the Purchaser;

(d) carry out or procure that some other person carries out at the Supplier's expense any work necessary to make the Material and/or Services comply with this Agreement (including but not limited to freight, disassembly and reassembly);

(e) instruct the Supplier to suspend performance of its obligations under this Agreement with immediate effect and to take such steps as the Purchaser may direct in order to remedy such breach at the Supplier's expense;

(f) claim such damages as may have been sustained in consequence of the Supplier's

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breach or breaches of this Agreement;

(g) opt to use or consume the Material in the event of non-availability of substitute goods or to maintain operations of the Purchaser's plant or to avoid plant shut down but without prejudice to its right to claim damages attributable to consequences arising due to off-Specification Material;
(h) obtain substitute Material or purchase substitute Services from alternate supplier at Supplier' cost.

11.7 If the Purchaser exercises its rights under clause 11.6 sub-clause (b), (d) and/or (e) above in respect of Material which do not, in the Purchaser's opinion, meet the requirements specified in the Agreement, the Supplier shall grant necessary right to the Purchaser to utilize the relevant Material until such time as they meet those requirements.

11.8 Notwithstanding anything to the contrary in this Agreement, there shall be no obligation whatsoever on the Purchaser to accept any defective or sub-standard quality Material and/or Service, delayed delivery and/or performance of the Agreement and it is expressly agreed by the Parties that acceptance of such defective or sub-standard quality Material / Service, delayed delivery and/or performance by the Purchaser in its sole discretion, shall not prejudice any right claim of the Purchaser to damages for supply of such defective or sub-standard quality Material / Service, delayed delivery and/or performance and / or for breach of the Agreement. In the foregoing, the Purchaser shall reasonably determine the amount of damages that shall be leviable upon / payable by the Supplier. Any damages so determined by the Purchaser shall be paid by the Supplier within fifteen (15) days. The levy of damages / acceptance of performance, as above, shall not prejudice any rights of the Purchaser as per other terms of this Agreement / Purchase order.

11.9 In the event of a breach by the Supplier of its obligations under this Agreement, the Purchaser shall have the right to terminate the Agreement and / or the Purchase Order issued thereunder in whole or in part or to rescind the Purchase Order, in each case without any liability to the Purchaser.

11.10 The Purchaser reserves the right to reject Material in case it is supplied prior to the scheduled delivery date until otherwise specifically waived-off in writing by an authorized Representative from the Purchaser's commercial department, prior to dispatch.

12. SPECIFICATION VARIATION

Purchaser may, at any time, make changes within the general scope of the Agreement and/or Purchase Order by giving written notice to Supplier. Such changes may include changes to the technical Specification of the Material (where such Material are manufactured to order), quantities, method of shipping and/or packing, inspection standards and place of delivery. Upon receipt of such variation request, if any such change affects the purchase price and/or delivery date, Purchaser and Supplier shall agree upon an adjustment to the price and/or delivery date. The change to the Specification and /or Purchase Order, together with any adjustment to price and/or delivery date, if any, shall be set forth in a revised Variation Order issued by Purchaser and acknowledged by Supplier in writing.

13. INTELLECTUAL PROPERTY

13.1 If any Material purchased or supplied or Services performed or provided under the Agreement and/or Purchase Order involves a patent, copyright, trademark, or proprietary information (IPR), Supplier hereby grants Purchasing Group a permanent, irrevocable, worldwide, non-exclusive license to use the same without additional charge.

13.2 Purchaser is the sole owner of IPR in anything developed and delivered under this Agreement / Purchase Order. Supplier shall provide at Purchaser's reasonable request any documentation necessary to confirm Purchaser's ownership interest in such intellectual property rights. Supplier shall retain ownership of any intellectual property rights vested in Supplier prior to this Agreement or created by Supplier outside of its performance of this Agreement during the term of this Agreement.

13.3 Supplier shall at all times be responsible for, shall release and shall defend, protect, indemnify, hold harmless and defend Purchasing Group, from and against any Claim by a third party for infringement of any IPR which may arise out of the sale and/or use of the Material supplied or the Services performed and/or provided by Supplier.

14. AUDIT AND INVESTIGATION

14.1 At all reasonable times during the Term and/or any Purchase Order, and for a period of four (4) years after the completion of any Purchase Order, Supplier agrees that the Supplier Group's books and records shall be subject to audit with Supplier's assistance and at reasonable times as Purchasing Group shall consider necessary. Purchaser's auditors shall have full and unrestricted access to all records for the purposes of auditing and verifying that the charges or costs presented by Supplier to Purchaser for payment are in accordance with the Agreement / Purchase Order, or for any other reasonable purpose, including verifying Supplier's compliance with its obligations under the Agreement / Purchase Order. In addition, if Purchaser has a reasonable basis to believe that Supplier Group has taken or failed to take any action that may subject Purchasing Group to liability under any laws including the anti-corruption laws, Supplier agrees that Purchaser shall have the right (but not the obligation) upon written notice to Supplier, to conduct an investigation of Supplier Group to determine to Purchaser's reasonable satisfaction whether any actions or failures to act on behalf of Supplier Group may subject Purchaser to such liability.

15. ASSIGNMENT AND SUBCONTRACTING

15.1 Supplier may not assign, sublet or subcontract its rights or obligations under any Purchase Order, in whole or in part, to any third party without the prior written consent of Purchaser, which the Purchaser may at its sole discretion accept or refuse. Supplier shall have a written contract in place for each approved subsupplier prior to such sub-supplier performing any Services or supplying any Material. Supplier shall assume full responsibility for the acts or omissions of Supplier's sub-suppliers of any tier. All of Supplier's subcontracts, if any, for performance of the Services or the supply of Material shall contain terms and conditions substantially similar to those contained in this Agreement and/or the applicable Purchase Order which protect and do not restrict Purchaser's rights as set forth in this Agreement and/or in the applicable Purchase Order.

15.2 Purchaser shall have the right to assign the Agreement / Purchase Order to its Affiliate or any third party customer. This Agreement shall inure to and be binding upon the respective successors and assignees of the Parties.

16. RECOURSE OF THE PARTIES

16.1 Supplier shall look only to Purchaser for the due performance of the Purchase Order and nothing therein contained shall impose any liability upon, or entitle Supplier to commence any proceedings against any third party customer or any person not a party to the Agreement or the Purchase Order.

16.2 Purchaser shall be entitled to enforce any Purchase Order on behalf of any third party customer in connection with the Agreement / Purchase Order as well as for itself and for this purpose, only Purchaser may commence proceedings against Supplier. The obligations and liabilities of Purchasing Group issuing Purchase Orders are several and not joint.

16.3 It is clarified that under no circumstances, by virtue of this Agreement, will the employee/workers of the Supplier be deemed to have any privity of contract with the Company nor would they or any of their heirs, assigns or successors would claim any benefit / privilege, whatsoever, from the Company.

17. PREVAILING EFFECT OF THIS AGREEMENT AND RELEVANT PURCHASE ORDER(S)

17.1 This Agreement shall comprise of the following documents:

Scope of work as specified in the Purchase Order Compensation Schedule as specified in the Purchase Order Standard Terms and Conditions (Annexure-A) (all hereinafter the "Agreement").

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17.2 This Agreement shall be governed solely as per the terms of this Agreement, to the entire exclusion of any terms/conditions that the Supplier may state/ mention in any quotation and/or any other correspondence made by the Supplier. Consequently, the terms of this Agreement shall apply and shall be incorporated by reference / deemed incorporated in any Purchase Order issued hereunder and shall prevail at all times between the Parties over any other terms and conditions (including any terms or conditions which Supplier purports to apply to any purchase order, confirmation of order, Specification, invoice or other document) with respect to the provision of Materials or Services, except where the Parties, by its authorized signatories, have specifically agreed in writing to vary and override the terms of this Agreement or the Standard Terms and Conditions by Special Terms.

ANNEXURE - A: STANDARD TERMS & CONDITIONS FOR MASTER PROCUREMENT AGREEMENT

1. TAXES AND DUTIES

1.1 Payment of all taxes, fees, levies, duties, or other charges of whatsoever nature including service tax, excise, VAT and in respect of any wages, salaries and other remuneration paid directly or indirectly to persons engaged or employed by the Supplier or its subcontractors levied or imposed now or hereinafter as a result of the services provided hereunder and the performance of this Agreement shall be the sole responsibility of and be paid by the Supplier. Nothing contained herein shall prevent the Company from deducting tax at source as required by law from the payments due to the Supplier.

1.2 The Supplier shall be responsible for filing all necessary tax returns (including, without limitation, returns for corporate income tax, personal income tax, service tax, sales tax) with the relevant Government Authorities in accordance with all applicable statutory requirements and shall be responsible for providing all information requested by such Government Authorities.

1.3 The Supplier shall also ensure that its sub-contractors file such returns as stipulated by the relevant Government Authorities and furnish such information as requested for by the relevant Government Authorities.

2. STATUTORY COMPLIANCES/LICENCES

2.1 The Supplier shall be solely liable for statutory compliance in respect of all applicable laws of land which inter-alia includes central/state labour laws and regulations/rules made thereunder including but not limited to Compliance of provisions of Contract Labour (Regulation and Abolition) Act, 1970, Employees State Insurance Act, 1948, Employees Provident Funds and Miscellaneous Provisions Act, 1952, Minimum Wages Act, 1948, Payment of Bonus Act, 1965, Payment of Gratuity Act, 1972, Payment of Wages Act, 1936, Workmen's Compensation Act, 1923, Interstate

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Migrant Workmen (regulation of Employment and Conditions of Service)Act, 1979. TheSupplier shall be solely responsible for maintenance of records andfiling ofvarious forms/ returns prescribed under all applicable Central/Statelabour laws andregulations/rules made thereunder in respect of employees employedby it.

2.2 The Company shall be entitled to deduct/adjust from amount payable to the Supplier any dues, wages, compensation on accident or death, expenses paid by the Company in compliance with the applicable laws, in respect of employees of the Supplier.

2.3 Purchaser is obligated to ensure that its suppliers meet the criteria for security mandated by the Customs-Trade Partnership Against Terrorism (C-TPAT) program. In order to comply with these requirements, Purchaser requires Supplier to be a C-TPAT certified participant where applicable, or satisfy comparable security program policies and procedures as follows:

(i) If Supplier is C-TPAT Certified, upon receipt and certification of the SVI # (Status Verification Indicator), Purchaser requests a copy of the official letter, a copy of the C-TPAT Certificate to Supplier, and the Supplier SVI letter for file and audit record.

(ii) If Supplier is not C-TPAT certified or does not qualify under Customs terms to be C-TPAT certified, Supplier must provide evidence its approved under a similar supply chain security program that is endorsed and sponsored by its local country (For e.g., P.I.P. in Canada) OR must provide a statement from a company senior executive officer of its intent and plan to provide its supply chain security policy and procedure that describes its supply chain security systems that meet or exceed those expectations in U.S. C-TPAT. Upon written request, Supplier shall provide Purchaser with copies of its written tracking procedures to verify the Supplier's compliance with comparable supply chain security measures as required under C-TPAT.

(iii) Supplier shall grant to Purchaser or its designated Representative the right from time to time, upon prior written notice to Supplier and at reasonable date and hours, to visit Supplier's facilities to perform an audit of Supplier compliance with its security obligations. Upon completion of any review by Purchaser, Supplier will be advised in writing if any corrective action is required to assure compliance with the C-TPAT program. Based on the type of corrective action required, the parties will mutually establish a time period for implementation of the corrective measures required. If Supplier does not comply within a reasonable time period with the requirements for C-TPAT compliance, Purchaser will be entitled to treat Supplier's failure to comply as a material breach of this MPA.

3. INSURANCE

3.1 The Supplier shall effect and maintain with a reputed insurance company a policy(ies) of insurance providing an adequate level of cover in respect of all risks

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which may be incurred by the Supplier, arising out of the Supplier's performance of its obligations under the Agreement, including death or personal injury, loss of or damage to property or any other loss. Such insurance shall be maintained for the duration of the Term of the Agreement.

3.2 The Supplier shall hold employer's liability insurance in respect of its employees/personnel in accordance with any legal requirement from time to time in force.

3.3 The provisions of any insurance or the amount of cover shall not relieve the Supplier of any liabilities under the Agreement.

3.4 The Supplier shall also take third party liability insurance and surrounding property damage insurance. In case of any loss or damage, the Supplier shall lodge and settle the claim with the insurance company.

3.4 Supplier will be made at equivalent to differential loss suffered by the Company in case the loss to the Company is not fully compensated by the insurance agency.

3.5 Notwithstanding anything contained above the Company may arrange insurance of the consignment. But, that will not in any way absolve the Supplier from compensating Company /consignee in case of damage / loss.

3.6 Without limiting Supplier's obligations, liabilities, and responsibilities under any Purchase Order or at law, Supplier shall when providing Material or Services, at its cost, obtain or procure or cause others to obtain or procure the insurances required under the Purchase Order.

3.7 All the insurance policies described in Exhibit B, except workers' compensation and employer's liability shall, to the extent of the insurable liabilities assumed and indemnities given by Supplier hereunder, be written or endorsed with Purchasing Group as additional insured or shall contain indemnity to principal provisions, and all policies described in Exhibit B, including workers' compensation and employer's liability, shall provide that the insurance company shall have no right of recovery or subrogation against Purchasing Group. All liability policies required herein shall provide severability of interest or cross liability clause. All policies required of Supplier herein shall, to the extent of the insurable liabilities assumed and indemnities given by Supplier hereunder, provide that the insurance coverages shall be primary and not excess to or contributing with any insurance or self-insurance maintained by Purchasing Group. In all cases all applicable Supplier Group deductibles, self-insured retentions, and excesses will be borne by Supplier.

3.8 All insurances taken out by Supplier in accordance with the provisions of this Clause 3 shall provide that Supplier's underwriters of insurance give not less than

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thirty (30) days' notice of cancellation of any such policy of insurance to Purchaser. No such cancellation shall relieve Supplier of its obligation to maintain insurance in accordance with this Agreement and / or any Purchase Order.

3.9 To the extent Supplier has sub-suppliers of any tier, Supplier agrees that should any sub- supplier's insurance lapse, is cancelled, has insufficient limits of insurance available or is not carried, Supplier's obligations under this Clause 3 are in no way relieved or diminished. Supplier shall use its best endeavours to obtain from its sub-suppliers additional insured, or indemnity to principals, status, a waiver of subrogation and a primary insurance statement, both in favour of Purchasing Group. Upon request, Supplier shall obtain and provide Purchaser with valid certificates of insurance from such sub-suppliers evidencing compliance with this Clause 3.

3.10 Neither the delivery to Purchaser of any certificates of insurance, nor any failure on the part of Purchaser to discover and notify Supplier of any errors or omissions in certificates of insurance, nor the rejection of certificates of insurance that do not conform to the requirements described herein, shall be construed to imply an acceptance of such certificates of insurance or the coverages/endorsements reflected therein, or a waiver of the coverages/endorsements requirements contained herein. Review by Purchaser of any certificate of insurance shall not relieve Supplier from any obligation to secure the insurance coverages and endorsements required herein, and nothing shall operate to shift responsibility for insurance coverages from Supplier to Purchaser.

4 WARRANTIES AND REPRESENTATION

4.1 The Supplier represents and warrants that:

(i) It is a duly organized company/business entity validly existing under the laws where it is incorporated/established, and has experience, expertise, ability and skills as required to supply Materials and perform the Services as detailed in the Scope of Services above and as may be necessary to perform its obligations hereunder in a professional manner.

(ii) It has all the requisite power, authority and approvals required to enter into this Agreement and will have all the requisite power, authority to perform fully each and every obligation under this Agreement.

(iii) This Agreement has been duly executed and delivered by its duly authorized representatives and constitutes its legal, valid and binding obligation enforceable against it in accordance with its terms.

(iv) The execution, delivery and performance of this Agreement and all instruments or addenda required hereunder by it does not contravene, violate or constitute a

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default of or require any consent under the provisions of any other agreement or instrument to which it is bound, including the constitutional documents thereof, or any order, judgment, decree or injunction of any court of law.

(v) No legal proceedings are pending or threatened against it before any court, tribunal or authority which do or may restrain or enjoin its performance or observance of the terms and conditions of this Agreement or which do or may in any other manner question the validity, binding effect or enforceability of this Agreement.

(vi) No order has been made or petition presented for the bankruptcy protection, winding up or dissolution thereof against it.

(vii)It shall maintain high professional standards to ensure performance of this Agreement as per best business practices and in full compliance with statutory obligations.

(viii)It has all necessary statutory and regulatory permissions, approvals and permits for the running and operation of its establishment for the conduct of its business;

(ix)It has full right, title and interest in and to all trade names, trademarks, service marks, logos symbols and other proprietary marks (IPR) (including limited right of use of those owned by any of its vendors, affiliates or subcontractors) which it provides to the Company, for use related to the Material/Services, and that any IPR provided by the Supplier shall not infringe the IPR of any third party;

(x) The Supplier represents that there is no inquiry/ investigation pending by the Police against the Supplier or its employees. The Supplier undertakes that it will confirm at his own cost and expense and shall comply in all respect with the provisions of Government Authority applicable to the Supplier and /or to the Supplier's employees;

(xi) The Supplier shall be liable for all fines, penalties, and the like of parking, traffic and other criminal offences arising out of or concerning the use of any vehicle for performing the Agreement and any toll charges or entry Taxes payable locally and the Supplier accordingly indemnifies Company against all such liability.

(xii) The Supplier has sufficient resources available to respond to emergencies/ incidents, which may occur along established transportation routes. In case of any accident resulting in loss or damage to property of life, the sole responsibility for any legal or financial implication would vest with the Supplier. Company shall have no liability whatsoever.

4.2 Each Party hereby warrants that it has not entered into this Agreement relying on any warranty, representation or undertaking except for any warranty, representation

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or undertaking expressly set out in this Agreement.

4.3 Supplier warrants and guarantees that:

(i) all Material shall be supplied in accordance with the provisions of the Agreement/Purchase Order and with generally accepted industry standards, Trade Usage with regard to quality, Specification, quantity, measurement, performance and/or functionality and are free from defects in material and workmanship;
(ii) if the Material are manufactured by reference to Supplier's data or other specified data provided to Purchaser, the Material shall have been manufactured in accordance with such data;

(iii) if the Material are sold by sample then they shall conform to the sample;(iv) if the Material are manufactured to designs supplied by Purchaser, the Material shall have been manufactured in conformity with such designs and any approved working drawings;

(v) it is aware of the purpose and usage of the Material by the Purchaser including the technical parameters attributable to the usage of the Material; and(vi) in the case of the Material, be of the best available design, of the best quality and workmanship and shall be free from fault or defect (including latent defect), with such tolerances as stated in the Specification or on the drawings.

4.4 If Supplier is required to repair or replace defective Material, the warranty period shall renew for the repaired or replaced Material.

5. ETHICS

5.1 GIFTS AND COURTIESIES: The Supplier shall declare any conflicts of interest with the Company including relationship or financial interest of any nature whatsoever with employees, managers, other suppliers, vendors or stakeholders of the Company.

The Supplier shall not use the services of any of the employees of the Company, directly or indirectly or enter into any sort of monetary transaction with the employees of the Company. The Supplier undertakes that he has not given, offered or promised to give directly or indirectly any bribes, commission, gift, consideration, reward, or inducement to any of the employees of the Company or their agent or relatives for showing or agreeing to show favor or disfavor to any person in relation to this Agreement or forbearing to do or for having done or forborne to do any act in relation to the obtaining or execution of the aforesaid undertaking, by the Supplier, or his partners, agent or servant or any one authorized by him or acting on his behalf. The Supplier undertakes that in the event of use of any corrupt practices by the Supplier, the Company shall be entitled to terminate the Agreement forthwith and recover from the Supplier, the amount of any loss arising from such termination. A decision of the Company or his nominee to this effect that a breach of the undertaking had been committed shall be final and binding on the Supplier.

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If at any time during execution or performance of this Agreement the Supplier if faced with any undue demand, request for gratification or favor from any employee of the Company or a person connection with such employee, the Supplier must report the same immediately at sgl.whistleblower@vedanta.co.in

5.2 ANTI-BRIBERY & CORRUPTION:

(i)(a) - The Service Provider agrees to comply with the provisions of the Company's Supplier Code of Conduct and the Company's Human Rights Policy including Modern Slavery Act and in case of breach thereof, the same shall be treated as a breach of this Agreement.

(i)(b) - The Service Provider shall maintain records and provide to the Company upon request such records and evidences, as the Company may reasonably require, confirming the Service Provider's compliance with the obligations under Clause 5.2 (i)(a).

(ii) The Supplier shall comply with the Anti-Bribery and Corruption (AB&C) requirements as applicable to them.

(iii) The Company shall have a right to initiate "audit proceedings" against the Supplier during the Term and for a period of three (3) years thereafter, to verify compliance with this Agreement including AB&C requirements. Such audit may be carried out by Company or by a reputed agency to be appointed by Company at the sole discretion of Company. The Supplier shall extend full cooperation for smooth completion of the audit mentioned herein.

(iv) Notwithstanding anything in this agreement, the Company shall have right to terminate the Agreement forthwith in case, it is found that the Supplier has failed to comply with the terms of the Agreement including AB&C requirements.

(v) The Supplier may submit/report 'Complaints' pertaining to any violation to the Company's ethical business practices as specified in the Company's Code of Conduct Policy.

External stakeholders such as vendors, customers, business partners etc. have the opportunity to submit 'Complaints'; however, the Company is not obligated to keep 'Complaints' from non-employees confidential or to maintain the anonymity of non-employees. We encourage individuals sending 'Complaints'/raising of any matter to identify themselves s instead of sending anonymous 'Complaints' as it will assist in the effective complaint review process.

Post review, if the complaint is found to be have been made with malafide intention, stringent action will be taken against the complainant. We encourage reporting genuine 'Complaints' and those submitted in true faith.

All the 'Complaints' under this policy should be reported to the Group Head-Management Assurance at the following address:

Group Head - Management Assurance, Vedanta, 75 Nehru Road Vile Parle (E), Mumbai 400 099 'Complaints' can also be sent to the designated e-mail id: sgl.whistleblower@vedanta.co.in

6. DEFAULT AND TERMINATION

6.1 The Company may immediately terminate all or part of this Agreement/Purchase Order as under:

(i) by a written notice to the other Party if the other Party has committed any material breach of the terms of this Agreement and has failed to remedy such breach within 30 days from receiving notice from the other Party.

(ii) if other party party (i) ceases, or threatens to cease, to function as a going concern or conduct its operations in the normal course of business, (ii) commences, or becomes the subject of, any bankruptcy, insolvency, reorganization (other than in the course of a corporate re-organization or to an affiliate), administration, liquidation or similar proceedings, (iii) makes, or plans to make, a general assignment for the benefit of its creditors, or (iv) a other party's creditor attaches or takes possession of all or a substantial part of said Party's assets; the foregoing shall not apply to any action or proceeding which is (i) in the reasonable opinion of the party, frivolous or vexatious; or (ii) discharged, stayed or dismissed within ninety (90) days of commencement;

iii) if either party is unable to carry out its obligations by reason of ForceMajeure events and the force majeure continues for a period more than 60 days, theneither Party may by giving notice in writing, terminate this Agreement withimmediate effect. Any such termination shall be without prejudice to any of theright of the Parties accrued prior to the date of such termination.6.2 The Company may terminate all or part of this Agreement by one (1) months' writtennotice without assigning any reason whatsoever or if the Supplier fails to obtainany approval required under the terms of this Agreement.

6.3 Upon termination of this Agreement, both Parties shall be relieved of their respective rights and obligations under this Agreement save such obligations and / or liabilities of the Parties set forth herein which (i) that the Parties have expressly agreed will survive any expiration or termination, or (b) by their nature would be intended to be applicable following any such expiration or termination, or (c) the Parties have accrued before expiration or termination, as the case may be.

6.4 In the event of Supplier's breach of its obligations hereunder, no payment shall be due by Purchaser in respect of such order/Purchaser order, or, in the case of suspension, until the failure or breach has been remedied to the reasonable

satisfaction of Purchaser.

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7. LIMITATION OF LIABILITY

7.1 EXCEPT AS MAY BE OTHERWISE PROVIDED IN THIS AGREEMENT, IN NO EVENT SHALL EITHER PARTY BE LIABLE TO THE OTHER, WHETHER ARISING UNDER CONTRACT, TORT (INCLUDING NEGLIGENCE), STRICT LIABILITY OR OTHERWISE, FOR ANY INDIRECT, CONSEQUENTIAL, SPECIAL, PUNITIVE, EXEMPLARY OR INCIDENTAL LOSS OR DAMAGES OF ANY NATURE ARISING AT ANY TIME FROM ANY CAUSE WHATSOEVER.

7.2 The limitations of liability and exclusion of warranties as set out in the Agreement shall be to the maximum extent permitted by applicable law. Nothing in this Agreement purports to exclude or limit liability for fraud, death or personal injury.

8. FORCE MAJEURE

8.1 Neither the Company nor the Supplier shall be responsible for any failure to fulfil any term or condition of the Agreement if and to the extent that fulfilment has been delayed or temporarily prevented by a force majeure occurrence i.e. (a) Act of God, (b) fire, flood, earthquake, (c) war, riot, insurrection and civil commotion, mobilization or military, if they impede the performance of the Agreement or make performance unreasonably onerous and which could not reasonably be foreseen after due and timely diligence and which, by the exercise of reasonable diligence, the said Party is unable to provide against ("Force Majeure Events").

8.2 The party, which is not able to perform its obligations under this Agreement on account of Force Majeure Event(s), shall without any delay, notify in writing the other party on the initiation and cessation of such Force Majeure Event(s) and shall use diligent efforts to end the failure or delay in performance to minimise effects of such Force Majeure Event. In such a situation, the party, which is not able to perform its obligations under this Agreement on account of Force Majeure Event(s), shall not be liable to the other party for the default or breach of this Agreement for the period of failure or delay.

8.3 If the Force Majeure Event(s) continues beyond 30 days, the parties shall make efforts to find an amicable solution for future course of action agreeable to both parties in a fair and equitable manner.

8.5 Both Parties agree to use their respective reasonable efforts to cure any event of Force Majeure to the extent that it is reasonably possible to do so. The Parties understand that the settlement of strikes, lockouts, and any other industrial disputes shall be treated to be within the sole discretion of the Party asserting Force Majeure. Upon the cessation of the event of Force Majeure, the party declaring Force Majeure shall immediately give notice thereof to the other party. 9. INDEMNITY

9.1 The Supplier shall defend, indemnify and hold the Company harmless from and against any and all Claims in connection with any taxes, levies, costs and charges

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which may be levied or imposed on the Supplier or its sub-contractors by any Government Authority arising out of or in connection with the performance of this Agreement including claims in respect of pollution and contamination which originated from Supplier Group's equipment or materials under the control of any member of the Supplier Group.

9.2 The Supplier shall be liable for and shall defend, indemnify and hold the Company harmless from and against and all Claims in connection with any breach, infringement (whether actual or alleged) of Confidentiality, accident, bodily injury, fraud arising out of or in connection with the performance of this Agreement by the Supplier.

9.3 Supplier shall at all times be responsible for, shall release and shall defend, protect, indemnify and hold Purchasing Group harmless from and shall keep Purchaser's equipment and property free and clear of all liens, claims, assessments, fines and levies incurred, created, caused or committed by Supplier Group.

9.4 This indemnity shall be without prejudice to any other rights or remedies, including injunctive or other equitable relief, which the Company may be entitled to.

9.5 Purchaser shall have the right to retain / withhold out of any payment to be made to the Supplier an amount sufficient to indemnify it completely against any such lien, claim, assessment, fine or levy exercised or made and all associated costs.

9.6 It is the express intention of the Parties hereto that the provisions of this Agreement / Purchase Order shall exclusively govern the allocation of risks and liabilities of thee Parties, it being acknowledged that the Agreement reflected herein has been based upon such express understanding. It is acknowledged that the compensation payable to Supplier as specified in this Agreement and/or applicable Purchase Order has been based upon the express understanding that risks and liabilities shall be determined in accordance with the provisions of this Agreement and/or applicable Purchase Order.

10. ARBITRATION

10.1 Any dispute or difference whatsoever arising between the parties out of or relating to the interpretation, meaning, scope, operation or effect of this Agreement or the existence, validity, breach or anticipated breach thereof or determination and enforcement of respective rights, obligations and liabilities of the parties thereto shall be amicably settled by way of mediation. If the dispute is not conclusively settled within a period of twenty-one (21) days from the date of commencement of mediation or such further period as the parties shall agree in writing, the dispute shall be referred to and finally resolved by arbitration under the (Indian) Arbitration and Conciliation Act, 1996 (as amended from time to time),

which are deemed to be incorporated by reference into this clause. The arbitration
shall be conducted as follows:
 (i) A sole arbitrator shall be appointed in case the value of claim under dispute

is less than 5,000,000 (Rupees Five Million Only) / \$ 100,000 (Hundred Thousand United States Dollars) and in any other event by a forum of three arbitrators with one arbitrator nominated by each Party and the presiding arbitrator selected by the nominated arbitrators.

(ii) The language of the mediation and arbitration proceedings shall be English. The seat of arbitration shall be [Local Jurisdiction in Goa / Local Jurisdiction Karnataka /Delhi].

(iii) The award made in pursuance thereof shall be final and binding on the parties

11. APPLICABLE LAW AND JURISDICTION

11.1 This Agreement shall be governed by, construed and enforced in accordance with the laws of India.

11.2 The parties submit to the exclusive jurisdiction of the courts of be [Local Jurisdiction in Goa / Local Jurisdiction Karnataka /Delhi], India and any courts that may hear appeals from those courts in respect of any proceedings in connection with this Agreement.

12. SET OFF

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12.1 Only the Company may at any time without notice to the Supplier set off any liability of the Supplier to the Company against any liability of Purchasing Group to the Supplier (in either case howsoever arising and whether any such liability is present or future, liquidated or unliquidated and irrespective of the currency of its denomination) and may for such purpose convert or exchange any currency. Any exercise by the Company of its rights under this clause shall be without prejudice to any other rights or remedies available to Company under this Agreement or otherwise.

13. CONFIDENTIALITY

13.1 Each party hereto shall, save as otherwise provided herein, maintain in strict confidence, and not disclose or use for a purpose other than the purpose set out herein, any confidential and/or proprietary information ("Confidential Information") of any party including this Agreement and the terms and conditions hereof. The foregoing covenant shall not restrict a party from disclosing Confidential Information to the extent required in connection with any legal proceeding(s) or required for filing with govt. agencies, courts, stock exchanges or other regulatory agencies under applicable laws and regulations. Each Party shall use its best effort to assure that the provisions of this Agreement and its information disclosed to it concerning the other Party and its assets and business

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which is not otherwise publicly available, shall be kept confidential, unless other required by law, not to be disclosed without the consent of other Party to anyone other.

13.2 The parties shall restrict access to the Confidential Information only to its own employees or professional advisers who need to have such access for the purposes of performing the obligations or enforcing the rights under this Agreement and who have agreed with such party to abide by the obligations of confidentiality equivalent to those contained herein with such party. The disclosing party shall remain vicariously liable for such disclosure.

13.3 Each Party agrees that it will not use the name or logo of the other party, without the prior written consent of the other party(ies) hereto.

13.4 All Confidential Information developed by Supplier Group as a result of performance of the Services or supply of Material shall be the property of Purchaser. All such Confidential Information shall be delivered to Purchaser within fifteen (15) days after completion of any applicable Purchase Order. Purchaser shall have the unrestricted right to use and disclose such information in any manner and for any purpose without payment of further compensation. Such Confidential Information is proprietary information of Purchaser and subject to the terms of this Clause 13.

13.5 Obligations towards all Confidential Information as mentioned above under this clause shall continue to remain valid for the Term and further period of five (5) years from the date of expiry of this Agreement.

13.6 No member of Supplier Group shall make use of the name or logo of Purchasing Group for publicity purposes, nor shall publish or permit to be published any information or photographs in connection with this Agreement or any Purchase Order without the prior written consent of Purchaser.

14. MISCELLANEOUS PROVISIONS

14.1 Entire Agreement: This Agreement along addendums and with all annexures, if any constitutes the entire agreement and understanding between the parties with respect to its subject matter and overrides and supersedes all previous agreements, representations, written documents, correspondence and understanding of the parties, whether in writing or otherwise.

14.2 Severability: If any clause or provision of this Agreement is prohibited, invalid or unenforceable in any jurisdiction, that provision will, as to that jurisdiction, be ineffective to the extent of the prohibition, invalidity or unenforceability without affecting or invalidating the remaining provisions of this Agreement or affecting the validity or enforceability of that provision in any other jurisdiction, unless

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it materially alters the nature or material terms of this Agreement.

14.3 Counterpart: This Agreement may be executed in one or more counterparts, each of which will be deemed to be an original Agreement and all of which, when taken together, will constitute one and the same instrument

14.4 Relationship: This Agreement shall not be construed to have any purpose or intent other than for purchase and sale of the Commodity between the Parties on a non-exclusive basis and nothing contained in this Agreement shall be deemed to create any association, partnership, joint-venture or relationship of principal and agent or master and servant between the parties or any affiliates or subsidiaries thereof.

14.5 Notices: Any notice required to be given hereunder shall be given by sending the same by facsimile, prepaid post or by hand delivery to the address of the addressee shown in this Agreement or to such other address as either party may notify to the other for this purpose in writing. If sending by facsimile, notice shall be deemed to have been given upon successful transmission, if by hand upon at the time of dispatch and if sending by post, notice shall be deemed to have been given on the 3rd day on dispatch by post.

14.6 Non-Waiver/Exercise Of Right: A failure or delay in exercising any right, power or privilege in respect of this Agreement will not be presumed to operate as a waiver, and a single or partial exercise of any right, power or privilege will not be presumed to preclude any subsequent or further exercise, of that right, power or privilege or the exercise of any other right, power or privilege. All waivers under this Agreement must be made in writing.

14.7 Binding Effect: This Agreement shall be binding upon and inure to the benefit of the parties hereto and their respective successors and permitted assigns

14.8 Assignment: Neither this Agreement nor any right, duty or obligation of any party hereunder may be assigned or delegated by any party (in whole or in part) without the prior written consent of the other party(ies) hereto.

14.9 Amendments: This Agreement may be amended, modified, renewed or extended only by a written instrument signed by each of the parties hereto.

14.10 Validation: This Agreement shall come into effect when authorized representatives of both Company and Supplier execute and affix their signature hereto in their due capacity, within 3 working days after confirmation of business by Company and constitutes the entire agreement between the Parties relating to its subject matter. Any alteration, amendment or addition to any of the terms of this Agreement shall become binding only when such alteration, amendment or addition is evidenced in writing and is executed by the authorized representatives of the both parties in their due capacity.

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14.11 Costs: Each Party shall bear its own legal, professional and advisory fees, commissions and other costs and expenses incurred by it in connection with this Agreement.

14.12 Language of the Agreement: English shall be the language of the Agreement and all documentation prepared in relation to it. All of the parties management staff engaged in work arising out of or in connection with this Agreement shall be fluent in English.

14.13 Remedies cumulative: Except as expressly provided in this Agreement, all remedies available to the Parties for breach of this Agreement are cumulative and may be exercised concurrently or separately, and the exercise of any one remedy shall not be deemed an election of such remedy to the exclusion of other remedies.

14.14 THIS DOCUMENT "STANDARD TERMS & CONDITIONS" SHALL BE AN INTEGRAL PART OF ANY OF THE PURCHASE ORDERS, INVOICE OR MOU OR OTHER DOCUMENT WHATSOEVER ENTERED BETWEEN THE PARTIES AND SHALL SUPERCEDE ANY CONTRARY TERMS IN SUCH PURCHASE ORDER, INVOICE OR MOU OR OTHER DOCUMENT WHATSOEVER INCLUDING ANY ORDER ACKNOWLEDGEMENT BY THE SUPPLIER AND THIS DOCUMENT AND THE GENERAL TERMS AND CONDITIONS MENTIONED HEREIN SHALL APPLY FOR ALL PURPOSES.

APPENDIX III : STANDARD TERMS & CONDITION FOR SERVICE AGREEMENT

THIS PURCHASE ORDER / AGREEMENT is made on Purchase Order (PO) Date

BETWEEN

(1) Vedanta Limited (Formerly known as Sesa Sterlite Limited / Sesa Goa Limited) / Sesa Resources Limited / Sesa Mining Corporation Limited, a company incorporated in India currently having its registered office at Sesa Ghor, 20 EDC Complex, Patto, Panjim - Goa - 403001, (hereinafter referred to as the "Company", which expression, unless the context requires otherwise, shall include its successors and permitted assignees); and

(2) Vendor (hereinafter referred to as the "Service Provider", which expression, unless the context requires otherwise, shall include its successors and permitted assignees).

RECITALS:

WHEREAS the Company requires the Service Provider to provide certain services and the Service Provider is engaged in the business of providing such services and has agreed to perform the Services for the Company on the terms and conditions set out PO NO : 4920056652

in this Contract.

NOW THEREFORE IT IS HEREBY AGREED as follows:

1. The Service Provider agrees to perform the Services in accordance with the terms and conditions of this Contract and, in consideration of its due performance of the Services, the Company agrees to pay the Service Provider according to the rates, terms and conditions herein contained.

2. The Contract shall comprise the following documents:

Annexure C: Standard Terms and Conditions

(all hereinafter the "Agreement").

3. In the event of any inconsistency or discrepancy between any of the documents listed above, the Standard Terms and Conditions shall have preference over any other documents and these Standard Terms and Conditions shall apply and shall be incorporated by reference / deemed incorporated in any Purchase Order issued hereunder and shall prevail at all times between the Parties over any other terms and conditions (including any terms or conditions which Service Provider purports to apply except where the Parties by its/their authorized signatories have specifically agreed in writing to vary and override the said Standard Terms and Conditions.

4. The effective date of this Agreement shall be as specified in the Purchase Order (hereinafter the "Effective Date") and this Agreement shall be valid for a period as specified in the Purchase Order ("Term").

ANNEXURE C STANDARD TERMS AND CONDITIONS FOR SERVICE AGREEMENT

1. DEFINITIONS

1.1 In the Agreement, the following words and expressions shall, unless the context otherwise requires, have the following meanings:

"Affiliate" shall mean with respect to any person, any other person that, directly or indirectly, controls, is controlled by or is under common control of such specified person. For the purposes of this definition, "control" means the direct or indirect beneficial ownership of more than fifty percent (50%) of the issued share capital, stock or other participating interest or the legal power to direct or cause the direction of the general management of the company, partnership or other person in question, and "controlled" shall be construed accordingly;

"Agreement" shall mean the Agreement between the Company and the Service Provider

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to which this Schedule is attached.

"Purchase Order" shall mean the document recording the specific Services to be carried out under this Agreement, from time to time.

"Fees" shall mean the prices and/or rates payable by the Company in respect of the Services and/or as specified in the relevant Purchase Order.

1.2 Unless otherwise stated, any and all references in the Agreement to Clauses are references to the Clauses of the Agreement.

1.3 The headings in the Agreement are used for convenience only and shall not govern or affect the interpretation of the Agreement.

1.4 Words denoting the singular shall include the plural and vice versa, where the context requires.

1.5 Except as expressly identified, any reference to statute, statutory provision or statutory instrument shall include any re-enactment or amendment thereof for the time being in force.

1.6 Unless expressly stated otherwise, all references to days, weeks, months and years shall mean calendar days, weeks, months and years.

2. SCOPE OF CONTRACT

2.1. The terms and conditions of the Agreement shall apply from the Effective Date and shall remain valid for the Term unless this Agreement is terminated earlier by the Company in accordance with Clause 10 below (Standard Terms and Conditions).
2.2. Subject to the provisions of this Agreement, the Parties agree that upon request of the Company in terms hereof, the Service Provider shall perform the Services at such locations and for such periods as may be agreed with the Company.
2.3. From time to time, the Company may issue a Purchase Order to the Service Provider. In such case, the terms and conditions of this Agreement shall apply to each such Purchase Order as if repeated in total.

2.4. The Service Provider shall commence the Services on the scheduled commencement date stated in the Purchase Order and shall continue such Services for the duration of the Purchase Order. Each Purchase Order is subject to agreement on a case by case basis.

3. SERVICES

3.1. The Service Provider shall perform the Services with all due skill, care and diligence in a safe, competent and timely manner and in accordance with the requirements of the Agreement and/or the relevant Purchase Order.3.2. Except to the extent that it may be legally or physically impossible, the Service Provider shall comply with the Company's instructions and directions in all matters relating to the Services consistent with the provisions hereunder.

3.3. The Service Provider shall agree with the Company in the relevant Purchase Order from time to time as regards the personnel who will perform the Services and shall: only provide such personnel who possess appropriate experience, skills and

qualifications necessary for the Services to be performed in accordance with this Agreement;

not remove or replace such personnel without the prior written consent of the Company (not to be unreasonably withheld); and

nominate a senior manager or director of the Service Provider to have overall responsibility for the provision of the Services in terms of the relevant Purchase Order, which person shall attend any meetings with the Company on reasonable prior notice.

3.4. The Company shall be entitled to request the Service Provider to replace any of its personnel providing the Services, where in the Company's reasonable opinion such person is incapable and or unsuitable for performing the Services required by this Agreement. The Service Provider shall promptly replace such person at no additional cost to the Company.

3.5. Without prejudice to any other rights of the Company under the Agreement or at law, if the Service Provider fails to perform the Services in accordance with the provisions of this Agreement, the Company may use alternative means to perform the Services and the Service Provider shall be liable for any additional cost incurred by the Company in using such alternate means.

4. FEES

4.1 The Company shall pay for the Services performed in accordance with the prices as per Attachment 2 to Schedule I and/or rates specified in the relevant Purchase Order.
4.2 In case of contingency assignments, the agreed fees for such onetime Services shall be payable on completion of the relevant assignment as per the Purchase Order.
5. SERVICE PROVIDER'S GENERAL OBLIGATIONS

5.1. The Service Provider shall, and the Service Provider shall ensure that its employees and representatives shall, in performing its obligations under this Agreement, comply in all respects with all relevant laws, statutes, regulations and orders for the time being in force.

5.2. Where any of the Service Provider's employees or representatives is present at any of the Company's premises for the purposes of this Agreement, the Service Provider shall at all times remain responsible for the conduct and safety of such employee or representative.

5.3. The Service Provider shall not, in performing its obligations under this Agreement, hold itself out or permit any person to hold it out as being authorised to bind the Company in any way and will not commit any act which might reasonably create the impression that it is so authorised.

5.4. The Service Provider shall ensure that it has in place and maintains in place for the duration of this Agreement sufficient insurance to comply with all applicable laws and to cover its potential liabilities under this Agreement and shall provide evidence of such insurances to the Company on request.

5.5. The Service Provider may not subcontract any of its obligations under this Agreement without the prior written consent of the Company. The Service Provider shall not be relieved from any of its obligations or liabilities under the Agreement by virtue of any subcontract and the Service Provider shall be responsible for all Services, acts, defaults or omissions of its subcontractors (and its or their employees and consultants) as though they were the services, acts, defaults or omissions of the Service Provider.

5.6. In performing the Services, the Service Provider shall:

give preference to the purchase and use of goods manufactured, produced or supplied in India provided that such goods are available on terms equal or better than imported goods with respect to the timing of delivery, quality, quantity required, price and other terms;

subject to Clause 5.5, employ Indian subcontractors having the required skills or expertise to the maximum extent possible insofar as their services are available on comparable standards with those obtained elsewhere and at competitive prices and on competitive terms, provided that where no such sub-Contractors are available, preference shall be given to non-Indian subcontractors who utilise Indian goods to the maximum extent possible, subject to the proviso in Clause 5.6 (a) above; and

subject to Clause 5.5, co-operate with and assist Indian companies as subcontractors to enable them to develop skills and technology to service the petroleum industry.

5.7. The Service Provider shall maintain proper and accurate records in relation to the Services and shall provide copies of the same to the Company on request. The Company (or its appointed representative) shall have the right to audit the relevant books and accounts of the Service Provider in relation to any reimbursable charges paid for by the Company under this Agreement. Such audit right shall survive for a period of 2 (two) years following the expiry or termination of the Agreement. Any incorrect payments identified by such audit shall be adjusted between the Parties as appropriate.

6. THIRD PARTY CLAIMS AND LIMITATION OF LIABILITY

6.1. The Service Provider shall be liable for and shall defend, indemnify and hold the Company harmless from and against any and all claims, liabilities, costs, damages and expenses (including court costs and legal fees) in connection with:

(a) any claim made by any third party (including, but not limited to, any claim made by any governmental or statutory authority) against the Company arising out of or in connection with the performance by the Service Provider of its obligations under this Agreement.

(b) any infringement (whether actual or alleged) of any patent or other intellectual property right arising out of or in connection with the performance of this Agreement by the Service Provider.

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6.2. Notwithstanding anything to the contrary in this Agreement, in no event shall either Party be liable to the other, whether arising under Agreement, tort (including negligence), strict liability or otherwise, for any indirect, consequential, special, punitive, exemplary or incidental loss or damages of any nature arising at any time from any cause whatsoever.

7. VARIATIONS

7.1. At any time during this Agreement, the Company may request the Service Provider to vary, amend or otherwise alter the Services (a "Variation Request").7.2. Upon the receipt of a request from the Company pursuant to Clause 7.1, the Service Provider shall, within 7 days, notify the Company of the effect of the Variation

Request on the Fees and/or other terms of the relevant Order. 7.3. If following receipt of the Service Provider's response pursuant to Clause 7.2, the Parties are in agreement on the Variation Request and the adjustments to be made

to the relevant Purchase Order, the Parties shall execute a variation order (a "Variation Order") to reflect such agreement.

7.4. The Services shall not be varied, amended or otherwise altered and/or the Fees shall not be adjusted until such time as a Variation Order is executed by both Parties.

8. PAYMENT

8.1. In addition to any requirements set out in the relevant Purchase Order, each invoice shall:

be in duplicate; bear the Contract Number stated on the cover sheet to the Agreement;

state the name, e-mail address, mobile telephone number of the Company's Representative; and be accompanied by supporting evidence and itemised in accordance with the Company's requirements.

Specifically, the Service Provider shall submit the following information/ documents to the Company:

Copy of registration certificates under Indian tax/other laws including but not limited to Service Tax, Excise, import export code etc., as applicable. Copy of PAN.

Invoices to the Company shall be sent to the address set out in the Agreement. Service Provider must ensure that all invoices for services performed or goods delivered are submitted to the Company within 90 days.

8.2. The Company shall make payment of a correct invoice within 45 days of receipt to the Service Provider's nominated bank account. Any invoice not complying with the provisions of this Agreement will be returned by the Company and the Service Provider shall submit a rectifying invoice.

8.3. The Company may dispute any amount on an invoice and withhold the disputed amount provided that:

the Company makes payment of any undisputed portion of the invoice and notifies the Service Provider of the disputed amount within 45 days of receipt of the relevant invoice;

if the dispute is resolved in favour of the Service Provider, the Company shall pay the disputed amount within fifteen (15) days of the date of the resolution of the dispute or forty-five (45) days of receipt of the invoice, whichever is later.

If the dispute is resolved in favour of the Company, the Service Provider shall forthwith issue a credit note for the disputed amount.

8.4. The Company shall be entitled to set-off / adjust / deduct from any invoice under this Agreement, any payment due from the Service Provider to the Company or any of its Affiliates.

9. TAXES

9.1. Definitions

For the purposes of this Clause 9: "Tax" or "Taxes" means taxes, levies, duties, fees, charges and contributions as amended from time to time and any interest or penalties thereon;

"Government Authority" or "Government Authorities" means any local or national government or authority of any country, competent to levy any Tax.

9.2. Person Responsible for payment of taxes

Except as may be expressly set out in this Agreement, the Service Provider shall be responsible for:

the payment of all Taxes now or hereafter levied or imposed on the Service Provider or its subcontractors or on the personnel of the Service Provider or its subcontractors by any Government Authority in respect of any wages, salaries and other remuneration paid directly or indirectly to persons engaged or employed by the Service Provider or its subcontractors (hereinafter referred to as "Personal Income tax");

the payment of all Taxes now or hereafter levied or imposed by any Government Authority on the actual/assumed profits and gains made by the Service Provider or its subcontractors (hereinafter referred to as "Corporate Income tax");

the payment of all Taxes now or hereafter levied or imposed by any Government Authority on the services, if any, provided to the Company by the Service Provider

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or its subcontractors (hereinafter referred to as "Service tax");

the payment of all Taxes now or hereafter levied or imposed by any Government Authority on the goods, if any, sold to the Company by the Service Provider or its subcontractors (hereinafter referred to as "Sales tax/VAT");

the payment of all Taxes now or hereafter levied or imposed by any Government Authority on the goods, if any, manufactured by the Service Provider or its subcontractors for sale to the Company (hereinafter referred to as "Excise Duty"); and the payment of any other Taxes now or hereafter levied or imposed by any Government Authority on the Service Provider or its subcontractors as a result of the performance of this Agreement.

9.3. Withholding taxes and Withholding certificates

9.3.1. The Company shall, at the time of its payments due to the Service Provider, withhold the necessary taxes at such rate as is required by any Government Authority, unless and to the extent that the Service Provider shall produce to the Company any certificate issued by a Government Authority (having authority to issue such certificate) entitling the Service Provider to receive the payments under the Agreement for a prescribed period without deduction of any tax or deduction at a lower rate.

9.3.2. The Company shall provide the necessary withholding tax certificates to the Service Provider within the time stipulated by the relevant law to enable the Service Provider to file the same with the Government Authority as a proof of payment of such taxes.

9.4. Person Responsible for filing of returns / information to Government Authorities 9.4.1 The Service Provider shall be responsible for filing all necessary Tax returns (including, without limitation, returns for Corporate Income tax, Personal Income tax, Service tax, Sales tax and Excise Duty) with the relevant Government Authorities in accordance with all applicable statutory requirements and shall be responsible for providing all information requested by such Government Authorities.

9.4.2 The Service Provider shall also ensure that its sub-Contractors file such returns as stipulated by the relevant Government Authorities and furnish such information as requested for by the relevant Government Authorities.

9.4.3 The Company, with respect to the tax withheld from the Service Provider in accordance with Clause 9.3 (Withholding Tax and Withholding Tax Certificates), shall be responsible for filing the withholding tax returns with the relevant Government Authorities in accordance with applicable statutory requirements.

9.5. Company's rights, if treated as representative assessee by Government Authorities In certain situations, a Government Authority may treat the Company as the representative assessee of the Service Provider and/or its subContractors and recover the Taxes due to the Government Authority by the Service Provider or its sub-contractors from the Company. In such situations, the Company shall have the following rights:

The Company shall be entitled to recover from the Service Provider, the Taxes paid on behalf of the Service Provider or its sub-contractors (together with any costs

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and expenses incurred by the Company in connection therewith) or to retain the same out of any amounts to be paid to the Service Provider or its sub-contractors that may be in its possession (whether due under this Agreement or otherwise) and shall pay only the balance, if any, to the Service Provider; and

If the Company is required to furnish any details or documents in such capacity, the Company shall request the details or documents to be furnished to it by the Service Provider and the Service Provider shall immediately furnish the same to the Company. If the Service Provider fails to comply with the foregoing, any penalty/interest levied on the Company for non-filing or late filing of details or documents in this regard shall be recoverable from the Service Provider.

9.6. Indemnity

The Service Provider shall defend, indemnify and hold the Company harmless from and against any and all claims, liabilities, costs, damages and expenses (including court costs and legal fees) in connection with any Taxes which may be levied or imposed on the Service Provider or its sub-contractors by any Government Authority arising out of or in connection with the performance of this Agreement.

9.7. Changes in Law

If, after the date of execution of this Agreement, there is any change in law which results in a change in the rate of any Tax included in the Service Provider's prices or rates or the introduction of a new Tax and such change results in an increase or decrease in the cost to the Service Provider of performing this Agreement then the Parties shall agree to a revision in pricing to reflect such change provided that:

the Party requesting such revision shall promptly (and in any case prior to submission of the Service Provider's final invoice under this Agreement) notify the other Party that such change in law has arisen; and

the Party requesting such revision shall provide the other Party with documentary proof of such change in cost to the reasonable satisfaction of the other Party; and

the provisions of this Clause 9.7 shall not apply to changes in Personal Income tax or Corporate Income tax or to changes in non-Indian Taxes.

10. TERMINATION

10.1. The Company may, at any time and without cause, terminate all or part of this Agreement by giving no less than [30] days' prior written notice to the other Party.

10.2. In addition, the Company may terminate all or part of this Agreement with immediate effect by written notice to the Service Provider if one of the following

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circumstances occurs:

if the Service Provider breaches any provision of this Agreement, provided that where remediable, the Company has notified the Service Provider of such breach and the Service Provider has upon receipt of such notice, failed to immediately and thereafter continuously proceed to remedy such breach to the Company's reasonable satisfaction; or if the Service Provider becomes insolvent or bankrupt or makes a composition or arrangements with its creditors; or

if the Service Provider is wound up or a resolution for its winding up is made (other than for the purposes of an amalgamation or reconstruction whilst solvent); or if the Service Provider has a liquidator, provisional liquidator, receiver, administrator or an administrative receiver or manager of its business or undertaking appointed; or if the force majeure under Clause 14 continues for more than thirty (30) days.

10.3. In the event of cancelation/ termination of all or part of this Agreement for any reason, the Company's sole liability to the Service Provider in respect of such cancelation/ termination shall be to make payment of the Fees properly due under this Agreement up to the date of termination.

10.4. The expiry or termination of this Agreement shall be without prejudice to the rights and obligations of the Parties up to and including the date of expiry or termination and shall not affect or prejudice any term of this Agreement that is expressly or by implication provided to come into effect on, or continue in force after, such expiry or termination.

11. CONFIDENTIALITY

11.1 The Company and the Service Provider shall keep any information which either Party learns about or receives from the other pursuant to this Agreement in strict confidence and will not disclose the same to any third party without the prior written consent of the other Party. The foregoing restriction shall not apply in respect of information which the Company requires to disclose for the purpose of performing Services or which was in the possession of the disclosing party prior to this Agreement or which is required to be disclosed by any law, rule or regulation of any governmental agency or court order. The provisions of this Clause shall survive the expiry of termination of the Agreement for a period of 3 years.

11.2 The Service Provider shall not disclose such Information(s) to any potential Subcontractors until such time and in manner agreed by Company in writing. The decision of the Company will be final and binding on the Service Provider in this regard.

11.3 The Service Provider shall use best endeavours to prevent the authorised disclosure of the all information hereunder. Where any information is required to be disclosed under Clause 11.1, the Service Provider shall give prompt notice to the Company and shall use its best commercial endeavours to limit the extent of any such disclosure.

12. NOTICES

12.1. Any notice or other communication required or given under this Agreement

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shall be delivered in writing either by hand or by courier, registered mail with acknowledgment due, or fax to the address of the relevant Party set out in the Agreement (or such other address as may be notified by the relevant Party from time to time).

12.2. If a notice is delivered by hand or courier during normal business hours of the intended recipient it shall be deemed to have been received at the time of delivery otherwise on the next business day of the recipient. A notice sent by facsimile shall be deemed to have been received at the time when the sender's facsimile machine acknowledges transmission provided however that if the time of acknowledgement of transmission is after 5.00pm on a business day of the recipient it shall be deemed to have been received on the next business day of the recipient. 12.3. All notices or other communications between the Parties shall be in the English language.

13. GENERAL LEGAL PROVISIONS

as a waiver of such terms and conditions.

13.1. The Company shall be entitled to assign this Agreement to an affiliate/subsidiary or on giving written notice to the Service Provider. Save as aforesaid, the Service Provider shall not be entitled to assign this Agreement or any part or any benefit or interest in or under it without the prior written approval of the Company which the Company may at its sole discretion accept or refuse.

13.2. This Agreement shall not be amended or modified except by mutual agreement in writing between the Parties.

13.3. This Agreement and the all Schedules and Attachments annexed hereto contains the whole agreement between the Parties relating to the subject matter of this Agreement, and supersedes any previous understandings, commitments, agreements or representations in respect of the subject matter. No terms or conditions endorsed upon, delivered or contained in Service Provider's quotation, acknowledgement or acceptance of the Agreement, specification or similar document will form part of the Agreement and Service Provider waives any right it otherwise might have to rely on such terms and conditions. No variation to any terms or conditions of this Agreement shall be valid unless expressly agreed in writing by both parties. 13.4. No delay or failure on the part of either Party to enforce from time to time all or any part of the terms and conditions of this Agreement shall be interpreted

13.5. Nothing in this Agreement shall, or shall be deemed to, create an agency, a partnership or a relationship of employer and employee between the Parties. For the avoidance of doubt, nothing in this Agreement shall prevent or restrict the Company from entering into parallel Agreements with other parties for services similar or related to the Services.

13.6. Unless otherwise specifically stated, both the Company and the Service Provider shall retain all rights and remedies, both under the Agreement and at law, which either may have against the other.

13.7. Each Party represents and warrants to the other that (i) it has been duly registered and organised and is a validly existing legal entity under the laws of

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the jurisdiction of its incorporation and that it has full power, authority and capacity to enter into and to carry out its obligations under the Agreement and (ii) by performing the Services it will not be in breach of any other Agreement, agreement, license or permit or in violation of any law and (iii) it shall at all times act in accordance with applicable laws and regulations. 13.8. The Service Provider shall comply with all safety instructions of the Company consistent with the provisions of the Agreement including, without limitation, the safety instructions of any of the Company's other Service Providers. Such instructions shall, if the Service Provider so requires, be confirmed in writing by the Company's Representative, so far as practicable. 13.9. The Service Provider shall not be entitled, without the written consent of Company, to make any news release or public announcement concerning the subject matter of the Agreement or to refer to the Company, use its name or logo, in print or electronic forms for marketing or reference purposes. 13.10. If any provision of this Agreement is prohibited, invalid or unenforceable in any jurisdiction, that provision will, as to that jurisdiction, be ineffective to the extent of the prohibition, invalidity or unenforceability without invalidating the remaining provisions of this Agreement or affecting the validity or enforceability of that provision in any other jurisdiction, unless it materially alters the nature or material terms of this Agreement. The provisions of this Agreement are solely for the benefit of the Parties. 13.11. No other person are intended to have, nor will have, any rights whatsoever, under this Agreement, whether for injury, loss or damage to person(s) or property or for economic loss. This Agreement may be executed in one or more counterparts, each of which 13.12.

will be deemed to be an original copy of this Agreement and all of which, when taken together, will constitute one and the same instrument.

14. FORCE MAJEURE

14.1. Neither the Company nor the Service Provider shall be responsible for any failure to fulfil any term or condition of the Agreement if and to the extent that fulfilment has been delayed or temporarily prevented by a force majeure occurrence such as any (a) Act of God, (b) fire, flood, earthquake, (c) war, riot, insurrection and civil commotion, mobilization or military, call up of a comparable scope, which has been notified in accordance with this Clause 14 and which is beyond the reasonable commercial control and without the fault or negligence of the party affected and which, by the exercise of reasonable diligence, the said party is unable to provide against.

14.2. In the event of a force majeure occurrence, the party that is or may be delayed in performing the Agreement shall notify the other party without delay giving the full particulars thereof and shall use reasonable endeavours to remedy the situation without delay.

14.3. Save as otherwise expressly provided in the Agreement, no payments of whatever nature shall be made in respect of a force majeure occurrence.14.4.Following notification of a force majeure occurrence in accordance with Clause

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14.2. the Parties shall meet without delay with a view to agreeing a mutually acceptable course of action to minimise any effects of such occurrence.

15. BUSINESS ETHICS

15.1. The Service Provider shall declare any conflicts of interest with the Company including relationship or financial interest of any nature whatsoever with employees, managers, other suppliers, vendors or stakeholders of the Company.

15.2. The Service Provider shall not use the services of any of the employees of the Company, directly or indirectly or enter into any sort of monetary transaction with the employees of the Company. The Service Provider undertakes that he has not given, offered or promised to give directly or indirectly any bribes, commission, gift, consideration, reward, or inducement to any of the employees of the Company or their agent or relatives for showing or agreeing to show favor or disfavor to any person in relation to this Agreement or forbearing to do or for having done or forborne to do any act in relation to the obtaining or execution of the aforesaid undertaking, by the Service Provider, or his partners, agent or servant or any one authorized by him or acting on his behalf. The Service Provider undertakes that in the event of use of any corrupt practices by the Service Provider, the Company shall be entitled to terminate the Agreement forthwith and recover from the Service Provider, the amount of any loss arising from such termination. A decision of the Company or his nominee to this effect that a breach of the undertaking had been committed shall be final and binding on the Service Provider.

15.3 If at any time during execution or performance of this Agreement the Service Provider if faced with any undue demand, request for gratification or favor from any employee of the Company or a person connection with such employee, the Service Provider must report the same immediately at sgl.whistleblower@vedanta.co.in. 15.3. The Service Provider agrees to comply with the provisions of the Company's Code of Conduct including the Modern Slavery Act and in case of breach thereof, the same shall be treated as a breach of this Agreement.

15.4. (a)The Service Provider agrees to comply with the provisions of the Company's Supplier Code of Conduct and the Company's Human Rights Policy including the Modern Slavery Act and in case of breach thereof, the same shall be treated as a breach of this Agreement.

(b) The Service Provider shall maintain records and provide to the Company upon request such records and evidences, as the Company may reasonably require, confirming the Service Provider's compliance with the obligations under Clause 15.4(a).

15.5. The Company shall have a right to initiate "audit proceedings" against the Service Provider to verify compliance with AB&C requirements. Such audit may be carried out by Company or by a reputed agency to be appointed by Company at the sole discretion of Company. The Service Provider shall extend full cooperation for smooth completion of the audit mentioned herein.

15.6. Notwithstanding anything in this agreement, Company shall have right to

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terminate the Agreement forthwith in case, it is found that the Service Provider has failed to comply with AB&C requirements.

15.7. The Service Provider may submit/report 'Complaints' pertaining to any violation to the Company's ethical business practices as specified in the Company's Code of Conduct Policy.

External stakeholders such as vendors, customers, business partners etc. have the opportunity to submit 'Complaints'; however, the Company is not obligated to keep 'Complaints' from non-employees confidential or to maintain the anonymity of non-employees. We encourage individuals sending 'Complaints'/raising of any matter to identify themselves s instead of sending anonymous 'Complaints' as it will assist in the effective complaint review process.

Post review, if the complaint is found to be have been made with malafide intention, stringent action will be taken against the complainant. We encourage reporting genuine 'Complaints' and those submitted in true faith.

All the 'Complaints' under this policy should be reported to the Group Head-Management Assurance at the following address:

Group Head - Management Assurance, Vedanta, 75 Nehru Road Vile Parle (E), Mumbai 400 099 'Complaints' can also be sent to the designated e-mail id: sgl.whistleblower@vedanta.co.in

16. GOVERNING LAW AND DISPUTE RESOLUTION

16.1. This Agreement shall be governed by, construed and enforced in accordance with the laws of [Local Jurisdiction in Goa / Local Jurisdiction Karnataka /Delhi], India.

16.2. Any dispute or difference whatsoever arising between the parties out of or relating to the interpretation, meaning, scope, operation or effect of this Agreement or the existence, validity, breach or anticipated breach thereof or determination and enforcement of respective rights, obligations and liabilities of the parties thereto shall be amicably settled by way of mediation. If the dispute is not conclusively settled within a period of twenty-one (21) days from the date of commencement of mediation or such further period as the parties shall agree in writing, the dispute shall be referred to and finally resolved by arbitration under the Arbitration and Conciliation Act, 1996 (as amended from time to time), which are deemed to be incorporated by reference into this clause. The arbitration shall be conducted as follows:

(i) A sole arbitrator shall be appointed in case the value of claim under dispute is less than ? 50,00,000 (Rupees Five Million Only) and in any other event by a forum of three arbitrators with one arbitrator nominated by each Party and the presiding arbitrator selected by the nominated arbitrators.

Page : 59 of 97 PO NO : 4920056652 (ii) The language of the mediation and arbitration proceedings shall be English. 17. STATUTORY REGULATIONS/LABOUR LAW & USE OF SAFETY PPE's etc: The contractor will be required to observe all the statutory Rules & Regulations a. as applicable to such type of jobs strictly. If any amount becomes payable by SESA GOA IRON ORE as a result of any violation/non-compliance of term of any statutory Act, rules & regulations, the same shall be recovered from the contractor's bills and/or security deposit and/or otherwise or from any other sum due or owning to the contractors. The contractor shall employ and pay his staff in accordance with all statutory b. regulations as may be applicable to such employment in Owner's premises. The contractor shall confirm to all the Labour Laws governing the workmen engaged c. by directly or through a sub-contractor and implement the provision of Factories Act/ Mining act (as the case may be), P.F. Act, Bonus Act, Gratuity Act, Minimum Wages Act, Payment of Wages Act, Workmen Compensation Act, Contract Benefit Act, Contractor Labour Regulation & Abolition Act, Motor Vehicle Act and all other Acts applicable. Rules and regulations framed there under and also provisions of any other acts as may be applicable to the Owner's premises or his workmen. d. Contractor will provide canteen facility as applicable to his workmen/labours. Contractor shall avail the Canteen facility available in the premises for their workmen/labours and proportionate subsidy will be borne by the contractor. The Contract will engage only those workers to execute the contract awarded who e. are medically fit to execute the work. f. The Contractor shall submit Form 30, certified by a govt. doctor/dispensary proving the Medical Fitness of all his workers engaged for the contract, at the time of getting the Gate Passes for them. The Contractor shall ensure that all his workers engaged under the contract shall g. undergo the PME as scheduled by SESA GOA IRON ORE. h. The contractor shall cover all the workers engaged by him against the risk arising out of any accident/injury during and in the course of employment in accordance with provisions of Workmen Compensation Act, 1923, and he shall only commence the work on production of documentary evidence in support of the above. i. The contractor shall supply an identity card to each of the worker engaged by him. The contractor shall notify to the Owner regarding rate of wages paid by him to j٠ the workers prior to the commencement of the work. The same along with the working hours, weekly holidays should also be displayed in the local language known to the workers at the place of work in legible condition. k. The contractor shall ensure the age of workmen and the contractor shall not engage any child Labour in any work. Contractor shall ensure not to employ child labour i.e. less than 18 years of age. The contractor shall take all necessary steps and precautions to ensure that his 1. workers and employees posted for the work under the terms of the contract, shall work within the Factories Act or Mining Act (as the case may be & applicable) and all other acts and rules and regulations framed there under and shall also maintain

necessary records and responsible to the company's engineers/officials in this regard.

m. The contractor shall intimate the report of accident, if any occurring in the course of scope of employment within one hour from the occurrence of accident to reporting officer In- Charge. .

n. The contractor shall maintain and produce relevant record as per the provisions of the aforesaid act, rules and instructions, on demand from statutory authorities or from the authorized concerning officers of the company and any failure on the part of the contractor in this regard will be deemed as violation of the contract and shall also file returns/reports to concerned statutory authorities.

o. Contractor will provide helmet, safety shoes, other safety PPE's and apparatus as required of approved quality by owner's safety dept to the workers deployed by him for this work. The contractor shall comply with all Safety Rules and Regulations laid down under the Factories Act, 1948 and Rajasthan Factories Act 1951. The violation of the same will not be allowed and non compliance will attract penalty fixed by the department concerned and/ or failure on the part of the contractor in this regard, will be deemed as violation of contract. Management reserves the right to cancel work order under such circumstances.

p. If any amount becomes payable by the owner as a result of any claim or applicability of the provisions of the said acts and any other legislation and rules/regulations there under, such amount shall be recovered from the Contractor by Owner.

q. Persons engaged by the contractor in connection with the performance of the contract, shall be employees of the contractor and if any claim shall be lodged against the Owner in respect of non-payment of wages etc. of any description, due from the contractor in the discharge of his duties to his employees, such amount will be recovered from the contractor.

r. In all the workmen compensation insurance policies, the "Principal's Interest Protected" should be covered specifically as a clause in the policies issued. s. The eligible contractor will have own code for PF & ESIC to complete all the formalities required under P.F. and E.S.I. rules before taking up the job. After completing these formalities only, the work will commence.

t. In case of failure on the part of the contractor to make the payment to its labor/ to pay dues like PF, ESI, EDLI, Final settlement etc. in time, SESA GOA IRON ORE shall be at liberty to make payment of the same and besides the amount involved, administrative charges for the time spend in working out and making payment of the liabilities at actual plus penalty and interest at the sole discretion of the management shall be levied and deducted from any pending bills or from the any other amount payable to the contractor.

u. The contractor shall employ in and about the execution of the work only such persons as are skilled and experienced in their respective trades and the officer in charge/ Reporting officer shall be at liberty to object to and require the contractor to remove from works any person employed by the contractor in or about the execution of the works who, in the opinion of the reporting officer, misconducts himself or is incompetent or negligent in the proper performance of his duties and

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such person shall not be again employed upon the works without permission of the reporting officer. The contractor shall not at any time do, cause or permit any nuisance on site or v. do anything which shall cause unnecessary disturbance or inconvenience to owner and to the general public. The female workers shall not be allowed to work in the vicinity of moving w. machinery in the plant area. The Contractor shall employ such labour on the works of the Principal Employer who x. have educational qualifications, age, experience and medical standards as per mutually agreed specifications. The Contractor shall employ required number of competent and qualified Supervisors to "supervise and control" his workmen, to take attendance of labour, to disburse payment of wages and to do such things as are necessary to maintain discipline among workers. The Contractor shall have the sole discretion to decide on engaging, rewarding or terminating the services of his workmen. CONTRACT LABOUR EMPLOYED IN THE FACTORY PREMISES: The Contractor shall observe all y. provisions of the Factories Act, including in respect of Working hours, Holidays~' Rest intervals, Spread over, Leave and Over-time to his Contract Labour. All payments, as due and admissible under the law in this respect shall be his sole responsibility. WOMEN CONTRACT LABOUR: In case of necessity & specific permission from owner, z. Contractor employing women as contract labour, he shall discharge his obligations under the law in respect of such women workers such as: Equal wages for equal work. Prohibition of engaging them during night hours. н Prohibition of employing them for more than 9 hours per day. н Provision of Crèche facilities. Grant of Maternity Benefits admissible as per law. aa. INTER-STATE MIGRANT WORKMEN: The Contractor shall not employ any Inter-State Migrant Workmen as defined in the Inter-State Migrant Workmen Act in the establishment without due information to the Principal Employer. He shall furnish immediately all details in respect of such labour. 18. SAFETY: The Contractor shall follow in letter and spirit the SESA GOA IRON ORE's safety a. policy, if not available contractor shall collect the same and this shall not be an excuse for violation) and shall ensure that safety measures as recommended and stipulated in the Policy are adhered to and shall take all safety pre-cautions while work is under progress and also ensure that the labour do not indulge in any unsafe and hazardous practice. Contractor shall ensure that PPE such as safety Helmet, Gloves, Safety shoes, b. Full body harness, safety net, fall arrester and any other PPE as may be required for safe execution of job are provided to the workers engaged and the same are strictly used during execution of the job. In case any worker is found violating

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this condition and moving in the plant without mandatory PPE's or carrying out the work without personnel protective equipments as listed in work order SESA GOA IRON ORE reserves the right to cancel the Gate passes/Blacklisting of the worker involved.

c. Contractor shall ensure that safe working conditions are maintained. All PPEs provided by the Contractor to his workers should be ISI marked. Specifications and Make should be approved by SESA GOA IRON ORE. Any safety appliances, if needs to be issued to contractor, shall be issued on chargeable basis and the amount shall be deducted from the contractor's bills.

d. Party shall submit and get approved safety measures to be taken for height jobs.

e. The work should be started only after obtaining Work Safety Permits from the concerned Engineer-in-charge before commencing the job & executed under strict safety precautions and supervision of authorised and experienced supervisors. Dedicated supervisor has to be deputed at each work site. Supervisors experience credentials are to be submitted and only authorised supervisors should take the work permit. f. Only duly tested tools, tackles & appliances as per statutes in force shall be used & a copy of their certificate shall be submitted to our Safety Department. The contractor will make the arrangement of his work in such a manner so that it does not become obstruction to any other activity, which is going on around it. Any injuries to human beings / property damage on account of negligence will be at the cost of Contractor.

g. The Contractor will be responsible of reporting all minor/major accidents/near misses/unsafe conditions to the HOD, Safety Department and HR at the earliest. In case of Accident minor/major the injured should be taken to the plant dispensary immediately.

h. The contractor shall observe safety rules as laid down under the Factory Act, 1948 and Rajasthan Factories act 1951 or any other state/central law/regulation. The owner has the right to object to unsafe practice as followed by the contractor and direct him to carry out the job in a manner as considered safe. The contractor shall be solely responsible for the consequence/penalties arising out of non-compliance or violation of safety rules/regulations.

i. In case of any reportable accident involving Contractor or his workman and if the investigation proves that accident has taken place due to violation of any safety norms or due to unsafe action performed by staff during execution of job, SESA GOA IRON ORE LIMITED- SESA GOA IRON ORE reserves the right to impose a penalty up to 2.5% of the Contract value, subject to a minimum of Rs.5000/- .Further SESA GOA IRON ORE reserves the right to terminate the contract and get the job executed through another contractor at your risk and cost.

j. All Hydra Cranes working in the premises should be equipped with following mountings: -

- " Wheel guard must be provided on all tyres of the hydras.
- " To have clear vision of hydra operator on operation, only Front Cabin type (

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19. INSURANCE

a. The Contractor shall be solely responsible for all equipment and materials installed/used by it for execution work covered in the Contract, and will obtain a comprehensive liability insurance cover at its own cost.

b. In case of any damage, loss, pilferage of equipment and materials, the Contractor shall arrange prompt replacement.

c. All claims in the insurance policy shall be lodged and pursued by the Contractor solely and the Owner shall have no liability in this regard.

d. Before commencement of the work, the Contractor shall ensure that all its employees and representatives are covered by suitable comprehensive insurance against any damage, loss, injury or death arising out of the execution of the work or in carrying out the Contract as to cover all risks including but not limited to" Workmen Compensation Insurance Act & Rules made there under and with endorsement of PRINCIPAL'S INTEREST PROTECTED" clause. This insurance coverage shall continue during the entire period of Contract. At the request of the Owner, the Contractor shall furnish to the Owner the relevant policy and premium receipt in respect of the said insurance.

e. The risk, cost and consequence of the Contractor's failure to arrange for insurance coverage as specified above shall to be solely to Contractor's cost and account and Owner shall have no liability whatsoever thereof.

20. MINIMUM WAGES

The contractor shall comply with the provisions of minimum wage payment to his workmen/ manpower employed as applicable to such category.

21. ENTRY IN PREMISES & PAYMENT OF CONTRACT LABOUR

The Contractor shall be an independent Contractor under these presents. Any and a. all workmen and laborers hired for providing services under this Contract shall remain solely on the roll of the Contractor and shall not at any time claim employment with the Owner. The Contractor shall be responsible for compliance of all relevant Labour and industrial laws, rules and regulations. Contractor shall ensure that all the workmen deployed are of good conduct and morale. Contractor shall arrange to obtain necessary gate passes from HR Deptt., on application duly completed in all respects. Contractor shall make wage payment subject to minimum wages as stipulated on monthly basis to its Labour/workmen on the 7th date of following month in presence of representative of HR dept. and obtain No-Objection certificate for submission along with bills to Reporting Officer for processing of payment.

b. Contractor shall not employ any other contractor's employee at owner's site without having an appropriate NOC from the respective contractor & notifying to Reporting Officer. The Contractor shall have necessary Police verification of the

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labour being employed or engaged by him.

22. CONTRACTOR'S OFFICE AT SITE:

a. The contractor shall provide and maintain an office near to Site for the accommodation of his personnel and staff and such office shall be open at all reasonable hours to receive instructions, notices or other communications. He has to intimate address and telephone/ Fax No. to reporting officer in writing. Contractor's representative shall remain in close contract with the office of reporting officer for day to day operation/ execution of the work as per contract.

b. Vacating the Owners Premises: The Contractor shall vacate the Owners premises and remove all his equipment, material etc. within 7 days of notice by the Owner under the following circumstances: -

" Expiry of Contractual period and

" Termination of contract as per provisions of contract.

In case of Contractor's failure to the vacate the premises within 7 days of notice as specified in Article above, the Owner reserves the right to dismantle or get it dismantled his site facilities and remove all equipment, material etc. and recover the expenses incurred thereon.

c. Site Clearance:

" Site Clearance in Course of Performance: In the course of carrying out the Contract, the Contractor shall keep the Site reasonably free from all unnecessary obstruction, store or remove any surplus materials, clear away any wreckage, rubbish or temporary works from the Site, and remove any Contractor's Equipment no longer required for execution of the Contract.

" Clearance of Site after Completion: After Completion of all parts of the Facilities, the Contractor shall clear away and remove all wreckage, rubbish, temporary facilities and debris of any kind from the Site and dispose it at the designated area with proper levelling and dressing and shall leave the Site and Facilities clean and safe.

23. SUB CONTRACT

a. The Contractor shall not engage any sub-contractor without the specific permission in writing from the Principal Employer.

b. Where so permitted, he shall furnish an Indemnity Bond to the Principal Employer indemnifying the Principal Employer from any action of his sub- contractors involving breach of any legal practices and company procedures.

c. Contractor shall not be relieved form any obligation under this contract by entering into any subcontract and Contractor shall be responsible for the acts,

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defaults and neglects of any Sub-contractor, its employees, agents, representatives, servants, or workmen as fully as if they were the acts, defaults or neglects of Contractor, its employees, agents, representatives, servants or workmen. d. Transfer, Assignment and Sub Letting: The contractor shall not sub-let, transfer or assign this contract or any part thereof (or any benefit or interest therein and there under) without written consent of SESA GOA IRON ORE. But such consent of SESA GOA IRON ORE, if given, shall not relieve the contractor from any liability or obligation under this contract and the contractor shall be responsible for all acts, defaults and neglects of the subcontractor, his agents and employees fully as if these are the contractor's own acts.

24. PENALTY FOR COMPLIANCE VIOLATION

The Service Provider shall ensure that the Service Provider and its employees/representatives/agents, in performing their obligations under this Agreement, comply in all respects with all relevant laws, statutes, regulations and orders for the time being in force.

In the event the Service Provider fails and/or defaults to comply with the statutory provisions, within the stipulated period, with respect to, but not limited to, payment of wages to the workmen, contributing towards the PF and ESI, filing of returns, etc. and/or if the Service Provider fails and/or defaults to comply with the statutory provisions with respect to, but not limited to, working hours, overtime, etc., the same shall amount to a breach of this Agreement and the Company shall at its sole discretion and after giving notice to the Service Provider forfeit the following amounts (with an objective to ensure no non-compliance of the statutory provisions) from the monthly invoice value of the Service Provider, in the following manner:

- i. If the Service Provider has 100 or more than 100 workmen: Rs. 50,000/- or 5% of the monthly invoice value (whichever is lower);
- ii. If the Service Provider has 50 or more than 50 workmen: Rs. 25,000/- or 5% of the monthly invoice value (whichever is lower);
- iii.If the Service Provider has less than 50 workmen: Rs. 10,000/- or 5% of the monthly invoice value (whichever is lower).

The said amounts recoverable from the Service Provider in terms of this clause shall be applicable independently for each instance of failure and/or default and the repetitive occurrences of such failure and/or default shall entitle the Company to terminate this Agreement at its sole discretion, without giving any notice to the Service Provider.

Provided that if the Company is held liable for such non-compliance of the Service provider by any statutory authority and the amount of fine, penalty, etc. imposed on the Company by the said statutory authority is more than the amount recovered or recoverable from the Service Provider under this clause, then the Company shall also have the right to recover such excess amount of the fine, penalty, etc. from the Service Provider.

25. VEDANTA SUSTAINABILITY CLAUSES

1) Health, Safety and Environment (HSE) Systems

Designation of Supervisor: The Contractor shall specify one of its employees as the Site HSE Supervisor who shall be responsible for attending HSE matters at all levels at the site of work, including emergency response.

Attendance of contractor: The contractor shall ensure that its site HSE supervisor is present at the place of work and performs supervisory functions at all times whenever four or more workers of the contractor or its sub-contractors are present at the place of work.

Statutory Compliance: Contractor shall identify, document and comply with all pertinent Health, Safety and Environment (HSE) laws and regulations, approvals, licenses and permits which are applicable to the services and conduct of activities.

Contractor shall conduct internal inspections and record to ensure full implementation of requirements and compliance with the system at the site. Contractor shall provide documentary evidence that it has complied with the system, on company's demand.

Contractor Site Management Plan: The contractor should comply to plan submitted by him in his bid document on how to manage and improve the work site.

2) Hazard and Risk Assessment

Pre and Post Job Safety Assessments: Contractor is responsible and accountable for ensuring effective procedures and assessment systems are in place to meet all HSE conditions.

Prior to the commencement of any operation / activity, Contractor must undertake a hazard and risk assessment, such as a job safety analysis or job risk analysis including control and mitigation process. The risk assessment should cover the following aspects of workplace:

- " General Safety and Environmental Management Procedures
- " Waste Disposal
- " Equipment Decommissioning
- Water Discharges
- Material Storage / Spills
- " Storm Water Management
- " Use of Asbestos, Lead, CFCs and other objectionable chemicals.
- " Hot working, gas welding , etc
- " All electrical works
- Work at heights including scaffolding

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- " Demolition
- " Construction work of any kind
- " Transport management
- " Tank cleaning or testing
- Confined space, etc

3) Awareness, Competency and Behavior

" Awareness: Before commencement of any Services, Contractor shall at its own expense ensure that Contractor's Personnel have been given the necessary HSE training including training in hazard identification, risk analysis, safe working behavior etc. The HSE training shall include a briefing explaining the nature of the part of the Services they will be performing, a job safety analysis and description of the hazards, which may be encountered during the performance of the particular tasks, which they are required to perform. During such training, Contractor shall emphasize the fact that each person has an obligation to stop an act or task if it is unsafe.

" Contractor shall ensure that Contractor's Personnel attend refresher courses to maintain familiarity with current procedures. Contractor shall provide evidence of completion of all training and competency assessments upon request by Company.

" All Contractors' Personnel arriving on the site shall attend the Contractor's or Company's HSE inductions including a review of the site's safety procedures including Permit to Work and evacuation.

" Contractor shall ensure safety meeting schedule, including but not limited to pre shift safety meetings, safety toolbox meeting, safety committee meetings and management review meetings.

" Competency: The contractor shall ensure that all of its supervisory personnel performing work possess any specific competencies or qualifications, experience, responsibility and authorities required by applicable occupational health and safety laws, and shall provide proof of same satisfactory to company upon request.

" Behavior: The contractor should provide adequate guidance so that contractor's personnel works to reduce workplace incidents and improve safe performance at all times. The contractor shall ensure that his staff conducts in a fit and proper manner whilst on site. Failure to do this may result in the removal or exclusion of such persons from the site.

4) Change Management:

If there is a change in site supervisor and contractor management personnel, it shall be notified to designated contractor manager as a part of Management of Change

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(MOC) process. This also includes reassess hazards and risk where the changes occur to the work scope, plant and equipment and the working environments.

5) Incident Reporting

" Reporting: Any accident, injury, near misses, fire, explosion, spill of chemicals, environment degradation etc involving Company or Contractor's personnel, property or any third party property shall be reported immediately to Company, irrespective of whether injury to a person or damage to property or equipment resulted.

" Access to site: If Company exercises its right to conduct its own investigation; Contractor shall provide Company with all reasonable assistance to allow & to complete its investigation.

" Learnings: Contractor shall implement the learnings from incident to prevent a recurrence. Contractor must share lessons learned with Contractor's Personnel.

6) Safety Interaction

The contractor must conduct regular safety interactions of its Personnel in accordance with the Company's safety interaction process. The number and frequency of safety interactions to be performed will be at the discretion of the Company Representative. Quality assessments of the safety interactions will be undertaken by the Company's HSE Personnel.

The Service Provider must conduct investigations into incidents, accidents and injuries by its Personnel or involving its equipment and property in accordance with the Company's incident investigation process. Action items must be created to prevent recurrence and be closed out before due dates.

7) Emergency Drills

Contractor shall participate in emergency response drills to test the effectiveness of its emergency procedures and equipments and the knowledge and proficiency of Contractor's Personnel.

Contractor will provide with their emergency response plan (ERP) which must be adoptable to suit the site.

- 8) Cardinal Rule* Contractor shall ensure that all Contractors' Personnel follow the six safety Cardinal Rules. The rules are:
 - Mandatory and Job Specific PPEs must be used
 - No person shall enter the plant / mines under the influence of alcohol or drugs

of abuse

- Always fasten seat-belt while travelling
- Do not over-ride and interfere with any safety features / devices
- Follow permit to work system
- Immediately report all incidents to management

On violation of Cardinal Rules, yellow card will be issued to the concerned personnel and disciplinary action will be taken which may result in suspension of personnel also.

* (Cardinal Rules may vary from company to company or from Division to Division or updated from time to time, applicable rules should be followed)

9) Personal Protective Equipment

Contractor shall, at its own expense, supply Contractor's Personnel, where required, in connection with the safe performance of the Services, with adequate protective clothing and other protective equipment including first aid which shall be maintained in good condition or replaced, and shall be worn at all times where required to manage potential injury hazards associated with a work activity under this Contract.

Contractor shall ensure that his personnel have been trained in the correct use and application of PPE. All such training shall be documented and available to company on request.

10) Equipment, Tools, Tackles and Resources

Contractor shall ensure that all plant, tools and equipment used by Contractor's Personnel in the performance of the Services are suitable for use for the particular task or tasks for which they are to be used, are maintained in safe and operable condition and that users of the plant, tools and equipment are trained, experienced and where necessary, licensed and certified to operate them.

Contractor shall maintain a register of all lifting equipment and tackle. Contractor shall, upon request, provide certification of inspection within the previous twelve months for all cranes and lifting slings and tackle before the equipment is used for the Work, and/or shall carry out such tests and inspections as are requested by applicable regulatory authorities. Safe Working Load (SWL) and radius charts shall be available for all lifting equipment and shall be marked on the equipment. Contractor shall ensure pre-inspection of lifting tools tackles including wire rope slings, clamps, shackles, hooks etc. before taking up the job. Company reserves the right to require, Contractor to inspect any lifting gear that does not meet the requirements stated above. All equipment shall be stored and operated in accordance with the manufacturer's specification and guidelines. Contractor shall maintain up to date copies of all tests and maintenance certificates relating to cranes, lifting beams pulley blocks and lifting gear, and shall make them available to the Company upon demand.

All tools & tackles required for the execution of the job shall be arranged by contractor. Also a periodic audit would be undertaken to assess the condition of such tools and tackles.

While using their equipment and carrying out any job, if any equipment / installation belonging to company or any other agency at site is damaged by contractor, it will be made good at the risk and cost of contractor.

Detailed risk assessments shall be conducted for all equipment to identify all foreseeable hazards and determine the most appropriate controls to mitigate the risks associated in using in accordance with HSE laws and regulation.

Vehicles operating in company premises shall observe all parking and speed restrictions, road signs and traffic rules as per company policy.

11) Material Safety Data Sheets

The contractor shall maintain, at the job site, Material Safety Data Sheets for all hazardous materials and products taken onto the job site.

Products are stored in appropriate containers clearly labeled prior to sending to site, all hazard substances are risk assessed to determine their safety requirements and suitability for use.

- 2 12) Safety Policy & Work Permit
- I). Safety Policy

Vedanta group of companies and it's Contractors share the responsibility for attempting to ensure that no person/people are harmed as a result of construction, fabrication, erection, maintenance or related activities. As a consequence, Vedanta group requires that contractors operate safely and in accordance with the appropriate legislation and Vedanta group Environmental Health and Safety guidelines as documented in safety manual. Contractor shall obtain copy of Company's Safety Manual from Company's Authorised Representative/ Engineer, before starting the work.

II). Safety Work Permit

The Contractor shall obtain necessary safety work permit(s) from the Company's Authorized Representative/ Engineer, before starting the work. All such safety

permits once issued to the Contractor shall be available at the work site for inspection, as and when required. Format for safety work permit is available with the Company's Authorized Representative

III). Safety Requirements

a. The Contractor shall ensure that all work undertaken by the Contractor conforms to the requirements of all existing statutory laws and regulations in matters of health, safety and environmental protection

b. The Contractor shall ensure that all work undertaken by the Contractor conforms to the requirements of all existing statutory laws and regulations in matters of health, safety and environmental protection

c. The Contractor shall carry out regular safety inspection of all the equipment, tools and temporary works used by him at Site as well as of the work site and satisfy himself that all safety measures are being properly maintained. He shall also arrange to carry out load tests on erection equipment and tools from time to time through authorized agencies and maintain records of the test results.

d. The Contractor shall promptly notify the Company's concerned Authorised Representative of any accident, which occurs at the Site, major or minor, whether or not affecting person & property; which resulted or could have resulted in an injury or damage to the property, and shall actively assist the Company in resulting investigations, if any

e. The Contractor shall intimate to the Company's Authorised Representative before commencing work, the name of a 'key person' from his organization who shall(a) be fully responsible for safety of persons and (b) ensure safe practices during the execution of the Contract.

f. The Contractor shall ensure that at least one of his Safety Manager is always present at the work site during execution of works. This Safety Manager will take full responsibility for safe work practices including good housekeeping. In case of any violation of safety procedures or any unsafe acts are performed by the Contractors personnel, Company reserves right to penalise the Contractor and also demand replacement of the Safety Manager.

g. Contractor shall follow the site Permit to Work (PTW) system for carrying out hazardous activities that includes following (but not limited to) activities. The contractor shall not perform any of such activities without first obtaining and displaying the applicable work permit at the project site:

I). Hot work
II). Confined space entry

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III). Working at height
IV). Breaking into piping
V). Lockout / Tagout / isolation etc.
a. Excavation or drilling into the ground or a concrete building slab using powered equipment
I). Hazardous substance handling, etc.
II). Excavation / trenching
III). Chemical management MSDS's
IV). Any government related permit

13) Health and Fitness

Each contract employee shall undergo a pre-employment medical check and periodical medical examination (PME) as per the company guidelines by a company approved doctor/ medical personnel and cleared for the type of work he/ she will undertake, prior to the commencement of work.

Contractor shall ensure that all Contractors? Personnel are able to perform the essential functions of their respective assignments and shall certify the same to Company if so requested by Company or if required by law. Contractor's medical assessment process shall equal or exceed the requirements of Company's medical assessment procedure.

Contractor shall ensure health assessment, monitoring and management of contract personnel exposure to noise, dust and other physical hazards that have the potential to be harmful to health.

14) Disease

Contractor shall ensure that any of Contractor's Personnel who exhibit any symptoms of any severe infectious disease that is communicable by air or surface contact immediately make appropriate arrangements to be medically assessed and removed from the Site until they have received medical clearance and can provide proof of such clearance.

15) Hygiene and Housekeeping

Contractor shall ensure that Contractor's Personnel maintain high standards of hygiene and housekeeping on the Site. Contractor shall conduct routine hygiene and housekeeping inspections on the site to ensure that standards are maintained.

Contractor shall collect and segregate scraps generated by their activities or services by creating separate bins and finally deposit or utilize as per the

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directions of COMPANY.

16) Environment Protection

Contractor shall ensure proper collection and storage of used oil and waste oil generated at site. The used oil and waste oil collected so shall be disposed off in compliance to law. Any oil / grease soaked cotton waste would be collected from site of work and suitably disposed as per the guidelines.

Contractor shall use appropriate Personnel protective equipments and follow requisite procedure for handling, transportation and storage of Hazardous wastes inside the plant including disposal sites owned by company.

Contractor shall be solely responsible for damage caused to the surrounding / environment during transit.

Contractor shall ensure optimum use of water, energy and other resources while providing services and also work for loss prevention in the form of leakages, spills, overflows, wastages etc

Contractor shall be solely responsible for the legal actions that may be initiated consequent to environmental hazards as aforesaid.

Contractor would ensure that spillages, leakages and overflows etc are attended immediately on notice or on intimation.

17) Smoking

Contractor's Personnel shall not smoke at the work site except within designated smoking areas.

18) Contractor Accommodation

Where the Contractor's Personnel provides accommodation for contract workers, the accommodation shall be appropriate for its location and be clean, safe and, at a minimum, meet the basic needs of workers. In particular, the provision of accommodation shall meet national legislation and shall have the minimum following:

Provision of sanitary, laundry and cooking facilities and potable water

- " Safe location w.r.t health, hygiene and fire risks.
- Provision of first aid, medical facilities and proper ventilation.

" Building material shall be suitably inflammable, have smoke and fire alarms fitted and include other safety checks to prevent fire.

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19) Clearance of Site

On a continuous basis consistent with Good Industry Practice during the progress of the Works the Contractor shall clear away and remove pursuant to the directions of the Owner from the Site all scrap, debris, other waste materials. The Contractor shall, leave on the Site for the Owner such temporary works as instructed by the Owner, free of charge.

The Contractor shall at all times and particularly after completion of the Works, keep the Site and the Facility in a clean, safe and workman like condition and shall dispose of all rubbish (other than hazardous materials or other materials which may contaminate ground-water, for which other arrangements shall be made by the Contractor) in accordance with Good Industry Practice.

20) Removal of unsafe Workers

The contractor shall document any identified instances of noncompliance with safety requirements by its workers and subcontractors. Where any worker or subcontractor breaches safety requirements and thereby presents a threat of serious injury or death to any person, the contractor shall remove that worker or subcontractor from the project site for the duration of the project.

21) Subcontracting

The Contractor shall be able to demonstrate that he has applied selection procedures that ensure that his sub-contractors are demonstrably competent to perform the works safely. The Contractor shall provide to the Location Manager the names of sub-contractors he intends to appoint in advance of entering into a contract with any such sub-contractor. The requirements of this booklet, the contract specification, the contract health and safety plan, the risk assessments and method statements shall be imposed upon sub-contractors by the Contractor. 22) Monitoring

Compliance check by contractor: The Contractor shall monitor his safety performance and that of his sub-contractors to ensure compliance with standards set in the contract. The frequency of monitoring will be dependent upon the risk profile and number of persons employed.

Root Cause of incidents: All accidents shall be investigated to establish the basic causes and to recommend appropriate improvements in control. Details of all accidents, together with the associated investigation and recommendations, shall be passed to the company as soon as deemed reasonable.

Audit by company: The Company reserves the right to audit all aspects of the management of health and safety on site at any time. Deficiency identified during any inspection / audit shall be entered into an appropriate action register that

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summarize the deficiency, the required actions, the person to whom that action have been assigned and date by which the action shall be completed.

The contractor shall be responsible to ensure all actions are completed, verified and closed within stipulated timeframes.

Monitoring by company: The Company reserves the right to allocate weightage and set safety KPIs in the contractor's scorecard. The scorecard performance shall be reviewed periodically.

23) Contractor Queries

The queries should be normally directed to company's designate as specified in contract. The site specific "contractor safety management manual" can also be referred for any clarifications when in doubt. The details on specific processes, plants and machineries and related hazards are detailed in this manual.

APPENDIX IV : STANDARD TERMS AND CONDITION FOR TRANSPORT AGREEMENT

This Transport Agreement (hereinafter the "Agreement") made on Purchase Order (PO) Date.

BY AND BETWEEN

Vedanta Limited (Formerly known as Sesa Sterlite Limited / Sesa Goa Limited) / Sesa Resources Limited / Sesa Mining Corporation Limited, a company incorporated under the provisions of the Indian Companies Act, 1956 and having its registered office at Sesa Ghor, 20 EDC Complex, Patto, Panjim - Goa - 403001, hereinafter referred to as (the "Company") which expression shall, unless repugnant to or inconsistent with the context or meaning thereof, shall include its successors and assigns) of the ONE PART;

AND

Vendor (hereinafter referred to as "Service Provider/Transport Provider", which expression shall, unless repugnant to the context or meaning thereof, mean and include its successors and permitted assigns) of the OTHER PART.

The Company and the Service Provider/Transport Provider shall be individually referred to as the "Party" and collectively as the "Parties".

AND WHEREAS the Transport Provider has approached the Company and offered to provide such transport services as specified in the Scope of Services of this Agreement detailed in ANNEXURE - II (hereinafter for the sake of brevity referred to as the "Services" and has represented that it has the necessary expertise, infrastructure and experience to efficiently provide such Services to the Company;

AND WHEREAS based on the said representation, the Company has agreed to seek Services from the Transport Provider on a non-exclusive basis as per the terms and

conditions detailed herein;

NOW THEREFORE, IN CONSIDERATION OF THE PREMISES AND MUTUAL COVENANTS HEREIN CONTAINED, THE PARTIES HAVE AGREED AS FOLLOWS:

1. DEFINITIONS & INTERPRETATION

1.1 In this Agreement, except where the context otherwise requires, capitalised words and expressions set out in the background section above shall have the meanings set out in that section and the following words and expressions shall have the following meanings:

1.1.1 "Affiliate" shall mean with respect to any person, any other person that, directly or indirectly, controls, is controlled by or is under common control of such specified person. For the purposes of this definition, "control" means the direct or indirect beneficial ownership of more than fifty percent (50%) of the issued share capital, stock or other participating interest or the legal power to direct or cause the direction of the general management, of the company, partnership or other person in question, and "controlled" shall be construed accordingly;
1.1.2 "Agreement" means this Agreement entered into by and between the Parties hereto together with any and all Annexures, appendices, schedules, addendums and amendments hereto, signed by the Parties and shall be deemed to be read as an integral part of this Agreement.

1.1.3 "Confidential Information" means and shall include, but is not limited to non-public information which is disclosed by either party to the other party, whether or not marked confidential, shall include but is not limited to business policies or practices, business plans, dealings, customer lists or requirements, price lists or pricing structures, technical data, employee or officers' data, product lines, designs, research and development activities and findings, ideas, concepts, know-how, financial statements, discoveries, ideas, concepts, know-how, business methods, techniques, designs, specifications, drawings, blueprints, tracings, diagrams, models, samples, flow charts, data, computer programs, disks, diskettes, tapes, marketing plans, customer names and other technical, commercial information and intellectual properties & other non-generic information whether tangible or intangible, written or oral, relating to any released or unreleased concepts, ideas, projects and services, the marketing or promotion of products and any other information received from any source which would be deemed as confidential or proprietary.

1.1.4 "Effective Date" shall mean dates as specified in the Purchase Order.
1.1.5 "Fees" shall mean the prices and/or rates payable by the Company in respect of the Services and/or as specified in the relevant Purchase Order.
1.1.6 "Governmental Authority" shall mean shall mean any governmental department, local authority, commission, board, bureau, agency, regulatory authority, instrumentality, court or other judicial or administrative body, central, state, provincial or local having jurisdiction over the matter or matters in question.

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1.1.7 "Term" the term of this Agreement is defined in Clause 4 of this Agreement or as specified in the Purchase Order.

1.2 In this Agreement:

1.2.1 Headings are for convenience only and shall not govern or affect the interpretation of the Agreement;

1.2.2 Except where the context otherwise requires, references to one gender include all genders and the singular includes the plural and vice versa;

1.2.3 Except where the context otherwise requires, references to any enactment shall include references to such enactment as re-enacted, amended or extended and any sub-ordinate legislation made under it;

1.2.4 References to persons include companies, corporations, partnerships, associations, and other organizations whether or not having a separate legal personality;

1.2.5 Except where otherwise indicated, reference to clauses, sub-clauses, recitals and annexures shall be to the clauses, sub-clauses, recitals and Annexures of this Agreement;

1.2.6 "including" means "including without limitation";

1.2.7 The rule of construction, if any, that a contract should be interpreted against the Party responsible for the drafting and preparation thereof shall not apply;

1.2.8 If the day on which any act, matter or thing is to be done under or pursuant to this Agreement is not a Business Day, that act, matter or thing shall be done on the preceding Business Day.

1.3 The agreement for provision of Services shall be governed solely as per the terms of this Agreement, to the entire exclusion of any terms/conditions that the Transport Provider may state/ mention in any quotation and/or any other correspondence made by the Transport Provider.

1.4 At the outset it is clarified that under no circumstances, by virtue of this Agreement, will the employee/workers of the Transport Provider be deemed to have any privity of contract with the Company nor would they or any of their heirs assigns or successors would claim any benefit / privilege, whatsoever, from the Company.

2 SCOPE OF SERVICES

2.1 The Transport Provider has agreed to provide the Services particularly detailed in the annexure annexed hereto and marked as ANNEXURE-II. It is expressly agreed by the Transport Provider that the quality of the Services as per the specified parameters is the essence of this Agreement and any assessment made by the Company in this regard shall be final, acceptable to and binding upon the Transport Provider.

2.2 Transport Provider will ensure that all committed services as detailed in ANNEXURE-II are met at all times during the Term of this Agreement otherwise the Company shall have the right to terminate this Agreement forthwith.

2.3 The broad allocation of responsibility of the Parties is described in the Responsibility Allocation Matrix set out in and marked as ANNEXURE-II to this Agreement.

3 APPOINTMENT OF THE TRANSPORT PROVIDER

3.1 The Company hereby appoints the Transport Provider, on a non-exclusive, principal-to-principal basis, for the rendering of the Services. It is expressly understood by the Transport Provider that this Agreement does not confer any exclusive right with respect to the Services to be rendered under this Agreement nor does it confer any exclusive right to the Transport Provider.

4. TERM

4.1 Notwithstanding the date of execution of this Agreement, unless terminated or determined earlier in accordance with this Agreement, the Term of this Agreement shall be for a period as specified in the Purchase order with effect from the Effective Date.

4.2 It is expressly covenanted that any transaction by way of completion of the Services after termination of this Agreement but initiated prior to the termination of this Agreement shall not be construed to be an extension of this Agreement.
5. OBLIGATIONS OF THE TRANSPORT PROVIDER

5.1 The Transport Provider shall perform the Services hereunder with all due skill, care and diligence in a safe, competent, timely, efficient and professional manner as per best industry standards and any specific benchmarks agreed between the Parties. The Transport Provider is not entitled to change the time schedule specified by the Company at any stage. Failure on the part of the Transport Provider to comply with the specifications hereunder or time schedule shall constitute a breach of the terms of this Agreement. The Transport Provider has visited the area and very well understands the ground conditions of the place of service and the periphery area. The Transport Provider acknowledges to deal with the local issues for carrying out the work. It is the responsibility of the Transport Provider to maintain harmonious relations with all stake holders for execution of the job.

5.2 Transport Provider shall at all times ensure proper rendering of the Services hereunder and also ensure necessary training of its personnel being deputed under this Agreement. If the personnel of the Transport Provider are deficient, negligent or in breach of the Company policies as applicable while rendering the Services, but without prejudice to the right of the Company to take any such action as is in its sole opinion, the Transport Provider shall take corrective steps immediately to avoid recurrence of such incidents and report to Company about its action plan.

5.3 The Transport Provider shall ensure the correctness and genuineness of all or any of the information / data it provides under this Agreement.
5.4 The Transport Provider shall comply with all applicable laws, including but not limited to labour laws, industrial laws, welfare and taxation laws as applicable to the Services under this Agreement. The Transport Provider shall maintain all requisite records, registers, accounts books etc., which are obligatory under any law as applicable to the Services hereunder and shall provide any and all information as may be required by the Company either under any statutory provision or

otherwise.

5.5 The Transport Provider shall inform the Company immediately of any inquiries, questions or issues raised by any authority [including but not limited to any Government Authority (ies)] or officials regarding and relating to the Company, as well as expeditiously notify the Company of any show causes, seizure or similar action and provide copies of any notices, memos, correspondences received from such authority. The Transport Provider shall not unilaterally file any response / reply to such an authority without the prior approval and vetting by the Company. 5.6 If any of the personnel of the Transport Provider indulges in misconduct, theft or any unlawful activities, the Transport Provider shall take appropriate action against its erring personnel and intimate accordingly to the Company. The Transport Provider shall also ensure that such incidents do not interfere with continuity of Service to be rendered to the Company. It is understood between the Parties hereto that the Transport Provider alone shall have the right to take disciplinary action against any person(s) engaged/ employed by him, while no right whatsoever shall vest in any such person(s) to raise any dispute and/or claim whatsoever against the Company.

5.7 The Transport Provider or its personnel shall not give or receive any gift or reward in any shape or form which are against the applicable Company policies as applicable from time to time; and also comply with all applicable laws. Any breach of this obligation shall be a material breach of this Agreement.

5.8 Transport Provider shall ensure that:

a) Its employees/ representatives/ personnel under this Agreement maintain a high standard of ethical and courteous behaviour while performing the Services under this Agreement.

b) The number of trained service staff employed by the Transport Provider is adequate for providing prompt and efficient Services to the Company.

c) Its personnel shall not enter in the functional areas or offices of the Company unless specifically permitted or required.

5.9 The Transport Provider will not use name of the Company in any manner either for credit arrangement or otherwise and it is agreed that the Company is in no way responsible for the debts of the Transport Provider and/or its employees.

5.10 The Transport Provider may not subcontract any of its obligations under this Agreement without the prior written consent of the Company. The Transport Provider shall not be relieved from any of its obligations or liabilities under the Agreement by virtue of any subcontract and the Transport Provider shall be responsible for all Services, acts, defaults or omissions of its subcontractors (and its or their

employees and consultants) as though they were the Services, acts, defaults or omissions of the Transport Provider. 5.11 The Transport Provider shall maintain proper and accurate records in relation to the Services and shall provide copies of the same to the Company on request. The Company (or its appointed representative) shall have the right to audit the relevant books and accounts of the Transport Provider in relation to any reimbursable charges paid for by the Company under this Agreement. Any incorrect payments identified by such audit shall be adjusted between the Parties as appropriate. 5.12 The Transport Provider shall provide LCV/ HCV/ Open Trucks/ Taurus/ Tankers/ Mechanical Trailers (the 'Vehicles') as per the Company's requirement for transportation of goods/consignment from Company's works to various destinations located all over India by road on such routes, corridors, and districts and within such geographical area as instructed by the Company from time to time. 5.13 The signing of Company's documents by the Transport Provider's authorized representative or agent would serve as sufficient acknowledgement of the quantity and condition of goods received on behalf of the Transport Provider. 5.14 The Transport Provider shall keep in touch with the Company regarding availability of goods/consignment and place suitable Vehicles for loading round the clock as per requirement/instructions and as per schedule prescribed by the Company. It is clearly understood that the instructions so given or delivered to the representative of the Transport Provider shall be construed as instructions given or delivered to the Transport Provider. 5.15 The Transport Provider shall be responsible for proper co-ordination with concerned personnel at the Company for issue of Challan, invoices, Excise invoice & loading of the goods/consignment. The Transport Provider will also provide necessary assistance at loading and unloading points as required. The Vehicles shall be weighed for tare, gross and net weight at respective 5.16 consignee locations. The Transport Provider shall obtain the Proof of Delivery (POD) of the consignment from the Consignee, on the Lorry receipt (LR) in the manner specified by Company. This shall include the signature and rubber stamp of the Consignee, receipt quantity/Length, date and time of receipt, shortages, quality etc. The Transport Provider shall obtain clean receipt for the goods/consignment and submit the acknowledged Challan along-with the Invoice. 5.17 The Transport Provider shall be deemed to be entrusted with the custody of the goods/consignment loaded onto its Vehicle at the point of loading, from the time until such time as unloading of the goods/consignment is commenced at the point of final delivery. For the avoidance of doubt the Transport Provider shall be responsible for all goods/consignment that have been loaded onto its Vehicle and the Vehicle itself while such Vehicle and goods/consignment remain on the Company's premises. The ownership of goods/consignment during transit shall remain either with the Company or the consignee, as the case may be, until it is received by respective consignee. The Lorry Receipt of the Transport Provider shall be conclusive proof of dispatch of goods/consignment. However, any loading of consignment without Lorry Receipt shall not absolve the Transport Provider from any liability. Notwithstanding

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anything contained in this Agreement, the Transport responsible for losses arising to the Company due to Receipts. Provider shall be solely theft/misuse of Lorry

5.18 The Transport Provider shall be responsible for all loss, destruction, damage, contamination or deterioration of or to goods/consignment from any cause whatsoever while goods/consignment is in the custody of the Transport Provider and in the course of transit. The Transport Provider shall take all precautions and positive steps that are necessary to ensure goods/consignment under Transport Provider's charge are protected from loss, shortage, damage, contamination or deterioration and the same is transported and delivered safely to the consignee without any shortage. In case of any contamination, loss/shortage, the entire cost of the goods/consignment shall be recovered from the Transport Provider. The Transport Provider shall have to make good to the Company any loss due to the negligence or failure on his part to take proper and prompt action or to exercise proper vigilance and economy or to comply with the provisions of the relevant acts, rules and regulations applicable in transporting, handling, dispatch of such goods. The Transport Provider shall also be responsible for checking the packing conditions of goods/consignment before he takes delivery of the same for transportation. Once the goods/consignment are accepted for transportation, they shall be deemed to have been handed over by the consignor in good conditions, unless the Transport Providers has pointed out any defects whatsoever at the time of taking delivery from the consignors at the loading points and recorded the same in LR. 5.19 The maximum payload for road delivery has to conform to the statutory regulations governing vehicle dimensions and gross weights. The Transporter has to comply with General safety and handling details as prescribed by the Company. 5.20 The Transport Provider shall ensure that prior to the Vehicle leaving Company premises or any other location with the cargo, all requisite documents duly filled

required to be carried in the vehicle including Company's invoices, challan, road permits, excise documents, declaration forms under sales tax/entry tax/ octroi/customs laws, have been handed over to the driver over his acknowledgement. The driver shall ensure the safe delivery of the same to the consignee and any loss/ penalty imposed due to loss or non-carriage of these documents shall be borne by the Transport Provider. If the Transport Provider losses the documents and fails to hand over the same to the Consignee, the Transport Provider has to file FIR at nearby Police Station and has to submit the same at the destination for unloading

of material. 5.21 Vehicles as and when requisitioned by the company will have to be placed by the Transport Provider within stipulated time. If the vehicles are not placed within the stipulated time, Company shall levy penalty of 20% of freight charges of that indent from the running bills/SD from the errant Transport Provider. The decision

of Company with regards to the actual losses incurred by Company including the reasonability shall be final and binding on the Transport Provider. 5.22 The weight, measurement and description of goods/consignment mentioned in the

challans/packing lists/loading advise/delivery documents/shipment document of Company or the supplier shall besides other documents be the basis for assessing

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the loss in transit and for recovery of damages compensation thereof. The Transport Provider shall be responsible for any discrepancies found at destination, in respect of weight, measurements, quantities and soundness of the goods/consignment. 5.23 The Transport Provider shall accept the consignment at its own risk and shall be fully responsibility for the losses arising out of damage of the consignment and shall also accept the full responsibility for non-delivery or short delivery of the goods/consignment due to theft, pilferage, accident, fire etc. Any loss to the Company during Transportation shall be at risk and cost of the Transport Provider. 5.24 Ensure that there is no loss to the Company on account of theft, pilferage, adulteration or malpractice by the Transport Provider and/or its agents or employees, during Transportation.

5.25 The Transport Provider shall give only clean and unconditional lorry receipt and remarks like "said to contain" or at "Owner's risk" shall be void and shall be deemed to be unconditional.

5.26 The Transport vehicles shall be in perfect condition and shall have at all times valid Registration Certificates, Certificate of Fitness, Insurance, Pollution Certificate, permits etc. as may be required for operating the Vehicles for transportation.

5.27 The transportation is carried strictly in accordance with all applicable Central/State Laws and Rules, regulations made thereunder. The Transport Provider shall ensure that the Transport Vehicle are loaded only to the extent of the permissible limit and shall not overload the vehicle. The Company shall not be in any manner responsible for the penalties action taken by the appropriate authorities for carrying goods in violation of the permissible limits. It is unambiguously agreed upon that the Transport Provider shall be solely responsible to ensure that the goods loaded in the vehicles are not in violation and/or breach of weight and volume limits prescribed in the RTO registration book.

5.28 The Company and/or its Officer(s) shall not be held liable for death, injury or accident or any compensation relating thereto, for any reasons, whatsoever, in respect of any of Transport Provider's workmen/employee.

5.29 It shall be the responsibility of the Transport Provider to provide suitable and well maintained vehicles. It must not offer any suspended or blacklisted vehicle. The interior of the transportation vehicle should be smooth at sides as well as bottom so that the goods do not get damaged in loading, transit and unloading. The vehicles provided will also have adequate number of tarpaulins to cover the bottom, side and top portions of goods to secure them against all possible damages due to rain, storm and cyclone.

5.30 The Transport Provider shall employ or sub-Agreement or use only those drivers who hold a current recognised national qualification with respect to the place of loading, transit and delivery of the goods/consignment. The Transport Provider shall keep adequate records of all such drivers and shall present the same to the Company as and when asked.

5.31 It shall be the obligation, duty and responsibility of the Transport Provider

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to ensure that the goods are properly loaded, positioned and secured at all times. The Transport Provider shall also be responsible for ensuring that the driver shall check the load for security by testing the lashings for adequate tension immediately after the Vehicle has left the site of loading and thereafter at regular intervals during the Journey. 5.32 Any authorised Transport Provider carrying consignments of Company in the

5.32 Any authorised Transport Provider carrying consignments of Company in the vehicle should not load the consignments belonging to other Transport Provider. In such cases no freight charges shall be paid to either of the Transport Providers. 6. OBLIGATIONS OF THE COMPANY

6.1 The Company shall provide all the relevant data, guidelines and information(s) necessary to give effect to the scope and purposes of this Agreement and as agreed between the Parties.

6.2 The Company shall make the payments as specified in Annexure III of this Agreement.

7. CONSIDERATION

7.1 All payments / service charges to the Transport Provider under this Agreement shall be made as per the rates specified by the Company as detailed in ANNEXURE - III (hereinafter referred to as "Consideration")

7.2 The Company reserves the right to set-off, deduct, withhold any amounts from out of the payments due and payable by the Company to the Transport Provider under the terms of this Agreement, any other agreement in respect of which the Transport Provider may be indebted or in default to the Company or applicable laws. The Transport Provider shall submit bills of actual work done for payment purposes.

7.3 Subject to 7.2 above and any other deductions as may be allowed as per the terms of the Agreement, the Consideration will be paid by the Company as per the correct invoices raised by the Transport Provider.

7.4 Nothing contained herein shall prevent the Company from deducting tax at source as required under any law or regulation. Apart from the payments agreed between the Parties hereto no other payment shall be made by the Company to the Transport Provider for the rendering of the Services under this Agreement.

7.5 Transport Provider shall be responsible for complying with all applicable laws including labour, welfare, taxation and other laws.

7.6 Except as specifically provided under this Agreement, the Company shall not be liable in any manner whatsoever to pay any monies by whatever name called to the Transport Provider or any other party for any reason whatsoever under any head whatsoever.

PO NO : 4920056652 7.7 BANK GUARANTEE/SECURITY DEPOSIT - As specified in the Purchase Order 8. MODE OF TRANSPORT 8.1 The Transport Provider shall only transport the goods by the mode as specified by the Company. If it is found that the Transport Provider transports the goods by mode other than the one specifically agreed there, the Company shall be entitled to forthwith forfeit the payment for set transportation and shall have a right to terminate the Agreement at its sole discretion. 9. LOADING/ CLUBBING 9.1 Without prejudice to the generality of the Transport Provider's obligations under Clause 1 of this annexure, it is the absolute responsibility of the Transport Provider and its drivers, servants, agents specifically to ensure than any vehicle and all necessary tackle and facilities for securing loads to the vehicle presented for loading are suitable for carriage of the load; that the Vehicle is not overloaded and is not subsequently overloaded and that the load is properly and safely positioned and secured. 9.2 In any case where a load is placed on a Vehicle otherwise than in the presence and under the direction of its driver must before moving it inspect the Vehicle and be satisfied that the load is positioned and secured properly. 9.3 If a driver is not satisfied that a load is properly distributed, a request should be made for it to be adjusted in accordance with the drivers requirements. 9.4 The Transport Provider shall take such measures to protect its load as may be specified from time to time by the Company. 9.5 The Transport Provider shall not load material of any third party in the Vehicle. Clubbing of two or more different consignment of the Company for the same/ different destination will only be done only at the instance of the Company and both consignments shall be treated as part load. 9.6 The Transport Provider will ensure that before the Vehicle exits, all the documents required by the Transport Provider like Challans, permits, excise documents, declaration forms under sales tax laws have been given to the driver and shall ensure the safe delivery of the same to the consignee. 10. TRANSSHIPMENT 10.1 The vehicle Registration No. in which the material was originally loaded shall be recorded on the LR / GR. In case any trans-shipment becomes inevitable due to break down etc., enroute, the same may be done on exceptional basis with the prior approval of the Company, furnishing the reasons for trans-shipment. Freight charges shall be made after condonation for recorded reasons. Otherwise no payment will be made in case of un-authorized transshipment. 10.2 Total quantity as mentioned in the invoice / challan must be delivered at one time and not in installments. Transshipment and / or part delivery of consignment during transit en route is strictly to be avoided. In case of transshipment done without the Company's written permission, it will be the liability of the Transport Provider to pay to the Company for loss / damage suffered. 10.3 Consignment withheld by Transport Provider in their warehouse in transit without the written permission of the Company shall be liable for liquidated damages for late delivery and any losses in this regard shall to be borne by the

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Transport Provider. 10.4 Part consignments can be transshipped only with Company's prior permission.

11. TRANSIT 11.1 Consignment shall be deemed to be entrusted to the Transport Provider from the time the consignment is loaded onto its vehicle at the point of loading until such time as unloading of the consignment is commenced at the point of final delivery. For the avoidance of doubt the Transport Provider shall be responsible for the consignment that has been loaded onto its vehicle itself even while such Vehicle and those goods remain on the Company's premises. 12. PROOF OF DELIVERY As specified in the Purchase Order 13. DANGEROUS GOODS 13.1 The Company shall notify the Transport Provider before the commencement of the carriage of any goods if those goods are dangerous goods/consignment. 13.2 The Transport Provider may at its discretion refuse to carry any dangerous goods/consignment or may agree with the Company in writing terms and conditions relating to the carriage of any such goods other than these terms and conditions. 14. MALPRACTICE/DAMAGE/CONTAMINATION 14.1 The Transport Provider will ensure that any act or omission on his part or his crew does not damage the products entrusted to him by the Company in terms of this Agreement. If the products get damaged it will be disposed of at the Company's discretion. The difference between the consignment cost and realised/realizable value shall be recovered from the Transport Provider. 14.2 In case of any rejection of material by the customer on account of suspected damage or contamination, the Company would recover entire cost of the material. 14.3 No transportation charges will be paid for the futile trip during which the product got damaged and the subsequent trip for transportation of the damaged product to a location nominated by the Company. 14.4 The provisions hereinabove will apply mutatis mutandis to cases of contamination of the product for the purposes of suspension of vehicle or termination of this Agreement. 14.5 If a vehicle provided by the Transport Provider is involved in any malpractice, the Company will be entitled to suspend the operation of the vehicle forthwith and to conduct an investigation into the malpractice/s. If upon such investigation, the Company in its sole discretion concludes that the crew of any vehicle is involved in malpractice, it will black list such vehicle and crew. If however, the investigation reveals the connivance of the Transport Provider in the malpractice, this Agreement shall stand terminated. 15. LIQUIDATED DAMAGES 15.1 As specified in the Purchase order. 15.3 Without prejudice to other rights of the Company and notwithstanding anything contained in this Agreement, in case the Transport Provider fails to adhere to any of the terms and conditions and covenants of this Agreement, the Company shall be entitled to levy liquidated damages on the Transport Provider equivalent to the consignment value.

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16. LIST OF ANNEXURES

" ANNEXURE-B -ANNEXURE B STANDARD TERMS & CONDITIONS FOR TRANSPORT AGREEMENT

1. TAXES AND DUTIES

1.1 Payment of all taxes, fees, levies, duties, or other charges of whatsoever nature including service tax, and in respect of any wages, salaries and other remuneration paid directly or indirectly to persons engaged or employed by the Service Provider or its subcontractors levied or imposed now or hereinafter as a result of the services provided hereunder and the performance of this Agreement shall be the responsibility of and be paid by the Service Provider. Nothing contained herein shall prevent the Company from deducting tax at source as required by law from the payments due to the Service Provider.

1.2 The Service Provider shall be responsible for filing all necessary tax returns (including, without limitation, returns for corporate income tax, personal income tax, service tax, sales tax) with the relevant Government Authorities in accordance with all applicable statutory requirements and shall be responsible for providing all information requested by such Government Authorities.

1.3 The Service Provider shall also ensure that its sub-contractors file such returns as stipulated by the relevant Government Authorities and furnish such information as requested for by the relevant Government Authorities.

2. STATUTORY COMPLIANCES/LICENCES

2.1 The Service Provider shall be solely liable for statutory compliance in respect of all applicable laws of land which inter-alia includes central/state labour laws and regulations/rules made thereunder including but not limited to Compliance of provisions of Contract Labour (Regulation and Abolition) Act, 1970, Employees State Insurance Act, 1948, Employees Provident Funds and Miscellaneous Provisions Act, 1952, Minimum Wages Act, 1948, Payment of Bonus Act, 1965, Payment of Gratuity Act, 1972, Payment of Wages Act, 1936, Workmen's Compensation Act, 1923, Interstate Migrant Workmen (regulation of Employment and Conditions of Service) Act, 1979. The Service Provider shall be solely responsible for maintenance of records and filing of various forms/ returns prescribed under all applicable Central/State labour laws and regulations/rules made thereunder in respect of employees employed by it.

2.2 The Company shall be entitled to deduct/adjust from amount payable to the Service Provider any dues, wages, compensation on accident or death, expenses paid by the Company in compliance with the applicable laws, in respect of employees of the Service Provider.

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3. INSURANCE

3.1 The Service Provider shall effect and maintain with a reputed insurance company a policy(ies) of insurance providing an adequate level of cover in respect of all risks which may be incurred by the Service Provider, arising out of the Service Provider's performance of its obligations under the Agreement, including death or personal injury, loss of or damage to property or any other loss. Such insurance shall be maintained for the duration of the Term of the Agreement.

3.2 The Service Provider shall hold employer's liability insurance in respect of its employees/personnel in accordance with any legal requirement from time to time in force.

3.3 The provisions of any insurance or the amount of cover shall not relieve the Service Provider of any liabilities under the Agreement.

3.4 The Service Provider shall also take third party liability insurance and surrounding property damage insurance. In case of any loss or damage, the Service Provider shall lodge and settle the claim with the insurance company.

3.5 It is the sole responsibility of the Service Provider to place and transport the Company consignments in specific carrying capacity of vehicles, to suit the weight/dimensions of the consignment. All Company consignments shall be transported only in fully insured vehicles. Any damage due to wrong deployment of vehicles is to the Service Provider's account.

3.6 In case of accident, the Service Provider will initiate action in accordance with the instructions of the Company as well as its internal procedures / documentation required, requirements of insurance company, with which the Service Provider has familiarised himself prior to the commencement of this Agreement.

3.7 The Service Provider will be responsible for providing a damage certificate, police FIR, spot survey report, photographs, final investigation report etc. and any other document or support as may be required by the insurance company.

3.8 The Service Provider will be responsible for providing a fit truck to salvage the product from the accidental truck and deliver the goods to the Company/consignee at its cost.

3.9 Recovery for any product loss from the Service Provider will be made at equivalent to differential loss suffered by the Company in case the loss to the Company is not fully compensated by the insurance agency. The freight amount of the said truck shall be paid only after settlement of the insurance claim.

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3.10 The Service Provider is responsible for safe delivery of the Consignment at the destination. While transporting hazardous chemicals, Service Providers must comply with the requirements of safety instructions as per Motor Vehicle Act, 1989 and subsequent amendments and take adequate measure for emergency preparedness. Any failure in this regard during the term of the contract is liable for termination of the Agreement.

3.11 Nothwithstanding anything contained above the Company may arrange insurance of the consignment. But, that will not in any way absolve the Service Provider from compensating Company /Consignee in case of damage / loss.

3.12 If the Company has insured the goods/consignment being transported by the Service Provider, then it shall lodge its claim on the insurance company for the losses suffered by Company due to non-delivery in time/accident etc. resulting damage to the goods/consignment and the same shall be payable by Insurance company to Company. The Company on receipt of its claim amount from the insurance company shall have the liberty to surrogate its rights of recovery in favour of insurance company for recovering the amount from the Service Provider. Without prejudice to above, the Service Provider is responsible to make good of loss if any suffered by Company due to non-payment by the insurance company.

4 WARRANTIES AND REPRESENTATION

4.1 The Service Provider represents and warrants that:

(i) It is a duly organized company/business entity validly existing under the laws where it is incorporated/established, and has experience, expertise, ability and skills as required to perform the services as detailed in the Scope of Services above and as may be necessary to perform the Services hereunder in a professional manner.

(ii) It has all the requisite power, authority and approvals required to enter into this Agreement and will have all the requisite power, authority to perform fully each and every obligation under this Agreement.

(iii) This Agreement has been duly executed and delivered by its duly authorized representatives and constitutes its legal, valid and binding obligation enforceable against it in accordance with its terms.

(iv) The execution, delivery and performance of this Agreement and all instruments or addenda required hereunder by it does not contravene, violate or constitute a default of or require any consent under the provisions of any other agreement or instrument to which it is bound, including the constitutional documents thereof, or any order, judgment, decree or injunction of any court of law.

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(v) No legal proceedings are pending or threatened against it before any court, tribunal or authority which do or may restrain or enjoin its performance or observance of the terms and conditions of this Agreement or which do or may in any other manner question the validity, binding effect or enforceability of this Agreement.

(vi) No order has been made or petition presented for the bankruptcy protection, winding up or dissolution thereof against it.

(v) it shall maintain high professional standards to ensure performance of this Agreement as per best business practices and in full compliance with statutory obligations.

(vi) It has all necessary statutory and regulatory permissions, approvals and permits for the running and operation of its establishment for the conduct of its business, more particularly for the Services;

(vii) It has full right, title and interest in and to all trade names, trademarks, service marks, logos symbols and other proprietary marks (collectively 'IPR') (including limited right of use of those owned by any of its vendors, affiliates or subcontractors) which it provides to the Company, for use related to the Services, and that any IPR provided by the Transport Provider shall not infringe the IPR of any third party;

(viii) The Transport Provider represents that there is no inquiry/ investigation pending by the Police against the Transport Provider or its employees. The Transport Provider undertakes that it will confirm at his own cost and expense and shall comply in all respect with the provisions of all Statutes Rules and Regulations or Schemes or Directions or Orders either of the State or the Central Government, or of other local authorities or Judgments or decrees of any description or any modification thereof passed by any competent authority or body or Court as applicable to the Transport Provider and /or to the Transport Provider's employees;

(ix) The Transport Provider shall be liable for all fines, penalties, and the like of parking, traffic and other criminal offences arising out of or concerning the use of the vehicle during the hire period and any toll charges or entry Taxes payable locally and the Transport Provider accordingly indemnifies Company against all such liability.

(x) The Transport Provider has sufficient resources available to respond to emergencies/ incidents, which may occur along established transportation routes. In case of any accident resulting in loss or damage to property of life, the sole responsibility for any legal or financial implication would vest with the Transport Provider. Company shall have no liability whatsoever. 4.2 Each Party hereby warrants that it has not entered into this Agreement relying on any warranty, representation or undertaking except for any warranty, representation or undertaking expressly set out in this Agreement.

5 ETHICS

5.1 GIFTS AND COURTIESIES: The Service Provider shall declare any conflicts of interest with the Company including relationship or financial interest of any nature whatsoever with employees, managers, other suppliers, vendors or stakeholders of the Company.

The Service Provider shall not use the services of any of the employees of the Company, directly or indirectly or enter into any sort of monetary transaction with the employees of the Company. The Service Provider undertakes that he has not given, offered or promised to give directly or indirectly any bribes, commission, gift, consideration, reward, or inducement to any of the employees of the Company or their agent or relatives for showing or agreeing to show favor or disfavor to anv person in relation to this Agreement or forbearing to do or for having done or forborne to do any act in relation to the obtaining or execution of the aforesaid undertaking, by the Service Provider, or his partners, agent or servant or any one authorized by him or acting on his behalf. The Service Provider undertakes that in the event of use of any corrupt practices by the Service Provider, the Company shall be entitled to terminate the Agreement forthwith and recover from the Service Provider, the amount of any loss arising from such termination. A decision of the Company or his nominee to this effect that a breach of the undertaking had been committed shall be final and binding on the Service Provider.

If at any time during execution or performance of this Agreement the Service Provider if faced with any undue demand, request for gratification or favor from any employee of the Company or a person connection with such employee, the Service Provider must report the same immediately at sgl.whistleblower@vedanta.co.in

5.2 ANTI-BRIBERY & CORRUPTION:

(i)(a) - The Service Provider agrees to comply with the provisions of the Company's Supplier Code of Conduct and the Company's Human Rights Policy including Modern Slavery Act and in case of breach thereof, the same shall be treated as a breach of this Agreement.

 (i)(b) - The Service Provider shall maintain records and provide to the Company upon request such records and evidences, as the Company may reasonably require, confirming the Service Provider's compliance with the obligations under Clause 5.2
 (i)(a).

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(ii) The Service Provider shall comply with the Anti-Bribery and Corruption (AB&C) requirements as applicable to them.

(iii) The Company shall have a right to initiate "audit proceedings" against the Service Provider during the Term and for a period of three (3) years thereafter, to verify compliance with this Agreement including AB&C requirements. Such audit may be carried out by Company or by a reputed agency to be appointed by Company at the sole discretion of Company. The Service Provider shall extend full cooperation for smooth completion of the audit mentioned herein.

(iv) Notwithstanding anything in this agreement, the Company shall have right to terminate the Agreement forthwith in case, it is found that the Service Provider has failed to comply with the terms of the Agreement including AB&C requirements.

(v) The Service Provider may submit/report 'Complaints' pertaining to any violation to the Company's ethical business practices as specified in the Company's Code of Conduct Policy.

External stakeholders such as vendors, customers, business partners etc. have the opportunity to submit 'Complaints'; however, the Company is not obligated to keep 'Complaints' from non-employees confidential or to maintain the anonymity of non-employees. We encourage individuals sending 'Complaints'/raising of any matter to identify themselves s instead of sending anonymous 'Complaints' as it will assist in the effective complaint review process.

Post review, if the complaint is found to be have been made with malafide intention, stringent action will be taken against the complainant. We encourage reporting genuine 'Complaints' and those submitted in true faith.

All the 'Complaints' under this policy should be reported to the Group Head-Management Assurance at the following address:

Group Head - Management Assurance, Vedanta, 75 Nehru Road Vile Parle (E), Mumbai 400 099 'Complaints' can also be sent to the designated e-mail id: sgl.whistleblower@vedanta.co.in

6. DEFAULT AND TERMINATION

6.1 The Company may immediately terminate this Agreement as under:

(i) by a written notice to the other Party if the other Party has committed any material breach of the terms of this Agreement and has failed to remedy such breach within 30 days from receiving notice from the other Party.
(ii) if other party party (i) ceases, or threatens to cease, to function as a going

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concern or conduct its operations in the normal course of business, (ii) commences, or becomes the subject of, any bankruptcy, insolvency, reorganization (other than in the course of a corporate re-organization or to an affiliate), administration, liquidation or similar proceedings, (iii) makes, or plans to make, a general assignment for the benefit of its creditors, or (iv) a other party's creditor attaches or takes possession of all or a substantial part of said Party's assets; the foregoing shall not apply to any action or proceeding which is (i) in the reasonable opinion of the party, frivolous or vexatious; or (ii) discharged, stayed or dismissed within ninety (90) days of commencement;

(iii) if either party is unable to carry out its obligations by reason of Force Majeure events and the force majeure continues for a period more than 60 days, then either Party may by giving notice in writing, terminate this Agreement with immediate effect. Any such termination shall be without prejudice to any of the right of the Parties accrued prior to the date of such termination.

6.2 Without prejudice to its other rights and claims whatsoever against the Service Provider, the Company may terminate this Agreement by one (1) months' written notice without assigning any reason whatsoever or if the Service Provider fails to obtain any approval required under the terms of this Agreement.
6.3 Upon termination of this Agreement, both Parties shall be relieved of their respective rights and obligations under this Agreement save such obligations and / or liabilities of the Parties set forth herein which (i) that the Parties have expressly agreed will survive any expiration or termination, or (b) by their nature would be intended to be applicable following any such expiration or termination, or (c) the Parties have accrued before expiration or termination, as the case may be.

7. LIMITATION OF LIABILITY

7.1 EXCEPT AS MAY BE OTHERWISE PROVIDED IN THIS AGREEMENT, IN NO EVENT SHALL EITHER PARTY BE LIABLE TO THE OTHER, WHETHER ARISING UNDER CONTRACT, TORT (INCLUDING NEGLIGENCE), STRICT LIABILITY OR OTHERWISE, FOR ANY INDIRECT, CONSEQUENTIAL, SPECIAL, PUNITIVE, EXEMPLARY OR INCIDENTAL LOSS OR DAMAGES OF ANY NATURE ARISING AT ANY TIME FROM ANY CAUSE WHATSOEVER.

7.2 The limitations of liability and exclusion of warranties as set out in the Agreement shall be to the maximum extent permitted by applicable law. Nothing in this Agreement purports to exclude or limit liability for fraud, death or personal injury.

8. FORCE MAJEURE

8.1 Neither the Company nor the Service Provider shall be responsible for any failure to fulfil any term or condition of the Agreement if and to the extent that fulfilment has been delayed or temporarily prevented by a force majeure occurrence (a) Act of God, (b) fire, flood, earthquake, (c) war, riot, insurrection and civil commotion, mobilization or military, if they impede the performance of the Agreement or make performance unreasonably onerous and which could not reasonably be foreseen after

due and timely diligence and which, by the exercise of reasonable diligence, the said Party is unable to provide against ("Force Majeure Events"). 8.2 The party, which is not able to perform its obligations under this Agreement on account of Force Majeure Event(s), shall without any delay, notify in writing the other party on the initiation and cessation of such Force Majeure Event(s) and shall use diligent efforts to end the failure or delay in performance to minimise effects of such Force Majeure Event. In such a situation, the party, which is not able to perform its obligations under this Agreement on account of Force Majeure Event(s), shall not be liable to the other party for the default or breach of this Agreement for the period of failure or delay. 8.3 The Service Provider shall, in the event of issue of a notice (about happening of a Force Majeure Event) to the Company, reimburse the expenses incurred by the Company in securing and protecting the consignment till the Service Provider intimates the Company about the cessation of such Force Majeure Event(s). 8.4 If the Force Majeure Event(s) continues beyond 30 days, the parties shall make efforts to find an amicable solution for future course of action agreeable to both parties in a fair and equitable manner. 8.5 Both Parties agree to use their respective reasonable efforts to cure any event of Force Majeure to the extent that it is reasonably possible to do so. The Parties understand that the settlement of strikes, lockouts, and any other industrial disputes shall be treated to be within the sole discretion of the Party asserting Force Majeure. Upon the cessation of the event of Force Majeure, the party declaring Force Majeure shall immediately give notice thereof to the other party.

9. INDEMNITY

9.1 The Service Provider shall defend, indemnify and hold the Company harmless from and against any and all claims, liabilities, costs, damages and expenses (including court costs and legal fees) in connection with any taxes, levies, costs and charges which may be levied or imposed on the Service Provider or its sub-contractors by any Government Authority arising out of or in connection with the performance of this Agreement.

9.2 The Service Provider shall be liable for and shall defend, indemnify and hold the Company harmless from and against and all claims, liabilities, costs, damages and expenses (including court costs and legal fees) in connection with any breach, infringement (whether actual or alleged) of Confidentiality, accident, bodily injury, fraud arising out of or in connection with the performance of this Agreement by the Service Provider.

9.3 This indemnity shall be without prejudice to any other rights or remedies, including injunctive or other equitable relief, which the Company may be entitled to.

10. ARBITRATION 10.1 Any dispute or difference whatsoever arising between the parties out of or

relating to the interpretation,, meaning, scope, operation or effect of this Agreement or the existence, validity, breach or anticipated breach thereof or determination and enforcement of respective rights, obligations and liabilities of the parties thereto shall be amicably settled by way of mediation. If the dispute is not conclusively settled within a period of twenty-one (21) days from the date of commencement of mediation or such further period as the parties shall agree in writing, the dispute shall be referred to and finally resolved by arbitration under the (Indian) Arbitration and Conciliation Act, 1996 (as amended from time to time), which are deemed to be incorporated by reference into this clause. The arbitration shall be conducted as follows:

(i) A sole arbitrator shall be appointed in case the value of claim under dispute is less than 5,000,000 (Rupees Five Million Only) / \$ 100,000 (Hundred Thousand United States Dollars) and in any other event by a forum of three arbitrators with one arbitrator nominated by each Party and the presiding arbitrator selected by the nominated arbitrators.

(ii) The language of the mediation and arbitration proceedings shall be English. The seat of arbitration shall be [Local Jurisdiction in Goa / Local Jurisdiction Karnataka /Delhi], India.

(iii) The award made in pursuance thereof shall be final and binding on the parties

11. APPLICABLE LAW AND JURISDICTION

11.1 This Agreement shall be governed by, construed and enforced in accordance with the laws of India.

11.2 The parties submit to the exclusive jurisdiction of the courts of [Local Jurisdiction in Goa / Local Jurisdiction Karnataka /Delhi], India and any courts that may hear appeals from those courts in respect of any proceedings in connection with this Agreement.

12. SET OFF

12.1 Only the Company may at any time without notice to the Service Provider set off any liability of the Service Provider to the Company against any liability of Company to the Service Provider (in either case howsoever arising and whether any such liability is present or future, liquidated or unliquidated and irrespective of the currency of its denomination) and may for such purpose convert or exchange any currency. Any exercise by the Company of its rights under this clause shall be without prejudice to any other rights or remedies available to Company under this Agreement or otherwise.

13. CONFIDENTIALITY

13.1 Each party hereto shall, save as otherwise provided herein, maintain in strict confidence, and not disclose or use for a purpose other than the purpose set out

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herein, any confidential and/or proprietary information ("Confidential Information") of any party including this Agreement and the terms and conditions hereof. The foregoing covenant shall not restrict a party from disclosing Confidential Information to the extent required in connection with any legal proceeding(s) or required for filing with govt. agencies, courts, stock exchanges or other regulatory agencies under applicable laws and regulations. Each Party shall use its best effort to assure that the provisions of this Agreement and its information disclosed to it concerning the other Party and its assets and business which is not otherwise publicly available, shall be kept confidential, unless other required by law, not to be disclosed without the consent of other Party to anyone other.

13.2 The parties shall restrict access to the Confidential Information only to its own employees or professional advisers who need to have such access for the purposes of performing the obligations or enforcing the rights under this Agreement and who have agreed with such party to abide by the obligations of confidentiality equivalent to those contained herein with such party. The disclosing party shall remain vicariously liable for such disclosure.

13.3 Each Party agrees that it will not use the name or logo of the other party, without the prior written consent of the other party(ies) hereto.

14. MISCELLANEOUS PROVISIONS

14.1 Entire Agreement: This Agreement along addendums and with all annexures, if any constitutes the entire agreement and understanding between the parties with respect to its subject matter and overrides and supersedes all previous agreements, representations, written documents, correspondence and understanding of the parties, whether in writing or otherwise.

14.2 Severability: If any clause or provision of this Agreement is prohibited, invalid or unenforceable in any jurisdiction, that provision will, as to that jurisdiction, be ineffective to the extent of the prohibition, invalidity or unenforceability without affecting or invalidating the remaining provisions of this Agreement or affecting the validity or enforceability of that provision in any other jurisdiction, unless it materially alters the nature or material terms of this Agreement.

14.3 Counterpart: This Agreement may be executed in one or more counterparts, each of which will be deemed to be an original Agreement and all of which, when taken together, will constitute one and the same instrument

14.4 Relationship: This Agreement shall not be construed to have any purpose or intent other than for purchase and sale of the Commodity between the Parties on a non-exclusive basis and nothing contained in this Agreement shall be deemed to create any association, partnership, joint-venture or relationship of principal and agent

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or master and servant between the parties or any affiliates or subsidiaries thereof.

14.5 Notices: Any notice required to be given hereunder shall be given by sending the same by facsimile, prepaid post or by hand delivery to the address of the addressee shown in this Agreement or to such other address as either party may notify to the other for this purpose in writing. If sending by facsimile, notice shall be deemed to have been given upon successful transmission, if by hand upon at the time of dispatch and if sending by post, notice shall be deemed to have been given on the 3rd day on dispatch by post.

14.6 Non-Waiver/Exercise Of Right: A failure or delay in exercising any right, power or privilege in respect of this Agreement will not be presumed to operate as a waiver, and a single or partial exercise of any right, power or privilege will not be presumed to preclude any subsequent or further exercise, of that right, power or privilege or the exercise of any other right, power or privilege. All waivers under this Agreement must be made in writing.

14.7 Binding Effect: This Agreement shall be binding upon and inure to the benefit of the parties hereto and their respective successors and permitted assigns

14.8 Assignment: Neither this Agreement nor any right, duty or obligation of any party hereunder may be assigned or delegated by any party (in whole or in part) without the prior written consent of the other party(ies) hereto.

14.9 Amendments: This Agreement may be amended, modified, renewed or extended only by a written instrument signed by each of the parties hereto.

14.10 Validation: This Agreement shall come into effect when authorized representatives of both Company and Service Provider execute and affix their signature hereto in their due capacity, within 3 working days after confirmation of business by Company and constitutes the entire agreement between the Parties relating to its subject matter. Any alteration, amendment or addition to any of the terms of this Agreement shall become binding only when such alteration, amendment or addition is evidenced in writing and is executed by the authorized representatives of the both parties in their due capacity.

14.11 Costs: Each Party shall bear its own legal, professional and advisory fees, commissions and other costs and expenses incurred by it in connection with this Agreement.

14.12 Language of the Agreement: English shall be the language of the Agreement and all documentation prepared in relation to it. All of the parties management staff engaged in work arising out of or in connection with this Agreement shall be fluent in English.

14.13 Remedies cumulative: Except as expressly provided in this Agreement, all

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remedies available to the Parties for breach of this Agreement are cumulative and may be exercised concurrently or separately, and the exercise of any one remedy shall not be deemed an election of such remedy to the exclusion of other remedies.

14.14 THIS DOCUMENT "STANDARD TERMS & CONDITIONS" SHALL BE AN INTEGRAL PART OF ANY OF THE PURCHASE ORDERS, INVOICE OR MOU OR OTHER DOCUMENT WHATSOEVER ENTERED BETWEEN THE PARTIES AND SHALL SUPERCEDE ANY CONTRARY TERMS IN SUCH PURCHASE ORDER, INVOICE OR MOU OR OTHER DOCUMENT WHATSOEVER. ORDER ACKNOWLEDGEMENT BY THE SERVICE PROVIDER SHALL COVER ACKNOWLEDGING THIS DOCUMENT AND THE GENERAL TERMS AND CONDITIONS MENTIONED HEREIN AS WELL.

Indent No Name of Requestor 1300032389 00722237

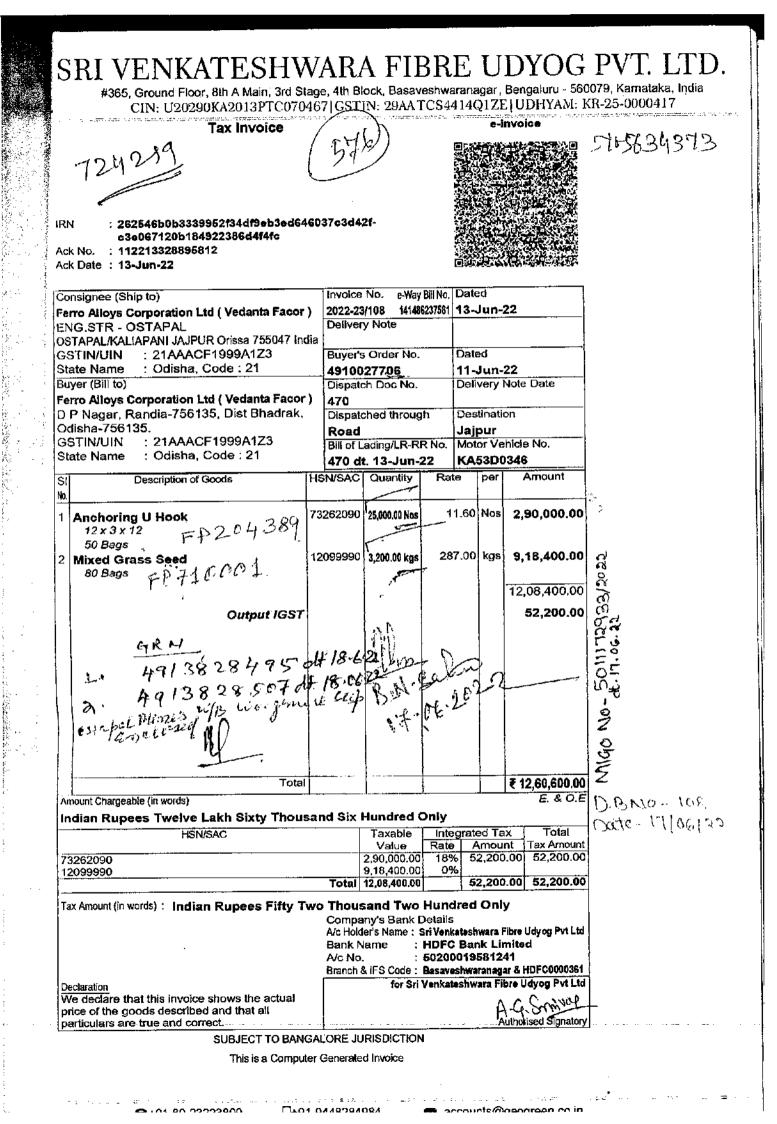
All post order communication should contain this PO reference and shall be addressed to :ABHINAV CHAUHAN PURCHASE/COMMERCIAL Tel:-Email:ABHINAV.CHAUHAN@VEDANTA.CO.IN Fax:-

For Ferro Alloys Corporation Limited

ALEKHA ROUT DEPUTY MANAGER

	EXPENS	EXPENSES FOR PREVENTION OF SOIL EROSION						
		OSTAPAL CHROMITE MINE						
SI. No.	Material purchase	Amount in Rs	Remarks					
1	Grass Seeds	918,400	PO No.:4910027706, Date: 11.6.2022					
2	U Clamp	290,000.00	PO No.:4910027706, Date 11.6.2022					
3	Geotextile	2,775,000	PO. No.:4500036912, Date: 7.4.2022					
4	Silpaulin	1760000	PO. No.: 4500036862, Date: 26.3.2022					
Total A	mount	4,535,000						

Note: All the Expenses evidence are enclosed

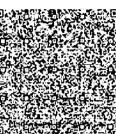


VENKATESHWARA FIBRE UDYOG PVT. LTD

العنان، Ground Floor, 8th A Main, 3rd Stage, 4th Block, Basaveshwaranagar ، Bengaluru - 560079, Kamataka, India CIN: U20290KA2013PTC070467[GST1N: 29AATCS4414Q1ZE[UD11\AM: KR-25-0000417

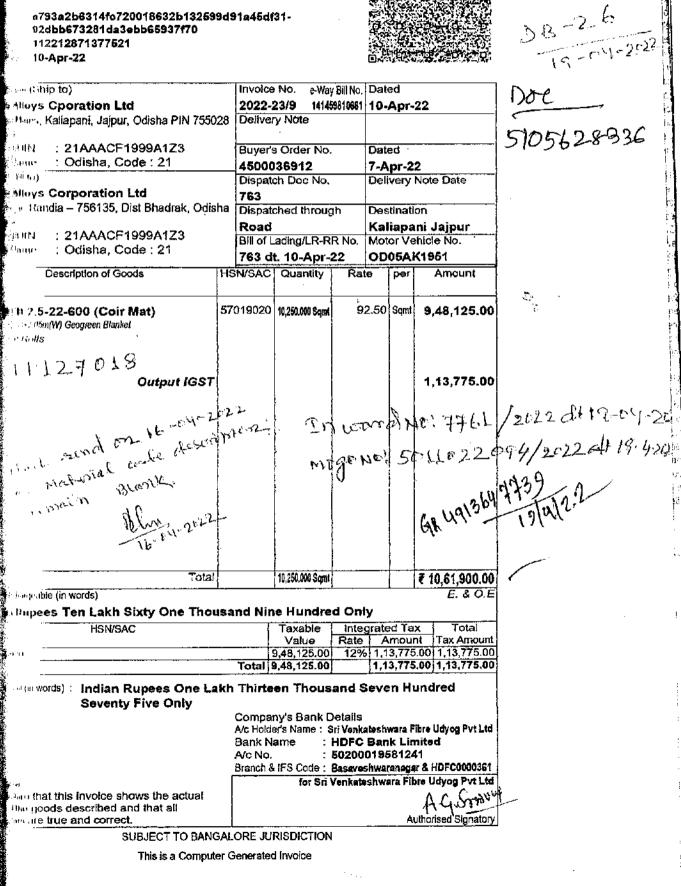
Tax Invoice

e-Invoice



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10-Apr-22



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Presented (in words) : Indian Rupees One Lakh Eleven Thousand Only	
Company's Bank Details	
A/c Holder's Name : Sri Venkateshwara Fibre Udyog I	Pvt Ltd
Bank Name : HDFC Bank Limited A/c No. : 50200019581241	
Branch & IFS Code : Basaveshwaranagar & HDFC00	
for Sri Venkateshwara Fibre Udyog F	00361
Li Carrie Goods described and that all	00361
Authorised Signature and correct,	00361 vt Ltd
SUBJECT TO BANGALORE JURISDICTION	00361 Vi Ltd
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Instal Buyer IN/UIN : 21AAACF1999A1Z3 Buyer Inter Name : Odisha, Code : 21 4500 Inter Name : Odisha, Code : 21 4500 Inter Name : Odisha, Code : 21 4500 Inter Name : Odisha, Code : 21 426 Inter Nagar, Randia-756135, Dist Bhadrak, dicha-756135. Dispa Inter Name : 21AAACF1999A1Z3 Bill of Inter Name : Odisha, Code : 21 426 Description of Goods HSN/SAC	V) (Å 0d2- Å) e No. e-Wa 23/32 1014 ary Note 's Order No. 036912 tch Doc No. tched throug Lading/LR-R	2 1 2 2 3 2 4 2 5 6986700 2 6 6986700 2 7 7 7 7 7 7 7 7 7 7 7 7 7	Dated Dated 27-Apr- Dated 7-Apr-2 Delivery Destination Jajpur Motor Ve AP02TE	2 Note Date on shicle No. 30380 Amount		
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HN/UIN: 21AAACF 1999A1Z3RoadInde Name: Odisha, Code : 21III ofDescription of GoodsHSN/SACGECB 2.5-22-600 (Coir Mat) Som(L)X2m(W) Geogreen Blanket57019020Som(L)X2m(W) Geogreen Blanket57019020 $VB Rolls$ $FP 12-7 C1S$ Output IGSTMAX R = A Q L $Co (Y M u)$ MAX R = A Q L $Co (Y M u)$ $FP 12-7 C1S$ Output IGSTMAX R = A Q L $Co (Y M u)$ $FO = Y913 G9Y 296$ $G = S - 2022$ TotalTotal	Lading/LR-R	R No. M Rate	Motor Ve AP02TE	30380 Amount 9,01,875.00		•
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Som(L)X2m(W) Geogreen Blanket 18 Rolls $FP = 12 - 7 C \pm 3$ Output IGST MARRANA Q & DE CYMA GC = 4913694296 G-5-2022 Total Han Rupees Ten Lakh Ten Thousand One Hun	- 3.120.000 Sdut	92.	Source Source			
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$M_{A} = 4913694296$ $6 = 5 - 2022$ $Total$ Total Tot				1,08,225.00		
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A/c Hold	ny's Bank D er's Name: Si	etatis ti Venkate:	shwara Fit	bre Udyog Pvt Ltd		
Bank N A/c No.	ame : F	IDFC B	ank Lim 9581241	ited	-	
Branch 8	IFS Code :	lasaveshv	varanagar	8 HDFC0000361		
declare that this invoice shows the actual	for Sri V	enkatesh	wara Fibr	re Udyog Pvt Ltd		
wolf the goods described and that all wolfars are true and correct.	-		A-C	Horised Signatory		
SUBJECT TO BANGALORE JU	RISDICTION		Aut	monsed Signatory	1	
This is a Computer Generated						

Manpower Engage for construction of Dump retaining wall at OCM



Dear Sir, Please find the details of Manpower engage for construction of 100 mtr retaining wall near North dump.

Work Details-

1-Stone hammering and shifting from one location to another location- 203 mandays*@Rs I	616.00/Da	ay. = Rs125,048/-
2- Area levelling and excavated earth disposable to identify location- 86 mandays*@Rs 616	.00/-=	Rs 52,976/-
3- Stone joint and construct the wall as per DGMS guidelines – 189 mandays *@Rs 616/-	.=	Rs 116,424/-

Total Rs 294,448/-

Total quantity executed= 100M*1.2M*1.6M(L*W*H)= 192 Cum.

Regards, Asim Kumar Dhall Dy.Head Civil(Mines)



EXPENSES FOR MEMC & SAFETY WEEK CELEBRATION

RECEIVED MAIL REFERENCE FROM ACCOUNT DEPARTMENT

RE: Expenses details for Safety week and MEMC week Fy 2022-23



Dear Biswal Babu,

Rs. 34044/- for MEMC Week Ref. Vr. No. N/2 on dtd. 03.01.2023 with Document No. 1900001845

Rs. 204540/- for Safety week Ref. Vr. No. N/6 on dtd. 29.03.2023 with Document No. 1900002505

This is for your information.

Regards

SACHIDANANDA JENA FINANCE OSTAPAL MINES

Environment Day Program

To create awareness among the employees, business partner and the nearby society we M/S FACOR Ltd. will be celebrating the WORLD ENVIRONMENT DAY (5 June).

Sr. No	Timing	Lists of activities	Location	Participants
1	6 A.M.	Marathon Race	Kathpal to Birasal	All Employees & Business Partners of our Mines
2	8 A.M 9 A.M.	Poster Competitions for kids	Ostapal School	School Kids
3	8 A.M 9 A.M.	Poster Competitions for kids	Kathpal School	School Kids
4	8 A.M 9 A.M.	Poster Competitions for kids	Kathpal ClubHouse	Colony Kids
5	9:30 A.M.	Plantation Program	Ostapal Office Area	Employees & Business Partner
5	9:30 A.M.	Plantation Program	Kalarangiatta Office Area	Employees & Business Partner

Following are the events which is going to be held on this auspicious day:

Requesting all our employees from Mines to mark their presence by participating in it.







Organized By Environment Department

MAIL APPROVAL AMOUNT RS 42000/- FOR CELEBRATION

📓 🀬 🕐 🕆 🎄 🔻 🛛 RE: Approval of an amount Rs 42,000/- for World Environment Day Celebration at Ostapal Mine, Kalarangatta Min	es-Reg - Messaga (H	IMU	圈 -	6	×
File Message Halp. Q Fell me what you want to do		-			
RE: Approval of an amount Rs 42,000/- for World Environment Day Celebration at Ostapal Mine, Kalaran	giatta Mines-F	leg			
Alekhs Rout	+) Realy	(*) Reply All	- Forward	4	
AR To Susenta lismal			70.67	2/21172 20	AG FIN
Ec Muthumari Mt Parimita Beheru; Anand Dubey; Subash Sahoo (Facor)					
① You forwarded this message on 6/r0/2022 553 AM.					
pproved as advance payment .					
lease produce supporting/invoices while adjusting advance.					
rease produce supporting involves while adjusting autoritie.					
Vith regards					
lekha Rout					
rom: Susanta Biswal <susanta biswal@vedanta.co.in=""></susanta>					
ent: 02 June 2022 13:19					
o: Alekha Rout < <u>Alekha Rout1@vedanta.co.in></u>					
ic: Muthumari M < <u>Muthumari.M@vecanta.co.in</u> >; Parimita Behera < <u>Parimita.Behera@vedanta.co.in</u> >; Anand Dubey <anand.dube< td=""><td>@veganta.co.sn></td><td></td><td></td><td></td><td></td></anand.dube<>	@veganta.co.sn>				
ubject: Approval of an amount Rs 42,000/- for World Environment Day Celebration at Ostapal Mine, Kalarangiatta Mines-Reg					
lear Sir,					
In the occasion of World Environment Day (Dt 05.06.2022), we are going to organize no. of Programme in connection with that wh	ich mention in the	below table.	So, we need a	n amoui	nt
f approx. Rs 42,000/- to carry out the programme.					
ir, Kindly approve the same, or suggest if any.					

WORLD ENVIRONMENT DAY CELEBRATION FY 2022-23





Expenses for Different activities: Rs 42,000/-

Head- Environment

EXPENSES FOR WILDLIFE MANAGEMENT PLAN PREPARATION

OSTAPAL CHROMITE MINE

SI No.	Expenses	Ref. Invoice	Ref PO.
1	420000.00	No.42, Date:14.11.2022	PO No.: 4800020159,
			Date.19.10.2021

Note: Ref Invoice & PO copies are enclosed

Work : permission under CRZ Rules for Wildlife Management of KRMI of Kalrangiatta Mines. Details of Site : Vendor Code 734386 Work Order No. 4800020159 Dated 19.10.2021 (SAC Code-325022) Details of Billing Address Banking Details To Ferro Alloys Corporation Limited, Kalrangiatta , KALIAPANI , JAJPUR Orissa , India -755028 Bank Name : State Bank of India Address : Plot No: 2D/783, Sector-11, CD Cuttack-753014 Address : Plot No: 2D/783, Sector-11, CD Cuttack-753014 Address BIND011575 Email Address maharana.bs@gmail.com GSTIN: 21AAACF1999A1Z3 Qty. Rate Amount Si No Particulars Qty. Rate Amount Alloys Corporation Ltd. in Jajpur District GST @9% 37800 Alloys Corporation Ltd. in Jajpur District GST @9% 37800 Augers : Four Lakh Ninety Five Thousand Six Hundread only. GST @9% 37800				TAX IN	VOICE	.*	ABBAA
Invoice No : 54 Invoice No : 5	- 6.2		Re	gd No 235 (A Volunti	666/102 of 20 ary Organizat	013-14 5	H
Work : Environmental Consultancy services for obtain permission under CRZ Rules for Wildlife Management of KRMI of Kalrangiatta Mines. Detais of Site : Vendor Code 734386 Work Order No. 4800020159 Dated 19.10.2021 (SAC Code-325022) Details of Billing Address Banking Details To Bank Name : State Bank of India Address Piot No: 2D/783, Sector-11, CD Cuttack-753014 Address : Piot No: 2D/783, Sector-11, CD Cuttack-753014 Drissa ,India -755028 Fiot No: 2D/783, Sector-11, CD Cuttack-753014 A/C No. 33722961856 IFSC : SBIN0011575 Email maharana.bs@gmail.com Address Qty. Rate Amount Address Qty. Qty. Qty.	Ph: ((0671) 2506	5870, Mobile : 8280	319738	GSTIN:2	21AACAC0442R12X	ĸ
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Total Bill Amount 495600/- Rupees : Four Lakh Ninety Five Thousand Six Hundread only.		Anoys corp	oration Etd. in Jajpur	District		CGST @9%	37800
Rupees : Four Lakh Ninety Five Thousand Six Hundread only.						SGST@9%	37800
	Total Bi	II Amount					495600/-
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FERRO ALLOYS CORPORATION LIMITED D.P.Nagar.Randia-756135. Dist- Bhadrak Odisha, INDIA. Phone: 06784 240320/240347/240272, Fax: 06784 240626. E-Mail: facor.corporate@vedanta.co.in CIN: L45201CR1955PLC008400 PURCHASE ORDER

. . . .

	PURCHASE ORDER	Page : 1 of 97
PO Number	: 1008 / 4800020159	
PO Date	: 19.10.2021	
Vendor Code	: 734386	
Vendor Name	: CHANDANAM	
Vendor Address	:PLOT NO 5B/2014, SECTOR-10 , C CUTTACK - Orissa,753014 India.	
Your Reference	:	
Our Reference	:	VALID FROM : 20.10.2021 VALID TO : 31.01.2022
PO Currency	:Indian Rupee	
PO Validity	:20.10.2021 To 31.01.2022	

I) PO CONFIRMATION/ACKNOWLEDGEMENT:

You shall receive an email confirmation after release of each Purchase Order from our end. Email will provide you a link, from which you can log into SRM portal and view and/or download the PO. For downloading or saving the PO, please click on "PRINT" option. Immediately after receipt of PO, you have to provide "CONFIRMATION" to all items. Alternately, you may directly log into your account in SRM portal through our official website https://sesagoaironore.com/procurement/vendor-e-portal/ and provide "CONFIRMATIONS". In case no confirmation is received from you within 2 days of receipt of PO, then PO shall be deemed accepted to you. However, without giving "CONFIRMATION", ASN as follows, cannot be created, and it has to be done without exception.

Confirmations, acknowledgement and ASN shall not be applicable for Service line items of the PO

II) PRE-DELIVERY CONDITION:

At the time of dispatch of material. You have to log into SRM system, open "Create 1) ASN" tab and enter dispatch details, like DC No., DC date, Vehicle No., Quantity, LR No. & LR Date against each proposed delivery item, and saved, when system will generate a unique no. This is called as Advance Shipping Notice (ASN), and same has to be imprinted on every Invoice.

ASN shall not be applicable for Service POs

In our endeavor to support and save environment, we have gone paperless w. e. f. 2) 15.09.2016, for which we have introduced Vendor Invoice Management system (VIM). For

PURCHASE ORDER CONTINUATION

this you have to scan and post the Invoice from now onwards on the designated e-mail Id, Invoice.sesa@vedanta.co.in; clearly indicating PO No. and ASN no as above; without which payment processing shall not take place, or may get delayed. 3) Following guidelines to be strictly followed for posting of Invoices in VIM: All Invoices should be uploaded in PDF format only; any other format is not a) recognized by the system and shall automatically become null and void. Please note. b) Strictly One Invoice per PO to be posted and no two or more PO nos. to be combined under the same Invoice. Strictly One Invoice to be attached and posted per e-mail, and not more than one, C) else such multiple Invoice mail/s will become null and void automatically. Create a new field in your Invoicing system for entering "ASN NO" by printing, and d) which please do not write manually. Hand written Invoices shall not be acceptable, hereinafter, and all such Invoice e) mail/s will become null and void automatically. Use very simple Font like "Times Roman", or "Arial" for printing the Invoices. f) On the Invoice, in one column/box please update only one field, and do not mix a) with any other field, e.g. PO and PO date should be updated in separate fields. Similarly update Invoice No.; Invoice date; DC No. ASN no etc. and all in independent fields. All Invoices will have to be digitally signed, w.e.f. 03.10.2016 and for which you h) will have to get your digital signature done urgently. Invoices without digital signature may not be acceptable from 03.10.2016. Requested not to send any other document/s, other than Invoice and relevant docs i) like copy of LR, DC etc. on this id Invoice.sesa@vedanta.co.in, else system may block sender's ID. 4) Copy of Delivery challan / Invoice, warranty/guarantee certificate may please be sent with the consignment only, but strictly do not send any documents to purchase / commercial dept, except Bank Guarantees. 5) Vendors shall prepare the DFT with Delivery Plant address and not on Head Office address and strictly dispatch / submit the excise invoices (DFT) along with material, so that we can avail CENVAT benefit without any problems. Once digital signatures are in place, no hard copy may be required, to be submitted.

6) In case if the above details are not provided on the portal, system shall throw errors for want of the same and unloading may be delayed, and payment processing may not be possible. Also ASN is required for evaluating vendor's performance, and non-compliance shall lead to negative score & thus you stand to lose points in the vendor rating. In case of repetitive default in filling ASN, or complying with any other details, as above; we reserve the right to reject the material.

PO NO : 4800020159

PURCHASE ORDER CONTINUATION

PO NO : 4800020159

III) You shall also receive regular mails confirming acceptance of material in stores and Invoice posting, from which you can view the details appropriately.

Requested to follow the above procedures and co-operate for proper functioning of SRM and VIM systems and for smooth processing of Bills, from now onwards.

Please supply the under mentioned materials / services subject to the prices, terms and conditions mentioned below, "General Terms and Conditions" and "Applicable Standard terms and conditions":

Sr.	Item code	Plant	UOM	Req. Qty	Rate	Value
IO.S	pecification					
	Wild life management pl Ostapal Mines 9912050033	an OSMI	AU	1.000	600,000.00	600,000.00
	ENVIRONMENTAL CONSULTANCY FOR OBTAINING PERMISSION (RULES	_	LS	1.000	600,000.00	600,000.00
				IN : Cent	ral GST(9.00%)	54,000.00
н	ISN/SAC Code :			IN : Stat	e GST(9.00%)	54,000.00
line	no A/c code Buss.AreaCost ce	enter Interr	al Order	WBS Element Ne	twork no Asset	id
01	325022 FA15 0S4200	0F				
	Orissa ,Ind Wild life management pl of Kalarangiat		47 AU	1.000	600,000.00	600,000.00
	9912050033					
	ENVIRONMENTAL CONSULTANCY FOR OBTAINING PERMISSION U RULES	-	LS	1.000	600,000.00	600,000.00
				IN : Cent	ral GST(9.00%)	54,000.00
н	ISN/SAC Code :			IN : Stat	e GST(9.00%)	54,000.00
Line	no A/c code Buss.AreaCost co	enter Interr	al Order	WBS Element Ne	twork no Asset	id
01	325022 FA15 KR1800	0F				
	very Place :Ferro Alloy	s Corpor	ation T.	imited		

AWARENESS CREATION ON MASS GATHERING

Vedanta Iron & Steel

An Unforgettable event



Awareness Drive on "Prevention of Forest Fire" & "Plant Trees for a Better Tomorrow"



Expenses Towards Occupation Health

FROM APRIL'22 TO MARCH'23

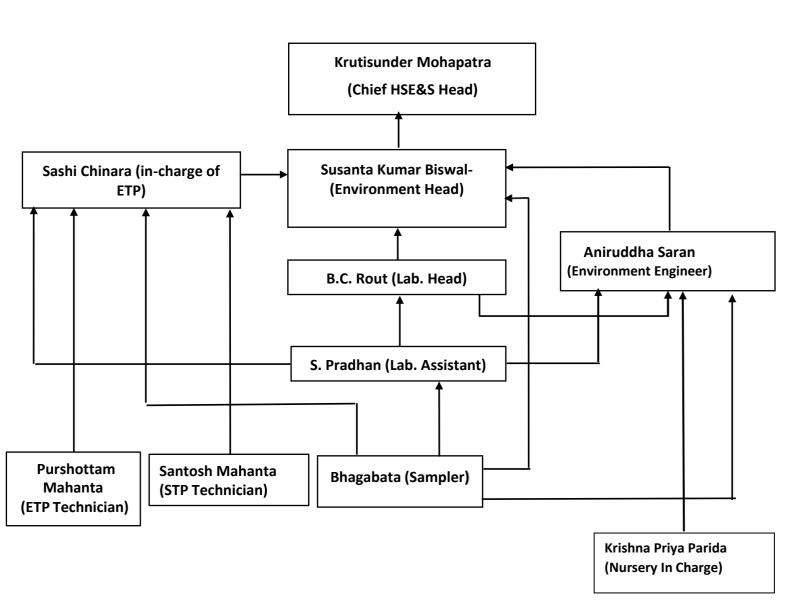
OSTAPAL CHROMITE MINE, M/S FACOR LTD

si			1	
No	Months	Manpower in Mines	Medicine in Mines	Total Cost
1	April'22	110000.000	6492.000	116492.00
2	May'22	165000.000	7709.000	172709.00
3	June'22	165000.000	0.000	165000.00
4	July'22	165000.000	185321.000	350321.00
5	Aug'22	165000.000	12694.000	177694.00
6	Sep'22	165000.000	161042.000	326042.00
7	Oct'22	165000.000	6032.000	171032.00
8	Nov'22	165000.000	12563.000	177563.00
9	Dec'22	165000.000	84206.000	249206.00
10	Jan'23	165000.000	0.000	165000.00
11	Feb'23	165000.000	56895.000	221895.00
12	Mar'23	159677.419	10823.000	170500.42
	Total : -	1919677.42	543777.00	2174253.42



Organizational Chart of Environment Management Cell

Ostapal Chromite Mines



Sensitivity: Public (C4)





OCM/ENV/ 1951/2023

Annexure-9

Dated: 13.09.2023.

To

The Joint Director(s) Ministry of Environment, Forest & Climate Change, Eastern Regional Office, Bhubaneswar

Sub.: Submission of Audited Statement in connection with EC Condition no.-10, 11 & 12 of Ostapal Chromite Mines of M/s FACOR LTD.

Ref.: (I) EC Identification No.: EC22B001OR120821, Dated: 04.04.2022 (II) Submitted Six Monthly Compliance Report Vide Ltr No. OCM/ENV. /1608 /2023, Dated 10.05.2023

Dear Sir,

With reference to the captioned subject & cited reference, we are herewith submitting audit statement pertaining to Expenses towards CER & revised expenses amount towards EMP and Expenses towards Occupational Health FY 2022-23 in respect of Ostapal Chromite Mine of M/s FACOR LTD.

This is for your Kind consideration, Please.

Thanking You

Yours faithfully, for Ferro Alloys Corporation LTD MINE MANAGER 13/09/ 2023

Encl.: A/a



M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedantschild) Registered Office: O R Nagar PO Randia That Bhadrak Odeba India 75/2135 1 -91 6784 340120/240147, finici facurinitesijevedanta co in Macorcopilevedanta co in

S S JENA & CO.

CHARTERED ACCOUNTANTS

CERTIFICATE

TO WHOM SO EVER IT MAY CONCERN

We hereby certify from the examination of the books of accounts and other relevant records of the applicant M/s. Ferro Alloys Corporation Limited, GSTIN – 21AAACF1999A1Z3 that the company has incurred expenditures of <u>INR 3,13,94,121.27/-</u> (Three Crore Thirteen Lakh Ninety Four Thousand One Hundred Twenty One Rupees and Twenty Seven Paisa Only) during the financial year 2022-23 for Ostapal Chromite Mines.

SL NO.	PARTICULARS	AMOUNT (INR)
1	Corporate Environment Responsibilities	78,19,116/-
2	Occupational Health & Safety	23,41,587.27/-
3	Environmental Management Expenses	2,12,33,418/-
	TOTAL	3,13,94,121.27/-

Note: The expenditures figures are certified on the basis of un-audited financial statements and the accounts maintained by the applicant.

Signature of the Chartered Accountant: Name: SUDHANSU SEKHAR JENA Membership number: 317612 FRN: 333142E UDIN: 23317612BGRWOR6492 Place: BHUBANESWAR Date: 06/09/2023



managez

2023 13/09

+91-90875-55447 +91-78468-92665



1801/2600, 2.4 Floor, Mangala Mandir Square, Neat SBI Sailashree Vihar, Bhuharesavar, Odisha, 1808A, 751021



Email : ssjenaco@gmail.com



CHROME ORE MINING DIVISION

DATE: 23/02/23

Annexure - 10

M/s. FERRO ALLOYS CORPORATION LTD. OSTAPAL CHROMITE MINES BLASTING REPORT

TIME : 2.00 fm

1.	Place of Blasting	: NI-Side RL-74
2.	Size of Holes (DIA)	120000
3.	No. of Holes Blasted	: 7-2.
4.	No. Of Rounds	: 01
5.	No. of Holes fired in a Round	: 7-2.
6.	Charge per Hole	: 556
7.	Charge per Delay	: 5.56
8.	Charge per Round	: 400Kg
9.	Type of explosives used	: Solarprimp
10.	Spacing	: 25
11.	Burden	: 2.0'
12.	Depth	: 3.0
13.	Toe Burden	: 2.0
14.	Vibration	: Normal
15.	Throw	: 2.0
16.	Charge Ratio	: 2.7 m3/149
17.	Blast Pattern	: 2.7 ^{m3} /149 : 8 taggore d.
e.		

Rough Sketch showing the Drilling & firing Pattern :-18.

t

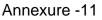
0 0 (D 0

Blaster

Mines Manager

Foreman

Asst. Mines Manager







FACOR/ Bhadrak/ Legal /109 /2022

Dtd. 25.04.2022

To Dr. K. Murugesan, Member Secretary, State Environment Impact Assessment Authority (SEIAA), Odisha, Ministry of Environment, Forest and Climate Change, (MOEF&CC), Government of India.

Ref: EC Identification No. EC22B001OR120821, dtd. 04/04/2022.

Sub: Requisition to delete Specific Condition no.18 and 19 from the Environment Clearance dtd. 04.04.2022 granted to Ostapal Chromite Mines of M/s. Ferro Alloys Corporation Limited in compliance to the various Court Orders.

Dear Sir,

At the outset, the management of. Ferro Alloys Corporation Ltd. ("FACOR") wish to thank the State Environment Impact Assessment Authority (SEIAA), Odisha for grant of Environment Clearance to our Ostapal Chromite Mines vide EC Identification No. EC22B0010R120821 dtd. 04/04/2022 for enhancement of production from 0.2 MTPA to 0.240 MTPA of Chromite Ore (ROM).

We also do hereby assure and undertake before your good office that we shall comply all the terms and conditions stipulated in the aforesaid Environment Clearance (EC) dtd. 04.04.2022 within due time.

On a perusal of the above-referred EC document, there are 2 conditions viz. Specific Conditions no.18 and 19, requiring us to comply with directions of the Hon'ble Supreme Court in WP 114/2014 as below:

Specific Condition No. 18:

"The Project proponent complies with all the statutory requirements and judgements of the Hon'ble Supreme Court dated 2nd August 2017 in Writ Petition (Civil) No. 114 of 2014 in matter of Common Cause versus Union of Indian & ors. Before commencing the mining operations, if applicable to the project."

Specific Condition No. 19:

"The State Government concerned shall ensure that mining operations shall not be commenced till the entire compensation levied, if any, for illegal mining paid by the Project Proponent through their respective Department of Mining & Geology in the strict compliance of judgement of the Hon'ble Supreme Court dates 2nd August, 2017 in Writ Petition (Civil) No 114 of 2014 in the matter of common Cause versus union of India & Ors. as may be applicable".

We humbly submit that the these two conditions, are not applicable to the present Project Proponent as the liabilities arising out of the said judgement has been extinguished consequent to the Corporate Insolvency Resolution Process ("CIRP") which FACOR underwent recently; the same has been later reiterated by the Hon'ble High Court of Odisha in W.P. (C) 20286 of 2020 (FACOR Vs. State of Odisha), as below:

Page 1 of 3

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) <u>Registered Office:</u> D.P. Nagar, PO: Randia, Dist.: Bhadrak, Odisha, India - 756 135 T +91-6784 240320/240347, Email: facor.mines@vedanta.co.in / facor.ccp@vedanta.co.in Website: www.facorgroup.in, CIN: U452010R1955PLC008400.





- That, pursuant to an application U/s-7 of the Insolvency and Bankruptcy Code (IBC) -2016 filed by Rural Electrification Corporation Limited ("REC") FACOR, the Hon'ble National Company Law Tribunal, Kolkata Bench (NCLT, Kolkata), vide its order dated 6th July, 2017 initiated Corporate Insolvency Resolution Process ("CIRP") against FACOR and declared moratorium under Section-14 of the Insolvency and Bankruptcy Code, 2016 (IBC- 2016). Copy of the NCLT order dt.06-07-2017 is enclosed herewith as Annexure-1.
- 2. That subsequently, Hon'ble National Company Law Tribunal ("NCLT") Cuttack Bench, vide Para no.19 of its order dtd. 30.01.2020 has approved the Resolution Plan submitted by M/s. Sterlite Power Transmission Limited (a group of Vedanta Ltd.) under IBC-2016. Copy of the NCLT order dt.30.01.2020 is enclosed herewith as Annexure-2.
- 3. That, according to the provisions of IBC-2016, r/w the Approved Resolution Plan ("ARP") of FACOR, all statutory dues owed by the company to various Government Authorities prior to the Plan Effective Date i.e the date on which the Approved Resolution Plan was accepted and approved by Hon'ble NCLT Cuttack, has been extinguished.
- 4. That Hon'ble NCLT Cuttack bench vide Para -19 of the said order has also instructed that the Approved Resolution Plan of FACOR shall be binding on the Corporate Debtor and its employees, members all creditors including Central and State Government and local authorities, guarantors and other stake holders.
- 5. That subsequent to the judgment dt. 02.08.2017 passed by Hon'ble Supreme Court of India in W.P. no.114 of 2014 in the matter of Common Cause Vrs. Union of India and others, Deputy Director of Mines, Jajpur Road Circle has demanded Rs. 200,56,57,434/- vide notice no.555 dtd. 10.04.2018, towards payment for compensation of u/s 21(5) of MMDR Act 1957 for excess mining in violation to the Environment Clearance granted by Ministry of Environment and Forest (MOEF). MOEF for the period from 2000-2001 upto 2010-2011.
- 6. That being aggrieved by the said demand notice we have filed Revision application before the Revisional Authority of Ministry of Mines, Govt. of India, New Delhi on dt.24.04.2018 vide R.A no. 22/(40) /2018/RC-I. After hearing, the Revisional Authority, Ministry of Mines had granted interim-stay vide its order dt.10.05.2018 to the impugned demand notice of DDM till further order.
- 7. That meanwhile relying upon the order dt.30.01.2020 passed by Hon'ble NCLT Cuttack, supported by various Supreme Court Judgments and the express provisions of IBC-2016, FACOR has raised the issue before the Hon'ble High Court of Orissa vide W.P. (C) No. 20286 of 2020 in the matter of Ferro Alloys Corporation Ltd Vs. State of Odisha regarding various statutory/ mining dues demanded by Government Authorities related to periods prior to the 'plan effective date'. We had also prayed before Hon'ble High Court to quash those demands pertaining to prior period of plan effective date.
- 8. That after hearing both the parties, Hon'ble High Court of Odisha vide its judgement dtd. 10.12.2021 in WP 20286 of 2020 (FACOR Vs. State of Odisha), has held that, <u>"In terms of</u>

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) <u>Registered Office:</u> D.P. Nagar, PO: Randia, Dist.: Bhadrak, Odisha, Indla - 756 135 T +91-6784 240320/240347, Email: facor.mines@vedanta.co.in / facor.ccp@vedanta.co.in Website: www.facorgroup.in, CIN: U452010R1955PLC008400. Page 2 of 3





Section 31 of the IBC, the ARP is binding on all creditors including Central Government and the State Government. Since all of the impugned demands raised against FACOR pertain to the period prior to the Plan Effective date i.e. 31st January 2020, all such demands stand automatically extinguished in terms of the ARP".

- 9. That, consequently, vide para 33 of the said judgement, Hon'ble Court has decided that, " <u>The demand raised against the Petitioner (FACOR) by the Opposite Parties on the strength</u> of the decision of the Supreme Court in Common Cause are unsustainable in law and are <u>hereby set aside"</u>. Copy of the High Court order dt.10.12.2021 is enclosed herewith for your ready reference as Annexure-3.
- 10. That subsequently the matter with respect to demand notice issued against Ostapal chromite Mines U/s- 21 (5) of MMDR Act, 1957 for production in excess of EC in pursuance of the Common Cause Judgement was heard by the Revisional Authority Ministry of Mines, Govt. of India New Delhi in Revision application No.22/40/2018/RC-I.
- 11. That vide its order dated 23.12.2021 the Revisional Authority has expressly declared the said demand notice of DDM Jajpur as infructuous. Further it was held that, <u>"In view of the above, it appears that the amounts mentioned in the demand notices are not included in the resolution plan and stand extinguished. Hence, the State Government cannot take any steps to recover the amounts."</u> Copy of the said order dtd.23.12.2021 is enclosed herewith as Annexure-4 for your kind perusal and reference.

Thus, it is abundantly clear from the above-stated facts, provisions of law and orders of Hon'ble High Court of Odisha and Revisional Authority, Ministry of Mines that there is no further requirement for FACOR to comply with the directions of Hon'ble Supreme Court in WP 114/2014.

Hence, we would like to request your good office to kindly delete Specific Condition No. 18 & 19 from the Environment Clearance (EC) dtd.04.04.2022 granted by your good office, since these two conditions are not applicable to Ostapal Chromite Mines of M/s. Ferro Alloys Corporation Ltd.

Thanking You Yours faithfully

For Ferro Alloys Corporation Ltd

Authorised Signatory

Copy : Ministry of Environment and Forest, New Delhi.

Page 3 of 3

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) <u>Sensitivity: Internal (C3)</u> Registered Office: D.P. Nagar, PO: Randia, Dist.: Bhadrak, Odisha, India - 756 135 T +91-6784 240320/240347, Email: facor.mines@vedanta.co.in / facor.ccp@vedanta.co.in Website: www.facorgroup.in, CIN: U452010R1955PLC008400. DR.

F. No. 8-86/1996-FC (Vol. 11) Government of India Ministry of Environment & Forests (F.C. Division)

> Paryavaran Bhawan. C.G.O. Complex, Lodhi Road. <u>New Delhi-110003</u>

> > Dated : 7th February 2006

The Secretary (Forests), Government of Orissa, Bhubaneshwar.

Sub: Diversion of 64.354 ha of forest land for Ist renewal of mining lease for mining of Chromite Ore in Ostapal Chromite Mine in favour of M/s Ferro Alloys Corporation Limited (FACOR) in Jaipur District, Orissa.

Sìr.

To

Kindly refer to your letter No. 10F(Cons) 67/2005/15539/F&E dated 02.09.2005 whereunder the above proposal was forwarded to this office seeking prior approval of the Central Government in accordance with the Section-2 of the Forest (Conservation) Act, 1980 and to say that the above proposal was examined by the Forest Advisory Committee (FAC) constituted under Section-3 of the Act.

2. After careful consideration of the proposal of the State Government and on the basis of the recommendation of the Forest Advisory Committee, the Central Government granted imprinciple approval vite lotter of even no. dated 03.10.2005 subject to certain conditions. The compliance of these conditions was submitted vide State Government's letter. No. 10F(Cons)67/2005 '1001/P&E' dated 19.01.2005. After consideration of the proposal and compliance of various conditions by the State Government, the Central Government barely conveys its approval under Section-2 of the Forest (Conservation) Act, 1980 for diversion of 64.354 ha of forest land for I^A renewal of mining lease for mining of Chromite Ore in Ostapal Chromite Mine in favour of M/s Ferro Alloys Corporation Limited (FACOR) in Jaipur District, Orissa, subject to the fulfilment of following conditions :-

Legal status of the forest land shall remain unchanged.

- (ii) The non-forest land identified for Compensatory Afforestation shall be declared as Protected Forest under Indian Forest Act, 1927, as directed while granting approval on 04.05.1998. Compliance report in this regard may be sent to this office within 3 months.
- (iii) The mining lease period under the Forest (Conservation) Act, 1980 shall be co-terminus with the current lease granted under MMRD Act, 1957.
- (iv) The State Government shall transfer amount of NPV and other funds to Compensatory Afforestation Fund Management and Planning Authority (CAMPA), which has already been constituted and notified by the Central Government on 23.04.2004. Till such time, the CAMPA intimates the Head of Accounts for deposition of funds, the funds will be maintained in the form of fixed deposits in the name of Nodal Officer or concerned Divisional Forest Officer of the State Government. The funds realized towards the NPV shall not be utilized by the State Government.
- (v) RCC pillars of 4 feet height shall be erected to demarcate the area by the user agency at the project cost and will be marked with forward and back bearings.
- (vi) The user agency shall raise, fence and maintain a safety zone around the nuning area and will also raise and maintain the plantation over an area one and half times in extent

PTU

to that of the safety zone at the project cost. The condition of raising safety zone and taising elasterized endoraising plantation on forest land 1.5 times the mea of safety zone as stipulated earlier should be sent to the should be complied with immediately and a compliance report should be sent to this

The concurrent reclamation plan shall be executed by the user agency from the very 19 year and an annual report shall be sent to the Nodal Officer and the RCCF, Bhubaneswar. If it is found from the annual report that the concurrent reclamation plan (117) is not being adhered to by the user agency, the mining activities shall remain suspended till such time, the annual programme is completed for that year.

The comprehensive Wildlife Management Plan of conservation of wildlife and their The top soil shall be protected at the project cost. (viii)

- habitat for Sukinda mining belt shall be implemented at the project cost. 32.1
- No labour camps shall be established on the forest land.
- All necessary measures should be taken by the user agency to protect the environment. (\mathbf{x})
- (55)
- Sufficient firewood shall be provided by the user agency to the labourers at the project cost after purchase from the State Forest Department/Forest Development Corporation. (xii) The user agency shall ensure that there should be no damage to the available wildlife.
- (xiii)
- The forest land shall not be used for any purpose other than that specified in the proposal and the land use shall be as mentioned in the State Government's letter No. (xiv) 10F(Cons)/67/2005/1037/F&E dated 19.01.2006.
- The State Government shall ensure that Compensatory Afforestation as stipulated for (NV) the State should be taken up and the targets are achieved. The amount to be deposited by the different user agencies should be realised from them immediately. A compliance report may be sent to this office in this regard.

The forest land thus diverted shall be non-transferable. Whenever and whatever extent tif the forest land not required, shall be surrendered to the State i crest Department under intimation to this Ministry,

Yours faithfully,

(Pankai Asthana) Assistant Inspector General of Forests

Copy to :-

- 1. The Principal Chief Conservator of Forests, Government of Orissa, Bhubaneshwar. The Nodal Officer, Forest Department, Government of Orissa, Bhubaneshwar.
- 3. The Chief Conservator of Forests (Central), Regional Office, Bhopal.
- User Agency.

5. Guard File.

6. Monitoring Cell.

7: PS to IGF (FC)

(Pankaj Asthana) Assistant Inspector General of Foresis



FAX : 2562822/2560955 Tel : 2564033/2563924 EPABX : 2561909/2562847 E-mail: paribesh1@ospcboard.org Web site : www.ospcboard.org

OFFICE OF THE

STATE POLLUTION CONTROL BOARD, ODISHA

[Forest, Environment & Climate Change Department, Govt. of Odisha] Parivesh Bhawan, A/118, Nilakantha Nagar, Unit-VIII, Bhubaneswar - 751 012

BY SPEED POST/ THROUGH ONLINE

No. 5181

IND-II-CTE - 6642

Date 31.03.2022/

CONSENT TO ESTABLISH ORDER

In consideration of the online application no. **3907466** for obtaining Consent to Establish for **Ostapal Chromite Mines of M/s FACOR Ltd.**, the State Pollution Control Board is pleased to convey its Consent to Establish under section 25 of Water (Prevention & Control of Pollution) Act, 1974 and section 21 of Air (Prevention & Control of Pollution) Act, 1981 for increase in production from 0.2 MTPA to 0.240 MTPA Chromite Ore (ROM) with maximum excavation of 0.579 Million cum per Annum through opencast mining method over a mining lease area of 72.843 ha., At – village Gurujanga, Tahasil-Sukinda in the district of Jajpur with the following conditions.

GENERAL CONDITIONS:-

- 1. This Consent to Establish is valid for the product, method of mining and capacity mentioned in the application form. This order is valid for five years, which means the proponent shall commence mining activities for the proposal within a period of five years from the date of issue of this consent to establish order. If the proponent fails to commence mining activities for the proposal within five years then a renewal of this consent to establish shall be sought by the proponent.
- 2. The mine shall comply to the provisions of Environment Protection Act, 1986 and the rules made there under with their amendments from time to time such as the Hazardous and Other Wastes (Management and Trans boundary Movement) Rules, 2016, Hazardous Chemical Rules /Manufacture, Storage and Import of Hazardous Chemical Rules, 1989 etc. and amendments there under. The mine shall also comply to the provisions of Public Liability Insurance Act, 1991, if applicable.
- The mine shall apply for grant of Consent to operate under section 25/26 of Water(Prevention & Control of Pollution)Act, 1974 & under section 21 of Air (Prevention & Control of Pollution)Act, 1981 at least 3 (three) months before the commencement of production and obtain Consent to Operate from this Board.
- This Consent to Establish is subject to statutory and other clearances from Govt. of Odisha and/or Govt. of India, as and when applicable.

1



BY REGD. POST WITH AD

STATE POLLUTION CONTROL BOARD, ODISHA

[DEPARTMENT OF FOREST, ENVIRONMENT & CLIMATE CHANGE, GOVERNMENT OF ODISHA] A/118, Nilakantha Nagar, Unit-VIII, Bhubaneswar-751012 Phone-2561909, Fax: 2562822, 2560955 E-mail: paribesh1@ospcboard.org, Website: www.ospcboard.org

CONSENT ORDER

No. 1/22/ /

IND-I-CON- 1163

Dt. 28.06.2022

CONSENT ORDER NO. 366

- Sub: Consent for discharge of sewage and trade effluent under section 25/26 of Water (PCP) Act, 1974 and for existing / new operation of the plant under section 21 of Air (PCP) Act, 1981.
- Ref: Your online application No.4076086, dated 13.03.2022, online reply dated 05.04.2022 and your letter No. OCMM/ENV/961/2022, dated 30.05.2022.

Consent to operate is hereby granted under section 25/26 of Water (Prevention & Control of Pollution) Act, 1974 and under section 21 of Air (Prevention & Control of Pollution) Act, 1981 and rules framed thereunder to

Name of the Industry: OSTAPAL CHROMITE MINES OF M/S. FACOR LTD.

Name of the Occupier & Designation: SRI AJAYA KUMAR PATRA, MINES MANAGER

Address: AT: GURUJANG, PO: KALIAPANI, DIST: JAJPUR

This consent order is valid for the period up to 31.03.2026.

This consent order supersedes the earlier consent order issued vide letter No.4047, dated 16.03.2022.

Details of Products Manufactured:

SI. No	Product	Quantity
01.	Chrome ore(ROM)	0.24 MTPA [Maximum excavation of 0.579 million cum per annum excavation]

Details of Mineral Handing Plants/Units:

Operation of COB Plant of capacity	0.1 MTPA (chrome ore concentrate)
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This consent order is valid for the specified outlets, discharge quantity and quality, specified chimney/stack, emission quantity and quality of emissions as specified below. This consent is granted subject to the general and special conditions stipulated therein.

Annexure No-14

1 DISTINCT MINING OFFICE: BADAMBADI, CUTTACK 753 012. Min De. D Frank 8 0.6 Shet A. K. Das, I.A.S, Sulloctor, Outreck. 7: M/n. Ferro Alloys Comperation Ltd. 59 Forest Park, Dhibmarwer-9. Grant of surface right permission over 48,63 ecree of land out of the total area of land 160 ecree in 5.12 1vil'age Gurjang and Ostapel in Outtack district in FAVOUR OF Mys. FACOR Ltd. 3.1 1-Your latter Nr. 57/68/2263 dt. 29.5.85. S::, with reference to your letter cited above, you are " Joby granted with permission for surface right over an area of attes acres lend, the detailed land particulars are enclosed herewith a set the topac and conditions under clause 2 of Part III of the to the lease Deed, in the old worked out area where frosh clearance · Firest vegetation is not invalved cubject to payment of the met of compensatory plants tion dues and the following conditions I like deed without prejudice to the final ducession on the writ sutition. 1. You chall indomnify and rejumburge Covt, end third party as laid down in clauss 2 of part VIII, clause 3 and 15 of part VII and clause 4 and 6 of part III of the rain lease deed. 2. You shall pay compensatory plantation cast for the area under surface right and value of the forget growth to the Sivisional Forget Officer, Keen jhar. 1 . 1 LATO SCHEDTLES 010: No. Clasification Krata Ne. Total Area recommearea. of the land nded. . as pur R.O.R. 2 4 6 3 1 Ac. 222.50 501 Jungle Ac. 5. 63 13 Se 1 11 2 7 ... V C 1 Ac. 057.00 Ac. 43.60 1. 30 -do-Totali 12.48.65 Yours faithfully. COLLECTOR, CUTTAON · ·

DISTRICT OFFICE(MINING SECTION) JAJPUR ROAD, DIST-JAJPUR

OFFICE OFDER No. 7850 /Mines Dt. 1912 /98

Surface right permission over an area of Ac.10.66 of 4.314 hects. within the mining lease hold of Ostapal Chromite Mines is hereby accorded in favour of M/s. FACOR Ltd. for mining operation as applied for subject to the following terms and conditions. The details of the land schedule of the surface right granted area are given below.

LAND SCHEDULE

Village	Name of the tenants	Khata	hisan	Plot	Aren in Acs.
		No.		No.	
urujing	Ananta Mohanta	1	Sarada-II	317	0-34
do-	-do-	1	Sarada-II	320	0.18
	Kailash Ch.Mohanta	3	-do-	318	0.26
••••. 0-••	-do-	3	-do-	321	0.50
	Gura Deburi	7	-do-		
- :	Courange Mohanta and			230	0.01
	others,	8	-do-	316	0.13
-6.24	-cc-	8	-do-	319	0.39
••• C C	Darshani Mohanta	12	-do-	307	0.06
- ú 🕬 -	-do-	12	-dc-	300	0.00
~d: -	-do-	12	-do-	312	0.06
10 ·	Dhareswar Mohanta	14	-do-	304	0.02
-20-	- dc-	14	-do-	306	0.04
• dc ~	-do-	14	-do-	311	0.12
dz.	Naba Pradhan	15	-do-	334	0.23
: c	Pick Dehuri (16	-do-	328	0.58
	Bananali Mohanta	19	-do-	305	0.07
	-10-	19	-do-	308	0.05
- 10-	-do-	19	-do-	310	C.09
- 10-	-do-	19	-do-	313	0.02
- 6-	Bhika Dehuri (23	-do-	253	1.77
	Manguli Pradhan (24	-dc-	302	0.09
G -	Mukha Dehuri (27	-do-	226	0.04
00-	-do-	27	-do-	229	0.07
4.7-	-do-	27	-do-	329	3.44

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Gurujanga	Rupa Dehuri	28	Sarada-II	327	0.05
- á 0**	- c. 0+	28	-do-	232	0.05
-do-	Laxmidhar Lehuri(and others.	30	-d o	231	0.05
-do-	-do-	30	-do-	228	0.05
-do-	-do-	30	-00-	233	0.006
-do-	Sujan Dehuri	32	-d c		
-20-	Hadibandhu Dehuri			254	0.12
-do-		34	-do-	356	0.045
-do-	-do- (34	-do-	337	1.71
	Hadibandh: Pradhan	35	-do-	335	0.72
-do-	-do-	35	60-	322	
- C O	-do-				2.3*
		35	- 10-	216	0.03
			Ŧ	Total :	10.66 Acs

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4.314 1

1. Surface right granted area within the Y.L. area stald be properly demarcated by in the field before handing over possession to the lessee.

2. Forest growth if any within the surface right granted shes should not be disturbed without obtaining permission from the concerned forest authority.

7. The lessee shall indemnify and reimburse to Govt. and third parties as laid down in Clause-2 of Part-VIII, Jause-3 and 15 of Part- VI1 and Clause- 4 to 6 of Part-III of the lease deed.

OLLENTCH, JAJFUR Nes. N., <u>9351</u>/Mines Lated <u>10112</u>/08 opy to Chief Executive, Mines, M/s. FACOR Ltd., Lixmi Bravan, Eusnes, Phadrok for information with reference : their letter No. 3725 dt. 25.8.97. LE 14 12-188-

Copy to the Divisional Forest Officer, Athagarh/ ahaziid:r, Sikinda, Jajpur Road for information.

OFFICE OF THE DEPUTY DERECTOR MINES ; JAJHUR ROAD CIRCLE JAJPUR ROAD

Lie 1

Shed G.Sharma, Asst. Ceneral Manager cum-Mines Manager, Ostapal Chromite Mines, M/s.FACOR Ltd., as granted by the Collector, Jedpur wide Order No.7850 dtd. 19-12-98 for Surface Operation in presence of witness from both sides.

HANDED-OVER TAK ENLOVER PUNES MA (H. R. MORANTY) ETTO ALIOUS CUIPOTATION LIN Dy . IN RECTOR MINES JUTTER FOAD · thr Mines 1- Gue : Dad, on. the another a state 01. in maxidan MA: 211.197 02. 5 1 11 (Trasant Kumer Pord) Surveyor FALO2 21 99 2111 Million S/olate Marihan Mahonto, M. Gurjanoz 5.7 F

DISTRICT OFFICE (MINUNG SECTION) JAJPUGIROAD

No. 2712 /2003-0011 Dated the 29th April 03

PROCEEDINGS

Fursuant to the letter No.8/86 96-FC dt.4.5.98 of Govt.of India Ministry of Environment & Forests,New nelhi for diversion of forest land over 68.424 hets upler Section-2 of F.C Act-1980 addressed to Secretary Forest devt.ef or fore. Bhubaneswar and subsequently;

i)Allowed by Ministry of Environment and Ferent New Delhi vide letter Ho.9/86/96 PT 45.29.7.99 plirased to Secretary Ferent Govt.of Orises, Bhulanesvar to part in the unbroken forest land.

L1) environmental clearance accorded for extansion of chromite mines of N/s Ferro Alleys corporation to the 0.J/11012/36/2001 IA TI(II) dt.5.4.02 addressed to the chief Executive of mines of N/s FACOR Ltd.

. Hil)allowed by Divisional Forest Officer.Athagath Division to work over 44.647 heets of unbroken (creat lan) leaving 4.07 hets forest land for eathy zons.com unigated wite his Hemo No.3588 dt.19.4.02 addressed to Deputy Director of Nines and (IV) sri Ashok Kumar Agraval recorded teacht who is also Chief Executive of nines of FACOP Ltd has given compapt for grant of surface right for mining over 0.76 are in plot to 310 at Khata No.35/k and after careful consideration, surface right permission over an area of 107.14 acre or 43.350 h etc 90000 the mining lease held area ever 72.933 here in will careful consideration and Forest Block is bareby accorded in factor of force 101.000 mining operation on following form and conditions, the formation of tand schedule of ourface right area grant formation forces to 101.000

Land Schedule

As per Sabik Settlement

(Daltari protected (oregt) - 15,50

blyillage Curujanga:

1/1 . 13 Anabali cont. Anabadi Sal 30.15

AB I I Hal Set Learning 76.39 Acrs.

Jungle. 107.14 Acrs. 43.359 heer.

nata No.	Name of	the Tenant	Flot No.			Romarks.
- 1		-2			Acres.	
		!				
36	Abada Jo	ogya Anabadi	377/P	Patita	0.03	Part
36		-do-	396/	do-	0.60	
36		-do-	400	-do-	0.38	
36	L'INAL I	-d 0-	409	-do-	0.11	
.39	Rakhita		314	Jungle -1	0.11	Part
39		-do-	315	-do-	0.17	
39		-do-	323	-do-	0.10	
39	2.5	-do-	32.4	-do-	0.11	
39		-do-	325	-do-	0.10	
39		-do-	326	-do_		
39		-do-	327	-do-		
39		-do-	330	-10-		
39		-do-	338	-do-		Part
39		-do-	339	-do-		-10-
39		-do-	3.40	-do-		-do-
39		-do-	342	Hahara		-do-
39		-do-	343	Jungle		-do -
39		-do-	344	-1 -do-	0.16	
39		-do -	345	-10-		
39		-do-	347	-do -		
39		-do-	349	, -do-		
39		-do-	350		1.50	Part
39		-do-	351		0.18	r err ç
3 9		-do-	35 Z		2.92	Part
39		-do-	353		0.41	: ALC
39		-00-	354		1.91	
39		-do-	255	-do-		
39		-do-	356	-do-		
39		-do-	3 57	-dn-		
39		-do-	361			
39		-do-	373	- 10-		
39		-do	380	-:10-		Part
3.9		-10-		-00-		
10		-do-	, 281	-10-		
30			382 383 304	-dn- -dn-() -dn-()	.19	

1				- 并不经 二十一			
1		11	3 11				
	39	Rabhi t	30.5	Junijal-1	0.07		•
	3:2	-110-	500		0.13		
	30	-:1	13:07		0.10		
	39	-1.10.5-	3:33		0.37		
	39	-:1:>-	335	d->	0.10		
	39	-rio -	300	2 Ptraining	0.43	1 c.L	1.1
	39	-(1)-	391	-do-	0.33		
	39	-00	323	-:1:2-	0.15	I ar C.	
	30	-(l.)-	393		0.33		
	39	-(1:)-	394	-0.0-	0.12		
	39	-1.1,0-	395	-do-	0.03	T and D	
	39	-c.b-	397	-<10-	0.23		
	39	-00-	393	+do-	0.00	1.776	
	39		600	hartender alle	0.23		
	39		101		0.19		
	39	-:10-	40.2		0.11		
	30	-00-	40.3	-10-11	0.11		
	39	-do-	10 1	do-	0.40		
	39	-:10-	405 -		0.14		
1-1-	39	-10-	105	-clo-	0.11		
	39	1	407		U.31		
2.20	39	-00-	103	-cho-	0.17		
	39	-do-	411	-do-	0.71		
	39	-10-	412	0-do-	1.55	For the	
	39	-do-	413	-do-	0.76	Ferc	
	39	-do-	415	-do-	0.04		
	39	-:,10-	417	-do-	0.77		
	39	-do-	4 1/3		1.31		
	3.9	- 10 -	41.9	gray a Jung-1	0.63		
	39	- do	420	Junjal-1	1.53	$Y \to R$	
	39 .		421	Granya den sal	0.04		
	32	0.2	452	_+1,1	0.50		
	35/1	Ashok Rumar					
		Agarwala	5.43	Jacobi-1	0.75		9.
				hand treat.	30.15	L both.	
				1 parents	12.203	Luces.	
	OF ODA	Forest Block	- 76.99	Artes			
		Vill-manjama	. 30.15	and the second			
			107-14	and the second second	1.18 B	to an and parts	
				1 1			
				nerte nerte			

(4)

Terms and Conditions

The surface right granted over h_{0} acres within the M.L. area should be demarcated in the field before handing over possession to leasee.

The forest growth if any within the surface right granted area should not be disturbed without prior permission of the forest Authority.

No activity what so ever shall be done by the lessee over 4.07 hects.of forest land which is earmarked for safty zone.

'-The lessee shall observe all such terms and conditions as laid down in model form K of M.L deed.

The surface right is granted till the subsistence of the lease ' period.

SH/-

Nemo No. 2713 /2003 Mines Dated. 29.4.0? Copy to M/sFACOR Ltd for information and necessary action with reference to their letter No.408 dt 4.6.2002.

Memo No. /2003-Mines

a t

Copy forwarded to the Joint secretary to Govt.Steel & Mines Deptt,Orissa,Bhubaneswar for information and necessary action.

Dated.

Memo No. _____/2003 - Mines Dated. Copy forwarded to the D.F.O.Athagarh and Tahsildar Sukinda,Jajpur-road for information and necessary action. COLLECTOR,JAJPUR.

DIS	TRICT OFFICE (MINING SECTION) JAJPUR ROAD
No. <u>827</u>	_/ Mines Date:3/8/11
From	The District Magistrate and Collector, Jajpur.
То	M/s. Ferro Alloys Corporation Ltd. Owner of Ostapal Chromite Mines At: Laxmi Bhawan, PO: Kuans, Dist: Bhadrak
Sub:	Grant of surface right permission over 3.25 Acrs. or 1.315 hects of forest land of Ostapal Chromite Mines of M/s. FACOR Ltd. under Sukinda Tahasil in Jajpur District.
Sir,	
	With reference to your application dt: 16.07.11 a
revised application dt. 2	2.07.2011 on the authingt indicated above at the C

With reference to your application dt: 16.07.11 and revised application dt: 22.07.2011 on the subject indicated above, the surface right permission is hereby accorded over an area of 1.315 hects. or 3.25 Acrs. of forest land coming within 64.354 hects. of forest area approved by MOEF, Govt. of India vide order No. F No. 8-86/1996-FC (Vol-II) dt: 07.02.2006 within total lease hold area over 180 Acrs. or 72.843 hects. in respect of Ostapal Chromite Mines of M/s. FACOR Ltd. as marked on the map and land schedule detailed below.

The surface right permission is granted as per Clause-2 of Part-III of Mining lease deed executed on dt: 13.08.1985 to 12.08.2005 for 20 years and extended under deemed extension as per rule 24 (A) (6) of MCR 1960 subject to the following condition and observance of terms and condition of lease covenants, Mines & Minerals (D&R) Act. 1957 and relevant rules made there under.

- 1. Surface right area within the Mining lease shall be demarcated in the field before handing over possession to the lessee.
- 2. All conditions stipulated by MOEF, Govt. of India vide letter No. F No. 8-86/1996-FC (Vol-II) dt: 07.02.2006 in forest clearance over 64.354 Hects. shall be observed by the lessee in respect of the forest area.
- 3. Surface rent as prescribed in MM (D&R) Act. 1957 and M.C. Rules 1960 shall be paid from the date of issue.

Contd...P/2

Page-2

Granted area land schedule as per Sabik settlement and Corresponding to Hal settlement records.

As per sabik Settlement Record Village Khata Plot Kisam Name					As per	As per Hal Settlement Record						
Name		Plot . No.	Kisam	Name of Tenants	Khata No.	Plot No.	Kisam		Area (In Acrs			
				Sal Anabadi Jungle Govt.	39	331	Jungle-1	Rakhit	0.25			
Gurujanga	[]	13 I/P	P		39	332	Jungle-1	Rakhit	0.18			
No. 16	13				39	333	Jungle-1	Rakhit	0.13			
					38	358/P	Jungle	Sarbasadharana	0.30			
Î					39	359/P	Jungle	Rakhit	2.21			
					38	360/P	Jungle	Sarbasadharana	0.18			
l		: 				-		Total Area	3.25 Aers.			

Yours faithfully

25/2/11, District Magistrate &

& Collector, Jajpur

Memo No. / Mines Date: /11 Copy forwarded to the Divisional Forest Officer, Cuttack Forest Division, Cuttack./ the Tahasildar, Sukinda for information and necessary action.

.

District Magistrate & Collector, Jajpur

In pursuance of District office order No. 8271/Mines dt: At the Collector, Jajpur regarding surface right permission over 3.25 Acrs. or the dilage Gurujanga under Sukinda Tahasil in Jajpur District granted in 1.48. FACOR Ltd. within lease hold area of 72.843 heets. of Ostapal Chromite theorem. I do hereby hand over the possession of above granted surface acr. 1.315 heets. or 3.25 Acrs. to M/s. Ferro Alloys Corporation Ltd. 1 d by Sri. Anil Kumar Pati, AGM of Ostapal Chromite Mines of aforesaid they m 17.03.11 in presence of the following witness.

Deputy Director Mines Jugipur Bord-

Taken over the possession of granted surface right area ters, or 1213 heets, in village Gurujanga under Sukinda Tahasii in Jajpur tobal interested area of Ostapal Chromite Mines over 72.843 heets, for today area 08,2011.

ASST. GENERAL MANAGER Broggition Ltd. For: M/s. Fortapat Child

SI.No.	Letter Ref. No. & Date	A	A R E A
SI.NU.	Leller Ref. No. & Dale	Acre	Hectares
(A)	SURFACE RIGHT GRANTED		
1.	Letter No.8271 Dtd.03.08.2011	3.25	1.315
2.	Letter No. 2712 Dtd. 29.04.2003	107.14	43.359
3.	Letter No. 7850 Dtd.19.12.1998	10.66	4.314
4.	Letter No. 2718 Dtd. 02.12.1985	48.63	19.680
	TOTAL:	169.68	68.668
(B)	SURFACE RIGHT NOT GRANTED		
5.	Safety Zone	10.06	4.07
6.	Debasthali	0.26	0.105
	TOTAL :	10.32	4.175
	GRAND TOTAL :	180.00	72.843

ABSTRACT



OSTAPAL CHROMITE MINES P.O. - KALIAPANI-755047

DIST. JAJPUR, ODISHA, INDIA

ANNEXURE - 15



OCM / ENV / 836 / 2022

Date: 05.04.2022

To

- 1.The Collector and District Magistrate, Dist.-Jajpur, Odisha.
- 2.The Sub-Collector, Jajpur, Dist.-Jajpur, Odisha.
- 3. The Tahasildar, Sukinda, Dist.-Jajpur, Odisha.
- 4. The Sarpanch, Kaliapani Gram Panchayat, Tahasil- Sukinda, District -Jajpur, Odisha.

Ref: EC Identification No. EC22B001OR120821, dtd. 04/04/2022.

Sub.: Intimation regarding Grant of Environmental Clearance (EC) by SEIAA Odisha under the provisions of EIA Notification-2006 for increase in production from 0.20 MTPA to 0.24 MTPA Chromite Ore (ROM) with maximum excavation of 0.579 Million Cub Mt per Annum and Beneficiated Chrome Ore 0.10 MTPA from Ostapal Chromite Mine of M/s Ferro Alloys Corporation Ltd,Jajpur,ODISHA.

Respected Sir,

We would like to intimate your good office vide this letter that the State Environment Impact Assessment Authority(SEIAA), Odisha, coming under the Ministry of Environment, Forest and Climate Change, Government of India has granted the Environment Clearance (EC) to Ostapal Chromite Mine of M/s Ferro Alloys Corporation Ltd. (FACOR) vide EC Identification No. EC22B0010R120821 on dtd. 04/04/2022 for enhancement of production from 0.2 MTPA to 0.240 MTPA of Chromite Ore (ROM) with maximum excavation of 0.579 Million Cub Mt per Annum and Beneficiated Chrome Ore 0.10 MTPA from Ostapal Chromite Mine. This EC is also available in the official portal of Ministry of Environment, Forest and Climate Change, i.e. <u>http://environmentclearance.nic.in</u>.

The said Environment Clearance has been issued by SEIAA, Odisha to our Ostapal Chromite Mines under the provisions of EIA Notification-2006. Incompliance to the Specific Condition no.26 of this EC, we are furnishing herewith the copies of the Environment Clearance No. EC22B001OR120821, dtd. 04/04/2022 for the kind perusal and records of the Government offices and Heads of the local bodies.

Received of this copy of EC may kindly be acknowledged herewith.

Thanking You

Yours faithfully, 0 for Ferro Alloys Corporation Ltd 104 Agent

[MUTHUMARI.M) **Ostapal Chromite Mine**

Received LHD. 826 Received LHD. 826 07.04.2022 Collectorate Jajour

Ferro Alloys Constrainen Limited Charge Chrome Plant, D.P. Nagar, Randia - 756 135, Dist. Bhadrak, Odisha, India.





ANNEXURE 16

WATER CONSUMPTION FOR DUST SUPRESSION OSTAPAL CHROMITE MINE FOR THE TIME PERIOD: APRIL 2023 TO SEPTEMBER 2023

MONTH	TRIPS	KL			
APRIL 2023	417	5004			
MAY 2023	407	4884			
JUNE 2023	270	3240			
JULY 2023	53	636			
AUGUST 2023	10	120			
SEPTEMBER 2023	26	312			
TOTAL	1183	14196			
AVG TRIP PER DAY	7				
AVG KL PER DAY	8	4			



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Surface & Sub-Surface Investigation

 Quality Control & Project Management • Renewable Energy

 Agricultural Development Information Technology Public Health Engineering

 Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Laboratory Services **Environment Lab** Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

Ref: VCSPL/23-24/R- 07749

Annexure-17

Date: 07.09.2023

FLOW RATE MEASUREMENT REPORT OF DAMSALA NALLAH

- 1. Name of Industry
- : M/s FERRO ALLOYS CORPORATION LIMITED, BHADRAK **OSTAPAL CHROMITE MINES, KALIAPANI, JAJPUR** : 30.08.2023
- 2. Date of Sampling 3. Sampling Location

4. Sample Drawn By

- : DAMSALA NALLAH
 - : VCSPL Representative in presence of Client representative

SL.No.			Result
1.	Damsala Nallah	m ³ /s	218.4









Annexure-18

OCM/CGWB/ 2070 /2023

Date: 28.10.2023

То

The Regional Director, Central Ground Water Board, South Eastern Region Bhujal Bhawan, Khandagiri Square Bhubaneswar, Odisha

SUB:- Submission of Ground water Level & Quality Monitoring report for the period July'23 to September '23 in respect to Ostapal Chromite Mine of M/s. FACOR Ltd.

Respected Sir,

We are submitting the ground water level and quality monitoring report carried out by NABL lab for the period July'23 to September '23 for your kind information.

Monitoring reports are attached as annexure 1 & annexure 2

- 1.) Annexure 1 Ground Water Level (from 2 DWLR and NABL Lab Monitoring Report)
- 2.) Annexure 2 Ground Water Quality

Thanking You,

Yours Faithfully Ferro Alloys Corporation LTD

Head Énvironment Ostapal Chromite Mines

Encl : A/a

CC: 1. Joint director, Ministry of Environment, Forest & Climate Change

- 2. Superintending Engineer, Water resources Department, Jaraka Irrigation division, Odisha
- 3. Regional Officer, Odisha State Pollution Control Board, Kalinganagar, Jajpur, Odisha

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) Registered Office:

D.P.Nagar, PO : Randia, Dist.: Bhadrak, Odisha, India - 756 135 T +91-6784 240320/240347, Email: <u>facor.mines@vedanta.co.in</u> / <u>facor.ccp@vedanta.co.in</u> Website: <u>www.facorgroup.in</u>, CIN: U452010R1955PLC008400.



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Agricultural Development
 Information Technology
 Public Health Engineering

Mine Planning & Design
Mineral/Sub-Soil Exploration
Waste Management Services

Laboratory Services Environment Lab Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

Ref : Envlab/23-24/R- 07741

• Renewable Energy

ANNEXURE 1

Date : 07.09.2023

? Patr

GROUND WATER LEVEL REPORT- AUG 2023

- 1. Name of Client
- : M/s FERRO ALLOYS CORPORATION LIMITED , BHADRAK : OSTAPAL CHROMITE MINES , KALIAPANI, JAJPUR
- Name of the Project
 Date of Sampling
- : 23.08.2023

• Quality Control & Project Management

- 4. Sample Collected by
- : VCSPL Representative in presence of Client's Representative

SL. No.	Locations	Unit	DOS	Analysis Result
1	Bore well Near Workshop of Mines	mt/bgl	23.08.2023	4.23
2	Bore well Near Main Gate of OCM	mt/bgl	23.08.2023	5.46
3	Open Well Near Ostia Village	mt/bgl	23.08.2023	5.8
4	Open Well Near Ostapal Village	mt/bgl	23.08.2023	6.3
5	Tube well inside Shiva Temple of the Village Gurujanga	mt/bgl	23.08.2023	10.7
6	Tube well outside Shiva Temple of the Village Gurujanga	mt/bgl	23.08.2023	6.73
7	Eastern side of the Quarry (PZ-1)	mt/bgl	23.08.2023	6.38
8	Southern side of the Quarry (PZ-2)	mt/bgl	23.08.2023	5.5
9	Watsternside of the Quarry (PZ-3)	mt/bgl	23.08.2023	6.1





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 Surface & Sub-Surface Investigation • Quality Control & Project Management • Renewable Energy

 Agricultural Development Information Technology Public Health Engineering Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Laboratory Services Environment Lab Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

Ref: Envlab/23-24/R-07734

ANNEXURE 2

Date: 07.09.2023

GROUND WATER QUALITY ANALYSIS REPORT- AUG 2023

- Name of Client : M/s FERRO ALLOYS CORPORATION LIMITED, BHADRAK 1.
- Name of the Project : OSTAPAL CHROMITE MINES, KALIAPANI, JAJPUR 2.
- Sampling Location : GW1: Bore well Near Work Shop of the Mines 3.
 - GW2: Bore Well Near Main Gate of OCM
 - GW3: Open Well Near Ostia Village
- 4. Method of Sampling: APHA 1060 B
- 5. Date of Sampling : 23.08.2023
 - Date of Analysis : 24.08.2023 TO 30.08.2023
- Sample Collected by 7.

6.

: VCSPL Representative in presence of Client's Representative

SI.	Parameter	Unit	TEST METHOD	Standard as IS -10500:20 Amended on		GW1	GW2	GW3
No.		Omt		Acceptabl e Limit	Permissabl e Limit	GWI	GW2	GW2
		Physica	l Parameter		-			
1	Colour	Hazen,Max	APHA 23 rd Ed,2017 : 2120 B, C	5	15	<5	<5	<5
2	Odour		APHA 23 rd Ed,2017 :2120 B	Agreeab le	Agreea ble	Agreeable	Agreeable	Agreeable
3	pH at 25°C	-	APHA 23 ^{Rrd} Ed,2017 : 4500H ⁺ B	6.5-8.5	6.5-8.5	6.70	6.93	6.88
3	Taste		APHA 23 rd Ed,2017 : 2160 C	Agreeab le	Agreea ble	Agreeable	Agreeable	Agreeable
4	Turbidity	NTU,Max	APHA 2130 B	1	5	0.4	0.8	0.6
5	Dissolved Solids	mg/l,Max	APHA 23 rd Ed,2017 : 2540 C	500	2000	281	340	272
		CHEMICA	L PARAMETER					
1	Aluminium as(Al)	mg/l,Max	APHA 3500Al B	0.03	0.2	BDL	BDL	BDL
2	Ammonical Nitrogen(NH3-N)	mg/l,Max	APHA 4500 NH _{3.} C	0.5	0.5	BDL	BDL	BDL
3	Anionic Detergents (as MBAS)	mg/l,Max	APHA 5540 C	0.2	1.0	ND	ND	ND
4	Barium(Ba)	mg/l,Max	APFA 3111,B	0.7	0.7	BDL	BDL	BDL
5	Boron (as B)	mg/l,Max	APHA 4500 B,B	0.5	1.0	BDL	BDL	BDL
6	Calcium (as Ca)	mg/l,Max	APHA 23 rd Ed,2017 : 3500Ca B	75	200	39.6	42.7	45.5
7	Chloramines (as Cl ₂)	mg/l,Max	APHA 4500 Cl G	4.0	4.0	ND	ND	ND
8	Chloride (as Cl)	mg/l,Max	APHA 23 rd Ed,2017 : 4500Cl ⁻ B	250	1000	55	40	42.5
9	Copper (as Cu)	mg/l,Max	АРНА 3111 В,С	0.05	1.5	BDL	BDL	BDL
10	Fluoride (as F)	mg/l,Max	APHA 4500 F,C	1.0	1.5	0.15	0.19	0.25
11	Residual, free Chlorine	mg/l,Min	APHA 4500 Cl B	0.2	1.0	ND	ND	ND
12	Iron (as Fe)	mg/l,Max	APHA 23 rd Ed,2017 : 3111, B	1.0	1.0	0.30	0.32	0.28
13	Magnesium (as Mg)	mg/l,Max	APHA 3500 Mg B	30	100	16.3	20.0	16.1



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• Infrastructure Enginering

 Water Resource Management • Environmental & Social Study Surface & Sub-Surface Investigation • Quality Control & Project Management • Renewable Energy

 Agricultural Development Information Technology Public Health Engineering Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Material Lab Soil Lab Mineral Lab & Microbiology Lab

Environment Lab Food Lab

14	Manganese (as Mn)	mg/l,Max	APHA 3500Mn B	0.1	0.3	BDL	BDL	BDL
15	Mineral Oil	mg/l,Max	APHA 5520 B	0.5	0.5	BDL	BDL	BDL
16	Nitrate (as NO ₃)	mg/l,Max	APHA 4500 NO3 ⁻ E	45	45	7.3	8.0	6.6
17	Phenolic Compounds(as C6H5OH)	mg/l,Max	APHA 5530 B,D	0.001	0.002	BDL	BDL	BDL
18	Selenium (as Se)	mg/l,Max	APHA 23 rd Ed,2017: 3500 Se C	0.01	0.01	BDL	BDL	BDL
19	Silver(asAg)	mg/l,Max		0.1	0.1	BDL	BDL	BDL
20	Sulphate (as SO ₄)	mg/l,Max	APHA 4500 SO4 ²⁻ E	200	400	25.6	28.1	31.2
21	Sulphide (as H ₂ S)	mg/l,Max	0.05	0.05	0.05	ND	ND	ND
22	Alkalinity	mg/l,Max	APHA 2320 B	200	600	115	155	170
23	Total Hardness (as CaCO ₃)	mg/l,Max	APHA 23 rd Ed,2017 : 2340 C	200	600	166	189	180
24	Zinc (as Zn)	mg/l,Max	APHA 23 rd Ed,2017: 3111 B	5	15	1.4	1.66	2.3
			Toxic Parame	ters				
1	Chromium (as Cr ⁺⁶⁾	mg/l,Max	APHA 3500Cr B	0.05	0.05	BDL	BDL	BDL
2	Cadmium as(Cd)	mg/l,Max	APHA 23 rd Ed,2017: 3111 B	0.003	0.003	BDL	BDL	BDL
3	Cyanide as (CN-)	mg/l,Max	APHA 23 rd Ed,2017: 4500 CN ⁻ C,D	0.05	0.05	BDL	BDL	BDL
4	Lead as(Pb)	mg/l,Max	APHA 23 rd Ed,2017 3111 B	0.1	0.1	BDL	BDL	BDL
5	Mercury as (Hg)	mg/l,Max	APHA 23 rd Ed,2017: 3111 B	0.001	0.001	BDL	BDL	BDL
6	Nickel (Ni)	mg/l,Max	IS 5185 (Part-22)	0.02	0.02	BDL	BDL	BDL
7	Arsenic as (As)	mg/l,Max	APHA 23 rd Ed,2017: 3114 B	0.01	0.01	BDL	BDL	BDL
8	Polychlorinated biphenyls	mg/l,Max	APHA 23 rd Ed,2017 :6440 B	0.0005	0.0005	ND	ND	ND
9	Polyaromatic hydrocarbons (PAH)	mg/l,Max	APHA 23 rd Ed,2017 :6440 B	0.0001	0.0001	ND	ND	ND
10	Total Chromium	mg/l,Max	APHA 3500Cr B	0.05	0.05	BDL	BDL	BDL
11	Bromoform	mg/l,Max	APHA 6232	0.1	0.1	ND	ND	ND
12	Dibromochloromethane	mg/l,Max	APHA 6232	0.1	0.1	ND	ND	ND
13	Bromodichloromethane	mg/l,Max	АРНА 6232	0.06	0.06	ND	ND	ND
14	Chloroform	mg/l,Max	APHA 6232	0.2	0.2	ND	ND	ND
15	Molybdenum (Mo)	mg/l,Max	IS 3025 (Part 2)	0.07	0.07	BDL	BDL	BDL
	v (- /	0.	Bacteriological Pa			1	1	<u> </u>
			APHA 23 rd Ed,2017:					
1	Total Coliform	MPN/100 ml	9221 B	Shall not be detectable in any 100 ml sample		ABSENT	ABSENT	ABSEN



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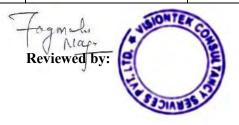
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			PESTICIDES				
1	Endosulfan à	µg/l,Max	APHA 23rd edition: 6630 C	0.4	<0.005	<0.005	<0.005
2	Endosulfan ß	µg/l,Max	APHA 23rd edition: 6630 C	0.4	<0.005	<0.005	<0.005
3	Endosulfan sulphate	µg/l,Max	APHA 23rd edition: 6630 C	0.4	<0.005	<0.005	<0.005
4	Alachlor	μg/l, Max	APHA 23rd edition: 6630 C	20	<0.01	<0.01	<0.01
5	Atrazine	μg/l, Max	APHA 23rd edition: 6630 C	2.0	<0.01	<0.01	<0.01
6	Aldrin	μg/l, Max	APHA 23rd edition: 6630 C	0.03	<0.01	<0.01	<0.01
8	Alpha HCH	μg/l, Max	APHA 23rd edition: 6630 C	0.01	<0.01	<0.01	<0.01
9	Beta HCH	µg/l, Max	APHA 23rd edition: 6630 C	0.04	<0.01	<0.01	<0.01
10	Delta HCH	µg/l, Max	APHA 23rd edition: 6630 C	0.04	<0.01	<0.01	<0.01
11	Butachlor	µg/l, Max	APHA 23rd edition: 6630 C	125.0	<0.01	<0.01	<0.01
12	Chloropyriphos	µg/l, Max	APHA 23rd edition: 6630 C	30.0	<0.01	<0.01	<0.01
13	2,4-Dichlorophenoxyacetic acid	µg/l, Max	APHA 23rd edition: 6630 C	30.0	<0.05	<0.05	<0.05
14	p p DDE	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
15	p p DDD	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
16	p p DDT	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
17	o p DDE	µg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
18	o p DDD	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
19	o p DDT	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
20	Ethion	μg/l, Max	APHA 23rd edition: 6630 C	3.0	<0.01	<0.01	<0.01
21	Lindane	μg/l, Max	APHA 23rd edition: 6630 C	2.0	<0.01	<0.01	<0.01
22	Isoproturon	μg/l, Max	APHA 23rd edition: 6630 C	9.0	<0.01	<0.01	<0.01
23	Malathion	μg/l, Max	APHA 23rd edition: 6630 C	190.0	<0.01	<0.01	<0.01
24	Methyl parathion	μg/l, Max	APHA 23rd edition: 6630 C	0.3	<0.01	<0.01	<0.01
25	Monocrotophos	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.01	<0.01	<0.01
26	Phorate	μg/l, Max	APHA 23rd edition: 6630 C	2.0	<0.01	<0.01	<0.01





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Laboratory Services Environment Lab Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

Ref: Envlab/23-24/R-07735

Date: 07.09.2023

GROUND WATER QUALITY ANALYSIS REPORT- AUG 2023

- Name of Client : M/s FERRO ALLOYS CORPORATION LIMITED, BHADRAK 1. 2.
 - Name of the Project : OSTAPAL CHROMITE MINES, KALIAPANI, JAJPUR
- Sampling Location : GW4: Open Well Near Ostapal Village 3.

: 23.08.2023

- **GW5:** Tube Well inside the Shiva Temple of Village Gurujanga
- GW6: Tube Well outside Shiva Temple of Village Gurujanga : APHA 1060 B
- 4. Method of Sampling
- 5. **Date of Sampling** Date of Analysis 6.
 - : 24.08.2023 TO 30.08.2023
- Sample Collected by 7.

: VCSPL Representative in presence of Client's Representative

SI.	Parameter	Unit	TEST METHOD	Standard as IS -10500:20 Amended on		GW4	GW5	GW6
No.		Umt		Acceptabl e Limit	Permissabl e Limit	0	uw5	0.00
	-	Physica	l Parameter	-				
1	Colour	Hazen,Max	APHA 23 rd Ed,2017 : 2120 B, C	5	15	<5	<5	<5
2	Odour		APHA 23 rd Ed,2017 :2120 B	Agreeab le	Agreea ble	Agreeable	Agreeable	Agreeable
3	pH at 25 ^o C		APHA 23 ^{Rrd} Ed,2017 : 4500H ⁺ B	6.5-8.5	6.5-8.5	7.25	7.22	7.23
3	Taste		APHA 23 rd Ed,2017 : 2160 C	Agreeab le	Agreea ble	Agreeable	Agreeable	Agreeable
4	Turbidity	NTU,Max	APHA 2130 B	1	5	0.5	0.6	0.7
5	Dissolved Solids	mg/l,Max	APHA 23 rd Ed,2017 : 2540 C	500	2000	176	156	130
		CHEMICA	L PARAMETER					
1	Aluminium as(Al)	mg/l,Max	APHA 3500Al B	0.03	0.2	BDL	BDL	BDL
2	Ammonical Nitrogen(NH ₃₋ N)	mg/l,Max	APHA 4500 NH _{3.} C	0.5	0.5	BDL	BDL	BDL
3	Anionic Detergents (as MBAS)	mg/l,Max	APHA 5540 C	0.2	1.0	ND	ND	ND
4	Barium(Ba)	mg/l,Max	APFA 3111,B	0.7	0.7	BDL	BDL	BDL
5	Boron (as B)	mg/l,Max	APHA 4500 B,B	0.5	1.0	BDL	BDL	BDL
6	Calcium (as Ca)	mg/l,Max	APHA 23 rd Ed,2017 : 3500Ca B	75	200	31.2	33.9	22.4
7	Chloramines (as Cl ₂)	mg/l,Max	APHA 4500Cl G	4.0	4.0	ND	ND	ND
8	Chloride (as Cl)	mg/l,Max	APHA 23 rd Ed,2017 : 4500Cl ⁻ B	250	1000	40	60	55
9	Copper (as Cu)	mg/l,Max	АРНА 3111 В,С	0.05	1.5	BDL	BDL	BDL
10	Fluoride (as F)	mg/l,Max	APHA 4500 F,C	1.0	1.5	0.021	0.025	0.020
11	Residual, free Chlorine	mg/l,Min	APHA 4500 Cl B	0.2	1.0	ND	ND	ND
12	Iron (as Fe)	mg/l,Max	APHA 23 rd Ed,2017 : 3111, B	1.0	1.0	0.29	0.32	0.25
13	Magnesium (as Mg)	mg/l,Max	APHA 3500 Mg B	30	100	14.1	2.8	9.25



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14	Manganese (as Mn)	mg/l,Max	APHA 3500Mn B	0.1	0.3	BDL	BDL	BDL
14	Mineral Oil	mg/l,Max	APHA 5520 B	0.1	0.5	BDL	BDL	BDL
16	Nitrate (as NO ₃)	mg/l,Max	APHA 4500 NO3 ⁻ E	45	45	1.45	0.77	0.83
17	Phenolic Compounds(as C ₆ H ₅ OH)	mg/l,Max	APHA 5530 B,D	0.001	0.002	BDL	BDL	BDL
18	Selenium (as Se)	mg/l,Max	APHA 23 rd Ed,2017: 3500 Se C	0.01	0.01	BDL	BDL	BDL
19	Silver(asAg)	mg/l,Max		0.1	0.1	BDL	BDL	BDL
20	Sulphate (as SO ₄)	mg/l,Max	APHA 4500 SO4 ²⁻ E	200	400	6.1	4.2	4.9
21	Sulphide (as H ₂ S)	mg/l,Max	0.05	0.05	0.05	ND	ND	ND
22	Alkalinity	mg/l,Max	APHA 2320 B	200	600	140	160	135
23	Total Hardness (as CaCO ₃)	mg/l,Max	APHA 23 rd Ed,2017 : 2340 C	200	600	136	96	94
24	Zinc (as Zn)	mg/l,Max	APHA 23 rd Ed,2017: 3111 B	5	15	2.4	2.8	2.1
			Toxic Parame	ters				
1	Chromium (as Cr ⁺⁶⁾	mg/l,Max	APHA 3500Cr B	0.05	0.05	BDL	BDL	BDL
2	Cadmium as(Cd)	mg/l,Max	APHA 23 rd Ed,2017: 3111 B	0.003	0.003	BDL	BDL	BDL
3	Cyanide as (CN-)	mg/l,Max	APHA 23 rd Ed,2017: 4500 CN ⁻ C,D	0.05	0.05	BDL	BDL	BDL
4	Lead as(Pb)	mg/l,Max	APHA 23 rd Ed,2017 3111 B	0.1	0.1	BDL	BDL	BDL
5	Mercury as (Hg)	mg/l,Max	APHA 23 rd Ed,2017: 3111 B	0.001	0.001	BDL	BDL	BDL
6	Nickel (Ni)	mg/l,Max	IS 5185 (Part-22)	0.02	0.02	BDL	BDL	BDL
7	Arsenic as (As)	mg/l,Max	APHA 23 rd Ed,2017: 3114 B	0.01	0.01	BDL	BDL	BDL
8	Polychlorinated biphenyls	mg/l,Max	APHA 23 rd Ed,2017 :6440 B	0.0005	0.0005	ND	ND	ND
9	Polyaromatic hydrocarbons (PAH)	mg/l,Max	APHA 23 rd Ed,2017 :6440 B	0.0001	0.0001	ND	ND	ND
10	Total Chromium	mg/l,Max	APHA 3500Cr B	0.05	0.05	BDL	BDL	BDL
11	Bromoform	mg/l,Max	APHA 6232	0.1	0.1	ND	ND	ND
12	Dibromochloromethane	mg/l,Max	APHA 6232	0.1	0.1	ND	ND	ND
13	Bromodichloromethane	mg/l,Max	АРНА 6232	0.06	0.06	ND	ND	ND
14	Chloroform	mg/l,Max	АРНА 6232	0.2	0.2	ND	ND	ND
15	Molybdenum (Mo)	mg/l,Max	IS 3025 (Part 2)	0.07	0.07	BDL	BDL	BDL
10		0				201	222	500
		1	Bacteriological Pa	rameter		1	T	r
1	Total Coliform	MPN/100 ml	APHA 23 rd Ed,2017: 9221 B	Shall not be detectable in any 100 ml sample		ABSENT	ABSENT	ABSEN



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PESTICIDES

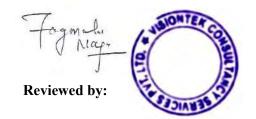
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Laboratory Services Environment Lab Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

1	Endosulfan à	µg/l,Max	APHA 23rd edition: 6630 C	0.4	<0.005	<0.005	<0.005
2	Endosulfan ß	µg/l,Max	APHA 23rd edition: 6630 C	0.4	<0.005	<0.005	<0.005
3	Endosulfan sulphate	µg/l,Max	APHA 23rd edition: 6630 C	0.4	<0.005	<0.005	<0.005
4	Alachlor	μg/l, Max	APHA 23rd edition: 6630 C	20	<0.01	<0.01	<0.01
5	Atrazine	μg/l, Max	APHA 23rd edition: 6630 C	2.0	<0.01	<0.01	<0.01
6	Aldrin	µg/l, Max	APHA 23rd edition: 6630 C	0.03	<0.01	<0.01	<0.01
8	Alpha HCH	μg/l, Max	APHA 23rd edition: 6630 C	0.01	<0.01	<0.01	<0.01
9	Beta HCH	μg/l, Max	APHA 23rd edition: 6630 C	0.04	<0.01	<0.01	<0.01
10	Delta HCH	μg/l, Max	APHA 23rd edition: 6630 C	0.04	<0.01	<0.01	<0.01
11	Butachlor	μg/l, Max	APHA 23rd edition: 6630 C	125.0	<0.01	<0.01	<0.01
12	Chloropyriphos	μg/l, Max	APHA 23rd edition: 6630 C	30.0	<0.01	<0.01	<0.01
13	2,4-Dichlorophenoxyacetic acid	μg/l, Max	APHA 23rd edition: 6630 C	30.0	<0.05	<0.05	<0.05
14	p p DDE	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
15	p p DDD	µg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
16	p p DDT	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
17	o p DDE	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
18	o p DDD	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
19	o p DDT	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.05	<0.05	<0.05
20	Ethion	μg/l, Max	APHA 23rd edition: 6630 C	3.0	<0.01	<0.01	<0.01
21	Lindane	μg/l, Max	APHA 23rd edition: 6630 C	2.0	<0.01	<0.01	<0.01
22	Isoproturon	μg/l, Max	APHA 23rd edition: 6630 C	9.0	<0.01	<0.01	<0.01
23	Malathion	μg/l, Max	APHA 23rd edition: 6630 C	190.0	<0.01	<0.01	<0.01
24	Methyl parathion	μg/l, Max	APHA 23rd edition: 6630 C	0.3	<0.01	<0.01	<0.01
25	Monocrotophos	μg/l, Max	APHA 23rd edition: 6630 C	1.0	<0.01	<0.01	<0.01
26	Phorate	µg/l, Max	APHA 23rd edition:	2.0	<0.01	<0.01	<0.01



6630 C



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Laboratory Services

Ref: Envlab/23-24/R-07736

Date: 07.09.2023

GW8

GW9

GROUND WATER QUALITY ANALYSIS REPORT- AUG 2023

Name of Client : M/s FERRO ALLOYS CORPORATION LIMITED, BHADRAK 1.

Name of the Project : OSTAPAL CHROMITE MINES, KALIAPANI, JAJPUR 2.

- Sampling Location : GW7: Eastern Side of the Quarry (PZ-1) 3.
 - GW8: Southern Side of the Quarry (PZ-2)
 - GW9: Western Side of the Quarry (PZ-3)
- 4. Method of Sampling: APHA 1060 B
- **Date of Sampling** : 23.08.2023 5. 6.
 - Date of Analysis : 24.08.2023 TO 29.08.2023

Sample Collected by 7. : VCSPL Representative in presence of Client's Representative TEST METHOD Standard as per IS -10500:2012 Amended on 2015 & 2018 SI. Parameter Unit GW7 No. Acceptabl Permissabl e Limit e Limit Physical Parameter APHA 23rd Fd 2017

Image: Character in the system in t	1 Colour	Hazen,Max	APHA 23 rd Ed,2017 : 2120 B, C	5	15	<5	<5	<5
5 pH at 25°C 4500H ⁺ B 0.5-8.5 6.5-8.5 7.30 7.32 3 Taste APHA 23 st Ed,2017: 2160 C Agreeab le Agreeab ble Agreeable ble Agreeable ble <t< th=""><th>2 Odour</th><th></th><th>:2120 B</th><th>0</th><th></th><th>Agreeable</th><th>Agreeable</th><th>Agreeable</th></t<>	2 Odour		:2120 B	0		Agreeable	Agreeable	Agreeable
3 Taste 2160 C Be Agreeable	3 pH at 25°C			6.5-8.5	6.5-8.5	7.30	7.32	7.27
5 Dissolved Solids mg/l,Max APHA 23 rd Ed,2017 : 2540 C 500 2000 235 193 1 Aluminium as(Al) mg/l,Max APHA 3500A1 B 0.03 0.2 BDL BDL 2 Ammonical Nitrogen(NH3-N) mg/l,Max APHA 4500 NH3C 0.5 0.5 BDL BDL 3 Anionic Detergents (as MBAS) mg/l,Max APHA 5540 C 0.2 1.0 ND ND 4 Barium(Ba) mg/l,Max APHA 4500 B,B 0.7 0.7 BDL BDL 5 Boron (as B) mg/l,Max APHA 4500 B,B 0.5 1.0 BDL BDL 6 Calcium (as Ca) mg/l,Max APHA 23 rd Ed,2017 : 3500C a B 75 200 30.6 29.2 7 Chloramines (as Cl ₂) mg/l,Max APHA 4500 -C1 G 4.0 ND ND 8 Chloride (as Cl) mg/l,Max APHA 23 rd Ed,2017 : 4500C1 B 250 1000 45 55 9 Copper (as Cu) mg/l,Max <th>3 Taste</th> <th></th> <th></th> <th>0</th> <th>0</th> <th>Agreeable</th> <th>Agreeable</th> <th>Agreeable</th>	3 Taste			0	0	Agreeable	Agreeable	Agreeable
5 Dissolved Solids mg/i,Max 2540 C 500 2000 233 193 CHEMICAL PARAMETER 1 Aluminium as(Al) mg/i,Max APHA 3500A1 B 0.03 0.2 BDL BDL 2 2 Ammonical Nitrogen(NH ₃ -N) mg/i,Max APHA 4500 NH ₃ C 0.5 0.5 BDL BDL 2 3 Anionic Detergents (as mg/i,Max APHA 5540 C 0.2 1.0 ND ND 4 Barium(Ba) mg/i,Max APHA 4500 B,B 0.7 0.7 BDL BDL 29.2 5 Boron (as B) mg/i,Max APHA 4500 B,B 0.5 1.0 BDL BDL 6 Calcium (as Ca) mg/i,Max APHA 4500 C1G 4.0 ND ND ND 8 Chloradic (as Cl) mg/i,Max APHA 23rd Ed.2017 : 4500 C1B 250 1000 45 55 9 Copper (as Cu) mg/i,Max APHA 4500 F,C 1.0 1.5 0.022 0.019 1	4 Turbidity	NTU,Max		1	5	0.6	0.7	0.8
1 Aluminium as(Al) mg/l,Max APHA 3500A1 B 0.03 0.2 BDL BDL 2 Ammonical Nitrogen(NH3-N) mg/l,Max APHA 4500 NH3C 0.5 0.5 BDL BDL 3 Anionic Detergents (as MBAS) mg/l,Max APHA 5540 C 0.2 1.0 ND ND 4 Barium(Ba) mg/l,Max APFA 3111,B 0.7 0.7 BDL BDL 5 Born (as B) mg/l,Max APHA 4500 B,B 0.5 1.0 BDL BDL 6 Calcium (as Ca) mg/l,Max APHA 4500 B,B 0.5 1.0 BDL BDL 7 Chloramines (as Cl ₂) mg/l,Max APHA 4500 -C1 G 4.0 A.0 ND ND 8 Chloramines (as Cl ₂) mg/l,Max APHA 23rd Ed.2017 : 4500C1 B 250 1000 45 55 9 Copper (as Cu) mg/l,Max APHA 3111 B,C 0.05 1.5 BDL BDL 10 Fluoride (as F) mg/l,Max <	5 Dissolved Solids	mg/l,Max		500	2000	235	193	180
Image: Construction of the second s		CHEMICA	L PARAMETER					
2 Ammonical Nitrogen(NH3-N) mg/l,Max APHA 5540 C 0.5 BDL BDL 3 Anionic Detergents (as MBAS) mg/l,Max APHA 5540 C 0.2 1.0 ND ND ND 4 Barium(Ba) mg/l,Max APFA 3111,B 0.7 0.7 BDL BDL BDL 5 Boron (as B) mg/l,Max APHA 4500 B,B 0.5 1.0 BDL BDL BDL 6 Calcium (as Ca) mg/l,Max APHA 4500 B,B 0.5 1.0 BDL BDL BDL 6 Calcium (as Ca) mg/l,Max APHA 4500 C1G 4.0 A.0 ND ND ND 7 Chloramines (as Cl) mg/l,Max APHA 4500 -C1 G 4.0 A.0 ND ND 8 Chloride (as Cl) mg/l,Max APHA 4500 -C1 G 4.0 ND ND ND 9 Copper (as Cu) mg/l,Max APHA 4500 C1 B 0.05 1.5 BDL BDL BDL 10	1 Aluminium as(Al)	mg/l,Max	APHA 3500A1 B	0.03	0.2	BDL	BDL	BDL
3 MmBAS mg/l,Max APFA 3111,B 0.2 1.0 ND ND 4 Barium(Ba) mg/l,Max APFA 3111,B 0.7 0.7 BDL BDL BDL 5 Boron (as B) mg/l,Max APHA 4500 B,B 0.5 1.0 BDL BDL BDL 6 Calcium (as Ca) mg/l,Max APHA 23rd Ed,2017 : 3500Ca B 75 200 30.6 29.2 7 Chloramines (as Cl ₂) mg/l,Max APHA 4500 -Cl G 4.0 4.0 ND ND 8 Chloride (as Cl) mg/l,Max APHA 23rd Ed,2017 : 4500Cl B 250 1000 45 55 9 Copper (as Cu) mg/l,Max APHA 3111 B,C 0.05 1.5 BDL BDL 10 Fluoride (as F) mg/l,Max APHA 4500 F,C 1.0 1.5 0.022 0.019 11 Residual, free Chlorine mg/l,Max APHA 4500 C1B 0.2 1.0 ND ND 12 Iron (as Fe) <	2 Ammonical Nitrogen(NH3-N)	mg/l,Max	APHA 4500 NH _{3.} C	0.5	0.5	BDL	BDL	BDL
4 Barium(Ba) mg/l,Max 0.7 0.7 BDL BDL 5 Boron (as B) mg/l,Max APHA 4500 B,B 0.5 1.0 BDL BDL 6 Calcium (as Ca) mg/l,Max APHA 23rd Ed,2017 : 3500Ca B 75 200 30.6 29.2 7 Chloramines (as Cl) mg/l,Max APHA 4500 -Cl G 4.0 4.0 ND ND 8 Chloride (as Cl) mg/l,Max APHA 23rd Ed,2017 : 4500Cl B 250 1000 45 55 9 Copper (as Cu) mg/l,Max APHA 3111 B,C 0.05 1.5 BDL BDL 10 Fluoride (as F) mg/l,Max APHA 4500 F,C 1.0 1.5 0.022 0.019 1 11 Residual, free Chlorine mg/l,Max APHA 4500 C1B 0.2 1.0 ND ND 12 Iron (as Fe) mg/l,Max APHA 23rd Ed,2017 : 3111, B 1.0 1.0 0.34 0.30		mg/l,Max	APHA 5540 C	0.2	1.0	ND	ND	ND
Image: Constraint of the second of the se	4 Barium(Ba)	mg/l,Max	APFA 3111,B	0.7	0.7	BDL	BDL	BDL
6 Calcium (as Ca) mg/l,Max 3500Ca B 75 200 30.6 29.2 7 Chloramines (as Cl ₂) mg/l,Max APHA 4500 -Cl G 4.0 4.0 ND ND 8 Chloride (as Cl) mg/l,Max APHA 23rd Ed,2017 : 4500Cl B 250 1000 45 55 9 Copper (as Cu) mg/l,Max APHA 3111 B,C 0.05 1.5 BDL BDL 10 Fluoride (as F) mg/l,Max APHA 4500 F,C 1.0 1.5 0.022 0.019 11 Residual, free Chlorine mg/l,Max APHA 23rd Ed,2017 : 3111, B 1.0 1.0 ND ND	5 Boron (as B)	mg/l,Max	APHA 4500 B,B	0.5	1.0	BDL	BDL	BDL
7 Chloramines (as Cl ₂) mg/l,Max APHA 23 rd Ed,2017 : 4500C1 [·] B 4.0 4.0 ND ND ND 8 Chloride (as Cl) mg/l,Max APHA 23 rd Ed,2017 : 4500C1 [·] B 250 1000 45 55 9 Copper (as Cu) mg/l,Max APHA 3111 B,C 0.05 1.5 BDL BDL 10 Fluoride (as F) mg/l,Max APHA 4500 F,C 1.0 1.5 0.022 0.019 0.019 11 Residual, free Chlorine mg/l,Max APHA 4500 C1B 0.2 1.0 ND ND 12 Iron (as Fe) mg/l,Max APHA 23 rd Ed,2017 : 3111, B 1.0 1.0 0.34 0.30	6 Calcium (as Ca)	mg/l,Max	-	75	200	30.6	29.2	26.3
8 Chloride (as C1) mg/l,Max 4500C1 · B 250 1000 45 55 9 Copper (as Cu) mg/l,Max APHA 3111 B,C 0.05 1.5 BDL BDL BDL 10 Fluoride (as F) mg/l,Max APHA 4500 F,C 1.0 1.5 0.022 0.019 0.019 11 Residual, free Chlorine mg/l,Max APHA 4500 C1 B 0.2 1.0 ND ND 12 Iron (as Fe) mg/l,Max APHA 23 rd Ed,2017 :: 3111, B 1.0 1.0 0.34 0.30	7 Chloramines (as Cl ₂)	mg/l,Max	APHA 4500 Cl G	4.0	4.0	ND	ND	ND
Image: Normal and the second of the	8 Chloride (as Cl)	mg/l,Max	-	250	1000	45	55	47.5
Image: Non-state and state and st	9 Copper (as Cu)	mg/l,Max	APHA 3111 B,C	0.05	1.5	BDL	BDL	BDL
12 Iron (as Fe) mg/l,Max APHA 23 rd Ed,2017 : 3111, B 1.0 1.0 0.34 0.30	10 Fluoride (as F)	mg/l,Max	APHA 4500 F,C	1.0	1.5	0.022	0.019	0.025
12 Iron (as Fe) mg/l,Max 3111, B 1.0 1.0 0.34 0.30	11 Residual, free Chlorine	mg/l,Min	APHA 4500 Cl B	0.2	1.0	ND	ND	ND
13 Magnesium (as Mg) mg/LMax APHA 3500 Mg B 30 100 12.5 14.6	12 Iron (as Fe)	mg/l,Max		1.0	1.0	0.34	0.30	0.35
	13 Magnesium (as Mg)	mg/l,Max	APHA 3500 Mg B	30	100	12.5	14.6	8.8
14 Manganese (as Mn) mg/l,Max APHA 3500Mn B 0.1 0.3 BDL BDL	14 Manganese (as Mn)	mg/l,Max	APHA 3500Mn B	0.1	0.3	BDL	BDL	BDL



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 Agricultural Development Information Technology Public Health Engineering Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Environment Lab Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

15	Mineral Oil	mg/l,Max	APHA 5520 B	0.5	0.5	BDL	BDL	BDL
16	Nitrate (as NO3)	mg/l,Max	APHA 4500 NO3 ⁻ E	45	45	1.35	0.94	0.86
17	Phenolic Compounds(as C ₆ H ₅ OH)	mg/l,Max	APHA 5530 B,D	0.001	0.002	BDL	BDL	BDL
18	Selenium (as Se)	mg/l,Max	APHA 23 rd Ed,2017: 3500 Se C	0.01	0.01	BDL	BDL	BDL
19	Silver(asAg)	mg/l,Max		0.1	0.1	BDL	BDL	BDL
20	Sulphate (as SO ₄)	mg/l,Max	APHA 4500 SO ₄ ²⁻ E	200	400	4.4	3.8	4.1
21	Sulphide (as H ₂ S)	mg/l,Max	0.05	0.05	0.05	ND	ND	ND
22	Alkalinity	mg/l,Max	APHA 2320 B	200	600	45	65	70
23	Total Hardness (as CaCO ₃)	mg/l,Max	APHA 23 rd Ed,2017 : 2340 C	200	600	128	133	102
24	Zinc (as Zn)	mg/l,Max	APHA 23 rd Ed,2017: 3111 B	5	15	3.2	4.8	4.6
			Toxic Parame	ters				
1	Chromium (as Cr ⁺⁶⁾	mg/l,Max	APHA 3500Cr B	0.05	0.05	BDL	BDL	BDL
2	Cadmium as(Cd)	mg/l,Max	APHA 23 rd Ed,2017: 3111 B	0.003	0.003	BDL	BDL	BDL
3	Cyanide as (CN-)	mg/l,Max	APHA 23 rd Ed,2017: 4500 CN ⁻ C,D	0.05	0.05	BDL	BDL	BDL
4	Lead as(Pb)	mg/l,Max	APHA 23 rd Ed,2017 3111 B	0.1	0.1	BDL	BDL	BDL
5	Mercury as (Hg)	mg/l,Max	APHA 23 rd Ed,2017: 3111 B	0.001	0.001	BDL	BDL	BDL
6	Nickel (Ni)	mg/l,Max	IS 5185 (Part-22)	0.02	0.02	BDL	BDL	BDL
7	Arsenic as (As)	mg/l,Max	APHA 23 rd Ed,2017: 3114 B	0.01	0.01	BDL	BDL	BDL
8	Polychlorinated biphenyls	mg/l,Max	APHA 23 rd Ed,2017 :6440 B	0.0005	0.0005	ND	ND	ND
9	Polyaromatic hydrocarbons (PAH)	mg/l,Max	APHA 23 rd Ed,2017 :6440 B	0.0001	0.0001	ND	ND	ND
10	Total Chromium	mg/l,Max	APHA 3500Cr B	0.05	0.05	BDL	BDL	BDL
11	Bromoform	mg/l,Max	APHA 6232	0.1	0.1	ND	ND	ND
12	Dibromochloromethane	mg/l,Max	APHA 6232	0.1	0.1	ND	ND	ND
13	Bromodichloromethane	mg/l,Max	АРНА 6232	0.06	0.06	ND	ND	ND
14	Chloroform	mg/l,Max	APHA 6232	0.2	0.2	ND	ND	ND
15	Molybdenum (Mo)	mg/l,Max	IS 3025 (Part 2)	0.07	0.07	BDL	BDL	BDL
			Bacteriological Pa	rameter				
1	Total Coliform	MPN/100 ml	APHA 23 rd Ed,2017: 9221 B	Shall not be detectable in any 100 ml sample		ABSENT	ABSENT	ABSEN



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 Agricultural Development Information Technology Public Health Engineering Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Laboratory Services Environment Lab Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

PESTICIDES APHA 23rd edition: µg/l,Max Endosulfan à < 0.005 < 0.005 < 0.005 1 0.4 6630 C APHA 23rd edition: µg/l,Max 2 Endosulfan ß 0.4 < 0.005 < 0.005 < 0.005 6630 C APHA 23rd edition: 3 **Endosulfan sulphate** µg/l,Max 0.4 < 0.005 < 0.005 < 0.005 6630 C µg/l, Max APHA 23rd edition: 4 Alachlor 20 < 0.01 < 0.01 < 0.01 6630 C APHA 23rd edition: µg/l, Max 5 2.0 < 0.01 Atrazine < 0.01 < 0.01 6630 C APHA 23rd edition: µg/l, Max 6 Aldrin 0.03 < 0.01 < 0.01 < 0.01 6630 C APHA 23rd edition: µg/l, Max 8 Alpha HCH 0.01 < 0.01 < 0.01 < 0.01 6630 C APHA 23rd edition: µg/l, Max 9 Beta HCH 0.04 < 0.01 < 0.01 < 0.01 6630 C µg/l, Max APHA 23rd edition: **Delta HCH** 10 0.04 < 0.01 < 0.01 < 0.01 6630 C µg/l, Max APHA 23rd edition: < 0.01 < 0.01 11 **Butachlor** 125.0 < 0.01 6630 C µg/l, Max APHA 23rd edition: 12 Chloropyriphos 30.0 < 0.01 < 0.01 < 0.01 6630 C APHA 23rd edition: 2,4-Dichlorophenoxyacetic µg/l, Max 13 < 0.05 30.0 < 0.05 < 0.05 6630 C acid APHA 23rd edition: 14 1.0 < 0.05 < 0.05 < 0.05 p p DDE µg/l, Max 6630 C APHA 23rd edition: 15 p p DDD 1.0 < 0.05 < 0.05 < 0.05 µg/l, Max 6630 C APHA 23rd edition: 16 p p DDT µg/l, Max 1.0 < 0.05 < 0.05 < 0.05 6630 C APHA 23rd edition: 17 o p DDE µg/l, Max 1.0 < 0.05 < 0.05 < 0.05 6630 C APHA 23rd edition: 18 1.0 < 0.05 o p DDD μg/l, Max <0.05 < 0.05 6630 C APHA 23rd edition: 19 o p DDT µg/l, Max 1.0 < 0.05 < 0.05 < 0.05 6630 C APHA 23rd edition: 20 Ethion 3.0 < 0.01 < 0.01 < 0.01 µg/l, Max 6630 C APHA 23rd edition: 21 µg/l, Max < 0.01 < 0.01 < 0.01 Lindane 2.0 6630 C APHA 23rd edition: 22 Isoproturon µg/l, Max 9.0 < 0.01 < 0.01 < 0.01 6630 C APHA 23rd edition: 23 190.0 Malathion < 0.01 < 0.01 < 0.01 µg/l, Max 6630 C APHA 23rd edition: 24 Methyl parathion 0.3 < 0.01 < 0.01 < 0.01 µg/l, Max 6630 C APHA 23rd edition: 25 1.0 < 0.01 < 0.01 < 0.01 Monocrotophos µg/l, Max 6630 C APHA 23rd edition: 26 2.0 < 0.01 < 0.01 < 0.01 Phorate µg/l, Max 6630 C





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Plot No.- M-22 & 23, Chandaka Industrial Estate, Patia, Bhubaneswar, Khurda, Odisha-751024, India Tel.: 0674-3511721 E-mail: visiontek@vcspl.org, visiontekin@gmail.com

Visit us at: www.vcspl.org





Annexure-19

Date: 28.10.2023

OCM/ENV/ 2068/2023

То

The Regional Director, Central Ground Water Board, South Eastern Region Bhujal Bhawan, Khandagiri Square Bhubaneswar, Odisha

SUB:- Submission of Surface water quality report of Dhamsala Nallah Upstream & Downstream for the period July'23 to September'23 in respect to Ostapal Chromite Mine of M/s. FACOR Ltd.

Dear Sir,

We are submitting the Surface water quality report of Dhamsala Nallah Upstream (Upto 100 mtr UP) & Dhamsala Nallah Downstream (Upto 100 mtr Down) carried out by NABL lab for the period July'23 to September'23 for your kind information.

Thanking You,

Yours Faithfully Ferro Alloys Corporation LTD

Head Environment Ostapal Chromite Mines

Encl: A/a

- CC: 1. Member Secretary, State Environmental Impact Assessment Authority, Bhubaneshwar, Odisha
 - 2.Regional Officer, Odisha State Pollution Control Board, Kalinganagar, Jajpur, Odisha

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) <u>Registered Office:</u> D.P.Nagar, PO : Randia, Dist.: Bhadrak, Odisha, India - 756 135

T +91-6784 240320/240347, Email: <u>facor.mines@vedanta.co.in</u> / <u>facor.ccp@vedanta.co.in</u> Website: <u>www.facorgroup.in</u>, CIN: U45201OR1955PLC008400.



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Agricultural Development
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Mine Planning & Design
 Mineral/Sub-Soil Exploration
 Waste Management Services

Laboratory Services Environment Lab Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

Ref : Envlab/23-24/R- 07748

Date: 07.09.2023

SURFACE WATER QUALITY ANALYSIS REPORT- AUG 2023

- 1. Name of Client : M/s FERRO ALLOYS CORPORATION LIMITED, BHADRAK
 - : OSTAPAL CHROMITE MINES , KALIAPANI, JAJPUR
- 3. Sampling Location

Name of the Project

- : SW1:Damsala Nallah Upstream Water (100 mtr Up)
 - SW2: Damsala Nallah Downstream Water (100 mtr Down) (With impact of other mines discharge)
- 4. Method of Sampling : APHA 1060 B
- 5. Date of Sampling : 23.08.2023
 - Date of Analysis : 24.08.2023 to 30.08.2023
- 7. Sample Collected by : VCSPL Representative in presence of Client's Representative

SI.	Parameter	Testing Method	Unit	Standards as per	Analysis	Results
No	T un uniceer	resting freehou	Cint	IS-2296:1992 Class – 'C'	SW-1	SW-2
1	Colour (max)	Visual Comparison Method APHA 23 RD Ed.2017 : 2120 B. C	Hazen	300	<5	5
2	pH Value	pH Meter APHA 23 RD Ed,2017 : 4500H ⁺ B		6.0-9.0	7.18	7.27
3	Suspended solids	Gravimetric Method APHA 23 RD Ed,2017 : 2540 D	mg/l		67	82
4	Dissolved Oxygen (minimum)	Modified Winkler Method APHA 23 RD Ed,2017: 2540 C	mg/l	4.0	6.0	6.4
5	Turbidity	Nephelometric Method APHA 23 RD Ed,2017: 2130 B	NTU		3.0	4.1
6	Chloride (max)	Titrimetric Method APHA 23 RD Ed,2017: 4500Cl ⁻ B	mg/l	600	30.0	45.0
7	Total Dissolved Solids	Gravimetric Method APHA 23 RD Ed,2017: 2540 C	mg/l	1500	145	162
8	BOD (3) days at 27°C (max)	IS 3025(P-44) : 1993 RA 2003	mg/l	3.0	BDL	BDL
9	Arsenic as As	By AAS Method APHA 23 RD Ed,2017: 3114 B	mg/l	0.2	BDL	BDL
10	Lead as Pb(max)	By AAS Method APHA 23 RD Ed,2017 3111 B	mg/l	0.1	BDL	BDL
11	Cadmium as Cd (max)	By AAS Method APHA 23 RD Ed 2017: 3111 B	mg/l	0.01	BDL	BDL
12	Hexa Chromium as Cr ⁺⁶	6 Diphenyl Carbazide Method APHA 23 RD Ed,2017: 3500Cr B		0.05	<0.01	<0.01
13	Copper as Cu (max)	By AAS Method APHA 23 RD Ed.2017: 3111 B	mg/l	1.5	BDL	BDL
14	Zinc as Zn(max)	By AAS Method APHA 23 RD Ed,2017: 3111 B	mg/l	15	BDL	BDL
15	Selenium as Se (max)	By AAS Method APHA 23 RD Ed,2017: 3500 Se C	mg/l	0.05	BDL	BDL
16	Cyanide as CN (max)	Distillation followed by Spectophotometric Method APHA 23 RD Ed,2017: 4500	mg/l	0.05	BDL	BDL
17	Fluoride as F (max)	Distillation followed by Spectrophotometric Method APHA 23 RD Ed,2017: 4500F ⁻ C	mg/l	1.5	0.21	0.38
18	Sulphates (SO4) (max)	Turbidimetric Method APHA 23 RD Ed,2017: 4500 SO4 ²⁻ E	mg/l	400	1.2	1.8



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 Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Environment Lab Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

19	Phenolic Compounds as C6H5OH (max)	Chloroform Extraction By Colorimetric Method APHA 23 RD Ed,2017: 5530 B,D	mg/l	0.005	BDL	BDL
20	Iron as Fe (max)	By AAS Method APHA 23 RD Ed,2017: 3500Fe, B	mg/l	0.5	0.089	0.095
21	Nitrate as NO3, (max)	By UV-Screen Method APHA 23 RD Ed,2017: 4500 NO3 ⁻ E	mg/l	50	3.2	3.8
22	Anionic Detergents (max)	Anionic Surfactants as MBAS APHA 23 RD Ed,2017: 5540 C	mg/l	1.0	ND	ND
23	Total Coli form	By Multiple Tube Fermentation Technique APHA 23 RD Ed,2017: 9221 B	MPN/ 100 ml	5000	920	1600

CL – Colorless, ND – Not detected.

BDL (Below detection limit) Values :(Cu<0.02 mg/l, Mn<0.025 mg/l, C₆H₃OH<0.05 mg/l, Hg<0.004mg/l, Cd<0.01 mg/l, Se<0.001 mg/l, As<0.004 mg/l,Pb<0.02 mg/l, Zn<0.03 mg/l, Cr⁺⁶<0.01 mg/l, Al<0.1 mg/l , B<0.1 mg/l, NO₃1 mg/l)

Map Reviewed By



P. Pati





Annexure 20

OCM/CGWB/ 2071/2023

Date: 28.10.2023

То

The Regional Director Central Ground Water Board South Eastern Region Bhujal Bhawan, Khandagiri Square Bhubaneswar – 751001

SUB:- Submission of water quality report of mines discharge water for the period July'23 to September'23 in respect to Ostapal Chromite Mine of M/s. FACOR Ltd.

Dear Sir,

We are submitting the water quality monitoring report of mines discharge water carried out by NABL lab for the period July'23 to September'23 for your kind information.

Monitoring reports are attached as annexure 1 & annexure 2

- 1.) Annexure 1 ETP Inlet Water analysis report (Mines Dewatering)
- 2.) Annexure 2 ETP Outlet water analysis report

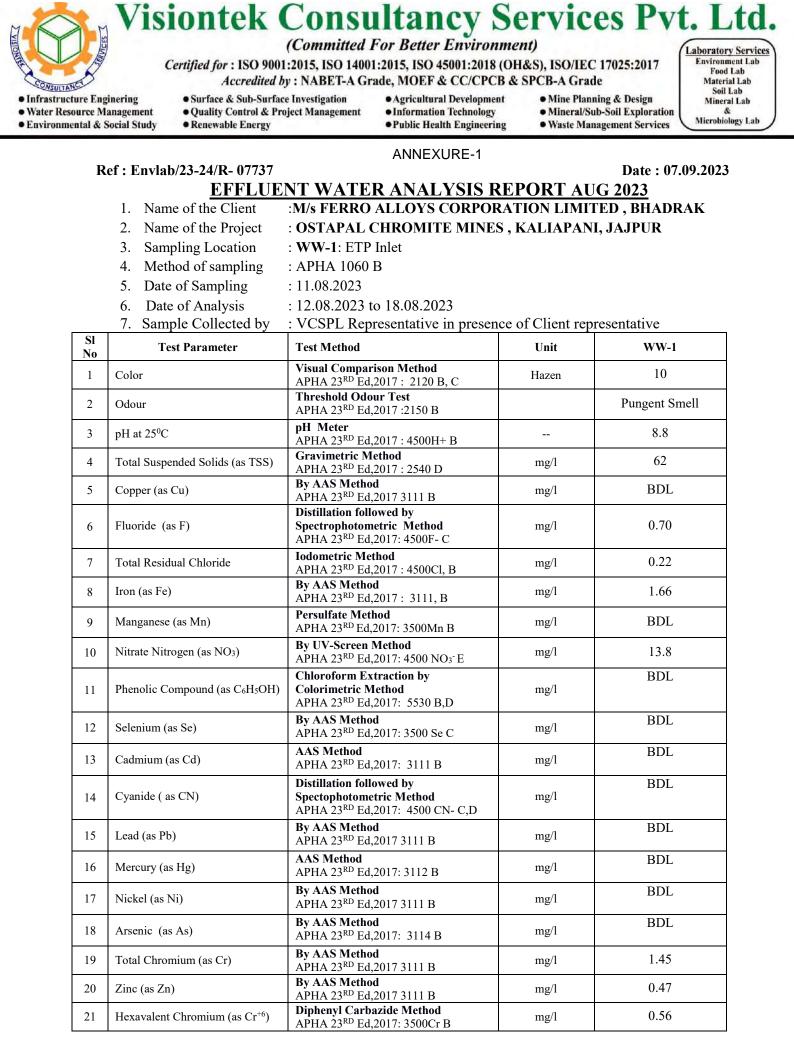
Thanking You,

Yours Faithfully Ferro Alloys Corporation LTD

Head Environment Ostapal Chromite Mines

Encl: A/a

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) Registered Office: D.P.Nagar, PO : Randia, Dist.: Bhadrak, Odisha, India - 756 135 T +91-6784 240320/240347, Email: <u>facor.mines@vedanta.co.in</u> / <u>facor.ccp@vedanta.co.in</u> Website: <u>www.facorgroup.in</u>, CIN: U452010R1955PLC008400.





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22	Vanadium (as V)	By AAS Method APHA 23 RD Ed,2017 3111 D	mg/l	BDL
23	Temperature	By Thermometer APHA 23 RD Ed,2017 2550 B	⁰ C	32
24	Dissolved Oxygen	Modified Winkler Method APHA 23 RD Ed,2017: 4500 O, C	mg/l	5.5
25	Biochemical Oxygen Demand as BOD(3days at 27 ⁰ C)	IS 3025(P-44) : 1993 RA 2003	mg/l	15.0
26	Chemical Oxygen Demand (as COD)	Open Reflux Method APHA 23 RD Ed,2017: 5220 C	mg/l	210
27	Oil & Grease (as O & G)	Gravimetric Method (Solvent Extraction) APHA 23 RD Ed,2017:5520-B	mg/l	16.0
28	Ammonical Nitrogen (as NH3-N)	TKN Instrument (Distillation) followed by Titrimetric Method APHA 23 RD Ed,2017 : 4500NH ₃ C	mg/l	8.2
29	Total Kjeldahl Nitrogen (as N)	TKN Instrument (Digestion) APHA 23 RD Ed,2017: 4500 Norg C	mg/l	13.2
30	Sulphide (as S)	Iodometric Method APHA 23 RD Ed,2017 : 4500 S ²⁻	mg/l	BDL
31	Free Ammonia (as NH ₃)	By Calculation	mg/l	13.7
32	Dissolve Phosphate	APHA 23 rd Edition 4500 P D	mg/l	9.2
33	Particulate Size of Suspended Solids	Gravimetric Method APHA 23 RD Ed,2017 : 2540 D	μ	<850
34	Bio- assay Test	IS 6582 (Part 2) 2001, Ed.2.1(2002-12)	%	No fish Survived after 96 hours in 100% effluent
	ng ND Not datastad			

CL – Colorless, ND – Not detected.

BDL (Below detection limit) Values :(Cu<0.02 mg/l, Mn<0.025 mg/l, CeH3OH<0.05 mg/l, Hg<0.004mg/l, Cd<0.01 mg/l, Se<0.001 mg/l, As<0.004 mg/l,Pb<0.02 mg/l, Zn<0.03 mg/l, Cr⁺⁶<0.01 mg/l, Al<0.1 mg/l, B<0.1 mg/l, NO₃1 mg/l)



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Waste Management Services

Laboratory Services Environment Lab Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

Ref: Envlab/23-24/R- 07738ANNEXURE-2Date : 07.09.2023EFFLUENT WATER DISCHARGE ANALYSIS REPORT AUG 2023

: WW-1: ETP Mines Final Discharge Water

1. Name of the Client

:M/s FERRO ALLOYS CORPORATION LIMITED, BHADRAK : OSTAPAL CHROMITE MINES , KALIAPANI, JAJPUR

- 2. Name of the Project
- 3. Sampling Location
- 4. Method of sampling
- 5. Date of Sampling
 - : 11.08.2023 : 12.08.2023 to 18.08.202

: APHA 1060 B

- Date of Analysis
 Sample Collected b
- : 12.08.2023 to 18.08.2023

Sample Collected by : VCSPL Representative in presence of Client representative

Sl. No.	Parameters	Testing Methods	Unit	Standards As Per CTO	Analysis Results EW-1
1	Colour	Visual Comparison Method APHA 2120 B; 23 rd Edition, 2017	Hazen	Colourless	>5
2	Odour	Threshold Odour Method APHA 2150 B; 23 rd Edition, 2017		Odourless	Agreeable
3	pH at 25°C	pH Meter APHA 4500 H ⁺ B; 23 rd Edition, 2017		5.5-9.0	7.68
4	Total Suspended Solids	Gravimetric Method APHA 2540 D; 23 rd Edition, 2017	mg/l	100	42
5	Copper as Cu	By AAS Method APHA 3111 B; 23 rd Edition, 2017	mg/l	3	BDL
6	Fluoride as F	Distillation followed by SpectophotometricMethod APHA 4500 F ⁻ C,D; 23 rd Edition, 2017	mg/l	2	0.40
7	Total Residual Chlorine	Iodometric Method APHA 23RD Ed,2017 : 4500Cl, B	mg/l	1	ND
8	Iron as Fe	By AAS Method APHA 3111 B; 23 rd Edition, 2017	mg/l	3	0.48
9	Manganese as Mn	By AAS Method APHA 3111 B; 23 rd Edition, 2017	mg/l	2	BDL
10	Nitrate as NO ₃	By UV-Screen Method APHA 4500 NO ₃ ⁻ B; 23 rd Edition, 2017	mg/l	10	7.15
11	Phenolic Compounds as C ₆ H ₅ OH	Distillation Followed by Spectophotometric Method APHA 5530-B, D; 23 rd Edition, 2017	mg/l	1	BDL
12	Selenium as Se	By AAS Method APHA 3500 Se C; 23 rd Edition, 2017	mg/l	0.05	BDL
13	Cadmium as Cd	By AAS Method APHA 3111 B; 23 rd Edition, 2017	mg/l	2.0	BDL
14	Cyanide as CN	Distillation Followed by Spectophotometric Method APHA 4500 –CN-C,E; 23 rd Edition, 2017	mg/l	0.2	BDL
15	Lead as Pb	By AAS Method APHA 3111 B; 23 rd Edition, 2017	mg/l	0.1	BDL
16	Mercury as Hg	By AAS Method APHA 3112 B; 23 rd Edition, 2017	mg/l	0.01	BDL
17	Nickel as Ni	By AAS Method APHA 3111 B; 23 rd Edition, 2017	mg/l	3	BDL
18	Arsenic as As	By AAS Method APHA 3114 B; 23 rd Edition, 2017	mg/l	0.2	BDL
19	Total Chromium as Cr	By AAS Method APHA 3111 B; 23 rd Edition, 2017	mg/l	2	0.20
20	Zinc as Zn	By AAS Method APHA 3111 B; 23 rd Edition, 2017	mg/l	5	0.05
21	Hexavalent Chromium as Cr ⁺⁶	By AAS Method APHA 3500 Cr B; 23 rd Edition, 2017	mg/l	0.05	0.02



Certified for : ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Accredited by : NABET-A Grade, MOEF & CC/CPCB & SPCB-A Grade

 Infrastructure Engineering Water Resource Management

Environmental & Social Study

 Surface & Sub-Surface Investigation Quality Control & Project Management • Renewable Energy

- Agricultural Development Information Technology Public Health Engineering
- Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Laboratory Services Environment Lab Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

22	Vanadium as V	By AAS Method APHA 3500 V; 23 rd Edition, 2017	mg/l	0.2	BDL
23	Temperature	By Thermometer APHA 2550 B; 23 rd Edition, 2017	⁰ C	Shall not exceed 5°C above the receiving water temperature	30
24	Biochemical Oxygen Demand as BOD	Oxygen Depletion Method IS 3025 (Part 44):2003	mg/l	30	6.0
25	Chemical Oxygen Demand as COD	Open Reflux Method APHA 5220 B; 23 rd Edition, 2017	mg/l	250	32.0
26	Oil & Grease	Gravimetric Method (Solvent Extraction) APHA 5520 B; 23 rd Edition, 2017	mg/l	10	8.0
27	Ammonical Nitrogen as N	By TKN Method APHA 4500-NH ₃ C; 23rd Edition, 2017	mg/l	50	4.2
28	Total Kjeldahl Nitrogen as N	By TKN Method APHA 4500-N _{org} C; 23rd Edition, 2017	mg/l	100	5.8
29	Sulphide as S	By Methylene Blue Method APHA 4500-S D; 23rd Edition, 2017	mg/l	2	BDL
30	Free Ammonia as NH ₃	By Calculation	mg/l	5	0.51
31	Dissolve Phosphate as PO ₄	APHA 23 rd Edition 4500 P D	mg/l	5	1.7
32	Particulate Size of Suspended Solids	Gravimetric Method APHA 2540 D; 23 rd Edition, 2017	μ	Shall pass 850 micron IS Sieve	<850
33	Bio-assay Test	Evaluating Acute Toxicity IS 6582 (P-2) 2008	%	90% survival of fish after 96 hours in 100% effluent	96% Survival of Fish after 96 Hrs in 100% Effluent

CL - Colorless, ND - Not detected.

BDL (Below detection limit) Values :(Cu<0.02 mg/l, Mn<0.025 mg/l, CeH5OH<0.05 mg/l, Hg<0.004mg/l, Cd<0.01 mg/l, Se<0.001 mg/l, As<0.004 mg/l, Pb<0.02 mg/l, Zn<0.03 mg/l, Cr+6<0.01 mg/l, Al<0.1 mg/l , B<0.1 mg/l, NO₃1 mg/l)





P. Pati



1.

isiontek Consultancy Services Pvt. Ltd.

(Committed For Better Environment)

Certified for : ISO 9001:2015, ISO 14001:2015, ISO 45001:2018 (OH&S), ISO/IEC 17025:2017 Accredited by : NABET-A Grade, MOEF & CC/CPCB & SPCB-A Grade

 Surface & Sub-Surface Investigation Agricultural Development Quality Control & Project Management

 Information Technology Public Health Engineering Mine Planning & Design Mineral/Sub-Soil Exploration Waste Management Services

Environment Lab Food Lab Material Lab Soil Lab Mineral Lab & Microbiology Lab

Laboratory Services

Ref: Envlab/23-24/R-07740

• Renewable Energy

Annexure 21

Date : 07.09.2023

NOISE QUALITY ANALYSIS REPORT- AUG 2023

Name of Client : M/s FERRO ALLOYS CORPORATION LIMITED, BHADRAK

- 2. Name of the Project
- : OSTAPAL CHROMITE MINES, KALIAPANI, JAJPUR : 12.08.2023
- 3. Date of Sampling 4. Sample Collected by
- : VCSPL Representative in presence of Client's Representative

Location		Result in	n dB (A)	
ID	Location	Day Time (6.00 am to 10.00pm)	Night Time (10.00pm to 6.00 am)	
N1	Open Cast Quarry	68.2	62.3	
N2	COB Plant	65.6	58.9	
N3	Mines Loading & Unloading	67.9	63.5	
N4	At Project Site	69.3	60.6	
N5	Ostapal Village	49.5	40.1	
N6	Gurujanga Village	53.4	42.8	
N7	Gurujanga Village II	50.6	41.7	
N8	Sukurangi Village	51.8	42.9	
N9	Talangi Village	47.6	40.2	
N10	Sukurangi Village II	52.1	39.8	
N11	Kaliapani Village	50.6	41.7	
N12	Kaliapani Colony	51.2	43.1	
N13	Ostia Village	53.4	42.8	

AMBIENT NOISE LEVEL STANDARD

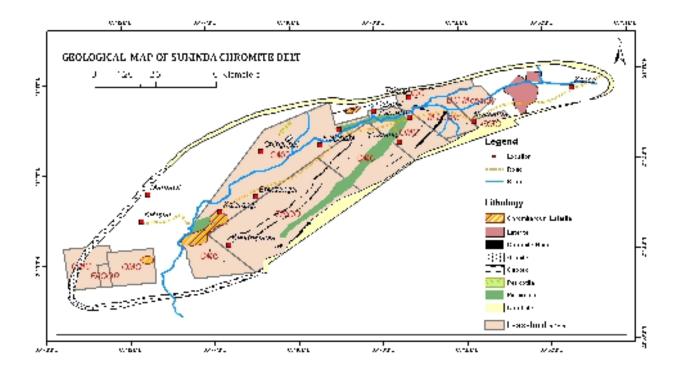
CONTRACT OF A	Limit i	in dB (A)
Category Area/Zone	Day Time (6.00 am to 10.00pm)	Night Time (10.00pm to 6.00 am)
Industrial Area	75	70
Residential Area	55	45
Commercial Area	65	55
Silence Zone	50	40

Map Reviewed By ed By

Plot No.- M-22 & 23, Chandaka Industrial Estate, Patia, Bhubaneswar, Khurda, Odisha-751024, India Tel.: 0674-3511721 E-mail: visiontek@vcspl.org, visiontekin@gmail.com

Annexure-22

SITE SPECIFIC WILDLIFE CONSERVATION PLAN FOR EXPANSION OF OSTAPAL CHROMITE MINING PROJECT OF M/S FERRO ALLOYS CORPORATION LTD. (FACOR) AT VILLAGE GURUJANGA, TAHASIL: SUKINDA , DISTRICT: JAJPUR , ORISSA



By

Divisional Forest Officer,

Cuttack Division



Chromite Mine of M/s Ferro Alloys Corporation Itd Site Specific wildlife Conservation Plan for Ostopal



Abstract of Financial Implications (Cuttack Division) 6.1

SI Description No No Improvement of Habitat: Eradication of Subsurface Dyke 2 Construction of Subsurface Dyke 3 Graded bond (Contour bonding) Integrated Fire management: A 4 Deployment of Fire Fighting Squad. 5 Provisions for Control Burning: 1 Improvement of Avifauna habitat: 6 Fixing of wooden Box Nest 7 Sparrows Conservation Fixing p 8 Provisions for Anti depredation 9 Provisions for Anti depredation 9 Providing a Watch Tower 10 Skill up gradation & Publis 11 Providing a Match Tower 12 Providing a Iternate 13 Bee Keeping: 14 Daylor to NTFP		Interven [*]	Abstract of Interventions (Cuttack Division)	ack Division		
Improvement of Mabitat: 1 Eradication of Invasive Ali 2 Construction of Subsurfac 3 Graded bond (Contour bo Integrated Fire management: A A Deployment of Fire Fighti 5 Provisions for Control Bur 6 Fixing of wooden Box Nes 7 Sparrows Conservation 8 Provisions for Anti 9 Provisions for Anti 9 Provisions for Anti 9 Provisions for Anti 10 Skill up gradation 11 Providing a Watch Tower 12 Skill up gradation 13 Bee Keeping: 14 Providing a Vatch Tower 15 Skill up gradation 16 Skill up gradation 17 Providing a Vatch Tower 18 Providing a Vatch Tower 19 Value addition to NTFP 10 Value addition to NTFP 11 Providing a Recepting: 11 Providing a Vatch Tower 11 Providing a Vatch Towe 11 Providing a		Unit	Rate	Quantum	Amount in Lakh Rs	Remark
1 Eradication of Invasive Ali 2 Construction of Subsurfac 3 Graded bond (Contour bo 5 Provisions for Control Bur 5 Provisions for Control Bur 6 Fixing of wooden Box Nes 7 Sparrows Conservation 7 Sparrows Conservation 7 Sparrows Conservation 8 Provisions for Anti cellance 9 Provisions for Anti cellance 9 Provisions for Anti cellance 10 Skill up gradation 11 Providing a Watch Tower 12 Providing a Watch Tower 13 Providing alternate 14 Providing alternate 15 Providing alternate 16 Still up gradation 11 Providing alternate 11			12851		HP10-55	-
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Integrated Fire management: A Deployment of Fire Fighti Provisions for Control Bur Improvement of Avifauna habi Fixing of wooden Box Nes Fixing of wooden Box Nes Farthen Nest Protection & Survellance Provisions for Anti of equipments / materials. Providing a Watch Tower Providing a Watch Tower Providing a Watch Tower 10 Skill up gradation awareness Camps 11 Providing alternate support: a Bee Keeping: b Value addition to NTFP Add Z0% for cost escalati Total	onding)	Km	15.00	1.50	22.50	
Deployment of Provisions for (Provisions for (Earthen Nest Earthen Nest Earthen Nest rotection & Survell Provisions fo equipments / r Providing a Wa support: Bee Keeping: Value addition Value addition STotal Add 20% for co Total			94-238		24-208	
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ent of Avi g of wood hen Nest hen Nest R. Survell isions fo isions fo isions fo isions al ort: Keeping: addition e addition	urning:	Annual	1.00	5	5.00	
g of wood hen Nest hen Nest R Survell isions fo pments / r iding a Wa ding a Ma ort: Keeping: Keeping: al	bitat:					
rows Con hen Nest & Survell isions fo pments / r up gr iding a Wa ding a Va iding a Va	est	No	2500	500	12,50	Corridors of Sukinda valley
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tisions fo pments / r up gr up gr iding al ort: Keeping: Keeping: I / / / / / / / / / / / /						
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up gr reness Can iding al ort: Keeping: Keeping: I cal		NO	25.00	1	25.00	Daitari DPF
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Keeping: addition tal 1 1	Livelyhood					
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cal 20% for co		SHG	5.00 L	2	10.00	Trade to be finalized on consultation
1 Tune Care					-	159.702
Two Caro	tion				(37.737)	37-940
Tun Can				-	226.420	100
d-Environme	en is	wenty Si	Crores twenty Six Lokh Forty Two The Sever Lake + Sixty Four The	y Two Thouso	Thousand only the here	hundredout

6.2 Abstract of interventions (Dhenkanal Division.)

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n Kandhar adakote(App s34 934		IF Repeater	No	2.00L	41	2.00	d es
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S Total Add 20% for cost escalation Total tank 48 Abstract of Intervention Laborator	ng Drie	120.00		1.0L	'n	5.00	644.401
Add 20% for cost escalation (21,16) 21,334 Fotal (126,980) (28,003) Total Intervention Literation Literation (126,980)	S Total	1.1	1	1		(
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	Total	tabl	a 48 Abstruct	of Interventio	n (uttentane) (20	(uso)	lace and



6 3 Abetraet

Site Specific wildlife Conservation Plan for Ostapul Chromite Mine of M/s Ferro Alloys Corporation Itd



-	Abstract of interventions Abstract of in	terven	tions (Keo	nihar Will	life Distates	
SI No	Description	Unit	Rate in Lakh Rs	Quantu	Amount in Lakh Rs	Remark
Impr	ovement of Habitat:		177821	110	35-964	
1	Eradication of Invasive Alien Species	ha	1.7604	20	35.208	Rebana RF
2	Construction of Subsurface Dyke	No	1.50	15	22.50	
3	Graded bond (Contour bonding)	Km	15.00	1.50	22.50	
Prote	ection & Survellance			-		
4	Providing one Protection Camp (Staff Barrack)	No	25.00	1	25.00	Dhenkanla Keonjhar WL Divi
5 a	Deployment of additional man Power.	No	Rs 327	3*60 m	23.890	Interface Near Rabana RF
5b	Providing other assesories	Ann ual	0.50L	5	2.50	
Mob	ilization of Public support					
6	Fixation of Street Solar light	No	0.30L	20	6.00	In five villages
	S Total			-	(137.598)	138-846
	Add 20% for cost escalation					27.773
	Total			_	-	166.639

(Rupeus One Grove Sixty Five Lakh Eleven Thousand and Eight Hundred Only) (Rupeus One Grove Sixty SixLakh + Sixty Three Thackand Nine hundred ou

Head-Environment Ostapal Chromite Mine MIS FAC OR Ltd

Divisional Forast Official Keonfiner (WL) Division Anan

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Site Specific wildlife Conservation Plan for Ostapal Chromite Mine of M/s Ferro Alloys Corporation Itd



6.4 Plan Period:

This plan is valid for 5 years i.e. from 2022-23 to 2026-27. Another plan will be prepared one year prior to expiry of this plan, if such necessity is felt by the Chief Wildlife Warden. An undertaking to this effect is at Annexure-XIII

6.5 Monitoring & Evaluation:

The project implementation will be monitored by a committee headed by Regional Chief Conservator of Forests, Angul Circle. The members of the Committee are the DFO, Cuttack Division, DFO, Dhenkanal Division and DFO, Keonjhar WL Division. The Asst. Conservator of Forests, Cuttack Division will act as member conveyor.

6.6 Interim Review & Revision of the Plan:

The Plan may be reviewed periodically and effectiveness of plan prescription may be evaluated. If required it may be modified after 3 year of implementation.

6.7 Projected Plan Cost:

522.284

The cumulative Plan Cost is projected at Rs 518.518 lakh as detailed below.

SI No	Executive Agency	Amount in lakh Rs	
1	Forest Department	a la factoria de la companya de la c	1 A IFO
a	Cuttack Division	(226.420) 227.642	alor wa
b	Dhenkanal Division	(126.98) 128.003	- onstations
c	Keonjhar WL Division	165.118 (66.639	CHET CHELUPEOS
	Total	(518.518) 522 284	line and of
	Table S	4 Project Pian Cost	to. Oqis

(Rupees Five Crore Eighteen Lakh Fifty One Thousand & Eight Hundred Only) Rubees Five Crove Twenty Two Lackh Twenty Eight Thousand + Faus hundred 6.8 Executing Agency:

1-0

Canada

Above interventions described will be implemented by Cuttack Division, Dhenkanal Division and Keonjhar WL Forest Division.

The Principal C.C.F.(Wildlife) & CWLW, Odisha, Bhubbaneswar

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Image: constraint of the	IEGG REPORT Height Wreight BMI Certino Stool Fett Sputrum Tett ILLO CLASSIFICATION OF CHEST X:RAY Normal ECG OF Certino Certino OF 005 05 Certino OF 050 05 Certino Stool Sputrum Social Center Production Absent	156 59 2434391847 FA-0024 156 56 2301117666	1000 1000 1000 1000 1000 1000 1000 100	161 233304271 151 2333304271 151 151 151 151 151 151 151 151 151 1	redictation	158 32 20.82899519 158 32 20.82899519 159 59 21.337(6843	162 72 23.337/stata3 Fraction - Absent 163 72 23.337/stata3 Presume control constitues profusion-Absent 161 84 22.0515/stata Presume control constitues profusion-Absent 161 84 32.05015/stata Presume control constitues profusion-Absent
Biolenticition Died Died <thdied< th=""> Died Died</thdied<>	Parmeters predicted performed AutOMETerv stePoart Parmeters predicted performed 6.01 0.01 FEV1 3.08 5.05 5.01 5.01 5.01 FEV1 2.69 3.05 5.01 10.17.08 0.006 FEV1 3.1 5.65 3.91 10.00 10.00	T/V T/39 7.15 92 fmal Purmiters Periodicad Periodicad Periodicad FVC 3.06 2.54 8.18.09 Periodicad FVC 3.06 2.54 8.18.09 Periodicad FVC 7.54 5.31 9.100 Periodicad FVC 7.54 5.31 9.100 Periodicad FVC 7.54 5.31 9.100 Periodicad FE 7.56 5.93 9.16 Periodicad	MICUMAL CHEST X-RAY Parmetere Performed Seaf produced Reformed Reformed <td>Bit X-ray Parmeters Periodicited Periodicited</td> <td>Active 0.42 0.42 54 Parmeters permeters performed % of prediced RLEAR Lt EAR Part Prof. 2.33 2.93 9.1000 BLEAR PEVIFIC 2.31 2.93 9.1000 BLEAR Lt EAR PEVIFIC 7.33 2.93 9.1000 BLEAR BLEAR PEVIFIC 7.32 2.93 9.1000 BLEAR BLEAR PEVIFIC 7.33 2.23 9.11 BLEAR BLEAR PEVIFIC 7.33 6.2 7.8 BLEAR BLEAR BLEAR Orbeit Remoters Prefereid R. Foredicted 7.33 2.21 2.44 9.4 Const 2.41 2.45 9.4 9.4 9.4 19.1 19.1 10.1 <t< td=""><td>Parmeters Inneters Inneters</td><td>FVU 3.23 2.98 30.1009 00.0004 FVU 3.23 2.98 30.1009 00.0004 FF 775 3.23 9.6 00.0044 00.00444 FF 775 3.23 9.6 0.0044 0.00444 FF 7 7 6.0 7.8 0.0044 0.00444 FF 7 7 6.0 7.8 0.0044 0.00444 FV 7 2.57 9.51 0.00 0.00444 0.00444 FV 7.8 2.51 9.51 0.00 0.00444 1.0.0 FV 7.8 7.57 9.51 0.00 0.00444 1.0.0 FV 7.8 7.57 9.51 0.00 0.00444 1.0.0 FV 7.8 7.57 9.50 0.00 0.00 0.00444 1.0.0 FV 7.8 7.53 1.00 0.00 0.00 0.00 0.00 0.00 FV</td></t<></td>	Bit X-ray Parmeters Periodicited Periodicited	Active 0.42 0.42 54 Parmeters permeters performed % of prediced RLEAR Lt EAR Part Prof. 2.33 2.93 9.1000 BLEAR PEVIFIC 2.31 2.93 9.1000 BLEAR Lt EAR PEVIFIC 7.33 2.93 9.1000 BLEAR BLEAR PEVIFIC 7.32 2.93 9.1000 BLEAR BLEAR PEVIFIC 7.33 2.23 9.11 BLEAR BLEAR PEVIFIC 7.33 6.2 7.8 BLEAR BLEAR BLEAR Orbeit Remoters Prefereid R. Foredicted 7.33 2.21 2.44 9.4 Const 2.41 2.45 9.4 9.4 9.4 19.1 19.1 10.1 <t< td=""><td>Parmeters Inneters Inneters</td><td>FVU 3.23 2.98 30.1009 00.0004 FVU 3.23 2.98 30.1009 00.0004 FF 775 3.23 9.6 00.0044 00.00444 FF 775 3.23 9.6 0.0044 0.00444 FF 7 7 6.0 7.8 0.0044 0.00444 FF 7 7 6.0 7.8 0.0044 0.00444 FV 7 2.57 9.51 0.00 0.00444 0.00444 FV 7.8 2.51 9.51 0.00 0.00444 1.0.0 FV 7.8 7.57 9.51 0.00 0.00444 1.0.0 FV 7.8 7.57 9.51 0.00 0.00444 1.0.0 FV 7.8 7.57 9.50 0.00 0.00 0.00444 1.0.0 FV 7.8 7.53 1.00 0.00 0.00 0.00 0.00 0.00 FV</td></t<>	Parmeters Inneters Inneters	FVU 3.23 2.98 30.1009 00.0004 FVU 3.23 2.98 30.1009 00.0004 FF 775 3.23 9.6 00.0044 00.00444 FF 775 3.23 9.6 0.0044 0.00444 FF 7 7 6.0 7.8 0.0044 0.00444 FF 7 7 6.0 7.8 0.0044 0.00444 FV 7 2.57 9.51 0.00 0.00444 0.00444 FV 7.8 2.51 9.51 0.00 0.00444 1.0.0 FV 7.8 7.57 9.51 0.00 0.00444 1.0.0 FV 7.8 7.57 9.51 0.00 0.00444 1.0.0 FV 7.8 7.57 9.50 0.00 0.00 0.00444 1.0.0 FV 7.8 7.53 1.00 0.00 0.00 0.00 0.00 0.00 FV
\$1	0.0.8	29-10-2001 If EVE 669(Without glass) LT EVE 669(Without glass)	151 27-04-2001 III EVE-6/6-WITHOUT GLASS 11 EVE-6/6-WITHOUT GLASS 28-10-2021 III EVE-6/6-WITHOUT GLASS 28-10-2021 III EVE-6/6-WITHOUT GLASS	28:10:2021 RT PTE Withon gass 11.EFF 6/6 Within gass 11.EFF 6/6 Within gass 15.EFF 6/6 With gass 15.EFF 6/6 With gass 17.EFF 6/6 With gass 17.EFF 6/6 With gass	28-10-2021 RT PYE -6/6 Wrin glass 11 TYE -6/6 Wrin glass 11 TYE -6/6 Wrin glass 11 -022 -023 -9FECHAL TEST 11 -022 -023 -9FECHAL TEST	26-07-2019 Nr Pre - 6/6 Writh glass 26-07-2019 Nr Pre - 6/6 Writh glass 11 Pre - 6/6 Writh glass 26-10-2022 Rt Pre - 6/6 Writh glass 11 Tree - 6/6 Writh glass 12 - 10 - 2023 Rt Pre - 6/6 Writh glass 13 - 10 - 2023 Rt Pre - 6/6 Writh glass 14 - 11 Pre - 6/6 Writh glass 14 - 11 - 11 - 11 - 11 - 11 - 11 - 11 -	ાદ દેશ કે (કાર્યાલા) છે. 11 કાર્ય કર્યું કે વંગવાના છેલ્લા

Annexure No.-23

ANNEXURE 23

SAMPLE OF RELEVANT MEDICAL TESTING DONE ON EMPLOYEES

IRT OF MEDICAL ENAMINATIO		FORM - O
NT NDUR RULE 29B	. ,	

	Signature of the Examining Authority Signature of the Examining Authority 16. Skiagram of Chest : NORMAL Name and Designation in Block Letters 09. P.C. SAHU, MEBS, PGDMCH 17. Any other 'C' test considered necessary by examining authority Date : 27/09/2019 09. P.C. Back 09. P.C. SAHU, MEBS, PGDMCH 18. Any opinion of specialist considered necessary Date : 27/09/2019 Pega No 7071 10/dcga Pega No 7071 10/dcga Place : UPC, Back Pega No 7071 10/dcga Pega No 7071 10/dcga Place : UPC, Back Pega No 7071 10/dcga Pega No 7071 10/dcga	11. Skin : NAD 12. Hemia: NO 13. Hydrocele : NO 14. Any other abnormality : NO 15. Urine : Reaction ACIDIC Albumín : NIL P. F. T. : MODERATE RESTRICTION	Circulatory System : Blood Presure : L: Abdomen : Tenderness NO Spleen NOT PALPA Nervous System : History of fits or epilep Paralysis : NO Locomotor system : NORMAL	i) any employment in mine or ii) any employment in mine or iii) any employment in mine or iii) any organic disease : NO ii) any employment or work iii) any employment or work 6. Respiratory System : Chest Measurement : (i) after full ins	 ii) Any Organic Disease of Eye: NO iv) Colour Blindness NO (* to b) 	ETTD. Form 'A' No <u>7/3</u> 307 nedical examination. He lde appears to be <u>48</u> years of age. in given in the attached sheet. RT KINKARA BARIK	ON-078 or re-examination or after sussionants) of disability) Certificate No.: ON-078 as a result of Medical Examination on 2709/2019 Certified that SHRI KINHORI KINKARA RARIK employed Certification of mark - BLACK MOLE ON CHEST ON 100 CHEST	(See Rule 291 2) and 291 1 REPORT OF MEDICAL EXAMINATION UNDER RULE 29R REPORT OF MEDICAL EXAMINING AUTHORITY (See Rule 29F(2) and 29L)
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REPORT OF MEDICAL EXAMINATION AS PER THE RECOMMENDATION OF NATIONAL SAFETY CONFERENCES IN MINES

(To be used in continuation with Form O)

Certificate No.: ON-078 Name: KISHORI KINKARA BARIK

Indentification Mark : BLACK MOLE ON CHEST

1. CARDIOLOGICAL ASSESSMENT:

Enclosed ECG

Auscultation	\$1 \$2	Normal
		Normal
	Additional Sound	Nil
Electrocardiograph (12 leads) findings:		Normal / Abnormal

2. NEUROLOGICAL ASSESSMENT:

Sinus Tachycardia

Findings	Normal / Abnormal
Superficial Reflexes	Normal
Deep Reflexes	Normal
Peripheral Circulation	Normal
Vibrational Syndromes	Normal

3. ILO CLASSIFICATION OF CHEST RADIOGRAPH:

Enclosed Chest Radiograph	Profusion of Penumoconiotic Opacities	Grade	Туре
	Present / Absent		

4. AUDIOMETRY FINDINGS:

Enclosed Audiometry Report

Left Ear	Right Ear
Normal / Abnormal	Normal / Abnormal
Normal / Abnormal	Normal / Abnormal

5. PATHOLOGICAL / MICROBIOLOGICAL INVESTIGATIONS:

SI. No. Tests Enclosed Investigation Report Findings 01. Blood - DC, Tc, Hb, ESR, Platelets WNL / Abnormal 02. Blood Sugar :- Fasting & PP WNL / Abnormal 03. Lipid Profile WNL / Abnormal 04. Blood Urea, Creatinine WNL / Abnormal 05. **Urine Routine** WNL / Abnormal 06. Stool Routine N/A WNL / Abnormal

6. SPECIAL TEST FOR Mn. EXPOSURE: NOT APPLICABLE

Beh	avioral Disturbances	Present / Not Present	
	Speech Defect	Present / Not Present	
Neurological	Tremor	Present / Not Present	
Disturbances	Adiadoc okinesia	Present / Not Presen	
	Emotional Changes	Present / Not Present	

7. ANY OTHER SPECIAL TEST REQUIRED: NOT REQUIRED

DR. P.C. SAHU, MBBS. PGDMCH Signawe ipmal Health Consultant Trained In ILO Classification of Pheumoconiosis Regd. No. 7074 (Orissa) UTKAL POLYCLINIC, BBSR

REPORT OF MEDICAL EXAMINATION UNDER MINES RULE 29B

(To be used in continuation with Form O)

Certificate No.: ON-078 Name: KISHORI KINKARA BARIK Identification Mark: BLACK MOLE ON CHEST

RESULT OF LUNG FUNCTION TEST (Spirometry):

Parameters	Predicted Value	Performed Value	% of Predicted
Forced Vital Capacity (FVC)	3.58	2.29	64
Forced Expiratory Volume/1(FEV1)	2.93	1.97	67
FEV1/FVC%	78.6	86.0	109
Peak expiratory Flow (PEF)	8.28	6.94	84

Enclosed Spirometry Report

Signature of the Examining Authority

DR P C SAHU, MBBS, PGDMCH Occupational Health Consultant Trained in I.L.O. Classification of Pneumoconiosis Regd.No.-7074 (Orissa) **unction Test Results**

FEV1

UTKAL POLYCLINIC

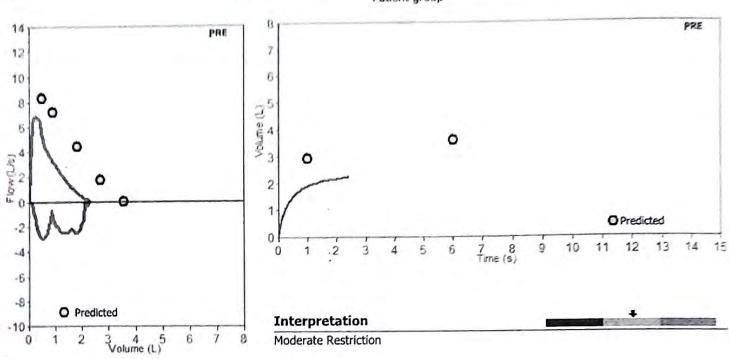
(AN ISO 9001 : 2015 CERTIFIED ORGANISATION)

FEV1%

1 mil

Visit date 27-09-2019

Patient code ON	1-078	Age	48
Surname Name Date of birth Ethnic group Smoke	BARIK KISHORI KINKARA 11-07-1971 North indian No smoker	Gender Height, cm Weight, kg BMI Pack-Year	Male 166 55 19.96
Patient group			



Constant of

PRE Trial date 27-09-2019 11:16:48 AM

Parameters		Pred	Best	%Pred	PRE # 1	PRE # 2	PRE#3	POST	%Pred	%Chg
FVC	L	3.58	2.29*	64	2.29			*		
FEV1	L	2.93	1.97*	67	1.97			*		
FEV1/FVC	%	78.6	86.0*	109	86.0			*		1
PEF	L/s	8.28	6.94*	84	6.94			*		
ELA	Years	48	85	177	85			6		t -
FEF2575	L/s	3.86	2.08	54	2.08					
FET	s	6.00	2.40	40	2.40			1		
FIVC	L	3.58	2.15	60 :	2.15			- 1		
FEV1/VC	%	78.6								

*Best values from all loops - BTPS 1.063 31 °C (87.8 °F) - Predicted ERS (ECCS) / Knudson

Conclusion / Medical report

Signature

FVC

Instrument used Minispir II S/N C08316

AN MIR

CENTRE FOR ENVIRONMENT & OCCUPATIONAL HEALTH

Registered under the Orisea Clinical Establishment Control and Regulation Act, 1990 & Rules 1994 (Regd. No.: 35/1998) C-19, PALASPALLI, AERODROME AREA, BHUBANESWAR, ODISHA, PIN - 751020. PHONE : 0674-2593456 (AN ISO 9001 : 2015 CERTIFIED ORGANISATION)

Certific	ate No.	ON-078		Date	27	. 09. 2019
Name	KISH	ORI KINKARA BARIK	Age	48 Years	Sex	MALE

CHEST X-RAY PA VIEW REPORT

- Trachea Central.
- Cardiac shadow is within Normal Limits.
- Both costophrenic and cardiophrenic angles are free.
- Both Hila are Normal.
- Both side Bronchovascular Markings are within Normal Limits.

Profusion of Pneumoconiotic Opacities as per I.L.O. Classification :

ABSENT / PRESENT :	Profusion	x	Shape-Size	X

Impression - Normal Chest X-Ray

DR P C SAHU, MBBS, PGDMCH Occupational Health Consultant Trained in I.L.O. Classification of Pneumoconiosis Regd.No.-7074 (Orissa)





Annexure -24

OCM/ENV/2116/2023

Date:-10.11.2023

To The Director Mines Safety, Directorate General Mine Safety, Bhubaneswar Region, Bhubaneswar,ODISHA

Sub: Status Report on Occupational Health Check-up in respect of Ostapal Chromite Mine of M/s Ferro Alloys Corporation Limited.

Ref : Environment Clearance (Identification no EC22B001OR12081) Condition no. - 68

Respected Sir,

Refering to the above cited subject, we would like to submit the occupational Health Status Report of Workmen of Ostapal Chromite Mine of M/s Ferro Alloys Corporation Limited.

This is for your kind perusal

Thanking You

Yours Faithfully For M/s Ferro Alloys Corporation Limited

2023

MINE MANAGER 10/11/20. OSTAPAL CHROMITE MINE

Enclosure : As above

CC: The Joint Director, MOEF&CC, Eastern Region , Bhubaneswar

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) Registered Office: D.P.Nagar, PO : Randia, Dist.: Bhadrak, Odisha, India - 756 135 T +91-6784 240320/240347, Email: <u>facor.mines@vedanta.co.in</u> / <u>facor.ccp@vedanta.co.in</u> Website: <u>www.facorgroup.in</u>, CIN: U452010R1955PLC008400.





UNDERTAKING FOR PERIODICAL HEALTH CHECKUP OF EMPLOYEES AND LOCAL PEOPLE

We, at Ostapal Chromite Mines M/s FACOR Ltd., are committed to ensuring the health and wellbeing of our employees and the local community. To that end, we hereby undertake to conduct periodic health check-ups through the expertise of our own occupational health expert.

The health check-ups shall include basic medical examination, vision and hearing tests, lung function tests, blood tests, and vaccination and immunization, if necessary. The check-ups shall be conducted on a regular basis, as per the schedule recommended by our occupation health expert.

We appoint Dr. Parmeshwar Sethi as our occupational health expert to conduct the check-ups and to recommend any further tests or treatment, if required.

For Ferro Alloys Corporation Ltd.

Mine Manager Ostapal Chromite Mine

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) <u>Registered Office</u>: D.P.Nagar, PO : Randia, Dist.: Bhadrak, Odisha, India - 756 135

T +91-6784 240320/240347, Email: <u>facor.mines@vedanta.co.in</u> / <u>facor.ccp@vedanta.co.in</u> Website: <u>www.facorgroup.in</u>, CIN: U452010R1955PLC008400.

IL O CLASSIFICATION OF CHEST X-RAY Phrumoconlotic opneitues profusion-Absent Orbision: X SIFE-GUADE V	att::SHAPE.X Presumeconlott: cpactities profusion-Absent Presumeconlott: cpactities profusion-Absent Brotingio-X	Preumocontotic opacities profusion Atsant profusion: Atsant	1912: SHAPE-X Protomocontects operative profesion-Absent Protomocontects operative profesion-Absent Brit SHAPE-X	Preumecontrict operities profeedion-Ausens providence. STE SiAPE A. STE SiAPE A.	Nuts-Strap E.X. Preumocomicité opacities profueion-Absent Profusion-X. SIZE Sittope X.	Preturne-onitatic opacities profution. Alsamt profusion.X SIE-SHAVE-X SIE-SHAVE-X Tremoconitotic opacities profusion.Alsa	Perfoliation X SITE-SIANEX Fortune contact conscittee profusion-Ausent Profusions X	Presenter on the second se	Preumoconiteit operities protusion-Abernt protoson.x Stats SHAE.x	
Sputum Test I.	212 170 170 170 170 170	Pre	9125 Preu	Preum profus STRE-SI STRE-SI	Pize-SH	MEGATIVE Pretumention MEGATIVE Profession SIX SHAPE-X SIX SHAPE-X Pretumocontor	Profision-X SIZE-SHAPE-X SIZE-SHAPE-X Preturnoconjoti SIZE-SHAPE-X SIZE-SHAPE-X	Pneumoconio Profitsion-X SIZE-SHAPE-X	Prieumoconio Prieumoconio profusion-X SIZE-SHAPE-X	
Cerf.no 0F:057	FA-0024	fm:00.4		80		NDRWAL				1
BMI	24.24391847	0	20.30741221 fa-0003 21.0076678	23.53304271 23.53304271 00.053 23.87511478	21.67125803	0 32413826	20.82599519 54.0084 33.33768443	FA-0009 8443	0HF-222	Ì
Me	156 59 156 59		201 50 238 50 50 50	19 19 19 19 19 19	165 59 21.	25	22 53	72 2333768443	32,40615717	- 0 - 0
ECG REPORT Normal ECG	Normal ECG In all leads		NORMAL ECG	ECG REPORT NOMAAL ECG In all leads ECG REPORT ECG REPORT ECG ANGRMAL In all deads In the and	THITTE	REG REPORT NORMAL ECG 163 ECG NORMAL CG NORMAL 0.01 keats	159 159	162	(AI 161	9
DIOMETRY REPORT LT.EAR 2008	LT. EAR 1806 NORMAL	LT. EAR 11.64B NORMAL		LT.EAR ECC 2008 NORMAL In a NORMAL In a LT.EAR ECC LT.EAR ECC 2308 ECC	LT. EAR ECG F 18DB MORA M.all I	ECG REPORT NORMAL ECC NORMAL ECC NORMAL ECG NORMAL 2005 n mail leads	LT.EAR Ecc NotMAL LT.EAR Ecc NotMAL J7DB In all feads NORMAL	AR ECG-NORMAL 3 mail leads MAR	R ECG NORMAL In all feads ML In all leads	
DB	22 100meel % of predicted R1.EAR 254 83 180B 231 91 N0RMAL 698 91	edicted RT.EAR 80 15DB 108 NORMAL	85 didted RT.EAR 80 1800 83 NORMAL 85 85	RT.EAR 2008 NORMAI VIT.EAR 208 208 CORMAI	LEAR UDB	LEAR SEMAL	EAR BOB	RI.EAR LT.EAR 2008 2008 NORMAL NORMAL	RT.EAR IT.EAR 133DB 2345B NORMAL NORMAL	
3.13 2.63 86 86 86 87 79 10 10 10 10 10 10 10 10 10 10 10 10 10	d performed % of p 06 254 6 90.9 6 698	I Performed % of predicted R 2 2.66 83 0.1 90 1.1 8 2.66 83 0.0 1.0 1.0 1.0 1.0 0.0		Second		Informed Actionmed Actionation 12 2.7 8.4 13 2.8 9.0 13 2.5 9.1 14 9.0.7 118 15 5.57 128 16 2.2.2 100 17 12 12 18 12.2.2 12 19 2.2.7 13 10 2.2.2 10 11 2.2.2 10 11 10 1.3.6 13.6 13.1	A 7.3 94 7.3 94 94 7.3 94 96 7.4 7.5 94 8 3.0 5.0 10.0 1 1.0 66 10.0 1 1.0 66 NORMAL 1 5.9 105 705 5 105 705 705	med % of prediced R1.EAR 2.58 % of prediced R1.EAR 2.55 % 80 2005 2.13 113 3.02 113 5.04 78	red % of predicted 6 57 98 0 31 120 95 102	
FVC 3 FEV1 2 FEV1/FVC 7 PEF 7	Parmeters predicted FVC 3.06 FEV1 2.54 FEV1/FVC 78.6 PEF 7.65	Parmeters predicted Parmeters 3.87 FEV1 3.87 FEV1 3.27 PEF 8.72	9.13 3.8 3.8 3.8 3.8 79.1 79.1 8.72	PUC 32 PUC 33 FEVI/PUC 711 PEF 715 PEF 716 PAINENER Predicted p PUC 355 FEVI 235 FEVI 23	5 predicted 3.3 2.7 7 7 7 7 7 7 7 7 7	 s predicte 3.3 2.5 7.7 7.5 7.5	7.68	predicted 3.23 2.62 7.75 7.77	Predicted Performed 3.22 2.76 3.25 2.76 779 3.31 78 7.35 78 7.35	
PFT-NORMAL	Chest X-ray-Normal PF1-NORMAL	MOIMAL CHEST X-RAY	NORMAL chest with P	2		Muchanical Array chast Permeten Pri-NoteMAL Pri-NoteMA	PEF MORIANI CHEST X, RIAY Parmeters FUC FUC FUC FUC FUC FUC FUC FUC FUC FUC	SI X RAY	ESTX.RAV Parmetors INC EVC I FEVI PEF	
LT EVE-6/6 with glass PFT-NORMAL	RT EYE-6/9(Without glass) CI LT EYE-6/9(Without glass) PP	RI EYE-6/6-WITHOUT GLASS MC		8					as NORMAL CHEST X RAY als PFT-NORMAL	
LT EYE-6/	29-10-2021 RT EYE 6/9 LT EYE 6/9	27-04-2007 RT EVE-6/6-	28:10.2021 Rr. Fr. 6(6 Writhout glass 28:10.2021 Rr. Fr. 6(6 Writhout glass 11 Lr. Fr. 6(6 Writhout glass 12 Fr. 6(7 Writhout glass 12 Fr. 7(7 Writh		21 RT EYE 6/6 With gliss LT EYE 6/6-With gliss S SPECIAL TEST		RT.EYE-6/6 With glass LT.EYE-6/6 With glass	R1.EVE.6/6 With glass LT EVE.6/6 Without glass	H. EYE-6/6 Without glass	
	52	27.0	28-10-202 28-10-2021	05-04-2014	28-10-2021	26-09-2019	26-10-2022		25-09-2019	
	VIEW							21		
	SNR ANALT ASSI	JR.TYPIST	TYPIST	PHARMACIST	PHARMACIST	SURVEYOR	SURVEYOR	JR.STATICAL ASST	U MANAGERICO &	
Frankland	PUSPAKANTA SWAIN M-48YRS	DILLIP KUMAR SAHOO M-27	DILLIP KUMAR SAHOO M-42YRS M-42YRS M-42YRS M-42YRS SACHIDANAYDA JENA M-54YRS	ALSHIBHUSAN MANDA M.47YRS M.41YRS M.8HBHUSAN MANDA	M. 55YRS SASHIBHUSAN NANDA M. 56YRS	NANAT ALLI KHAN SADAKAT ALLI KHAN	SADAKAT ALLI KHAN M-S2Y4S	MANURANJAN MISHRA M. 54 M. 54 DILLIP KUMAR MAHABATRA		
	3187 PU	3015 DIL	2011 2015 2011 2011 2011 2011 2011 2011	209 5ASHII 209 5ASHII 209 5ASHII	M 551	3193 SADAKA M.50YR	3193 SADAKAT M-52YRS	3204 MANORA M-54 M-54 281 DILLIP KUN		

Annexure No.-26

ANNEXURE 27



SPECIAL TEST FOR BLASTER

Cert. No .:

FAF-0010

Date: 07-10-2023

REPORT ON EYE TESTING

Name of the Mines- OSTAPAL CHROMITE MINES

Name of the Industry- M/S. VEDANTA FACOR LTD.

Name of the Vendor- M/S. ORISSA MOTORS PVT. LTD.

From-A (Part-A) Register /Employee No.- * 2-020

VISUAL ACUITY-RT.EYE- H. With/ Without Glasses.LT. EYE- With/ Without Glasses

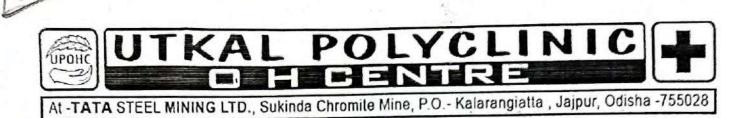
PRESCRIPTION FOR GLASSES And Required.

	RIG	НТ			LEFT											
SPH	CYL	AXIS	VISION		SPH	CYL	AXIS	VISION								
• •				Distance												
				Reading												

ADVICE / REMARK :

D. Ashok Kumar Mishraignature

M.S Senior Eye Specialist Regn. No. 7664 (O)



Cert. No .:

FAF-0004

Data :	07-10-2023
Date .	07-10-2023

REPORT ON EYE TESTING

Name - _____ SAPILA ____ MottANTA _____ Age / Sex- .41 ... / Male

Designation -... E.X.C.AVATOL OPERATOL Working Since

Name of the Mines- OSTAPAL CHROMITE MINES

Name of the Industry- M/S. VEDANTA FACOR LTD.

Name of the Vendor- M/S. ORISSA MOTORS PVT. LTD.

From-A (Part-A) Register /Employee No.- * . 2003

PRESCRIPTION FOR GLASSES

-	RIG	HT			LEFT						
SPH	CYL	AXIS	VISION		SPH	CYL	AXIS	VISION			
				Distance							
A				Reading							

ADVICE / REMARK :

Astok Kumar MisBignature or Eve Specialist n. No. 7664 (C)

LYCLIN

At -TATA STEEL MINING LTD., Sukinda Chromite Mine, P.O.- Kalarangiatta , Jajpur, Odisha -755028

SPECIAL MEDICAL TEST FOR PERSONS HANDLING FOR FOOD HANDLER ACTIVITIES

Certificate No.

UPOHC

FAF-0006

BAIDYANATH PADHI Name

Age 53Years

Date

MALE Ser.

26-08-2023

ROUTINE STOOL ANALYSIS :

PHYSICAL EXAMINATION

Colour :	:	Yellowish		
Consistency	1	Semi-Solid	đ	
Mucus .	:	Trace	÷	
Reaction	:	Alkaline	•	•

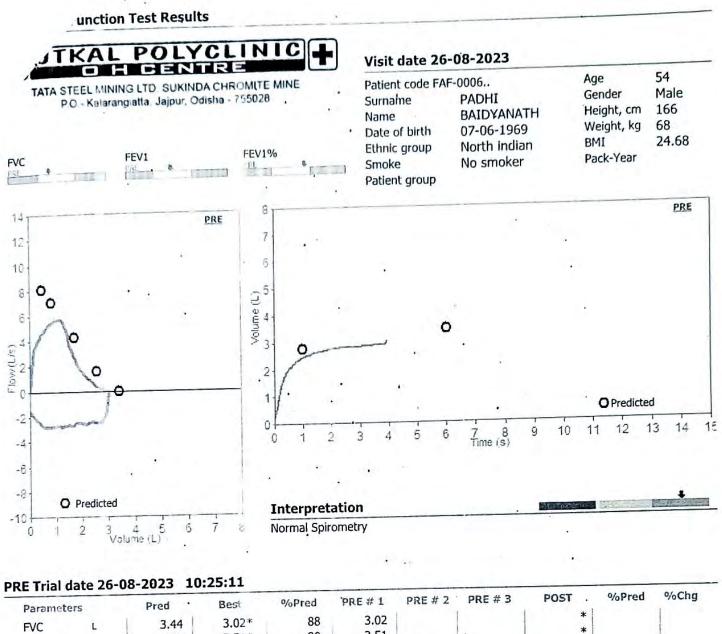
MICROSCOPIC EXAINATION

Ova Round worm	:	Nil				
Ova Hook worm	:	Nil				
Other Ova	:	Nil				× .
Larva Strongyloid	•:	Nil ,				
E.H. Cyst /Veg.	:	Nil				
E. Coli Cyst Neg.	• :	Nil				
Giardia Cyst Neg.	:	Nil				
Pus cell	:	1-2/H.P.F				
R.B.C.	:	Nil		÷.,		
Macrophage	:	Nil				
Vegetable cell.	:	Present	· ·	•		
Fat Globule	\$	Nil			,	÷
Starch	:	Not Detecte	b			
Yeast Cell	• •	Nil		4		
Bacteria Flora	:	Normal	•			

SPUTUM FOR AFB

: Not Found

hnician



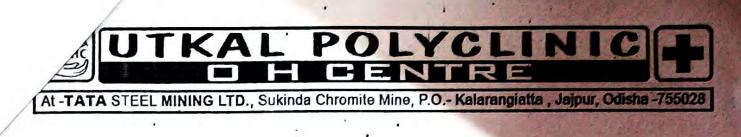
FVC	L	3.44	3.02*	88	3.02			*	1
FEV1	L	2.77	2.51*	90	2.51		•	*	
FEV1/VC FEV1/FVC	% %	77.5	83.1* · 5.77*	107 • 72	. 83.1 5.77	•		*	
PEF FEF2575 ELA	L/s . L/s Years	8.02 3.60 54	2.76	77 119	2.76	-			
FET	5	6.00	3.95 186	66	3.95 186				
EVol FIVC	mL L	· 3.44	3.05	89	3.05				

*Best values from all loops - BTPS 1.073 29 °C (84.2 °F) - Predicted ERS (ECCS) / Knudson

Conclusion / Medical report

Signature

Instrument used Minispir S S/N C08316



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Certific	ate No.	FAF-0006			Date	-26	-08-2023
Name	BAID	YANATH PADHI	 	Age	54 Years	. Sex	MALE

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Trach	ea Central		·			
Cardi	ac shadow	is withir	n Norma	l Limits.		
Both	costophrer	nic and c	ardioph	renic an	gles are frèe.	
Both	Hila are No	ormal.		414		•••
Both	side Bronc	hovascul	lar Mark	kings are	e within Norm	al Limits
rofusion	of Pneumo	coniotic	Opaciti	ies as pe	r I.L:O. Class	ification
RSENT /	PRESENT	: Profu	sion	X ·	Shape-Size	X
-	•					
	Impre	ession	-Norr	nal Ch	est Xray	
	Impre	ession	–Norr	nal Ch	est Xray	
	Impre	ession	–Norr	nal Ch	est Xray	
	Impre	ession	–Norr	nal Ch	est Xray	
	Impre	ession	–Norr	nal Ch	est Xray	
	Impre	ession	–Norr	nal Ch	est Xray	
	Impre	ession	–Norr	nal Ch	est Xray	

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RAJANI MAHANTA BIDYADHAR DAS MADAN NAYAK MADHU CHAMPIA PRADHAN MUNDA	BIDESHI NAIK TAPAN NAIK MURALI PRADHAN	SURENDRA MUNDA	NAKA MANKEDIA	KANHU MANKEDIA	MANGUR MANKEDIA PANDE MANKEDIA	MAKARU OJHA	PITABASH OJHA	CHAMBA PURTY	BARIAL HEMBRAM AKSHAYA DEHURY-B	BIJU MAHANTA	KANHEI MUNDA	NABA BAGE	TRINATH SIDHU	TURAM GOIPAI	AMUNA MUNDA	BIJEN MUNDA MAGADALI HEMBRAM	UBA TIRIA	BUDHIRAM GAGARAI	RAMA TIRIA	BARI	DOLA MUNDA SANJAY KUMAR NAYAK	CHAMPAI GADASARA	SUNA HEMBRAM	ARI MUNDA VAIK	LADUNA MUNDA	PINGUA RAM GAGRA	SRIRAM HAIBRU	AMUNDA	GANESH CHANDRA MAHANTA	PRAMACIS BAGE TIRIA	AN HEMBRAM IANA KISHORE MAHANTA	MANASRANJAN DEHURY	RAMESH DEHURY MANMOHAN MAHANTA	YAN SINGH	ANAMA MAHANTA	JANA HEMBRAM	INA CH. MAH	PADMANAVA DEHURY	KAILASH CH.MAHANTA	TRILOCHAN MAHANTA	AYA KUMAR	JITENDRA KUMAR MAHANTA
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SAMPLE OF SKIN TESTING OF MINE WORKMEN EVRY FORTNIGHT

ANNEXURE 28



FACA

DATE: 10.05.2023

OCM/ENV/ 1608/2023

To

The Joint Director(s), Ministry of Environment, Forest & Climate Change, Eastern Regional Office, Bhubaneshwar, Odisha

- Submission of six monthly compliance report to the conditions stipulated in the Sub: grant order of Environment Clearance (EC) pertaining to Ostapal Chromite Mines of M/s Ferro Alloys Corporation Limited.
- Environment Clearance (Identification No:EC22B001OR12081) dated 04.04.2022 Ref: of Ostapal Chromite Mines of M/s Ferro Alloys Corporation Limited.

Respected Sir,

With reference to the captioned subject & cited reference, we are herewith submitting six monthly compliance report pertaining to Ostapal Chromite mines of M/s. Ferro Alloys Corporation Limited for the period October'2022 to March 2023 for your kind perusal.

This is for your kind information & necessary action.

Thanking You,

Yours Faithfully For M/s Ferro Alloys Corporation Limited

2023 MINE MANAGER 10 05 OSTAPAL CHROMITE MINE

Encl: As above

alu

CC: (1) The Member Secretary, SEIAA, ODISHA

- (2) The Member Secretary, State Pollution Control Board, ODISHA
- (3) The Member Secretary, Central Pollution Control Board, ODISHA

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) **Registered Office:**

D.P.Nagar, PO : Randia, Dist.: Bhadrak, Odisha, India - 756 135 T +91-6784 240320/240347, Email: facor.mines@vedanta.co.in / facor.ccp@vedanta.co.in Website: www.facorgroup.in, CIN: U452010R1955PLC008400.

GOVT. OF INDIA MOEF & CC Integrated R.O Phylogeswat-751023 boam





Annexure no 29

OCM/ENV/ 1997 /2023

Date: 29.09.2023

То

The Member Secretary State Pollution Control Board, Odisha Paribesh Bhawan, Unit-VIII BHUBANESWAR – 751 012

Sub: Submission of Annual Environmental Statement in Form-V for the Year 2022-23 in respect of Ostapal Chromite Mine M/s. FACOR Ltd.

Dear Sir,

With reference to the captioned subject, we are herewith submitting the Environmental Statement in the prescribed format Form-V, duly filled in, for the year 2022-23 in respect of **Ostapal Chromite Mines** M/s. Ferro Alloys Corporation Limited for your kind perusal.

This is for your kind information & perusal please.

Thanking you,

Yours faithfully, for Ferro Allpys Corporation Ltd

09/2023 **Mines Manager Ostapal Chromite Mine**

Enclosure: As above

Copy to: 1) The Regional Officer, OSPCB, Kalinganagar – Jajpur 2) The Joint Director, MoEF & CC Eastern Regional Office, Bhubaneswar

M/s. Ferro Alloys Corporation Ltd. (A subsidiary of Vedanta Ltd.) Registered Office: D.P.Nagar, PO : Randia, Dist.: Bhadrak, Odisha, India - 756 135

T +91-6784 240320/240347, Email: <u>facor.mines@vedanta.co.in</u> / <u>facor.ccp@vedanta.co.in</u> Website: <u>www.facorgroup.in</u>, CIN: U452010R1955PLC008400.

FORM –V

ENVIRONMENTAL STATEMENT OF OSTAPAL CHROMITE MINES OF M/S.FACOR LTD., ENVIRONMENT STATEMENT FOR THE FINANCIAL YEAR ENDING ON 31ST MARCH 2023

i)	Name & Address of the Owner/Occupier of the Industry operation or Process	M/s. FERRO ALLOYS CORPORATION LTD., D.P.Nagar, Randia Bhadrak
ii)	Industry Category Primary – (SIC Code) Secondary – (SIC Code)	CHROMITE MINING INDUSTRY
iii)	Production Capacity – Unit	2.4 Lakh TPA Chrome Ore from Mines 1 Lakh TPA Beneficiated Chrome Ore From COB Plant
iv)	Year of Establishment	13 th August, 1985
v)	Date of last Environmental Statement submitted	29.09.2022 (For the Financial Year 2021-22)

(PART –A)

(PART – B) WATER & RAW MATERIAL CONSUMPTION

(i) <u>Water Consumption M³/day</u>:

А	WATER CONSUMPTION: FY 2022-23		
	Water Consumption M3/day	Total In a Year (Cub Mt)	Avg Cub mt/Day
	a) Process (Beneficiation plant)	4,02,804	1103.6
	b) Cooling, dust suppression,	43,559	
	afforestation, wheel washing etc	45,559	119.3
	c) Domestic	13,454	36.9
	Total Consumption	4,56,817	1259.8

В	PROCESS WATER CONSUMPTION PER PRODUCT OUTPUT		
Name of the Products During the Previous During the			During the Current
		Financial Year 2021-22	Financial Year 2022-23
	a) Chrome ore Concentrate from COB Plant	6.51M3/MT (for 48606 MT	8.13 m3/ MT (for 49500
	(Cub Mt /MT)	CONCENTRATE)	MT of Concentrate)
	b) Chrome ore from Mines (Cub Mt /MT)	1.67 (199999 MT of ore)	1.91 (239951 MT of ore)

ii) <u>Raw Material Consumption</u>:

FACOR is involved in extraction of Chrome Ore from Mine /quarry .Mining is not a Manufacturing Process thus there are no such raw materials involved in the process. However, there are number of Indirect raw materials/Consumables used to support the process of Mining & beneficiation of Ore. The details consumable raw materials as follows:

	Indirect Raw Materials /consumables	
SI No.	Name of the Raw materail/Consumable	During 2022-23
1	Disel (Kilo Liters)	1625
2	LPG (Kg)	5586
3	Lubricant Oil (Litres)	1940
4	Grease (Kg)	1996
5	5 Electricity (Consumed) (MWh) 2166	
6 Electricity (Generated) (MWh)		69
	Explosive (Kg)	
7	(Detonator, Safety fuse)	31000 kg
8	Tyre Nos.	11

(PART – C)

POLLLUTION DISCHARGED TO ENVIRONMENT/UNIT OF OUTPUT (PARAMETER AS SPECIFIED IN THE CONSENT ISSUED)

a)	Water *	Annual Avg.	Annual Avg.	Annual Avg. (%)
		in Kg/day	in mg/l	
1	Suspended Solids	24	10	Below prescribed
				standard
2	Oil & Grease	19.2	8	-do-
3.	B.O.D	11.8	4.6	-do-
4.	C.O.D	81.6	34	-do-
5.	Hexavalent Chromium (Cr ⁺⁶)	0.05	0.02	-do-
6.	Total Chromium (Cr)	0.48	0.2	-do-

b) AIR ** - Not applicable. since it is a Mining Industry.

NOTE * All the analyzed parameters of Mines pumped out water are well within the prescribed limit except hexavalent Chromium, for which ETP has been commissioned. Analysis report of Inlet water and final discharge water (after treatment) is enclosed as **ANNEXURE – I.**

** Air quality analysis report of core & Buffer Zone is enclosed as ANNEXURE – 2

(PART – D) HAZARDOUS WASTES

AS SPECIFIED UNDER HAZARDOUS WASTES/MANAGEMENT & HANDLING RULES, 2008

Sl.No.	Hazardous Wastes	TOTAL QUANTITY (Kg.)		
		During the previous	During the Current	
		Financial Year	Financial Year	
		2021-22	2022-23	
(a)	FROM PROCESS:			
I)	Filter & filter materials containing oil	30.0	206.8 Kg	
II)	Used oil/waste oil from vehicles	345	1240 Kg	
III)	Empty Barrels	-	110 Kg	
(b)	From Pollution Control facilities (ETP	24,600	10170 Kg	
	Sludge)			

(PART – E) SOLID WASTES

		TOTAL QUANTITY		
SI.No.	P A R T I C U L A R S	During the previous	During the Current	
		Financial Year	Financial Year	
		2021-22	2022-23	
(a)	FROM PROCESS:			
I)	Overburden	4.75 Lac M ³	6.46 Lac M ³	
II)	Tailings	0.624 Lac Tons	0.624 Lac Tons	
(b)	Qnty. Recycled/or reutilized within the Unit Sold	NIL	NIL	
(c)	Disposed – Overburden	4.75 Lac M ³	6.46 Lac M ³	
	Disposed - Tailings			
		0.624 Lac Tons	0.603 Lac Tons	

(PART – F)

Please specify the characteristics (in terms of composition and quantity) of Hazardous as well as Solid wastes and indicate disposal practice adopted for both these categories of wastes.

SI.No.	Name of Hazardous/ Solid	Composition	Quantity	Disposal Practice
	Wastes			
a)	HAZARDOUS WASTES:			Filter materials generated during
i)	Filter & filter materials			repairing & maintenance of
	containing oil	-	0.52 Tons	vehicles are being stored of in an
				impervious lined pit
ii)	Used Oil/Waste oil	-	2.99 Tons	Used oil/waste oil from vehicles &
				transformers have been collected
				in barrels and kept under a
				covered shed to sell to a Regd.
				Authorized Dealer.
iii)	ETP Sludge		10.17 Tons	ETP sludge is being disposed of in
				impervious lined pit for onward
				disposed to authorized agency by
				SPCB.
iv)	Empty Barrel		14	Used As Captive reuse as per
			Nos(0.14MT)	guidelines inside the mines (11
				from current year & 3 from
				opening balance)
b)	SOLID WASTES:			
i)	Overburden	Laterite &	6.46 Lac M ³	The solid wastes are generated as
		weathered		overburden is dumped in specified
		ultra-basic		area of non-mineralized zones.
		rock		After terracing and benching,
				massive afforestation is being
				carried out over these dumps.
			0.603 Lac	
ii)	Tailings	Sandy with	Tons	Tailings are being disposed of in
		Clay		Tailing Ponds after treatment with
				FeSo ₄ solution.

(PART – G)

IMPACT OF THE POLLUTION ABATEMENT MEASURES TAKEN ON CONSERVATION OF NATURAL RESOURCES AND ON THE COST OF PRODUCTION

• Fully utilization of Low Grade ore by Beneficiation, use of mine drainage water in beneficiation, recovery of tailing water & recirculation in beneficiation plant. Mine water discharge to outside after treatment.

(PART – H)

ADDITIONAL MEASURES/INVESTMENT PROPOSAL FOR ENVIRONMENTAL PROTECTION INCLUDING ABATEMENT OF POLLUTION, PREVENTION OF POLLUTION

(a) Expense of Rs. 212.3 lakh during the year 2022-23 for environmental protection including abatement of pollution & prevention of pollution. Expenses and acknowledgment is Attached as **Annexure 3**

- (b) Action taken to monitor the Environmental Parameters Monitoring is being carried out for various Environmental parameters like air ,water , waste water & Noise Level on a regular level.
- (c) Online Ambient Air Quality Monitoring System (AAQMS) has been installed in the mines for continuous and real time monitoring of Various parameters like PM10 ,PM 2.5 , NOx , SO2, CO inside the mines. The photograph of same has been attached as **Annexure 4**
- (d) Effluent Quality Monitoring System (EQMS) has been installed inside the mines for continuous real time monitoring of ETP Inlet and Outlet Parameters like pH , TSS , Cr6+ .
- (e) Two Sewage Treatment Plant (STP) of Capacity of 20 KLD and 10 KLD has been installed inside mines for Treatment of Domestic Waste Water. The photo of the same has been attached as **Annexure 5**
- (f) Effluent Treatment Plant (ETP) of capacity 600 m3/hr has been installed inside our mines for treatment of mine seepage water and to safely discharge the treated water outside the mine premises. The details of the same has been attached with photo as **Annexure 6**

(PART – I) ANY OTHER PARTICULARS FOR IMPROVING THE QUALITY OF THE ENVIRONMENT

Action taken for massive afforestation Measures taken to control of the	Extensive plantation program has been done and shall be taken upon available spaces, on dumps, roads, and also surrounding areas. More than 2500 trees has been planted inside mines for better stability of dump and increase of green belt inside the mines. In order to suppress the air borne dust from the haulage
fugitive emission at different places of Mines.	roads and mine roads, there are arrangements for water spraying system through water tankers and spraying of water is being done in regular intervals in both inside and outside of mine premises
Action taken for disposal of the excavated material not required for industrial purpose	The overburden waste which are not required for industrial purpose are dumped within the leasehold area at the earmarked site and terraced by forming benches and reclaimed with different plant species.
Method adopted for controlling of dust pollution due to drilling	 Wet drilling is being practiced with a jet of water which is continuously directed at the cutting edge to suppress dust generation. The cutting tools are being regularly grinded to maintain its sharpness by cross checking against gauges. Compressed air pressure is being adequately supplied to the cutting tools. Drill cutting are being regularly cleaned
Method adopted for controlling of dust pollution due to blasting	Water spraying before & after blasting is being practiced to reduce the possible dust generation.
Action taken to remove Cr ⁺⁶ from Quarry pumped out water and surface runoff water.	An upgraded ETP is being operating to reduce Cr^{+6} from Quarry pumped out water and surface runoff water by dosing FeSo ₄ solution. Also enhanced the ETP capacity from 400 KL/Hr to 600 KL/hr for higher amount of water Treatment of mine discharge water.

ANNEXURE NO.-30

भारत संस्कार Govt. of India अम एवं रोजगार मंत्रालय inistry of Labour & Employment स्वाज सुरक्षा महाजित्वेशालस cotorate-General of Mines Safety





NO: 180020|SEZ|Bhubaneshwar Region|Exemp|2021|8922

Date: 28/05/2021

From

Director of Mines Safety,

Bhubaneswar Region

То

Agent,

Ostapal Chromite Mine,

M/s Ferro Alloys Corporation Limited,

P.O. Kaliapani,

Dist: Jajpur (Odisha)- 755047.

Subject: Permission under Regulation 106(2)(b) of the Metalliferous Mines Regulations, 1961 for using Heavy Earth Moving Machineries(HEMMs) in conjunction with deep hole blasting at Ostapal Chromite Mine of M/s Ferro Alloys Corporation Limited.

Sir,

Please refer to your application no.142526 dated 23.03.2021 and plans/sections submitted therewith, on the above subject.

The matter has since been examined on the basis of information furnished in your application under reference and as shown on the plans and sections submitted by you.

In exercise of the powers conferred on the Chief Inspector of Mines (also designated as Director-General of Mines Safety) under the provisions of Regulations 106(2)(b) of the Metalliferous Mines Regulations, 1961 and by virtue of authorisation granted to me by the Chief Inspector of Mines (also designated as Director-General of Mines Safety) under Section 6(1) of the Mines Act, 1952, I, in supersession of permission granted earlier on the above subject, hereby permit you to work Ostapal Chromite Mine of M/s Ferro Alloys Corporation Limited, by deployment of Heavy Earth Moving Machineries (HEMMs) in conjunction with deep hole blasting within the mine boundary as marked by points A, A/1, B, B/1, C, C/1, C/2, D, D/1, D/2, D/3, D/4, D/5, D/6, D/7, D/8, D/9, E, E/1, E/2, E/3, E/4 & closes at A on plan No. OCM/SP-2/3/DGMS/02/2021 dated 28.02.2021 subject to the conditions as stipulated herein, being strictly complied with:

1.0 GENERAL:

1.1 Except where otherwise provided for in this conditional permission, all Provisions of the Metalliferous Mines Regulations, 1961 shall be strictly complied with.

1.2 Safety Management Plan shall be prepared and maintained as per the DGMS Circular No. 05 of 2016.

1.3 No working shall be made or extended within 45 m of any building/structure of permanent nature, not belonging to owner of the mine without permission in writing from this Directorate under Regulation 109 of the Metalliferous Mines Regulations, 1961.

1.4 No deep hole blasting shall be done within 300m of any surface buildings, structures, public roads, etc, not belonging to the owner unless separate permission under relevant Regulation 164 of Metalliferous Mines Regulations, 1961 is obtained from this Directorate. Owners of structures and dwellings, not belonging to the owner of the mine and habitants/occupants of such dwellings/buildings shall be indemnified against damage to property/injury to persons, if any, arising out of blasting operations.

1.5 The mine shall be kept under the charge of a person holding First Class Manager's Certificate of Competency under the Metalliferous Mines Regulations, 1961, who shall be assisted by adequate number of Assistant Managers, Surveyors, Foremen, Mining Mates and Engineers as per the said Regulations. The manager shall exercise daily personal supervision in the mine and he shall not take up any appointment in any capacity whatsoever in another mine. Where by reason of absence or for any other reason the Manager is unable to exercise daily personal supervision, a person holding a valid Manager's Certificate shall be authorized to act as Manager of the Mine in compliance with Regulation 34(7) and if no such qualified person is available, the mine workings shall be kept suspended.

1.6 No person shall be employed in the mine unless his attendance is recorded in the registers maintained in prescribed Form at the time when the person, against whom the entry is made, enters or leaves the mine as required under Section 48 of the Mines Act, 1952 and Rule 78 of the Mines Rules, 1955 read with DGMS Circular No.01 of 2017. The entries in the Form shall be made at suitable points in the premises of the mine at reasonable distance from work place by a person who is paid by the Owner or the Agent and is answerable to the Manager and not by a contractor's employee.

1.7 No work whatsoever shall be done where the provision of Regulation 127 of the Metalliferous Mines Regulations, 1961 are attracted due to the presence of river, jore, reservoir and nallah in the vicinity. The entire ground lying within 15.0 m of HFL of all the rivers, nallas, water reservoirs and jores shall be filled up and raised and consolidated to a R.L of at least 3.0m above the highest flood level.

1.8 Emergency Management Plan shall be prepared and implemented as per the DGMS (Tech.) (S&T) Circular No. 08 of 2016.

2.0 OPENCAST WORKINGS:

2.1 Height and Width of Benches: